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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A2		ECR-14-001885			11FEB2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151367-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911064  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1911064

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1911064							

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911064-1	A	CUTS CARRIER	8-1911064-1
1911064-6	A	CONTINUOUS CARRIER	8-1911064-6
7-1911064-1	A	-1 AND SPARE PARTS	9-1911064-1
7-1911064-6	A	-6 AND SPARE PARTS	9-1911064-6
7-1911064-7	A	SPARE PARTS KIT	-

APPLICATOR DATA
CRIMP SIZE TYPE
WIRE 2.01 [.079 IN] F
INSUL 3.94 [.155 IN] O
APPL INSTRUCTIONS 408-10135

TERMINAL DATA: G&H TERMINAL TYCO ELECTRONICS CRIMP SPEC  
TERMINAL NAME: MKR plus G&H/LEAR  
WIRE STRIP LENGTH 4.2-4.5 mm [.165-.180 IN] INSULATION DIAMETER RANGE 1.20-2.10mm [.047-.082 IN]  
TERMINAL NONE  
APPL SPEC -

TERMINALS APPLIED 4

TE TERMINAL	G&H TERMINAL	TE SEAL	G&H SEAL
1949351-1	26035	1949515-1	16695

WIRE SIZE CRIMP HEIGHT mm [INCH]  
0.5mm<sup>2</sup> -1.25±.05 [.049±.002]  
0.75mm<sup>2</sup> -1.35±.05 [.053±.002]  
1mm<sup>2</sup> -1.45±.05 [.057±.002]

RECOMMENDED SPARE PARTS.  
GREASE BEARING SURFACES LIGHTLY.  
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.  
THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.  
APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.  
APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.  
ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.  
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

ITEM 30 LOCATED AT FRONT HOLES .125±.020 [3.18±0.5]  
.078 [.198] SHEAR DEPRESSOR DETAIL  
ITEM 29 REF  
ITEM 30 REF  
ITEM 8 REF  
ITEM 34 REF  
.564 [14.34] RETAINING PIN LOCATION  
.125±.020 [3.18±0.5] TERMINAL SUPPORT LOCATION  
.078 [.198] FEED TRACK POSITION  
.078 [.198] HOLDDOWN SET-UP

FEED FINGER 1901694-1 SET UP GAGE 1901040-1 LOC A DIST 66

P	LTR	DESCRIPTION	DATE	OWN	APVD
A	RELEASED	23OCT2007	RD	ND	
A1	ECR-09-009208	22APR2009	MY	TE	

REVISIONS

REF	REF	REF	REF	SEE TABLE
-	-	-	-	MEMORY CHIP, PROGRAMMED
-	-	-	-	DOCUMENTATION PACKAGE SIII
-	-	-	-	1633565-1
-	-	-	-	1901048-1
-	-	-	-	18028-1
-	-	-	-	WASHER, FLAT, REG M3
-	-	-	-	1655785-9
-	-	-	-	SCR, BTN SKT HD CAP (M3 X 6)
-	-	-	-	1655785-1
-	-	-	-	SCR, BTN SKT HD CAP (M4 X 8)
-	-	-	-	985575-3
-	-	-	-	SCR, CAP, SOC HD, LOW HEAD, M4 X 12
-	-	-	-	1655783-3
-	-	-	-	NUT, HEX, REG M3.5
-	-	-	-	1901681-1
-	-	-	-	HOLDDOWN, TERMINAL
-	-	-	-	2-1752354-3
-	-	-	-	STANDOFF, HOLD-DOWN
-	-	-	-	1752300-1
-	-	-	-	SF SYSTEM III APPLICATOR
-	-	-	-	1752308-1
-	-	-	-	RAM
-	-	-	-	2-1655785-3
-	-	-	-	SCR, BTN SKT HD CAP (M8 X 25)
-	-	-	-	993002-4
-	-	-	-	SCREW, SET, SFT TIP
-	-	-	-	1962043-1
-	-	-	-	PLUNGER, BALL, METRIC
-	-	-	-	1752309-2
-	-	-	-	RING, INSULATION CRIMP
-	-	-	-	1752356-6
-	-	-	-	SUPPORT, TERMINAL
-	-	-	-	2-1655785-3
-	-	-	-	SCR, BTN SKT HD CAP (M4 X 20)
-	-	-	-	18028-3
-	-	-	-	WASHER, FLAT, REG M5
-	-	-	-	5-1655316-3
-	-	-	-	SCR, SKT HD CAP, M5 X 10.0
-	-	-	-	1320908-2
-	-	-	-	SPACER, STRIP GUIDE
-	-	-	-	1901087-4
-	-	-	-	ASSEMBLY, STRIP GUIDE
-	-	-	-	1-455888-0
-	-	-	-	SPACER, CRIMPER
-	-	-	-	1320928-1
-	-	-	-	PLATE, STRIP GUIDE
-	-	-	-	1976045-1
-	-	-	-	STRIPPER
-	-	-	-	18028-2
-	-	-	-	WASHER, FLAT, REG M4
-	-	-	-	1752311-1
-	-	-	-	STRIPPER
-	-	-	-	1338684-2
-	-	-	-	SHARP HOLDER, FRONT
-	-	-	-	3-22280-3
-	-	-	-	SPRING, COMPRESSION
-	-	-	-	356885-5
-	-	-	-	STOP, SHEAR
-	-	-	-	1-1320921-0
-	-	-	-	SHEAR HOLDER, FRONT, CUT
-	-	-	-	318707-2
-	-	-	-	FLOATING SHEAR, FRONT
-	-	-	-	6-1633138-5
-	-	-	-	ANVIL, COMBINATION
-	-	-	-	1338680-2
-	-	-	-	DEPRESSOR, SHEAR
-	-	-	-	238011-7
-	-	-	-	BLOCK, CRIMPER SPACER
-	-	-	-	8-683454-6
-	-	-	-	CRIMPER, INSULATION O
-	-	-	-	1-455888-9
-	-	-	-	SPACER, CRIMPER
-	-	-	-	1633588-4
-	-	-	-	CRIMPER, WIRE
-	-	-	-	PART NO
-	-	-	-	DESCRIPTION
-	-	-	-	ITEM NO

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ITEM	NAME	SIZE	CASE CODE	DRAWING NO	RESTRICTED TO
1	TYCO Electronics	05SEP2007	00779	C-1911064	
2	Harrisburg, PA 17105-3608				
3	SIDE FEED SYSTEM III APPLICATOR				
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# Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1911064-6](#)