

TERMINAL		ELOTON	CRIMPING DATA						
.187 & .205 FLAG FASTON™			PAD LTR	CRIMP H		WIRE SIZE			
FOREIGN	.187	.205	FAD LIK	CRIME H	LIGHT	WIRE SIZE			
150680	42486	42199	B3	.040±.	002	16			
150699	42618	42809	B4	.039±.	002	1mm²			
150634	62591	63476	B6	.037±.	002	18 or .75mm²			
	63417								
	170140		B9	.035±.	002	20 or .50mm²			
	63748		CRIMP	SIZE	TYP	E	RANGE		
	63557		WIRE	.140	TAE	k 20-	20-16 or .50-1.0mm		
	2238041		INSUL	.140	0		110170	_	
			FEED	APPL IN	ST	SET UP GA	E LAYOUT	-	
			.650	AI 8031	•••	_	_		
TERM APPL SPEC 114-2078			wire strip length Λ						
						<u> </u>			

$\frac{140\pm}{120\pm}$		+		o nm²	-									
039±.		+			-									
037±.		_		.75mm²	_									í i
035±.			-	.50mm²	_									
IZE				ANGE				-						'
40		(B) CK	20-16	or .50-1.0mm²				-	1	-	22594-8	NUT, HEX	70	
40	0)	.11	0170				-	1	-	240628-1	PLATE, ADJ	69	
PL IN	ST	SET	UP GAGE	LAYOUT				-	1	-	240626-1	SHAFT, PIVOT	68	- I
031			-	-				ŀ	1	-	240633-1 240630-1	BUSHING LEVER, INTERMEDIATE	67 66	
ENGT	-		\widehat{A}					ŀ	1	_	240629-1	BLOCK, PIVOT	65	
			<u></u>					ł	1	_	1633286-1	SCR, ADJ	64	l i
								F	1	-	240659-3	PIN, CAM ROLLER	63	
								ľ	1	-	240658-1	ROLER, CAM	62	
								ſ	1	-	240631-1	ROD, FEED	61	1 1
													60	
							129		1	-	2217626-1	CAP ASSEMBLY	59	1 '
							128		1	-	2217625-1	HOUSING	58	
							127	-					57	
		.		000050 4			126	-	1	-	458361-1	GUIDE,FEED ROD	56	Ι.
				986950-1 1-21030-1	WASHER, FLAT PRE		125	-	1	-	240624-1 691499-1	PIN, FEED FINGER	55 54	
		_		1-21030-6	PIN, DOWEL (Ø.187 PIN, DOWEL (Ø.187		124 123	ŀ	1	-	454568-2	SPRING, FEED FINGER	53	
		<u> </u>		1 21000 0	FIN, DOWEL (P.187	×1.20)	122	ŀ	1	-	240634-1	LEVER, TERMINAL	52	l i
		1	-	3-21028-2	PIN, SLOTTED SPRING (Ø.094X.25)		h	· ·		210001 1		51	
	2	2		4-21028-9	PIN, SLOTTED SPRING (Ī	1	-	2256119-1	SCREW, SHOULDER	50	1 1
	2	2	-	5-21028-1	PIN, SLOTTED SPRING (ľ	1	-	3-21002-5	BOLT, CRIMPER	49	1 1
	1	1	-	21029-5	PIN, SLOTTED SPRING (Ø.188X.75)	118						48	
							117		1	-	238015-1	CAM, POST-FEED 1 5/8 ST	47	1 '
	1	_		21899-4	WASHER, FLAT (5/16)		116	[1	-	690578-3	BLOCK, INSULATION ADJUST		C
	4	ł	-	21024-4	WASHER, LOCK (#8))	115	-	1	-	690191-1	PLUG, NYLON	45	
		_		04000 0		<u>.</u>	114	-	1	-	2217624-1	RAM	44	Ι.
