Characteristics

The modular 22.5 mm Series 44 is especially suited for:

- Flush design
- Raised design

Up to three of these special switching elements can be arranged next to each other and can be combined in any way on up to two levels.

Functions

The Series 44 incorporates the following functions:

- Indicator
- Pushbutton
- Double pushbutton
- Illuminated pushbutton
- E-STOP switch
- Stop switch
- Mushroom-head pushbutton
- Keylock switch
- Selector switch

Market segments

The EAO Series 44 is especially suited for applications in the segments:

- Machinery and Automation
- Construction machines and special-purpose vehicles
- Lifting and moving
- Panel building

Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com** Configure a product to your exact needs and request a quotation.



Overview	
Flush design	
Indicator	4
Pushbutton	5
Illuminated pushbutton	7
Keylock switch	9
Selector switch	11
Raised design	
Indicator	14
Pushbutton	15
Double pushbutton	17
Illuminated pushbutton	18
Emergency-stop switch	20
Stop switch	21
Mushroom-head pushbutton	22
Keylock switch	23
Selector switch	24
Accessories	26
Drawings	40
Technical data	41
Marking	43
Application guidelines	44
Index	45

44 Flush design

Indicator front illumination, IP 65



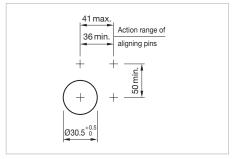
Product can differ from the current configuration.

4 max. 51 (1. Level) 103 (2. Level)

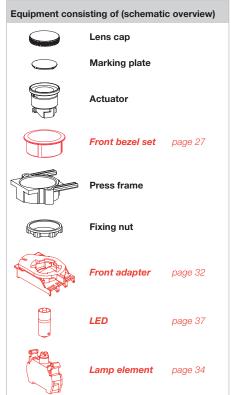
Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Markable with text plate translucent white



Mounting cut-outs [mm]

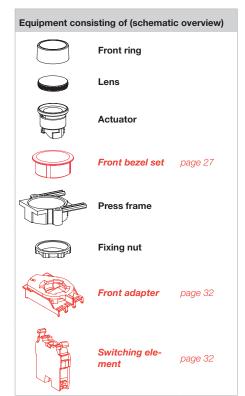


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

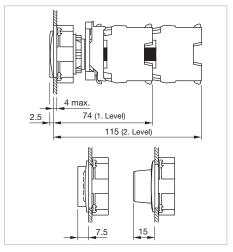
Front ring	Lens cap	Part No.	Weight
Indicator actuator	or front illumination		
Plastic matt grey	Plastic red	44-751.62	0.007 kg
	Plastic yellow	44-751.64	0.007 kg
	Plastic green	44-751.65	0.007 kg
	Plastic blue	44-751.66	0.007 kg
	Plastic white	44-751.69	0.007 kg
Plastic matt chrome	Plastic red	44-751.22	0.007 kg
	Plastic yellow	44-751.24	0.007 kg
			0

Pushbutton, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

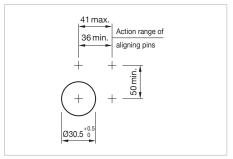
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Non-markable
- Up to 3 switching elements with maintain action

					ΞĒ	
Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
O	Pushbutton actuator					
level with bezel	Plastic matt grey	Plastic black	В	44-701.60	1	0.013 kg
		Plastic red	В	44-701.62	1	0.013 kg
		Plastic yellow	В	44-701.64	1	0.013 kg
		Plastic green	В	44-701.65	1	0.013 kg
		Plastic blue	В	44-701.66	1	0.013 kg
		Plastic white	В	44-701.69	1	0.013 kg
	Plastic matt chrome	Plastic black	В	44-701.20	1	0.013 kg
		Plastic red	В	44-701.22	1	0.013 kg
		Plastic yellow	В	44-701.24	1	0.013 kg
		Plastic green	В	44-701.25	1	0.013 kg
		Plastic blue	В	44-701.26	1	0.013 kg
		Plastic white	В	44-701.29	1	0.013 kg
	Plastic matt grey	Plastic black	С	44-702.60	2	0.013 kg
		Plastic red	С	44-702.62	2	0.013 kg
		Plastic green	С	44-702.65	2	0.013 kg
	Plastic matt chrome	Plastic black	С	44-702.20	2	0.013 kg
		Plastic red	С	44-702.22	2	0.013 kg
		Plastic yellow	С	44-702.24	2	0.013 kg

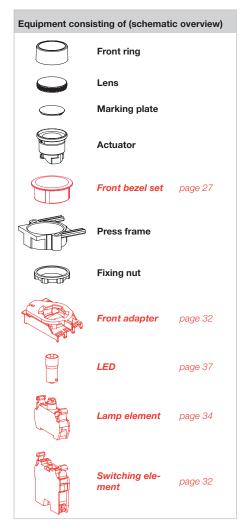
44 Flush design

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring diagram	Weight
level with bezel	Plastic matt chrome	Plastic green	С	44-702.25	2	0.013 kg
		Plastic blue	С	44-702.26	2	0.013 kg
		Plastic white	С	44-702.29	2	0.013 kg

Switching action: B = Momentary, C = Maintain

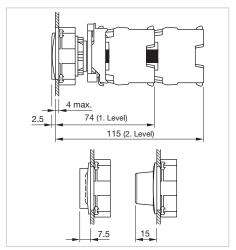
E	E~-
Wiring diagram 1	Wiring diagram 2

Illuminated pushbutton, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

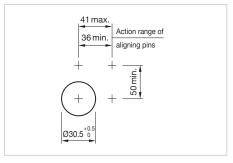
To obtain a complete unit, please select the red components from the pages shown.





Product can differ from the current configuration.





Mounting cut-outs [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Markable with text plate translucent white
- Up to 3 switching elements with maintain action

Front ring	Lens	Switching action	Part No.	Wiring	Weight
	nated pushbutton actuator				
Plastic matt grey	Plastic red	В	44-746.62	1	0.012 kg
	Plastic yellow	В	44-746.64	1	0.012 kg
	Plastic green	В	44-746.65	1	0.012 kg
	Plastic blue	В	44-746.66	1	0.012 kg
	Plastic white	В	44-746.69	1	0.012 kg
Plastic matt chrome	Plastic red	В	44-746.22	1	0.012 kg
	Plastic yellow	В	44-746.24	1	0.012 kg
	Plastic green	В	44-746.25	1	0.012 kg
	r lastic groom				
	Plastic blue	В	44-746.26	1	0.012 kg

