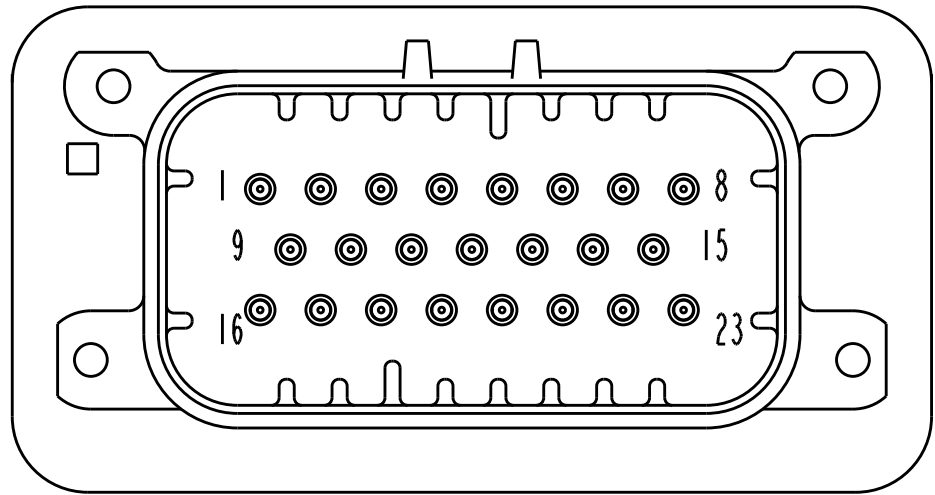
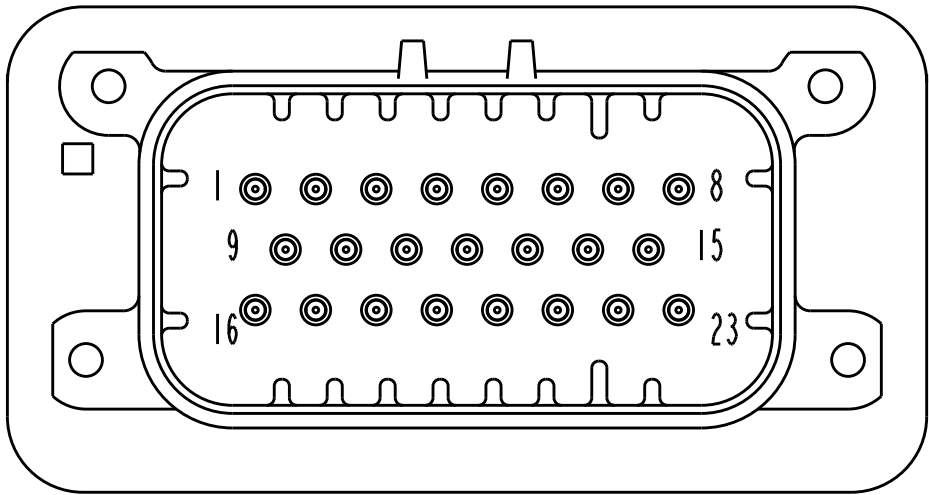
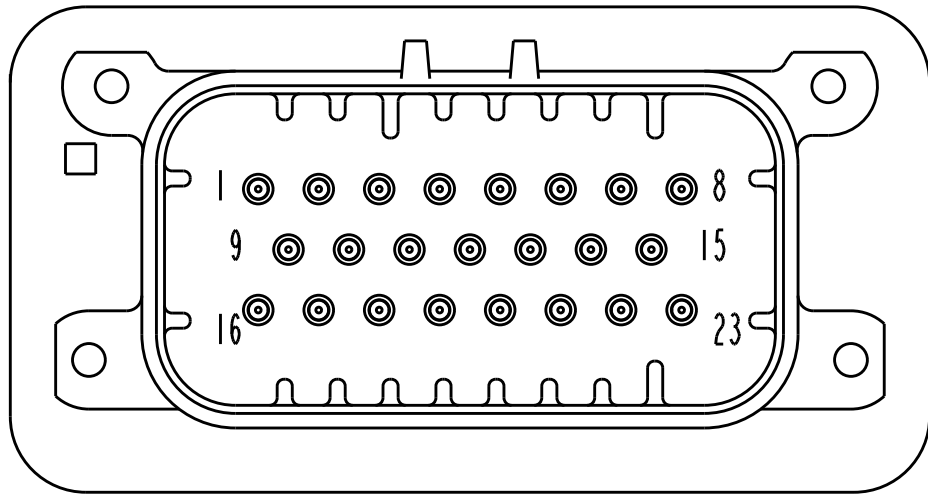