	2			21899-2 21024-5	WASHER, FLAT (#10)	113 112	-	1	-	<u>690125-1</u> 469367-7	WASHER, LAMINATED	43 42	
	-	-	-	21024-3	WASHER, LOCK (#10)		111	ŀ	1	-	879103-3	ASSEMBLY, FINE ADJUST	41	
		_					110	ł	· ·		0/0100 0	TREE THE TREE T	40	1
		1	-	1-22202-7	NUT, HEX (5/16-2	·4)	109	ł					39	
	1	1		21022-3	NUT,HEX (LOCKING			Ī					38	1 1
	1	1	-	21018-5	NUT, HEX (6-32)	· · · · · · · ·	107	ſ					37	Í I
	2	2	-	21045-3	RING,RET"C"(Ø.187)FD PIN	106	[36	
	1			8-21007-5	SCREW,SKT SET(5/16	–24x.75)	105						35	⊢ '
	7	/	-	2–22733–8	SCREW, BHC (1/4-	20X.63)	104	-	1	-	3-23846-5	SPRING, HINGE BAR	34	4
		_					103	-					33	
		1	-	21009-2	SCREW,SKT SET(1/4-	-20x.25)	102 101	-	1	-	690573-1	SPACER, SPRING	32	Ι.
			-	3-21000-9	CODENIL CUIO (40, 70)	(1.00)	100	ŀ	1	_	454569-1 1-22354-8	MOUNT, DRAG STUD, DRAG	31 30	
				3-21000-8	SCREW, SHC (10-32) SCREW, SHC (10-32)		99	ŀ	1		21030-2	PIN, MOUNT, DRAG	29	
	2	_		3-21000-6	SCREW, SHC (10-32)		98	ł	1	-	1633530-1	PIN, HINGE	28	l i
				3-21000-4	SCREW, SHC (10-32)		97	h	-	-	_	-	27	
	2	2		7-21000-6	SCREW, SHC (10-32)		96	Ī	1	-	684905-1	PLATE, BASE	26	1 1
							95		1	-	454579-2	HINGE BAR	25	Í I
	$\left\{ 1 \right\}$			4-21006-5	SCREW, SKT SET (8				1	-	690571-1	BLOCK, STABILIZER	24	в
<u></u>				21061-9	SCREW, SKT SET (8				1	-	690585-1	BLOCK, PRESSURE	23	
	2	_		3-21000-0	SCREW, SHC (8-32		92	-	1	-	22282-5	SPRING, DRAG	22	
	4			2-21000-9	SCREW, SHC (8-32		91	-	1	-	21030-6	LEVER, DRAG	21	
	4	_		1-23030-1 2-22603-3	SCREW, SHC (NYLOK)(8		90 89	ŀ	1	_	<u>454570-1</u> 454573-1	DRAG, STOCK GUIDE, STRIP (REAR)	20 19	ł,
				2-21000-8	SCREW, HEX (8-32 SCREW, SHC (8-32		88	ŀ	1	_	454571-2	GUIDE, STRIP (REAR)	18	
		_		2-21002-1	SCREW, SHC (8-32		87	ł	· ·		404071 2	GOIDE, STRIF (FRONT)	17	
		·				2/1.00)	86	ľ	1	-	4-22284-6	SPRING, FEED RETURN	16	1 1
	1	1	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	85	l l					15	
	1		-	23030-1	SCREW, SHC(NYLOK)(6-	-32X.25)	84	<u> </u>					14	1 '
		T					83	<u>/1</u>	1	-	692134-7	POSITIONER, TERMINAL	13	
							82	_	1	-	5-22280-5	SPRING, TERM. POSITIONER	12	
		_		400707 0	DAM WARKER		81	\	1	-	454712-4	PLATE, REAR SHEAR	11	
		1	-	469367-8	RAM WASHER		80)⊦	1	-	454578-1	ANVIL INSERT	10	
							79 78	(13)	1	-	<u>690569-2</u> 690718-1	PLATE, FRONT SHEAR	9 8	
		1	-	4-21006-0	SCR,SET, 8-32x	250	77	/	1	-	454575-3	BLADE, SLUG	7	l i
		_		21017-2	SCR,DRIVE(#2X.19		76		_	-	-	-	6	
	1	_		461264-5	PLATE, IDENTIFIC		75	ľ	1	-	684906-1	PLATE, ANVIL RETAINING	5	1 1
	1	1	-	690603-1	SPRING, ASSIST		74		1	-	690574-1	SPACER, TUBULAR INSUL CRIMPER	4	1 1
							73	$\underline{1}$	1	-	690715-1	CRIMPER, INSULATION	3	
	1	_		458109-1	WASHER, SPECIAL		72	^	-	-	-	-	2	1.'
		1	-	690517-1	SPACER		71	/1	1	-	690716-3	CRIMPER, WIRE	1	^
	_	1 1	J/M	PART NO	DESCRIPTION			\searrow	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
					PARTS LIST			\sim				PARTS LIST		Ι.