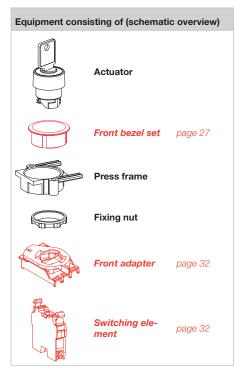
44 Flush design

Front ring	Lens	Switching action	Part No.	Wiring diagram	Weight
Plastic matt grey	Plastic red	С	44-747.62	2	0.012 kg
	Plastic yellow	С	44-747.64	2	0.012 kg
	Plastic green	С	44-747.65	2	0.012 kg
	Plastic blue	С	44-747.66	2	0.012 kg
	Plastic white	С	44-747.69	2	0.012 kg
Plastic matt chrome	Plastic red	С	44-747.22	2	0.012 kg
	Plastic yellow	С	44-747.24	2	0.012 kg
	Plastic green	С	44-747.25	2	0.012 kg
	Plastic blue	С	44-747.26	2	0.012 kg
	Plastic white	С	44-747.29	2	0.012 kg

Switching action: B = Momentary, C = Maintain

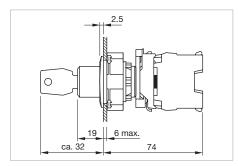
E	E~-
Wiring diagram 1	Wiring diagram 2

Keylock switch 2 positions, IP 65

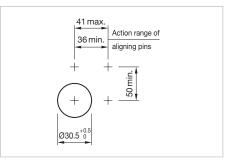


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Up to 3 switching elements at 1. level with maintained action

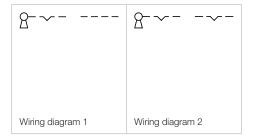


Switching positions (A = Rest, B = Momentary, C = Maintained)

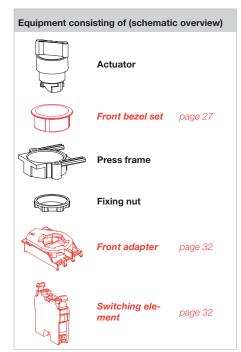
Front ring	Switching action	Switching angle	Key remove	Part No.	Compo- nent layout	Wiring diagram	Weight
A N	eylock switch actuate	or 2 positions					
Plastic matt chrome	A - B	B = 90°	A	44-732.21	1	1	0.051 kg
Plastic matt grey	A - B	B = 90°	А	44-732.61	1	1	-
Plastic matt chrome A - C		A - C					0.051 kg
Plastic matt chrome	A - C	C = 90°	А	44-730.21	1	2	0.051 kg 0.051 kg
Plastic matt chrome	A - C	C = 90°	A A + C	44-730.21 44-730.22	1	2	-
Plastic matt chrome Plastic matt grey	A - C	C = 90°				-	0.051 kg

Switching positions: $A=Rest,\,B=Momentary,\,C=Maintained$ The component layouts you will find from page 40

Flush design



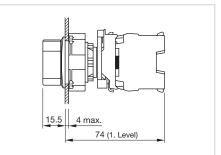
Selector switch 2 positions, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red com-

Mounting cut-outs [mm]





Product can differ from the current configuration.

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Up to 3 switching elements at 1. level

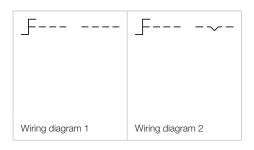
A B A C

ponents from the pages shown.

Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Switching action	Switching angle	Part No.	Compo- nent layout	_	Weight
	Selector switch actuato						
Plastic black	Selector switch actuato Plastic matt chrome	r 2 positions	B = 90°	44-722.20	1	1	0.021 kg
Plastic black Plastic grey			B = 90° B = 90°	44-722.20 44-722.68	1 1	1 1	0.021 kg 0.021 kg
	Plastic matt chrome	A - B		-	1 1 1	1 1 2	
Plastic grey	Plastic matt chrome Plastic matt grey	A - B A - B	B = 90°	44-722.68	1 1 1 1 1	1 1 2 2	0.021 kg
Plastic grey Plastic black	Plastic matt chrome Plastic matt grey Plastic matt chrome	A - B A - B A - C	B = 90° C = 90°	44-722.68 44-720.20	1 1 1 1		0.021 kg 0.021 kg

Switching positions: A = Rest, B = Momentary, C = MaintainedThe component layouts you will find from page 40



44 Flush design

Selector switch 3 positions, IP 65



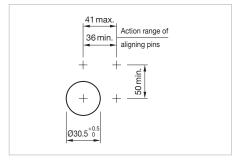
Product can differ from the current configuration.

74 (1. Level)

Dimensions [mm]

Additional Information

- For front dimensions 36 x 36 mm, Ø 36 mm
- Up to 3 switching elements at 1. level

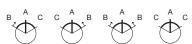


Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring Selector switch actuator	Switching action 7 3 positions	Switching angle	Part No.	Compo- nent layout	Wiring dia- gram	Weight
Plastic black	Plastic matt chrome	B - A - C	B = 60°, C = 60°	44-727.20	2	1	0.021 kg
		C - A - B	C = 60°, B = 60°	44-726.20	2	2	0.021 kg
Plastic grey	Plastic matt grey	C - A - B	C = 60°, B = 60°	44-726.68	2	2	0.021 kg
Plastic black	Plastic matt chrome	B - A - B	B = 60° / 60°	44-725.20	2	3	0.021 kg
Plastic grey	Plastic matt grey	B - A - B	B = 60° / 60°	44-725.68	2	3	0.021 kg
Plastic black	Plastic matt chrome	C - A - C	C = 60° / 60°	44-724.20	2	4	0.021 kg
Plastic grey	Plastic matt grey	C - A - C	C = 60° / 60°	44-724.68	2	4	0.021 kg

Switching positions: A = Rest, B = Momentary, C = Maintained The component layouts you will find from page 40

J	F~-	F	F~-
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4

44 Raised design

Indicator front illumination, IP 65



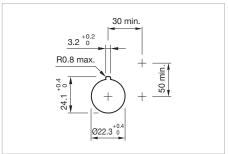
Product can differ from the current configuration.

6 6 max. 48 Lamp element 64 Blind element 100

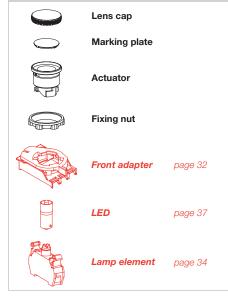
Dimensions [mm]

Additional Information

Markable with text plate translucent white



Mounting cut-outs [mm]



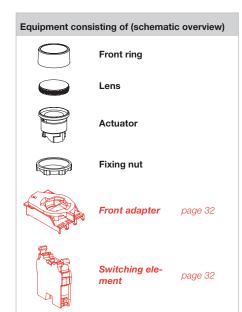
Equipment consisting of (schematic overview)

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

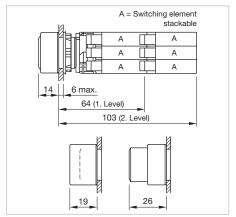
Front ring	Lens cap	Part No.	Weight
	ator front illumination, Front dimension Ø 28 mm	44.754.00	0.0071
Plastic matt grey	Plastic red	44-751.62	0.007 kg
	Plastic yellow	44-751.64	0.007 kg
	Plastic green	44-751.65	0.007 kg
	Plastic blue	44-751.66	0.007 kg
	Plastic white	44-751.69	0.007 kg
Plastic matt chrome	Plastic red	44-751.22	0.007 kg
	Plastic yellow	44-751.24	0.007 kg
	Plastic green	44-751.25	0.007 kg

Pushbutton, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

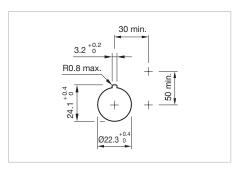
To obtain a complete unit, please select the red components from the pages shown.