770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1

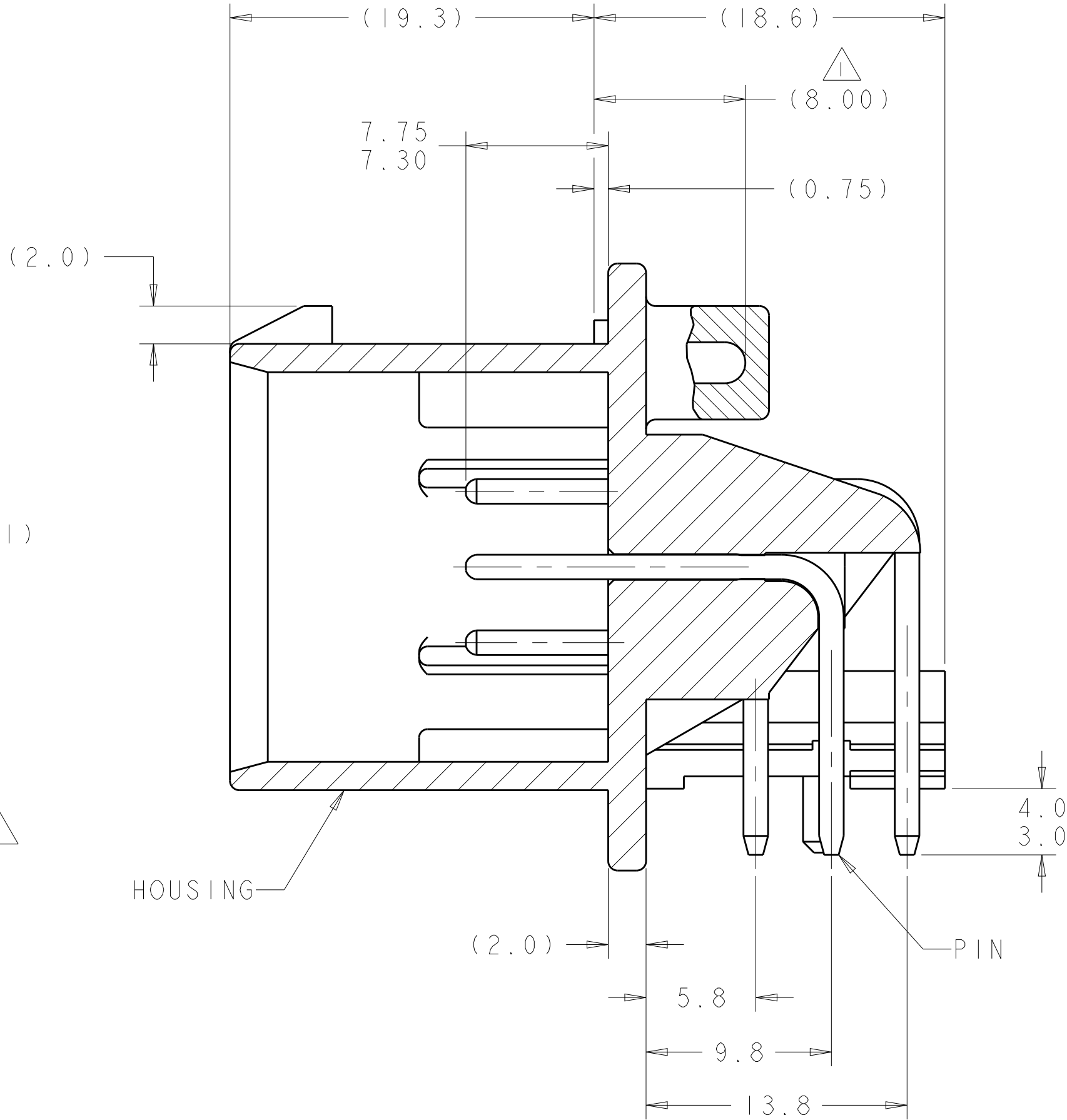
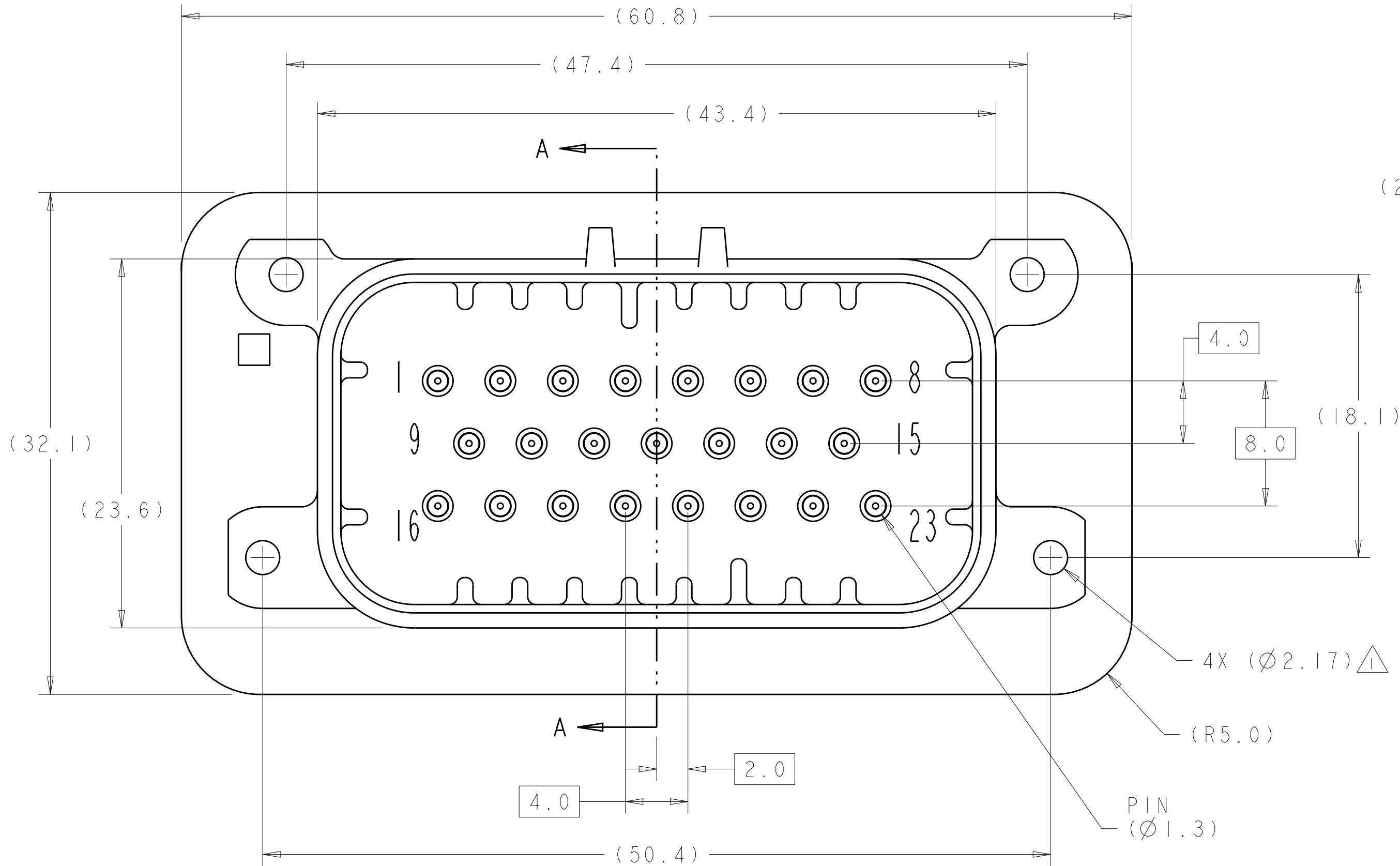


