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LOC

DIST


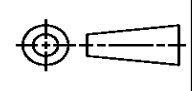
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-001885	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151367-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911064
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911064

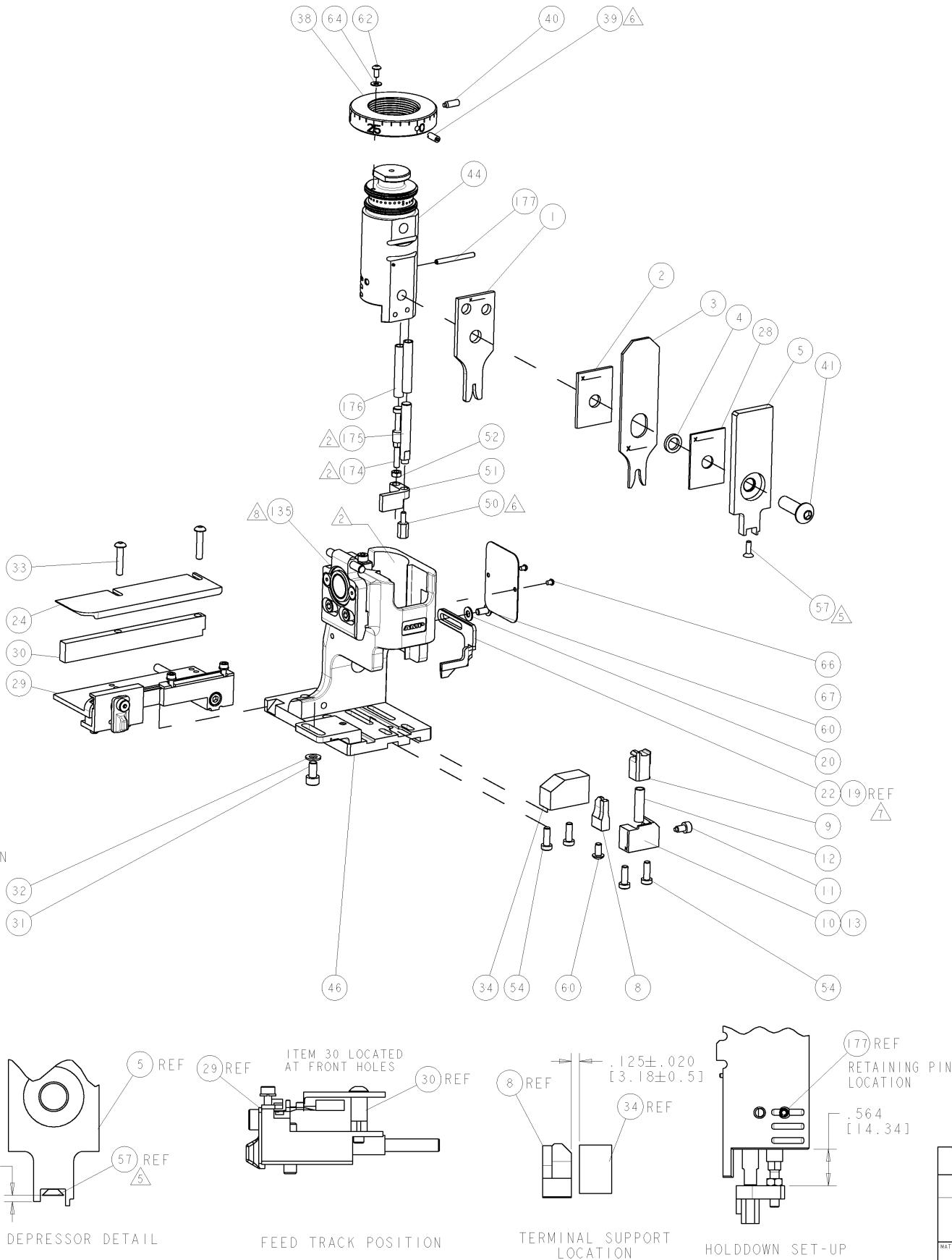
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED SYSTEM III APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1911064	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911064-1	A	CUTS CARRIER	8-1911064-1
1911064-6	A	CONTINUOUS CARRIER	8-1911064-6
7-1911064-1	A	-1 AND SPARE PARTS	9-1911064-1
7-1911064-6	A	-6 AND SPARE PARTS	9-1911064-6
7-1911064-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.01 [1.079 IN]	F
INSUL	3.94 [1.155 IN]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: G&H TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: MKR plus G&H/LEAR			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.2-4.5 mm [1.65-.180 IN]		1.20-2.10mm [1.047-.082 IN]	
TERMINAL APPL SPEC		NONE	
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE SEAL	G&H SEAL
1949351-1	26035	1949515-1	16695