Product can differ from the current configuration.

Dimensions [mm]



Additional Information

- Non-markable
- Up to 3 switching elements with maintain action

Mounting cut-outs [mm]

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring	Weight
	Pushbutton actuator, Froi	nt dimension Ø 28 mm	ı			
level with bezel	Plastic matt chrome	Plastic black	В	44-701.20	1	0.013 kg
		Plastic red	В	44-701.22	1	0.013 kg
		Plastic yellow	В	44-701.24	1	0.013 kg
		Plastic green	В	44-701.25	1	0.013 kg
		Plastic blue	В	44-701.26	1	0.013 kg
		Plastic white	В	44-701.29	1	0.013 kg
	Plastic matt grey	Plastic black	В	44-701.60	1	0.013 kg
		Plastic red	В	44-701.62	1	0.013 kg
		Plastic yellow	В	44-701.64	1	0.013 kg
		Plastic green	В	44-701.65	1	0.013 kg
		Plastic blue	В	44-701.66	1	0.013 kg
		Plastic white	В	44-701.69	1	0.013 kg
	Plastic matt chrome	Plastic black	С	44-702.20	2	0.013 kg
		Plastic red	С	44-702.22	2	0.013 kg
		Plastic yellow	С	44-702.24	2	0.013 kg
		Plastic green	С	44-702.25	2	0.013 kg
		Plastic blue	С	44-702.26	2	0.013 kg
	Plastic matt grey	Plastic black	С	44-702.60	2	0.013 kg
		Plastic red	С	44-702.62	2	0.013 kg
		Plastic green	С	44-702.65	2	0.013 kg

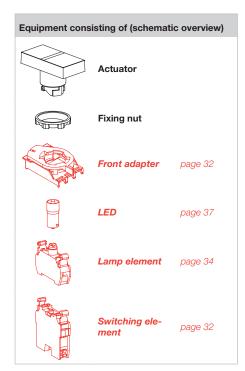
44 Raised design

Mounting type	Front ring	Lens	Switching action	Part No.	Wiring diagram	Weight
level with bezel	Plastic matt grey	Plastic blue	С	44-702.66	2	0.013 kg
	Plastic matt grey	Plastic white	С	44-702.65	2	0.013 kg

Switching action: B = Momentary, C = Maintain

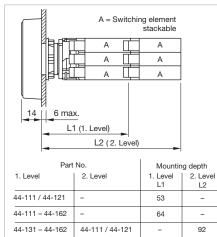
E	E~-
Wiring diagram 1	Wiring diagram 2

Double pushbutton, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



44-977

44-131 - 44-162

100

103

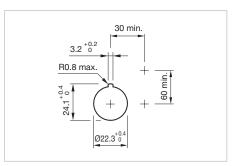


Product can differ from the current configuration.

Dimensions [mm]

44-131 - 44-162

44-131 - 44-162



Mounting cut-outs [mm]

Additional Information

With illuminative centre window

Front bezel	Lens	Marking	Switching action	Part No.	Compo- nent layout	Weight
De	ouble pushbutton actu	ator, Front dimensio	n 29.5 x 56 mm			
Plastic matt chrome	Plastic green-red	-	В	44-770.2	3	0.018 kg
	Plastic green-red	I - O	В	44-771.2	3	0.018 kg

Switching action: B = Momentary
The component layouts you will find from page 40

Illuminated pushbutton, IP 65

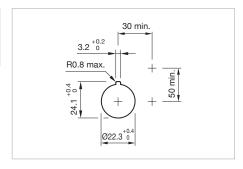


Product can differ from the current configuration.

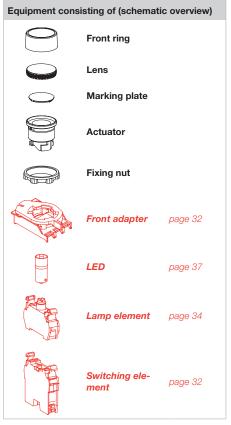
Dimensions [mm]

Additional Information

- Markable with text plate translucent white
- Up to 3 switching elements with maintain action



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Front ring	Lens	Switching action	Part No.	Wiring diagram	Weight
	nated pushbutton actuator, F				
Plastic matt grey	Plastic red	В	44-746.62 44-746.64	1	0.012 kg 0.012 kg
	Plastic yellow Plastic green	В	44-746.65	1	0.012 kg
	Plastic green	В	44-746.66	1	0.012 kg
	Plastic white	В	44-746.69	1	0.012 kg
Plastic matt chrome	Plastic red	В	44-746.22	1	0.012 kg
	Plastic yellow	В	44-746.24	1	0.012 kg
	Plastic green	В	44-746.25	1	0.012 kg
	Plastic blue	В	44-746.26	1	0.012 kg
	Plastic white	В	44-746.29	1	0.012 kg
Plastic matt grey	Plastic red	С	44-747.62	2	0.012 kg
	Plastic yellow	С	44-747.64	2	0.012 kg
	Plastic green	С	44-747.65	2	0.012 kg
	Plastic blue	C	44-747.66	2	0.012 kg
	Plastic white	C	44-747.69	2	0.012 kg
Plastic matt chrome	Plastic red	С	44-747.22	2	0.012 kg

Front ring	Lens	Switching action	Part No.	Wiring diagram	Weight
Plastic matt chrome	Plastic yellow	С	44-747.24	2	0.012 kg
	Plastic green	С	44-747.25	2	0.012 kg
	Plastic blue	С	44-747.26	2	0.012 kg
	Plastic white	С	44-747.29	2	0.012 kg

Switching action: B = Momentary, C = Maintain

E	E~-
Wiring diagram 1	Wiring diagram 2

44 Raised design

Emergency-stop switch foolproof, EN IEC 60947-5-5, IP 65

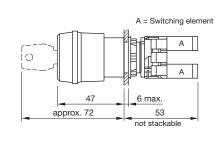


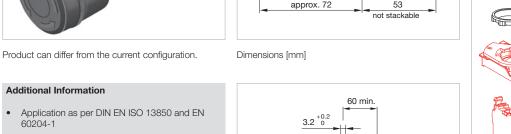
Two keys are supplied with each key lock switch

Up to 3 switching elements at 1. level

Shaft yellow

Lock type Euro-Locks 9500







ment

Equipment consisting of (schematic overview)

Actuator

Fixing nut

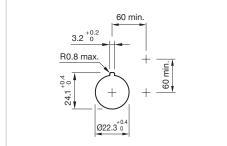
Front adapter

Switching ele-

page 32

page 32

To obtain a complete unit, please select the red components from the pages shown.