770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
K8		REVISED PER ECO-13-019565	12DEC2013	DD	DS
K9		REVISED PER ECO-15-000100	22JAN2015	DD	DS
K10		REVISED PER ECO-15-003872	25MAR2015	DD	DS
K11		REVISED PER ECO-16-003526	09MAR2016	JM	DS

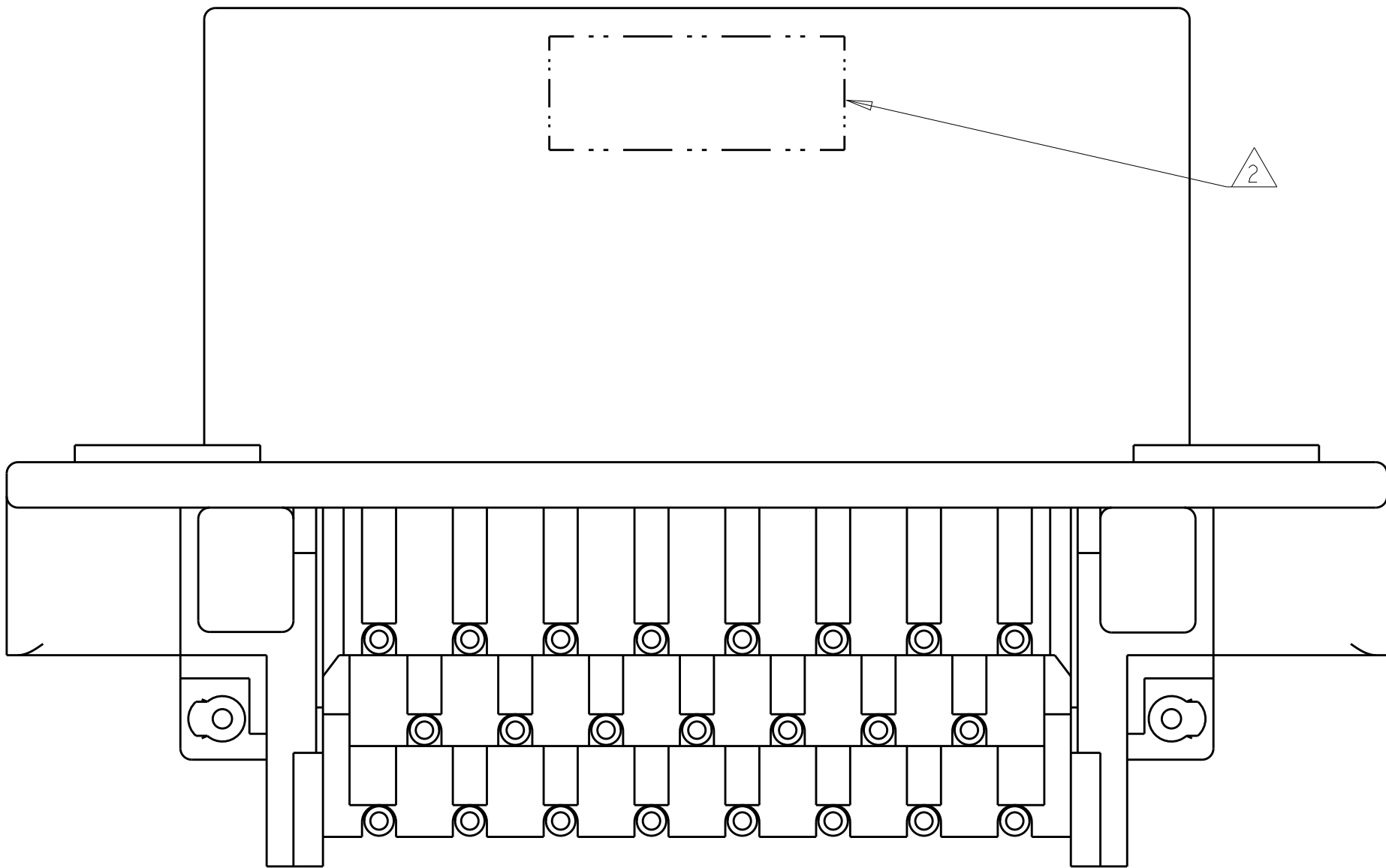
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854



