

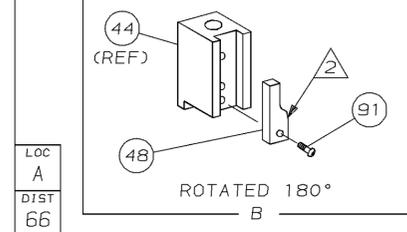
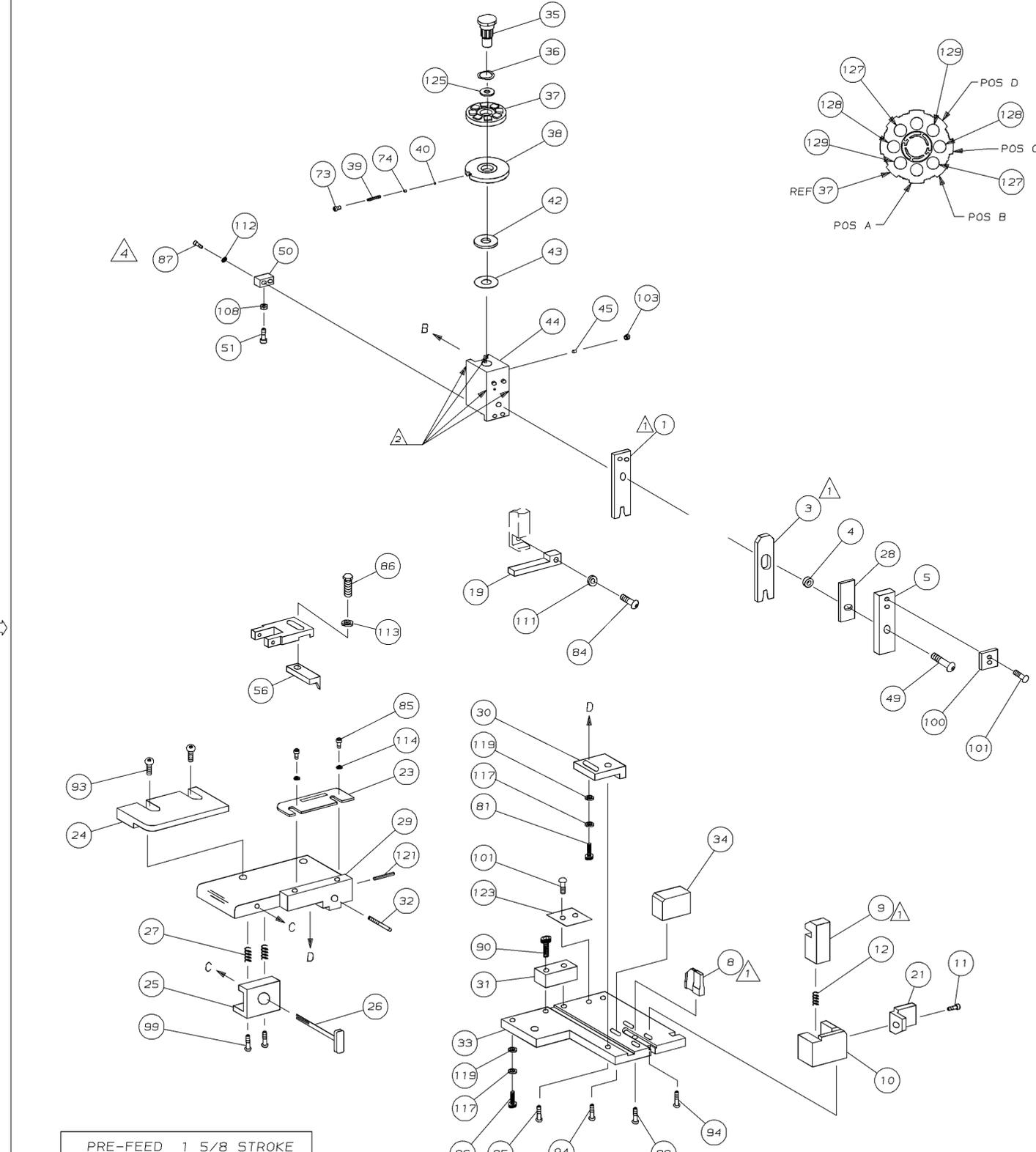
PART NUMBER	REV	FIRST USED
466975-5	C	854040-3