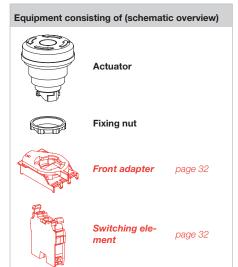
Mounting cut-outs [mm]

Product attribute	Lens	Switching action	Part No.	Wiring	Weight
Emergen	cy-stop switch actuator, 1	foolproof EN IEC 60947-5-5, Front c	limension Ø 37 mm		
		-			
Twist to unlock anti-clockwise	Plastic red	C	44-712	1	0.040 kg
		C foolproof EN IEC 60947-5-5, Front c		1	0.040 kg

Switching action: C = Maintain

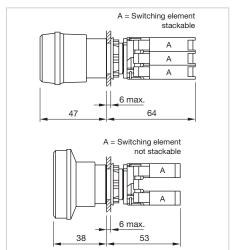


Stop switch, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

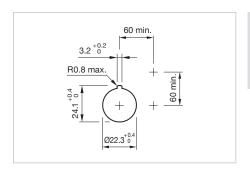
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



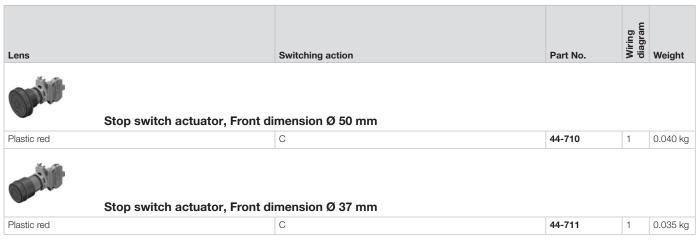
Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- Shaft yellow
- Twist to unlock anti-clockwise
- Up to 3 switching elements at 1. level



Switching action: C = Maintain

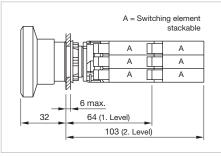


44 Raised design

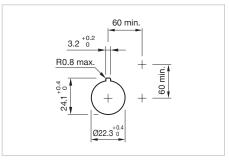
Mushroom-head pushbutton, IP 65



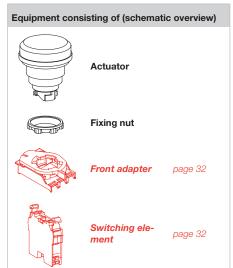
Product can differ from the current configuration.



Dimensions [mm]



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

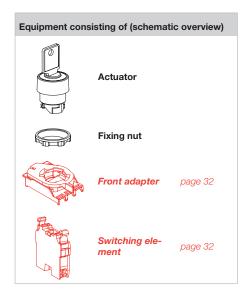
To obtain a complete unit, please select the red components from the pages shown.

Front ring	Lens	Switching action	Part No.	Wiring	Weight
Mush	room-head pushbutton actuat	tor, Front dimension Ø 50 mm			
Plastic matt chrome	Plastic black	В	44-707.20	1	0.028 kg
	Plastic red	В	44-707.22	1	0.028 kg
	Plastic green	В	44-707.25	1	0.028 kg

Switching positions B = Momentary

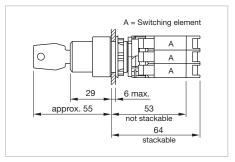


Keylock switch 2 positions, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

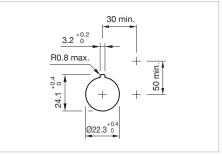
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- Standard lock: Euro-Locks 9500
- Two keys are supplied with each key lock switch
- Up to 3 switching elements at 1. level

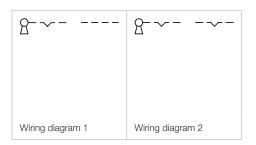
A B A



Switching positions (A = Rest, B = Momentary, C = Maintained)

Front ring	Switching action	Switching angle	Key remove	Part No.	Compo- nent layout	Wiring	Weight
K	eylock switch actuato	r 2 positions, Front dir	nension Ø 28 mm				
Plastic matt chrome	A - B	B = 90°	Α				
	A - D	D = 30		44-732.21	1	1	0.051 kg
Plastic matt grey	A - B	B = 90°	A	44-732.21 44-732.61	1	1	0.051 kg 0.051 kg
					1 1	1 1 2	0
	A - B	B = 90°	А	44-732.61	1 1 1	1 1 2 2	0.051 kg
Plastic matt grey Plastic matt chrome Plastic matt grey	A - B	B = 90°	A A	44-732.61 44-730.21	1 1 1 1 1		0.051 kg

Switching positions: A = Rest, B = Momentary, C = Maintained



44 Raised design

Selector switch 2 positions, IP 65

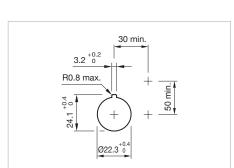


Product can differ from the current configuration.

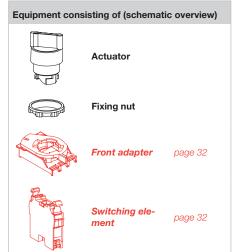
• Up to 3 switching elements at 1. level

Additional Information

Dimensions [mm]



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

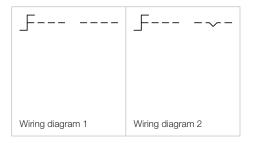
To obtain a complete unit, please select the red components from the pages shown.



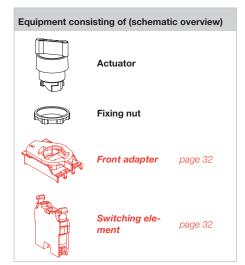
Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Switching action	Switching angle	Part No.	Compo- nent layout	am	Weight
Plastic black	Selector switch actuator	r 2 positions, Front di	mension Ø 28 mm	44-722,20	1	1	0.021 kg
Plastic grey	Plastic matt grey	A - B	B = 90°	44-722.68	1	1	0.021 kg
Plastic black	Plastic matt chrome	A - C	C = 90°	44-720.20	1	2	0.021 kg
Plastic red	Plastic matt chrome	A - C	C = 90°	44-720.22	1	2	0.021 kg
	Plastic matt grey	A - C	C = 90°	44-720.62	1	2	0.021 kg
Plastic grey	Plastic matt grey	A - C	C = 90°	44-720.68	1	2	0.021 kg

Switching positions: A = Rest, B = Momentary, C = Maintained The component layouts you will find from page 40

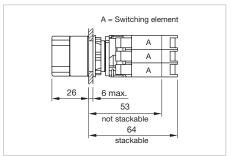


Selector switch 3 positions, IP 65



Each Part Number listed below includes all the black components shown in the 3D-drawing.

