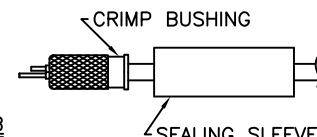
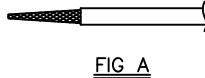


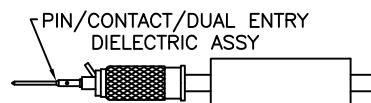
A. REMOVE CABLE JACKET TO RECOMMENDED DIM SHOWN (FIG 1), FOR DOUBLE SHIELDED OR QUADRAX CABLE FOLD BACK OUTER BRAID AND REMOVE EXTRANEOUS MATERIAL (MYLAR, MU-METAL, ETC.) AS FAR BACK AS POSSIBLE (FIG 2).
 B. COMB BACK BRAID(S) AND FOLD BACK OVER OUTER JACKET (FIG 3).
 C. STRIP CENTER CONDUCTORS TO RECOMMENDED DIM AS SHOWN (FIG 3), LIGHTLY TIN CENTER CONDUCTORS (RECOMMENDED).

STEP 2



A. BRING BRAID(S) OVER CENTER CONDUCTORS, TWIST BRAIDS AROUND CENTER CONDUCTORS (FIG A).
 B. PLACE SEALING SLEEVE ONTO CABLE AS SHOWN.
 C. PUSH CABLE THRU CRIMP BUSHING UNTIL JACKET BOTTOMS INSIDE CRIMP BUSHING (FIG B).
 D. FOLD BRAID(S) BACK OVER CRIMP BUSHING (FIG B).

STEP 3

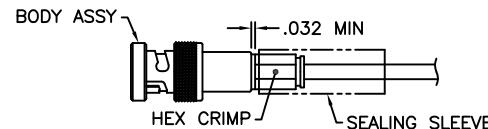


A. BEND WHITE CONDUCTOR OUTWARD AND POSITION BLUE CONDUCTOR TO CENTER OF CABLE.
 B. INSTALL PIN/CONTACT/DUAL ENTRY DIELECTRIC ASSY OVER BLUE CONDUCTOR AND SEAT AGAINST BRAID, WITH WHITE CONDUCTOR THRU SIDE SLOT, CRIMP CENTER PIN/CONTACT WITH MILITARY CRIMP TOOL M22520/2-01 SETTING 4 USING TROMPETER POSITIONER 010-0041.

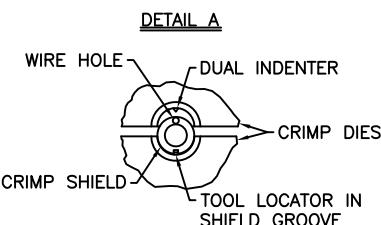


A. PLACE SHIELD/DIELECTRIC ASSY OVER CENTER PIN/CONTACT, INSERT WHITE CONDUCTOR INTO SMALL HOLE AT REAR OF SHIELD/DIELECTRIC ASSY AND BOTTOM AGAINST DUAL ENTRY DIELECTRIC.
 B. CRIMP IN PLACE WITH MILITARY CRIMP TOOL M22520/5-01 USING CD5-9 CLOSURE B (SEE DETAIL A).

STEP 5



A. PUSH ASSEMBLY INTO BODY ASSEMBLY UNTIL BOTTOMED, VERIFY THAT PIN/CONTACT IS CENTERED WITHIN BODY ASSEMBLY. HOLD ASSEMBLY FIRMLY BOTTOMED UNTIL FULLY HEX CRIMPED AS SHOWN WITH MILITARY CRIMP TOOL M22520/5-01 USING CD5-9 CLOSURE A (.255 HEX).
 B. BRING SEALING SLEEVE UP ONTO HEX CRIMPED PORTION OF THE BODY ASSEMBLY NOT TO EXTEND PAST STEP OF BODY



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