TERMINAL NAME:		CRIMPING DATA	
SIZE	20DE	AMPLIMITE	CONTACT
	PIN	SOCKET	
	748333	748610	
VISIBLE PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.026 ±.001	26	
B	.024 ±.001	28	
C	NOT	USED	
D	.029 ±.001	24	
CRIMP	SIZE	TYPE	RANGE
WIRE	.042	F	28-22
INSUL	.048	0	.030-.040
FEED	.220	APPL INST	SET UP GAGE
.217	SEE CUSTOMER MANUAL	NONE	LAYOUT
			621-A
TERM APPL SPEC	-	WIRE STRIP LENGTH	-

SIM TO HDM 567243

QTY	REV	DESCRIPTION	ITEM NO
			70
			69
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QTY	REV	DESCRIPTION	ITEM NO		
2	-	C	7-354779-2	PIN, WIRE DISC (.3350)D	129
2	-	C	6-354779-8	PIN, WIRE DISC (.3330)C	128
2	-	C	6-354779-2	PIN, WIRE DISC (.3300)B	127
					126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
					124
1	-	B	690701-2	PLATE, SERIAL NO.	123
					122
1	-	A	4-21028-0	PIN,SLT SPR(φ.093x.75)ST GDE PL	121
					120
2	-	A	21899-2	WASHER,FLAT(#10)S G ADJ BLK	119
					118
2	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
					116
					115
2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	-	A	21024-4	WASHER,LOCK(#8)FEED FINGER	113
2	-	A	21024-4	WASHER,LOCK(#8)DEP-HOLD	112
REF	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
					110
					109
1	-	A	21018-5	NUT, HEX(#6)HOLD DOWN	108
					107
					106
					105
					104
1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
					102
4	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	-	B	819347-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
					97
1	-	A	3-21000-8	SCR,SHC(10-32x.88)MOUNTING	96
1	-	A	2-22733-1	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	-	A	22733-9	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
2	-	A	2-21002-2	SCR,BHC(8-32x.50)R STP GDE	93
					92
1	-	A	1-21002-7	SCR,SHC(6-32x.50)CAM	91
2	-	A	2-21000-7	SCR,SHC(8-32x.50)SCR BLK	90
					89
					88
2	-	A	2-21000-7	SCR,SHC(8-32x.47)DEP-HOLD DOWN	87
REF	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
REF	-	A	22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	84
					83
					82
					81
1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	80
					79
					78
2	-	B	463310-8	BLADE, STRIPPING (#26)	77
					76
					75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
					72
					71



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 CUT TO .46 LENGTH AT ASSEMBLY.
- 5 FEED ADJUSTMENT REQUIRED WHEN SWITCHING FROM PIN TO SOCKET AND VICE VERSA.

QTY	REV	DESCRIPTION	ITEM NO
-5	U/M	DWG SIZE	PART NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
PARTS LIST			
QTY	REQD	PER ASSY	

QTY	REV	DESCRIPTION	ITEM NO
-5	U/M	DWG SIZE	PART NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
PARTS LIST			
QTY	REQD	PER ASSY	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.

2 PLC DEC ± -
3 PLC DEC ± -
4 PLC DEC ± -

ANGLES ± -
SURF TEXTURE: ✓
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR 12/6/93 APP 12/6/93
JC BAKER E.KOOTTE

CHK 12/6/93 REL 1/26/94
C.ERISMAN B. MORGAN

AMP Incorporated Harrisburg, PA 17105-3608

NAME STRIPPER CRIMPER APPLICATOR MACHINE REF STRIPPER CRIMPER

SCALE - DWG NO 466975-5 SHEET 1 OF 1 REV C

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[466975-5](#)