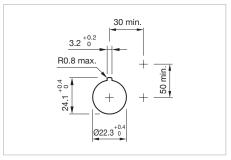
To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]



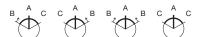
Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

• Up to 3 switching elements at 1. level



Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Front ring	Switching action	Switching angle	Part No.	Compo- nent layout	Wiring	Weight
Selector switch actuator 3 positions, Front dimension Ø 28 mm							
Plastic black	Plastic matt chrome	B - A - C	B = 60°, C = 60°	44-727.20	2	1	0.021 kg
		C - A - B	C = 60°, B = 60°	44-726.20	2	2	0.021 kg
Plastic grey	Plastic matt grey	C - A - B	C = 60°, B = 60°	44-726.68	2	2	0.021 kg
Plastic black	Plastic matt chrome	B - A - B	B = 60° / 60°	44-725.20	2	3	0.021 kg
Plastic black Plastic grey	Plastic matt chrome Plastic matt grey	B - A - B B - A - B	B = 60° / 60° B = 60° / 60°	44-725.20 44-725.68	2	3	
						-	0.021 kg

Switching positions: A = Rest, B = Momentary, C = Maintained The component layouts you will find from page 40 $\,$

F	F~-	F	F~-
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4



Front

Lens

Additional Information

for indicator and illuminated pushbutton with front illumination und pushbutton markable

Dimension	Lens	Part No.	Weight
Lens			
Ø 23 mm	Plastic red transparent	44-966.2	0.001 kg
Ø 23 mm	Plastic yellow transparent	44-966.4	0.001 kg
Ø 23 mm	Plastic green transparent	44-966.5	0.001 kg
Ø 23 mm	Plastic blue transparent	44-966.6	0.001 kg
Ø 23 mm	Plastic colourless transparent	44-966.7	0.001 kg

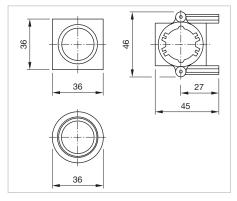
Marking plate for lens

Additional Information

Marking information see «Marking»

Product attribute		Marking plate	Part No.	Weight
Marking plate for l	ens			
for indicator and illuminated pushbutton with front	illumination und pushbutton markable	white translucent	44-962.9	0.001 kg

Front bezel set without legend support, flush design

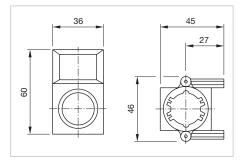


Dimensions [mm]

Product attribute	Mounting cut-out	Front bezel	Part No.	Weight
Front bezel set without legend support, flush			44.040.04	0.0001
or indicator and potentiometer, the mounting depth extends for 3 mm	Ø 30.5 mm	Plastic black	44-946.01	0.006 kg
for illuminated pushbutton and pushbutton, selector- and keylock switch, interlocking bushbutton, the mounting depth extends for 12 mm	Ø 30.5 mm	Plastic black	44-946.03	0.010 kg
Front bezel set without legend support, flush	n design round, 3	66 mm		
for indicator and potentiometer, the mounting depth extends for 3 mm	Ø 30.5 mm	Plastic black	44-946.01-A	0.006 kg

44 Accessories

Front bezel set with legend



Dimensions [mm]

Product attribute	Mounting cut-out	Front bezel	Part No.	Weight
Front bezel set with legend support, flush	design rectangula	r, 36 x 60 mm		
for indicator and potentiometer, the mounting depth extends for 3 mm	Ø 30.5 mm	Plastic black	44-946.02	0.007 kg
for illuminated pushbutton and pushbutton, selector- and keylock switch, interlocking pushbutton, the mounting depth extends for 12 mm	Ø 30.5 mm	Plastic black	44-946.04	0.011 kg

Legend plate for legend support

Additional Information

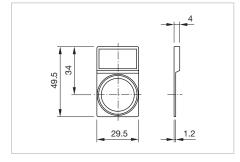
Marking information see «Marking»»

Dimension	Material	Colour	Mounting type	Part No.	Weight
Legen	d plate for front bezel se	et with legend support, fl	ush design		
27 x 18 mm	plasic, double layer	aluminium/black	self-adhesive	44-946	0.001 kg

Legend support without legend

Additional Information

- Label to be ordered separatly Part No. 44-960
- Remove sealing ring from actuator



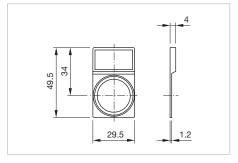
Dimensions [mm]

Dimension	Material	Colour	Part No.	Weight
Leg	gend support without legend			
29.5 x 49.5 mm	Plastic	grey	44-944.08	0.002 kg

Legend support with legend

Additional Information

Label unmarked, remove sealing ring from actuator



Dimensions [mm]

Dimension	Material	Colour	Part No.	Weight
Legend suppo	rt with legend			
29.5 x 49.5 mm	Plastic	black	44-945.00	0.002 kg
29.5 x 49.5 mm	Plastic	grey	44-945.08	0.002 kg

44 Accessories

Legend plate for legend support

Additional Information

- Marking information see «Marking»
- The colour of anodized aluminium parts can vary due to technical production reasons

Dimension	Material	Colour	Part No.	Weight
Legend plate f	for legend support with legend			
13 x 26 mm	Aluminium	black anodized	44-960	0.001 kg

Front ring

Additional Information

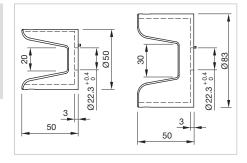
For illluminated pushbutton- and pushbutton actuator

Front ring	Part No.	Weight
Front ring		
Plastic matt chrome	44-967.2	0.002 kg

E-stop protective shroud, IP 65

Additional Information

- Use only for Part No. 44-712, 44-713, 44-712.001 and 44-713.001
- The protection shroud is not suitable for a proper use of emergency-stop. It can obstruct a spontaneous operation of the emergency-stop



Dimensions [mm]

Dimension	Material	Colour	Standard	Part No.	Weight
E-s	top protective shroud	yellow	???	704.927.8	0.052 kg
		*			
E-s	top protective shroud				

Spare key

Additional Information

Standard lock: Euro-Locks 9500

Part No.		Mojekė
Part No.		Weight
The same of the sa	Spare key	
44-919		0.007 kg

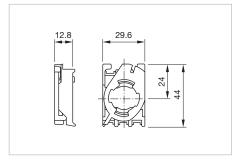


Rear side

Front adapter front mounting

Additional Information

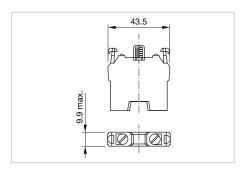
 Front adaptor marking: Terminal marking and distinctive number as per DIN EN 50013. The operating characters are marked on the switching elements beside the screw terminals



Dimensions [mm]

Product attribute	Marking	Part No.	Weight
Front adapter front m	nounting		
Front adapter front m for switching element or lamp element	nounting without	44-900	0.007 kg
for switching element or lamp element		44-900 44-901	0.007 kg 0.007 kg
•			

Slow-make element stackable

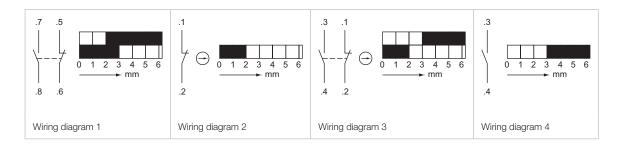


Dimensions [mm]

