

P 11 x 7
Core and accessories

Series/Type: B65531, B65532, B65535, B65539, B65806

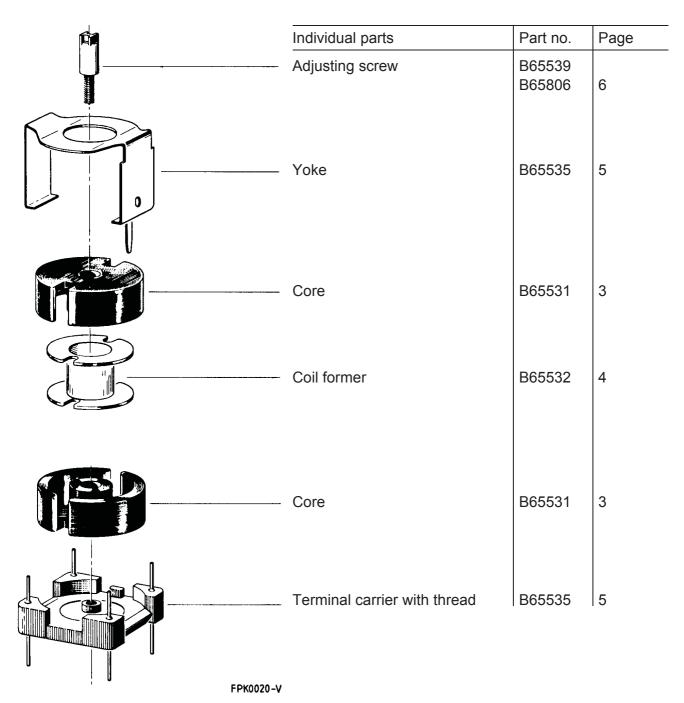
Date: July 2017

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Core and accessories



Example of an assembly set for printed circuit boards



Core B65531

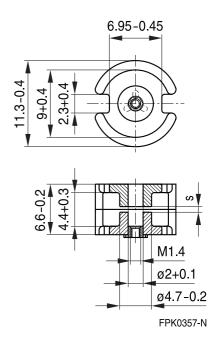
■ To IEC 62317-2■ Delivery mode: sets

Magnetic characteristics (per set)

	with center hole	without center hole	
Σ I/A	1.0	0.92	mm ⁻¹
l _e	15.9	16.3	mm
l _e A _e A _{min}	15.9	17.7	mm ²
A_{min}		14.1	mm ²
V _e	253	289	mm ³

Approx. weight (per set)

m	1.7	1.8	g



Gapped (A_L values/air gaps examples)

Material	A _L value	s approx. mm	μ _e	Ordering code ¹⁾ -D with center hole -T with threaded sleeve
K1	25 ±3%	1.00	20	B65531D0025A001
	40 ±3%	0.41	32	B65531D0040A001
M33	40 ±3%	0.64	32	B65531D0040A033
	63 ±3%	0.38	50	B65531D0063A033
N48	100 ±3%	0.20	80	B65531D0100A048
	160 ±3%	0.10	127	B65531+0160A048
	250 ±3%	0.06	199	B65531+0250A048
	400 ±5%	0.03	318	B65531D0400J048

Ungapped

Material	A _L value	μ_{e}	P_V	Ordering code
				-D with center hole
	nH		W/set	-W without center hole
M33	780 +30/–20%	620		B65531D0000R033
N48	1800 +30/–20%	1430		B65531D0000R048
N30	3500 +30/–20%	2560		B65531W0000R030
T38	7000 +40/–30%	5130		B65531W0000Y038
N87	2000 +30/–20%	1470	< 0.12 (200 mT, 100 kHz, 100 °C)	B65531W0000R087

Other A_L values/air gaps and materials available on request – see Processing remarks on page 7.

¹⁾ Replace the + by the code letter "D" or "T" for the required version.



Accessories B65532

Coil former

Standard: to IEC 62317-2

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

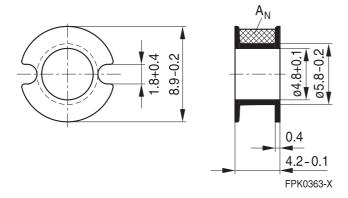
F

max. operating temperature 155 °C), color code black

Valox 420-SE0® [E207780 (M)], SABIC JAPAN LLC

Winding: see Processing notes, 2.1

Sections	A _N mm ²	I _N mm	A_R value $\mu\Omega$	Ordering code
1	4.2	22	180	B65532B0000T001





Accessories B65535

Mounting assembly for printed circuit boards

■ The set comprises a terminal carrier and a yoke

■ For snap-in connection

Terminal carrier

■ With thread for the adjusting screw (to be combined with core version "D")