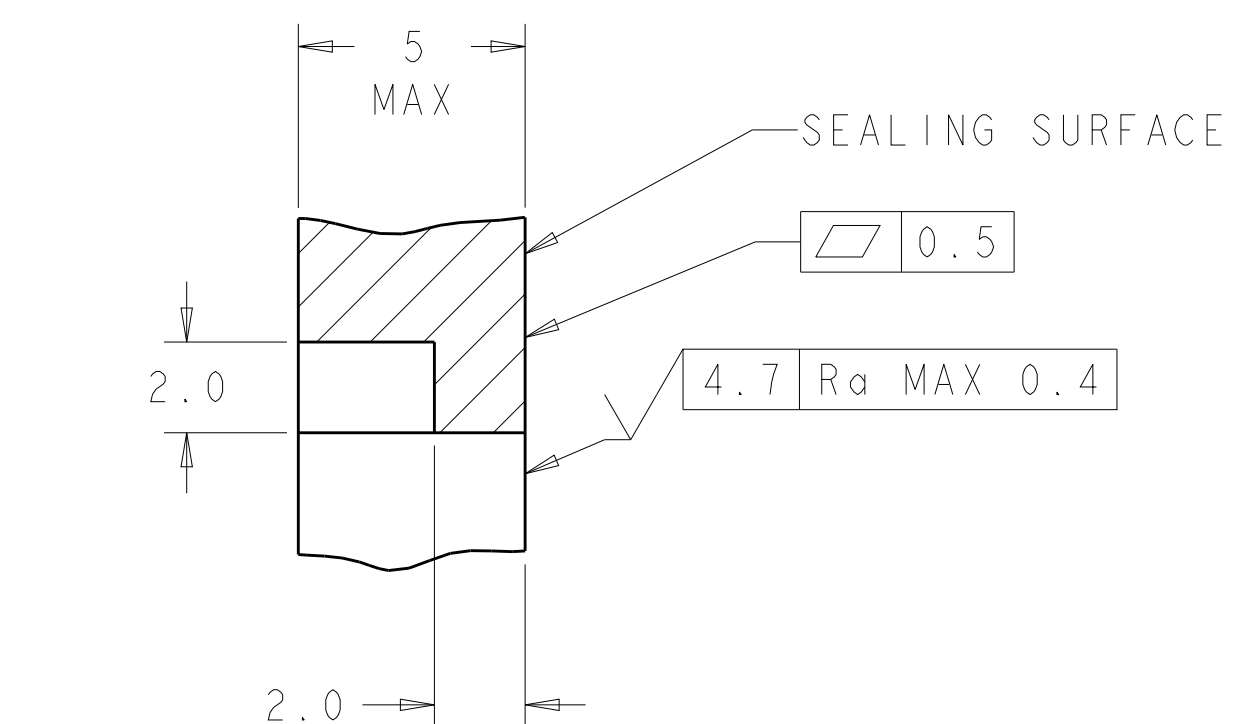
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN