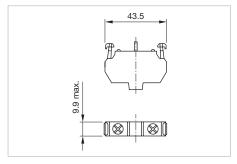
Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring diagram	Weight
Slow-make	switching elem	ent front	mounting sta	ackable				
overlapping, not to use with EMERGENCY-STOP switch	500 VAC	10 A	1 NC + 1 NO	Silver	Screw	44-141	1	0.017 kg
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC + 1 NO	Silver	Screw	44-131	3	0.017 kg
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC + 1 NO	Gold	Screw	44-132	3	0.017 kg

Product attribute	Switching voltage	Switching	Contacts	Contact material	Terminal	Part No.	Wiring diagram	Weight
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Silver	Screw	44-151	2	0.014 kg
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Gold	Screw	44-152	2	0.014 kg
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NO	Silver	Screw	44-161	4	0.014 kg
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NO	Gold	Screw	44-162	4	0.014 kg

Contacts: NC = Normally closed, NO = Normally open



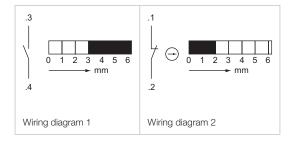
Slow make element non-stackable



Dimensions [mm]

Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring diagram	Weight
Slow-make	switching elem	ent front mo	ounting no	n-stachable				
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Silver	Screw	44-111	2	0.010 kg
-	500 VAC	10 A	1 NO	Silver	Screw	44-121	1	0.010 kg

Contacts: NC = Normally closed, NO = Normally open

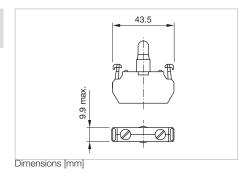


44 Accessories

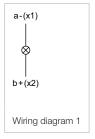
Lamp element front mounting

Additional Information

• Lamp socket BA9s, max. 2.6 W



Terminal		Part No.	Wiring diagram	Weight
	Lamp element front mounting			
Screw		44-524	1	0.011 kg



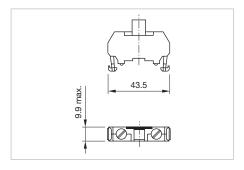
Base adaptor

Additional Information

 Front adaptor marking: Terminal marking and distinctive number as per DIN EN 50013. The operating characters are marked on the switching elements beside the screw terminals

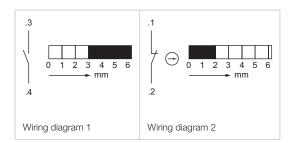
Marking	Part No.	Weight
Base adaptor		
	44-905	0.006 kg

Slow-make element base mounting



Dimensions [mm]

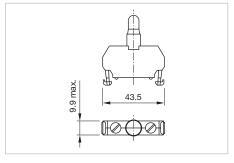
Product attribute	Switching voltage	Switching current	Contacts	Contact material	Terminal	Part No.	Wiring diagram	Weight
Slow-make	switching elem	ent base mo	ounting no	n-stackable				
Forced opening as per EN IEC 947-5-1	500 VAC	10 A	1 NC	Silver	Screw	44-211	2	0.010 kg
-	500 VAC	10 A	1 NO	Silver	Screw	44-221	1	0.010 kg



Lamp base mounting

Additional Information

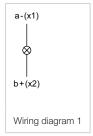
Lamp socket BA9s, max. 2.6 W



Dimensions [mm]

Terminal	Part No.	Wiring dia- gram	Weight
Lamp base mounting			
Screw	44-525	1	0.011 kg

Accessories

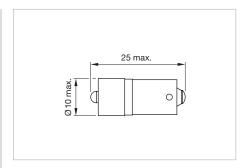


Illumination

LED, BA9s

Additional Information

- The specified 6 VDC, 24 VDC Bi-colour; 130 VAC, 130 DC und 230 VAC versions are built with a protection diode
- The specified 12, 24, 28, 48 VAC/DC versions are built with a bridge rectifier
- The specified 130 VAC types are developed to run on a supply voltage of 130 VAC only. An operation at a higher supply voltage using commercial lampholders with integrated resistors, is not approved
- If the 24VDC Bi-colour lamp is driven with normal polarity (plus on middle contact of the lamp) the first mentioned colour will light up, with inverted polarity the second colour will light up
- Luminous intensity data of the LEDs on direct voltage
- Electrical and optical data are measured at 25 °C
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination



Dimensions [mm]

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
03	Single-LED					
red	6 VDC + 10 %	17 mA ±15 %	400 mcd	630 nm	10-2506.1082	0.002 kg
.00	12 VAC/DC +10 %	16 mA ±15 %	390 mcd	630 nm	10-2509.1142	0.002 kg
	24 VAC/DC +10 %	15 mA ±15 %	350 mcd	630 nm	10-2512.1142	0.002 kg
	28 VAC/DC +10 %	13 mA ±15 %	300 mcd	630 nm	10-2513.1142	0.002 kg
	48 VAC/DC +10 %	8 mA ±15 %	200 mcd	630 nm	10-2519.1052	0.002 kg
	130 VDC +10 %	3 mA ±15 %	120 mcd	630 nm	10-2524.3042	0.002 kg
	130 VAC +10 %	5 mA ±15 %	180 mcd	630 nm	10-2H24.2052	0.002 kg
	230 VAC +10 %	3 mA ±15 %	120 mcd	630 nm	10-2H25.2042	0.002 kg
yellow	6 VDC +10 %	17 mA ±15 %	340 mcd	587 nm	10-2506.1084	0.002 kg
	12 VAC/DC +10 %	16 mA ±15 %	340 mcd	587 nm	10-2509.1144	0.002 kg
	24 VAC/DC +10 %	15 mA ±15 %	300 mcd	587 nm	10-2512.1144	0.002 kg
	28 VAC/DC +10 %	13 mA ±15 %	270 mcd	587 nm	10-2513.1144	0.002 kg
	48 VAC/DC +10 %	8 mA ±15 %	180 mcd	587 nm	10-2519.1054	0.002 kg
	130 VDC +10 %	3 mA ±15 %	110 mcd	587 nm	10-2524.3044	0.002 kg
	130 VAC +10 %	5 mA ±15 %	160 mcd	587 nm	10-2H24.2054	0.002 kg
	230 VAC +10 %	3 mA ±15 %	110 mcd	587 nm	10-2H25.2044	0.002 kg
green	6 VDC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2506.1085	0.002 kg
	12 VAC/DC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2509.1145	0.002 kg
	24 VAC/DC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2512.1145	0.002 kg
	28 VAC/DC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2513.1145	0.002 kg
	48 VAC/DC +10 %	4 mA ±15 %	600 mcd	525 nm	10-2519.1055	0.002 kg
	130 VDC +10 %	2 mA ±15 %	300 mcd	525 nm	10-2524.3045	0.002 kg
	130 VAC +10 %	3 mA ±15 %	450 mcd	525 nm	10-2H24.2055	0.002 kg
	230 VAC +10 %	2 mA ±15 %	300 mcd	525 nm	10-2H25.2045	0.002 kg