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

F ≙ max. operating temperature + 155 °C), color code black

4 solder terminals: Rynite FR 530 $^\circ$ [E41938 (M)], E I DUPONT DE NEMOURS & CO

8 solder terminals: Pocan B4235® [E245249 (M)], LANXESS AG

Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Yoke

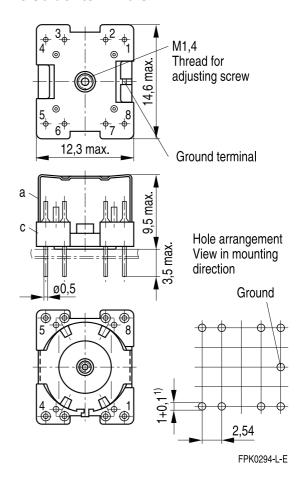
Spring yoke, made of tinned nickel silver (0.25 mm), with ground terminal

Complete mounting assembly	Complete mounting assembly
(4 solder terminals)	(8 solder terminals)
Ordering code: B65535B0002X000	Ordering code: B65535B0003X000

4 solder terminals

M1.4 2 Thread for max adjusting screw က 12.3 max. Ground terminal Yoke 9.5 max. Terminal carrier with 4 solder terminals Ø0.5 Ground 2.54 FPK0364-6-E

8 solder terminals



^{1) 1.3} hole also permissible

a) Yoke

c) Terminal carrier with 8 solder terminals

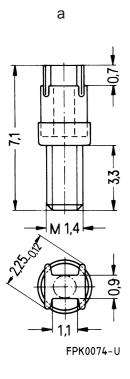


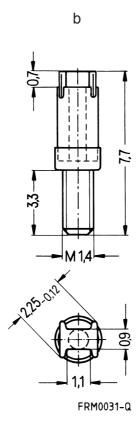
Accessories B65539, B65806

Adjusting screw

■ Tube core with thread and core brake made of GFR polyterephthalate Pocan B3235® [E245249 (M)], LANXESS AG

Figure	ure Tube core		Ordering code	
	$\emptyset \times \text{length (mm)}$	Material	Color code	
а	1.81 × 2.0	K1	yellow	B65539C1003X001
а	1.81 × 2.7	N22	red	B65539C1002X022
b	1.81 × 3.4	N22	green	B65806C3001X022







Cautions and warnings

Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast temperature changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see data book, chapter "General - Definitions, 8.1".

Effects of core combination on A_I value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see data book, chapter "General - Definitions, 8.1".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

Ferrite Accessories

EPCOS ferrite accessories have been designed and evaluated only in combination with EPCOS ferrite cores. EPCOS explicitly points out that EPCOS ferrite accessories or EPCOS ferrite cores may not be compatible with those of other manufacturers. Any such combination requires prior testing by the customer and will be at the customer's own risk.

EPCOS assumes no warranty or reliability for the combination of EPCOS ferrite accessories with cores and other accessories from any other manufacturer.

Processing remarks

The start of the winding process should be soft. Else the flanges may be destroyed.

- Too strong winding forces may blast the flanges or squeeze the tube that the cores can not be mounted any more.
- Too long soldering time at high temperature (>300 °C) may effect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxyde of the tin bath or burned insulation of the wire. For detailed information see chapter "Processing notes", section 2.2.
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers' drilling process must be considered by increasing the hole diameter.



Cautions and warnings

Display of ordering codes for EPCOS products

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Symbols and terms

Symbol	Meaning	Unit
A	Cross section of coil	mm ²
A _e	Effective magnetic cross section	mm ²
A_L	Inductance factor; $A_L = L/N^2$	nH
A_{L1}	Minimum inductance at defined high saturation ($\triangleq \mu_a$)	nH
A_{min}	Minimum core cross section	mm ²
A_N	Winding cross section	mm ²
A_R	Resistance factor; $A_R = R_{Cu}/N^2$	$\mu\Omega = 10^{-6} \Omega$
В	RMS value of magnetic flux density	Vs/m ² , mT
ΔΒ	Flux density deviation	Vs/m ² , mT
Ê	Peak value of magnetic flux density	Vs/m ² , mT
ΔÂ	Peak value of flux density deviation	Vs/m ² , mT
B_{DC}	DC magnetic flux density	Vs/m ² , mT
B _R	Remanent flux density	Vs/m ² , mT
B_S	Saturation magnetization	Vs/m ² , mT
C_0	Winding capacitance	F = As/V
CDF	Core distortion factor	mm ^{-4.5}
DF	Relative disaccommodation coefficient DF = d/μ_i	
d	Disaccommodation coefficient	
E_a	Activation energy	J
f	Frequency	s ⁻¹ , Hz
f _{cutoff}	Cut-off frequency	s−1, Hz
f _{max}	Upper frequency limit	s ^{−1} , Hz
f _{min}	Lower frequency limit	s−1, Hz
f _r	Resonance frequency	s ^{−1} , Hz
f_{Cu}	Copper filling factor	
g	Air gap	mm
Н	RMS value of magnetic field strength	A/m
Ĥ	Peak value of magnetic field strength	A/m
H_{DC}	DC field strength	A/m
H _c	Coercive field strength	A/m
h	Hysteresis coefficient of material	10 ⁻⁶ cm/A
h/μ _i ²	Relative hysteresis coefficient	10 ⁻⁶ cm/A
1	RMS value of current	Α
I_{DC}	Direct current	Α
Î	Peak value of current	Α
J	Polarization	Vs/m ²
k	Boltzmann constant	J/K
k_3	Third harmonic distortion	
k _{3c}	Circuit third harmonic distortion	
L	Inductance	H = Vs/A