WIRE SIZE	CRIMP HEIGHT
0.5mm ²	1.25±.05 [1.049±.002]
0.75mm ²	1.35±.05 [1.053±.002]
1mm ²	1.45±.05 [1.057±.002]



-	1	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1	1	1	1901048-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	4	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	2-1752354-3	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1	1752309-2	RING,INSULATION CRIMP	38
-	1	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1901087-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1	1338684-2	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	318707-2	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1	6-1633138-5	ANVIL, COMBINATION	8
-	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	1	8-683454-6	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1-455888-9	SPACER, CRIMPER	2
-	1	2	2	1	1	1633588-4	CRIMPER, WIRE	1

TYPICAL DIMENSIONS (INCHES) (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DIMENSIONS (INCHES) (mm)	
0 PLC	±.01	1 PLC	±.01	2 PLC	±.01
3 PLC	±.01	4 PLC	±.01	5 PLC	±.01
6 PLC	±.01	7 PLC	±.01	8 PLC	±.01
9 PLC	±.01	10 PLC	±.01	11 PLC	±.01
12 PLC	±.01	13 PLC	±.01	14 PLC	±.01
15 PLC	±.01	16 PLC	±.01	17 PLC	±.01
18 PLC	±.01	19 PLC	±.01	20 PLC	±.01
21 PLC	±.01	22 PLC	±.01	23 PLC	±.01
24 PLC	±.01	25 PLC	±.01	26 PLC	±.01
27 PLC	±.01	28 PLC	±.01	29 PLC	±.01
30 PLC	±.01	31 PLC	±.01	32 PLC	±.01
33 PLC	±.01	34 PLC	±.01	35 PLC	±.01
36 PLC	±.01	37 PLC	±.01	38 PLC	±.01
39 PLC	±.01	40 PLC	±.01	41 PLC	±.01
42 PLC	±.01	43 PLC	±.01	44 PLC	±.01
45 PLC	±.01	46 PLC	±.01	47 PLC	±.01
48 PLC	±.01	49 PLC	±.01	50 PLC	±.01
51 PLC	±.01	52 PLC	±.01	53 PLC	±.01
54 PLC	±.01	55 PLC	±.01	56 PLC	±.01
57 PLC	±.01	58 PLC	±.01	59 PLC	±.01
60 PLC	±.01	61 PLC	±.01	62 PLC	±.01
63 PLC	±.01	64 PLC	±.01	65 PLC	±.01
66 PLC	±.01	67 PLC	±.01	68 PLC	±.01
69 PLC	±.01	70 PLC	±.01	71 PLC	±.01
72 PLC	±.01	73 PLC	±.01	74 PLC	±.01
75 PLC	±.01	76 PLC	±.01	77 PLC	±.01
78 PLC	±.01	79 PLC	±.01	80 PLC	±.01
81 PLC	±.01	82 PLC	±.01	83 PLC	±.01
84 PLC	±.01	85 PLC	±.01	86 PLC	±.01
87 PLC	±.01	88 PLC	±.01	89 PLC	±.01
90 PLC	±.01	91 PLC	±.01	92 PLC	±.01
93 PLC	±.01	94 PLC	±.01	95 PLC	±.01
96 PLC	±.01	97 PLC	±.01	98 PLC	±.01
99 PLC	±.01	100 PLC	±.01	101 PLC	±.01
102 PLC	±.01	103 PLC	±.01	104 PLC	±.01
105 PLC	±.01	106 PLC	±.01	107 PLC	±.01
108 PLC	±.01	109 PLC	±.01	110 PLC	±.01
111 PLC	±.01	112 PLC	±.01	113 PLC	±.01
114 PLC	±.01	115 PLC	±.01	116 PLC	±.01
117 PLC	±.01	118 PLC	±.01	119 PLC	±.01
120 PLC	±.01	121 PLC	±.01	122 PLC	±.01
123 PLC	±.01	124 PLC	±.01	125 PLC	±.01
126 PLC	±.01	127 PLC	±.01	128 PLC	±.01
129 PLC	±.01	130 PLC	±.01	131 PLC	±.01
132 PLC	±.01	133 PLC	±.01	134 PLC	±.01
135 PLC	±.01	136 PLC	±.01	137 PLC	±.01
138 PLC	±.01	139 PLC	±.01	140 PLC	±.01
141 PLC	±.01	142 PLC	±.01	143 PLC	±.01
144 PLC	±.01	145 PLC	±.01	146 PLC	±.01
147 PLC	±.01	148 PLC	±.01	149 PLC	±.01
150 PLC	±.01	151 PLC	±.01	152 PLC	±.01
153 PLC	±.01	154 PLC	±.01	155 PLC	±.01
156 PLC	±.01	157 PLC	±.01	158 PLC	±.01