BLY.		QTY							QT		DIN 11	NOV2011 MATERIAL HEAT TREAT		+
DLI.											M.YOUNGER			
						[OLERANCES HERWISE	UNLESS SPECIFIED:	T.ELBIN	NOV2011		1
							INC	CHES 0 PLC	±.		APVD 11	NOV2011 TE Connect	ivity	
	B1 ECR-14-004101				21MAR20	14 JH TE			± - ± -		T.ELBIN			{ '
				B ECR-14-002735	25FEB20			- 3 PLC 4 PLC	± - ± -		END	TEED HINGE BAR APPLICATOR		1
					ION RECORD DATE		SURFACE TED	- xture -√	-		SCALE SIZE DRAWING NO	1855654 SHEET OF 1	nev B1	
								v	l c			BLE PRODUGTION DRAW		1 .
	4				3		<u> </u>			2031			1110	·
				·			-							

USE SEALANT 1-23419-5 AT ASSEMBLY.

.187 SERIES: .173-.203 .205 SERIES: .205-.235

10	•	-1								
1mm		_								
or .7		_								
) or .50)mm²									
RAN	GE									
)−16 or	r .50-1.0mm²				1	-	22594-8	NUT, HEX	70	
.110-	.170	7			1	-	240628-1	PLATE, ADJ	69	
GAGE L	AYOUT	-			1	-	240626-1	SHAFT, PIVOT	68	
	-				1	-	240633-1	BUSHING	67	
		7			1	-	240630-1	LEVER, INTERMEDIATE	66	
					1	-	240629-1	BLOCK, PIVOT	65	
					1	-	<u>1633286-1</u> 240659-3	SCR, ADJ PIN, CAM ROLLER	64 63	
							240658-1	ROLER, CAM	62	
					1	_	240631-1	ROD, FEED	61	
							210001 1		60	
			129	1	1	- 1	2217626-1	CAP ASSEMBLY	59	
			128		1	-	2217625-1	HOUSING	58	1
			127						57	<u> </u>
			126		1	-	458361-1	GUIDE, FEED ROD	56	1 '
98	6950-1	WASHER, FLAT PRECISION	125		1	-	240624-1	PIN, FEED FINGER	55	
1-	21030-1	PIN, DOWEL (Ø.187X .50)	124		1	-	691499-1	SPRING, FEED FINGER	54	
1-:	21030-6	PIN, DOWEL (Ø.187X1.25)	123		1	-	454568-2	FINGER, FEED	53	
			122		1	-	240634-1	LEVER, TERMINAL	52	
		PIN, SLOTTED SPRING (Ø.094X.25							51	
		PIN, SLOTTED SPRING (Ø.125X.38			1	-	2256119-1	SCREW, SHOULDER	50	
		PIN, SLOTTED SPRING (Ø.125X.50			1	-	3-21002-5	BOLT, CRIMPER	49	
210	029-5	PIN, SLOTTED SPRING (Ø.188X.75	_		- 1		238015-1		48 47	
011	899-4		117		1	-	690578-3	CAM, POST-FEED 1 5/8 ST BLOCK, INSULATION ADJUST	47	c
		WASHER, FLAT (5/16) WASHER, LOCK (#8)	115			-	690191-1	PLUG. NYLON	40	
21	524-4	WASHER, LUCK (#8)	114		1	-	2217624-1	RAM	44	
21/	899–2	WASHER, FLAT (#10)	113		1	-	690125-1	WASHER, LAMINATED	43	
	024-5	WASHER, LOCK (#10)	112		1	-	469367-7	WASHER, RAM	42	
			111		1	-	879103-3	ASSEMBLY, FINE ADJUST	41	
			110						40	1
1-:	22202-7	NUT, HEX (5/16-24)	109						39	
210		NUT, HEX (LOCKING) (10-32) 108						38	'
210	018-5	NUT, HEX (6-32)	107						37	
210	045-3	RING, RET"C" (Ø.187) FD PIN	106						36	
		SCREW,SKT SET(5/16-24x.75)	105						35	⊢ '
2-	22733-8	SCREW, BHC (1/4-20X.63)	104		1	-	3-23846-5	SPRING, HINGE BAR	34	
			103						33	
210	009-2	SCREW,SKT SET(1/4-20x.25)	102		1	-	690573-1	SPACER, SPRING	32	