44 Accessories

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
blue	6 VDC +10 %	17 mA ±15 %	780 mcd	470 nm	10-2506.1086	0.002 kg
	12 VAC/DC +10 %	16 mA ±15 %	720 mcd	470 nm	10-2509.1146	0.002 kg
	24 VAC/DC +10 %	15 mA ±15 %	680 mcd	470 nm	10-2512.1146	0.002 kg
	28 VAC/DC +10 %	13 mA ±15 %	590 mcd	470 nm	10-2513.1146	0.002 kg
	48 VAC/DC +10 %	8 mA ±15 %	400 mcd	470 nm	10-2519.1056	0.002 kg
	130 VDC +10 %	3 mA ±15 %	200 mcd	470 nm	10-2524.3046	0.002 kg
	130 VAC +10 %	5 mA ±15 %	230 mcd	470 nm	10-2H24.2056	0.002 kg
	230 VAC +10 %	3 mA ±15 %	200 mcd	470 nm	10-2H25.2046	0.002 kg
white	6 VDC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2506.1089	0.002 kg
	12 VAC/DC +10 %	8 mA ±15 %	1200 mcd	x0.31/y0.32 nm	10-2509.1149	0.002 kg
	24 VAC/DC +10 %	7 mA ±15 %	1050 mcd	x0.31/y0.32 nm	10-2512.1149	0.002 kg
	28 VAC/DC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2513.1149	0.002 kg
	48 VAC/DC +10 %	5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2519.1059	0.002 kg
	130 VDC +10 %	1.5 mA ±15 %	225 mcd	x0.31/y0.32 nm	10-2524.3049	0.002 kg
	130 VAC +10 %	2 mA ±15 %	300 mcd	x0.31/y0.32 nm	10-2H24.2059	0.002 kg
	230 VAC +10 %	1.5 mA ±15 %	225 mcd	x0.31/y0.32 nm	10-2H25.2049	0.002 kg



Bi-colour LED

red/green	2424 V VDC +10 %	1515 mA ±15 %	1200/900 mcd	625/525 nm	10-2H12.314A	0.002kg
red/yellow	2424 V VDC +10 %	1515 mA ±15 %	1200/550 mcd	625/589 nm	10-2H12.314B	0.002kg
yellow/green	2424 V VDC +10 %	1515 mA ±15 %	900/550 mcd	525/589 nm	10-2H12.314C	0.002kg

Filament lamp, BA9s

Additional Information

 The max. overall length of the lamp may not exeed 28 mm

Operating voltage Filament lar	Operation current	Part No.	Weight
12 VAC/DC	100 mA±10 %	10-1409.1329	0.002 kg
24 VAC/DC	50 mA±10 %	10-1412.1279	0.002 kg
36 VAC/DC	56 mA±10 %	10-1416.1289	0.002 kg
60 VAC/DC	33 mA±10 %	10-1420.1219	0.002 kg
110 VAC/DC	22 mA±10 %	10-1422.1179	0.002 kg
130 VAC/DC	20 mA±10 %	10-1424.1179	0.002 kg

Mounting

Mounting tool

Additional Information

For fixing nut, transparent lens, lens caps and illumination

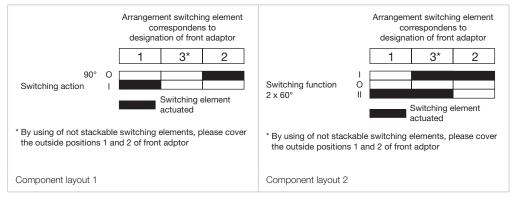
Part No.
Weight

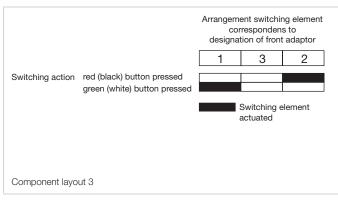
Mounting tool

44-935



Drawings





Slow-make switching element

Switching system

The double-break switching system can be supplied for the following switching functions: 1 normally closed, 1 normally open or 1 changeover contact with or without overlap.

The normally closed contacts have forced opening according to DIN 0660, IEC 60947-5-1 and DIN VDE 0113.

The switching element exhibits high reliability due to its H-contact system with relative friction. The normally open and normally closed contacts can be used electrically separated.

The standard version is ideal for high breaking capacities. For lower capacities a special version can be supplied.

Material

Material of contact

Standard version: Ag-Ni alloy special version: Gold/Silver

Plastics

UL listed, Cd-free

Switching element

PC, PA 6.6 self-extinguishing

Mechanical characteristics

Actuating force

per switching element $\leq 5\,\mathrm{N}$ Illuminated pushbutton actuator $\leq 10\,\mathrm{N}$ Stop pushbutton actuator $\leq 20\,\mathrm{N}$ Emergency-stop pushbutton actuator foolproof $\leq 70\,\mathrm{N}$ Double pushbutton $\leq 12\,\mathrm{N}$ per contact surface

Actuating travel

approx. 6mm

Mechanical lifetime

Slow-make switching element
Pushbutton momentary action
Pushbutton maintained action
Illuminated pushbutton
momentary action
Illuminated pushbutton
maintained action
Interlocking pushbutton
Stop pushbutton not foolproof
Emergency-stop foolproof
Keylock switch
Selector switch
Double pushbutton

 10×10^6 switching operations 5×10^6 switching operations 1×10^6 cycles of operation

3 x 10⁶ switching operations

1 x 10⁶ cycles of operation 2 x 10⁵ switching operations 1 x 10⁵ cycles of operation > 6050 cycles of operation 2 x 10⁵ cycles of operation 2 x 10⁵ cycles of operation 2 x 10⁵ switching operations

per contact surface

Electrical characteristics

Rated Insulation Voltage U

Slow-make switching element 660 V Lamp element 250 V Lamp transformer 660 V

Rated Operational Voltage U_e

AC 15 (inductive)

120 V, ~6 A

230 V, ~6 A

400 V, ~4 A

500 V, ~3 A

600 V, ~1.2 A

DC 13

24 V, 3 A

60 V, 1.3 A

120V, 0.6A

250 V, 0.3 A

Rated Impulse Withstand Voltage U_{imp}

Lamp element 2.5 kV

Lamp transformer 6kV

Slow-make switching element 6 kV

Between the electrically separated normally closed contacts and normally open contacts for slow-make switching elements.

