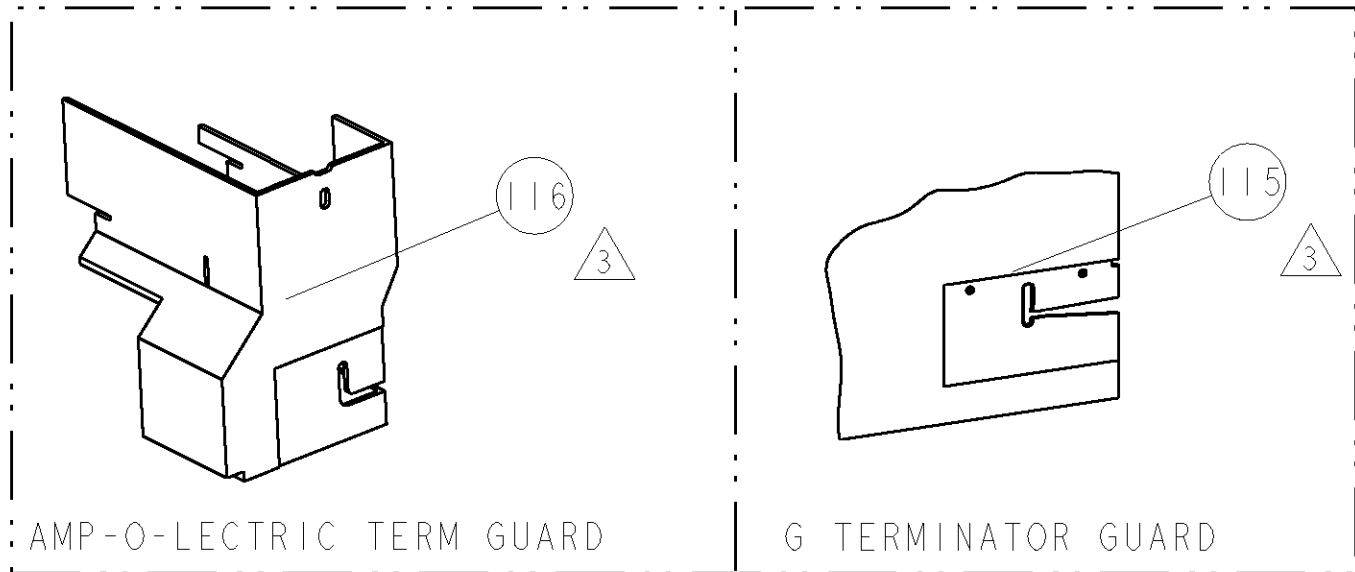
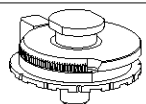


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855254-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855254-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855254-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855254-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855254-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 GRIND AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: FEMALE						
TYCO PN	CHRISTINANA PN	CHRISTINANA TERMINAL - TYCO CRIMP SPECS				
1949331	1302157					
-	-		CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-		.061±.002[1.55±0.05mm]		(2)20 AWG	C0
-	-		.058±.002[1.47±0.05mm]		18AWG	C6
-	-		.053±.002[1.35±0.05mm]		20AWG	D6
-	-		-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-					
-	-	WIRE	.090 [2.29mm]	F	20-(2)20 AWG	
-	-	INSUL	.120 [3.05mm]	F	Ø.093 MAX	
WIRE STRIP LENGTH .165 - .180		TERM APPL SPEC NONE	FEED .533	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	05APR2007
							RK
							TE

-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	121
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	2-189124-4	GUIDE, FRONT STRIP	96
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	95
-	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	94
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	93
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	691668-1	GUARD, REAR CHIP	90
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	240641-3	SPACER	81
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	59
-	1	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-0	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	3-844048-3	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1-690438-0	FRONT STRIP GUIDE	24
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	690464-3	SHEAR PLATE, REAR	15
-	1	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	1	1	1	-	690463-2	FLOATING SHEAR, REAR	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	1	1	-	1-1633110-8	ANVIL, COMBINATION .090	8
-	1	1	1	1	-	690468-2	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	1-238009-2	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	7-456134-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	2-455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456406-8	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
DIMENSIONS: INCHES		9 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001	TOLERANCES UNLESS OTHERWISE SPECIFIED:		
MATERIAL		FINISH	WEIGHT		
CUSTOMER DRAWING		SCALE 3:5	SHEET 1 OF 1		REV A

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