			101		1	-	454569-1	MOUNT, DRAG	31	
		SCREW, SHC (10-32X1.00)	100		1	-	1-22354-8	STUD, DRAG	30	
		SCREW, SHC (10-32X.88)	99		1	-	21030-2	PIN, MOUNT, DRAG	29	
		SCREW, SHC (10-32X.62)	98		1	-	1633530-1	PIN, HINGE	28	
		SCREW, SHC (10-32X.38)	97		-	-	-		27	
/-	21000-6	SCREW, SHC (10-32X.38)	96 95		1	-	684905-1 454579-2	PLATE, BASE HINGE BAR	26 25	
4_	21006–5	SCREW, SKT SET (8-32X.62			1	_	690571-1	BLOCK, STABILIZER	23	
		SCREW, SKT SET (8-32X.25			1	-	690585-1	BLOCK, PRESSURE	23	в
	21000-0	SCREW, SHC (8-32X.88)	92		1	-	22282-5	SPRING, DRAG	22	1
	21000-9	SCREW, SHC (8-32X.75)	91		1	- 1	21030-6	LEVER, DRAG	21	
	23030-1	SCREW, SHC (NYLOK)(8-32X.62)	90		1	-	454570-1	DRAG, STOCK	20	'
2-	22603-3	SCREW, HEX (8-32X.62)	89	1	1	-	454573-1	GUIDE, STRIP (REAR)	19	1 1
2-	21000-8	SCREW, SHC (8-32X.62)	88		1	-	454571-2	GUIDE, STRIP (FRONT)	18	
2-	21002-1	SCREW, SBHC (8-32X.38)	87						17	'
			86		1	-	4-22284-6	SPRING, FEED RETURN	16	
-		SCR,PAN HD(6-32x1.50)FEED ADJ							15	
23	030–1	SCREW, SHC(NYLOK)(6-32X.25)	84	<u>۸</u>	L	\square			14	! '
			83	/1\		-	692134-7	POSITIONER, TERMINAL	13	⊢ I
			82	r	1	-	5-22280-5	SPRING, TERM. POSITIONER	12	
40	9367-8	RAM WASHER	81	\		-	454712-4 454578-1	PLATE, REAR SHEAR	11 10	.
40			79	l V)	1	-	690569-2	ANVIL INSERT PLATE, FRONT SHEAR	9	
<u> </u>			79	<u> </u>		-	690569-2	ANVIL	8	
4-	21006-0	SCR,SET, 8-32x.250	77	/	1	-	454575-3	BLADE, SLUG	7	
		SCR,DRIVE(#2X.19)ID	76		<u> </u>	-	-	-	6	
		PLATE, IDENTIFICATION	75		1	-	684906-1	PLATE, ANVIL RETAINING	5	
	0603-1	SPRING, ASSIST	74		1	- 1	690574-1	SPACER, TUBULAR INSUL CRIMPER	4	1
1			73		1	-	690715-1	CRIMPER, INSULATION	3	
45	8109-1	WASHER, SPECIAL	72		-	-	-	-	2	'
69	0517-1	SPACER	71	/1	1	-	690716-3	CRIMPER, WIRE	1	^
	PART NO	DESCRIPTION	ITEM NO	$\land \neg$	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
]	1	PARTS LIST		X				PARTS LIST		1 '
				\angle	QT	Y		INOV2011 MATERIAL HEAT TREAT		
							M.YOUNGER			
			DIM	ENSIONS:	TOLERANCE	S UNLESS	снк 11	INOV2011		
			1	ICHES		ur suir isbi	T.ELBIN APVD 11	INOV2011 E Connect	vitv	
\vdash	B1 500 14 00000		1 -		c ± c ± c +	-	T.ELBIN			l I
\vdash	B1 ECR-14-004101	21MAR2014 JH TE	- L		2 ± 2 2 ± 2	-	HAME END	FEED HINGE BAR APPLICATOR		.
Ļ	B ECR-14-002735	25FEB2014 KH UG		-	_ *		SCALE SIZE DRAWING NO		REV	
P	LTR REVISI	ON RECORD DATE DIN APVE	SURFACE T	dature – 🗸			<u> nts A1 </u>	1855654 1 °F 1	B1	l I
		3			0	<u>ZUST</u>	DMER ACCESSI	BLE PRODUGTION DRAW	ING	
	<u> </u>	<u> </u>					<u> </u>			·

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1855654-1</u>