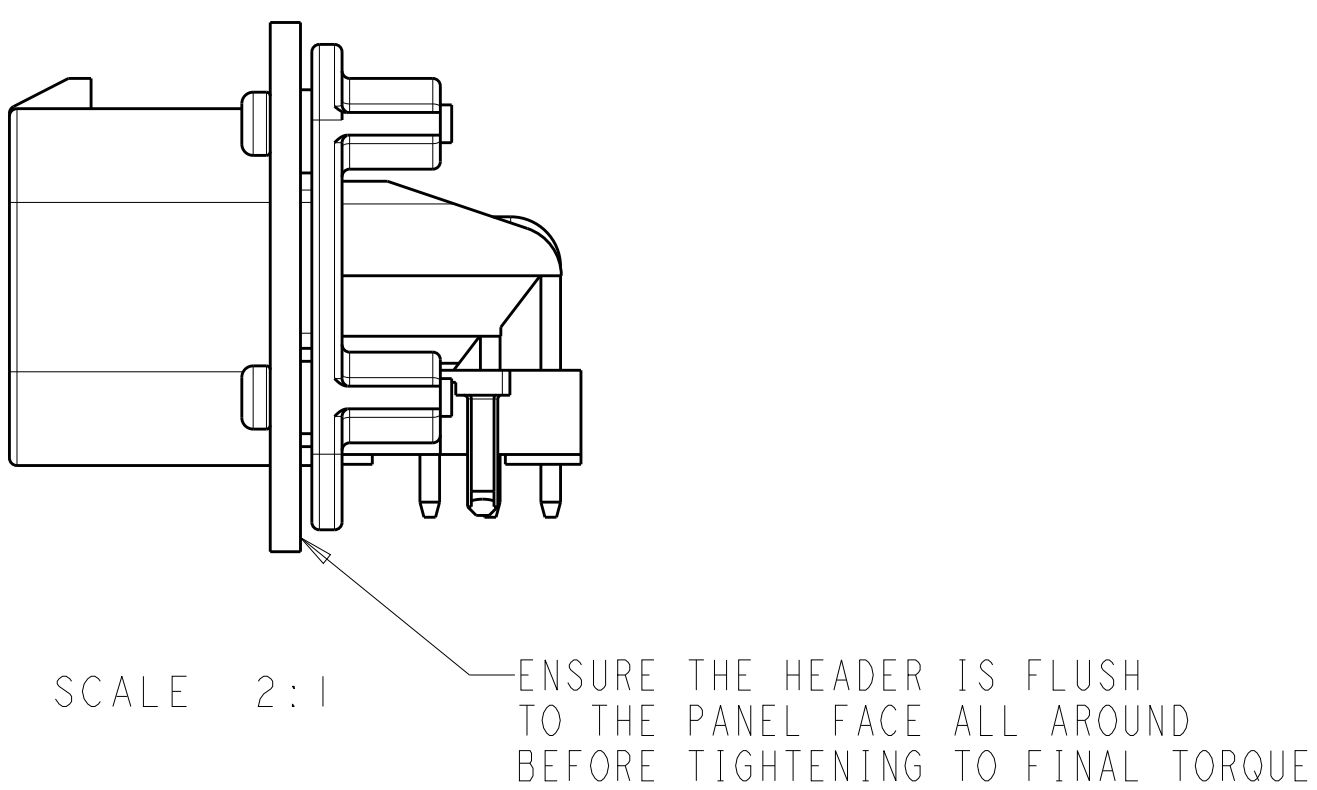


DURAGOLD	BLUE	1-770669-5
DURAGOLD	GRAY	1-770669-4
DURAGOLD	NATURAL	1-770669-2
DURAGOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. VESTAL 31DEC2002	TE Connectivity NAME HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL		
DIMENSIONS:			CHK D. CROWE 31DEC2002			
mm			APVD D. CROWE 31DEC2002			
			PRODUCT SPEC 108-1329			
			APPLICATION SPEC 114-16016	SIZE A100779		RESTRICTED TO -
MATERIAL			WEIGHT	C=770669		
FINISH			CUSTOMER DRAWING	SCALE 2:1		SHEET 1 OF 2
						REV K11



Technical drawing of a shaft with a keyway. The drawing includes a 45° chamfer on the top left corner of the keyway. A dimension of 5 MAX is indicated for the width of the keyway. The top surface of the keyway is labeled "SEALING SURFACE". Surface texture specifications are provided for the top surface (4.7 Ra MAX 0.4) and the side surface (0.5).

4805 (3/13)

Mouser Electronics

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