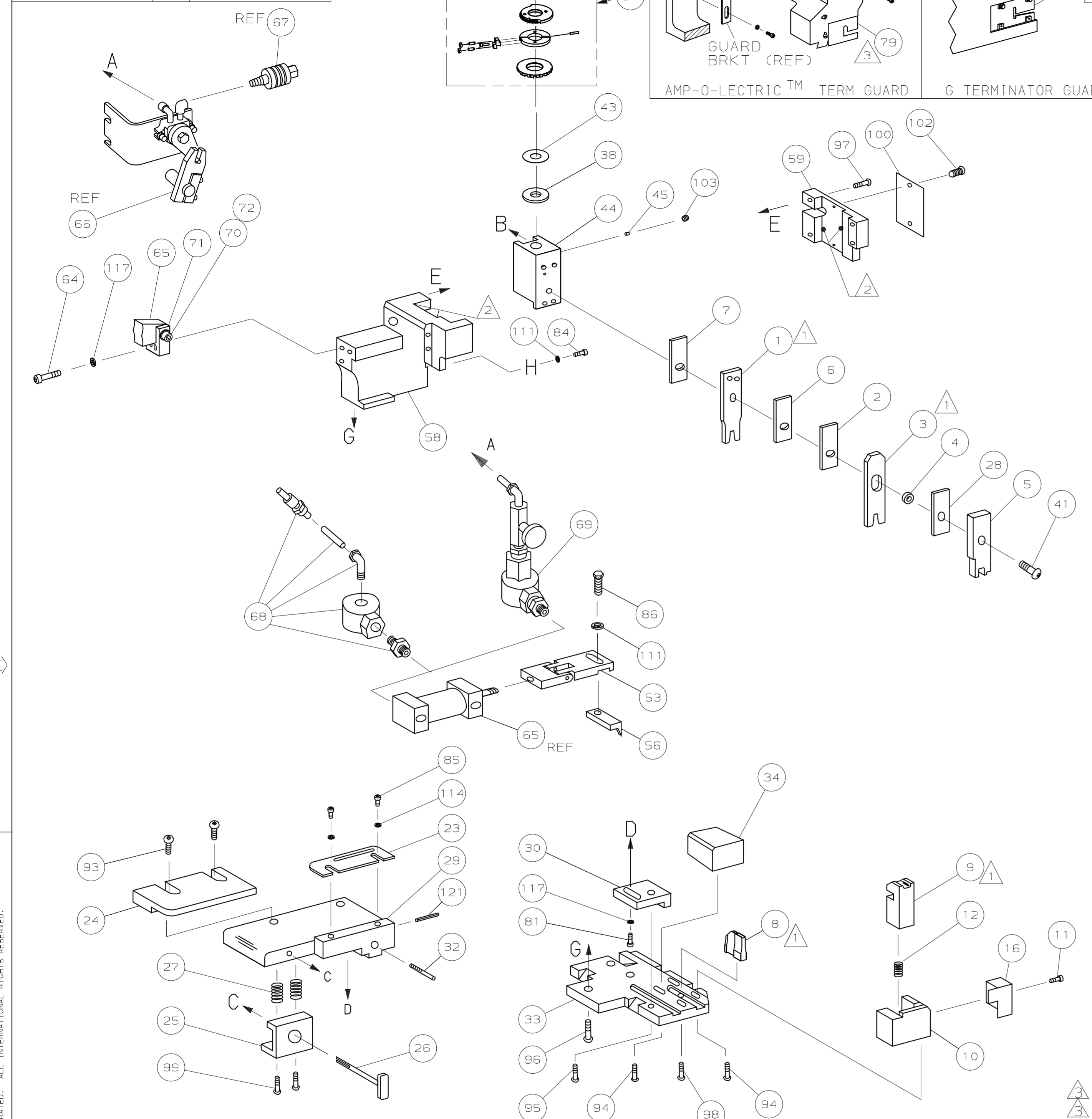


PART NUMBER	REV	FIRST USED
1855054-1	A	122500-1
1855054-2	A	565435-5
1855054-3	A	354500-1
7-1855054-7	A	SPARE PARTS KIT



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS

*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: .312 SERIES LOCK RECPT FLAG TYPE (L) & (R)		CRIMPING DATA	
REF SETTING	CRIMP HEIGHT *	WIRE SIZE	
B1	1.78 ±0.05 [0.070 ±.005IN]	14	
D2	1.5 ±0.05 [0.059 ±.002IN]	16	
E2	1.34 ±0.05 [0.053 ±.002IN]	18	
E5	1.3 ±0.05 [0.051 ±.002IN]	20	
CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [0.090 IN]	F	20-14
INSUL	3.56 [0.140 IN]	F	2.16-3.43

QTY	REV	REV	REV	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
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QTY	REV	REV	REV	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
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LOC A
DIST 66
LEADMAKER BENCH MACHINE

Mouser Electronics

Authorized Distributor

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[1855054-2](#)