159 PLC	±.01	160 PLC	±.01	161 PLC	±.01
162 PLC	±.01	163 PLC	±.01	164 PLC	±.01
165 PLC	±.01	166 PLC	±.01	167 PLC	±.01
168 PLC	±.01	169 PLC	±.01	170 PLC	±.01
171 PLC	±.01	172 PLC	±.01	173 PLC	±.01
174 PLC	±.01	175 PLC	±.01	176 PLC	±.01
177 PLC	±.01	178 PLC	±.01	179 PLC	±.01
180 PLC	±.01	181 PLC	±.01	182 PLC	±.01
183 PLC	±.01	184 PLC	±.01	185 PLC	±.01
186 PLC	±.01	187 PLC	±.01	188 PLC	±.01
189 PLC	±.01	190 PLC	±.01	191 PLC	±.01
192 PLC	±.01	193 PLC	±.01	194 PLC	±.01
195 PLC	±.01	196 PLC	±.01	197 PLC	±.01
198 PLC	±.01	199 PLC	±.01	200 PLC	±.01
201 PLC	±.01	202 PLC	±.01	203 PLC	±.01
204 PLC	±.01	205 PLC	±.01	206 PLC	±.01
207 PLC	±.01	208 PLC	±.01	209 PLC	±.01
210 PLC	±.01	211 PLC	±.01	212 PLC	±.01
213 PLC	±.01	214 PLC	±.01	215 PLC	±.01
216 PLC	±.01	217 PLC	±.01	218 PLC	±.01
219 PLC	±.01	220 PLC	±.01	221 PLC	±.01
222 PLC	±.01	223 PLC	±.01	224 PLC	±.01
225 PLC	±.01	226 PLC	±.01	227 PLC	±.01
228 PLC	±.01	229 PLC	±.01	230 PLC	±.01
231 PLC	±.01	232 PLC	±.01	233 PLC	±.01
234 PLC	±.01	235 PLC	±.01	236 PLC	±.01
237 PLC	±.01	238 PLC	±.01	239 PLC	±.01
240 PLC	±.01	241 PLC	±.01	242 PLC	±.01
243 PLC	±.01	244 PLC	±.01	245 PLC	±.01
246 PLC	±.01	247 PLC	±.01	248 PLC	±.01
249 PLC	±.01	250 PLC	±.01	251 PLC	±.01
252 PLC	±.01	253 PLC	±.01	254 PLC	±.01
255 PLC	±.01	256 PLC	±.01	257 PLC	±.01
258 PLC	±.01	259 PLC	±.01	260 PLC	±.01
261 PLC	±.01	262 PLC	±.01	263 PLC	±.01
264 PLC	±.01	265 PLC	±.01	266 PLC	±.01
267 PLC	±.01	268 PLC	±.01	269 PLC	±.01
270 PLC	±.01	271 PLC	±.01	272 PLC	±.01
273 PLC	±.01	274 PLC	±.01	275 PLC	±.01
276 PLC	±.01	277 PLC	±.01	278 PLC	±.01
279 PLC	±.01	280 PLC	±.01	281 PLC	±.01
282 PLC	±.01	283 PLC	±.01	284 PLC	±.01
285 PLC	±.01	286 PLC	±.01	287 PLC	±.01
288 PLC	±.01	289 PLC	±.01	290 PLC	±.01
291 PLC	±.01	292 PLC	±.01	293 PLC	±.01
294 PLC	±.01	295 PLC	±.01	296 PLC	±.01
297 PLC	±.01	298 PLC	±.01	299 PLC	±.01
300 PLC	±.01	301 PLC	±.01	302 PLC	±.01
303 PLC	±.01	304 PLC	±.01	305 PLC	±.01
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309 PLC	±.01	310 PLC	±.01	311 PLC	±.01
312 PLC	±.01	313 PLC	±.01	314 PLC	±.01
315 PLC	±.01	316 PLC	±.01	317 PLC	±.01
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327 PLC	±.01	328 PLC	±.01	329 PLC	±.01
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333 PLC	±.01	334 PLC	±.01	335 PLC	±.01
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339 PLC	±.01	340 PLC	±.01	341 PLC	±.01
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345 PLC	±.01	346 PLC	±.01	347 PLC	±.01
348 PLC	±.01	349 PLC	±.01	350 PLC	±.01
351 PLC	±.01	352 PLC	±.01	353 PLC	±.01
354 PLC	±.01	355 PLC	±.01	356 PLC	±.01
357 PLC	±.01	358 PLC	±.01	359 PLC	±.01
360 PLC	±.01	361 PLC	±.01	362 PLC	±.01
363 PLC	±.01	364 PLC	±.01	365 PLC	±.01
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375 PLC	±.01	376 PLC	±.01	377 PLC	±.01
378 PLC	±.01	379 PLC	±.01	380 PLC	±.01
381 PLC	±.01	382 PLC	±.01	383 PLC	±.01

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