Symbols and terms

Symbol	Meaning	Unit
ΔL/L	Relative inductance change	Н
L_0	Inductance of coil without core	Н
L_H	Main inductance	Н
L_p	Parallel inductance	Н
L _{rev}	Reversible inductance	Н
L_s	Series inductance	Н
l _e	Effective magnetic path length	mm
I_N	Average length of turn	mm
N	Number of turns	
P_{Cu}	Copper (winding) losses	W
P _{trans}	Transferrable power	W
P_V	Relative core losses	mW/g
PF	Performance factor	
Q	Quality factor (Q = ω L/R _s = 1/tan δ _L)	
R	Resistance	Ω
R_{Cu}	Copper (winding) resistance (f = 0)	Ω
R_h	Hysteresis loss resistance of a core	Ω
ΔR_h	R _h change	Ω
R_i	Internal resistance	Ω
R_p	Parallel loss resistance of a core	Ω
R_s	Series loss resistance of a core	Ω
R_{th}	Thermal resistance	K/W
R_V	Effective loss resistance of a core	Ω
S	Total air gap	mm
Τ	Temperature	°C
ΔT	Temperature difference	K
T_C	Curie temperature	°C
t	Time	S
t_{V}	Pulse duty factor	
$tan \ \delta$	Loss factor	
$tan \; \delta_L$	Loss factor of coil	
tan δ_r	(Residual) loss factor at $H \rightarrow 0$	
$tan \ \delta_{\text{e}}$	Relative loss factor	
tan δ_h	Hysteresis loss factor	
tan δ/μ _i	Relative loss factor of material at $H \rightarrow 0$	
U	RMS value of voltage	V
Û	Peak value of voltage	V
V_e	Effective magnetic volume	mm ³
Z	Complex impedance	Ω
Z_n	Normalized impedance $ Z _n = Z / N^2 \times \varepsilon (I_e / A_e)$	Ω/mm



Symbols and terms

Symbol	Meaning	Unit
α	Temperature coefficient (TK)	1/K
α_{F}	Relative temperature coefficient of material	1/K
α_{e}	Temperature coefficient of effective permeability	1/K
ε _r	Relative permittivity	
Φ	Magnetic flux	Vs
η	Efficiency of a transformer	
η _B	Hysteresis material constant	mT ⁻¹
η _i	Hysteresis core constant	$A^{-1}H^{-1/2}$
$\lambda_{\sf S}$	Magnetostriction at saturation magnetization	
u	Relative complex permeability	
μ_0	Magnetic field constant	Vs/Am
^l a	Relative amplitude permeability	
^l app	Relative apparent permeability	
чe	Relative effective permeability	
ι_{i}	Relative initial permeability	
ι _p '	Relative real (inductive) component of $\overline{\mu}$ (for parallel components)	
ιp"	Relative imaginary (loss) component of $\overline{\mu}$ (for parallel components)	
^ا r	Relative permeability	
¹ rev	Relative reversible permeability	
ls'	Relative real (inductive) component of $\overline{\mu}$ (for series components)	
ι _s "	Relative imaginary (loss) component of $\overline{\mu}$ (for series components)	
μ_{tot}	Relative total permeability	
	derived from the static magnetization curve	
)	Resistivity	Ω m $^{-1}$
ΣI/A	Magnetic form factor	mm ⁻¹
^T Cu	DC time constant $\tau_{Cu} = L/R_{Cu} = A_L/A_R$	S
\mathfrak{D}	Angular frequency; ω = 2 Π f	s ⁻¹

All dimensions are given in mm.





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Release 2018-10

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