1 NC + 1 NO without overlap

 $U_e > 400 \, \text{V}$, same polarity

 $U_{imp} = 4000 \, V$

1 NC + 1 NO with overlap

U_e >250 V, same polarity

 $U_{imp} = 4000\,V$

Rated Operational Current le

AC-12 (resistive) 500 V, ~5 A

DC-12

24 V, 10 A

60 V, 8 A

125 V, 3 A

250 V, 1 A

Contact resistance

Starting value (initial) $\leq 50 \,\mathrm{m}\Omega$

Electrical life

AC-15

400 V, ~2 A, 1 x 106 switching operations

Conventional free air thermal current

 $I_{th2} = 10A$

Short-circuit protection

max. series fuse to be provided 10 A gL lamp transformer is short-circuit-proofed

Switch rating

Aq-Ni allov

(Standard version) minimal 6 V, 20 mA

minimal 12 V, 10 mA

Gold/Silver

(Special version) minimal 5 V, 1 mA

maximum 42 V, 100 mA

Degree of pollution

3, as per EN IEC 60947-1

Protection class

Indicators and switches, fit for mounting into devices with protec-

44 Technical data

Environmental conditions

Storage temperature

-40 °C ... +70 °C

Operating temperature

-25 °C, as per EN IEC 60068-2-1 +60 °C, as per EN IEC 60068-2-2

Protection degree

Actuators at front and enclosure IP 65, as per EN IEC 60529

Shock resistance

40 g (duration 6 ms), as per EN IEC 60 68-2-26

Vibration resistance

sinusoidal, 5g at 10-500 Hz, as per EN IEC 60068-2-6

Climate resistance

Humidity and heat constant, as per EN IEC 60068-2-3 Humidity and heat cyclic, as per EN IEC 60068-2-30

Approvals

Approbations

CSA Germanischer Lloyd UL VDE

Declaration of conformity

CE

Actuator

Material

Adapter and enclosure

PC

Front parts

PA 6, PA 12, PC, chromium-plated ABS

EAO reserves the right to alter specifications without further notice.

Label marking for label support

Label black anodized

Standard text	Text-No.	Standard text	Text-No.	Standard text	Text-No.
0	T 01	Forwards	T 14	Set up	T 22
I	T 02	Revers	T 15	Raise	T 23
0 1	T 03	Right	T 16	Lower	T 24
I 0 II	T 04	Left	T 17	Hand	T 25
OFF	T 10	Halt	T 18	STOP	T 26
ON	T 11	Close	T 19	START	T 27
Up	T 12	Fast	T 20	HAND/AUTO	T 28
Down	T 13	Slow	T 21	OFF/ON	T 29

Standard texts for marking plates and marking caps for Indicator and Illuminated Pushbutton

Height of letters 6 mm



Symbols for marking plates and marking caps for Indicator and Illuminated Pushbutton

All marking plates with the printed Part Numbers are available for flat lenses, marking cap only on request.



Part No. 44-962.9-69 Start, on



Part No. 44-962.9-70 Stop, off



Part No. 44-962.9-68
Automatic
(or semi-automatic) cycle



Part No. 44-962.9-68 Hand control

44 Application guidelines

Suppressor circuits

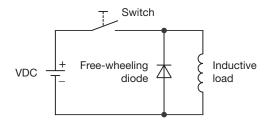
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e. g. 12VDC) see Fig. 2.

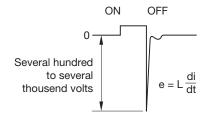
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load Fig. 1



Counter EMF over load without free-wheeling diode Fig. 2



Index from Part No.

Part No.	Page	Part No.	Page	Part No.	Page
10-1409.1329	38	44-701.62	15	44-746.25	7
10-1412.1279		44-701.64		44-746.25	
10-1416.1289 10-1420.1219		44-701.64		44-746.26	
10-1420.1219		44-701.65 44-701.65		44-746.26 44-746.29	
10-1424.1179		44-701.66		44-746.29	
10-2506.1082		44-701.66		44-746.62	
10-2506.1084		44-701.69		44-746.62	
10-2506.1085		44-701.69		44-746.64	
10-2506.1086 10-2506.1089		44-702.20 44-702.20		44-746.64 44-746.65	
10-2509.1142		44-702.22		44-746.65	
10-2509.1144	37	44-702.22	15	44-746.66	7
10-2509.1145		44-702.24		44-746.66	
10-2509.1146		44-702.24 44-702.25		44-746.69 44-746.69	
10-2509.1149 10-2512.1142		44-702.25		44-746.69	
10-2512.1144		44-702.26		44-747.22	
10-2512.1145	37	44-702.26		44-747.24	8
10-2512.1146		44-702.29		44-747.24	
10-2512.1149 10-2513.1142		44-702.60 44-702.60		44-747.25 44-747.25	
10-2513.1142		44-702.60		44-747.26	
10-2513.1145		44-702.62		44-747.26	
10-2513.1146	38	44-702.65	5	44-747.29	8
10-2513.1149		44-702.65		44-747.29	
10-2519.1052		44-702.66 44-702.69		44-747.62 44-747.62	
10-2519.1054 10-2519.1055		44-702.69		44-747.62	
10-2519.1056		44-707.22		44-747.64	
10-2519.1059	38	44-707.25	22	44-747.65	8
10-2524.3042		44-710		44-747.65	
10-2524.3044 10-2524.3045		44-711 44-712		44-747.66 44-747.66	
10-2524.3045		44-712		44-747.69	
10-2524.3049		44-720.20		44-747.69	
10-2H12.314A		44-720.20		44-751.22	
10-2H12.314E		44-720.22		44-751.22	
10-2H12.3140 10-2H24.2052		44-720.22 44-720.62		44-751.24 44-751.24	
10-2H24.2054		44-720.62		44-751.25	
10-2H24.2055	5 37	44-720.68	11	44-751.25	14
10-2H24.2056		44-720.68		44-751.62	
10-2H24.2059 10-2H25.2042		44-722.20 44-722.20		44-751.62 44-751.64	
10-2H25.2042		44-722.20		44-751.64	
10-2H25.2045		44-722.68		44-751.65	
10-2H25.2046		44-724.20		44-751.65	
10-2H25.2049		44-724.20		44-751.66	
44-111 44-121		44-724.68 44-724.68		44-751.66 44-751.69	
44-131		44-725.20		44-751.69	
44-132		44-725.20		44-770.2	
44-141		44-725.68		44-771.2	
44-151		44-725.68		44-900	
44-152 44-161		44-726.20 44-726.20		44-901 44-902	
44-162		44-726.68		44-903	
44-211		44-726.68		44-905	
44-221		44-727.20		44-919	
44-524		44-727.20		44-935	
44-525 44-701.20		44-730.21 44-730.21		44-944.00 44-944.08	
44-701.20		44-730.22		44-945.00	
44-701.22		44-730.22		44-945.08	
44-701.22		44-730.61		44-946	
44-701.24		44-730.61		44-946.01	
44-701.24 44-701.25		44-730.62 44-730.62		44-946.01-A. 44-946.02	
44-701.25		44-732.21		44-946.03	
44-701.26		44-732.21		44-946.03-A.	
44-701.26		44-732.61		44-946.04	
44-701.29		44-732.61		44-960	
44-701.29 44-701.60		44-746.22 44-746.22		44-962.9 44-966.2	
44-701.60		44-746.24		44-966.4	
44-701.62		44-746.24		44-966.5	

Part No.	Page
44-966.6	
44-966.7	26
44-967.2	30
704.927.8	31
704.927.9	31

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