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NEW AGE ENCLOSURES

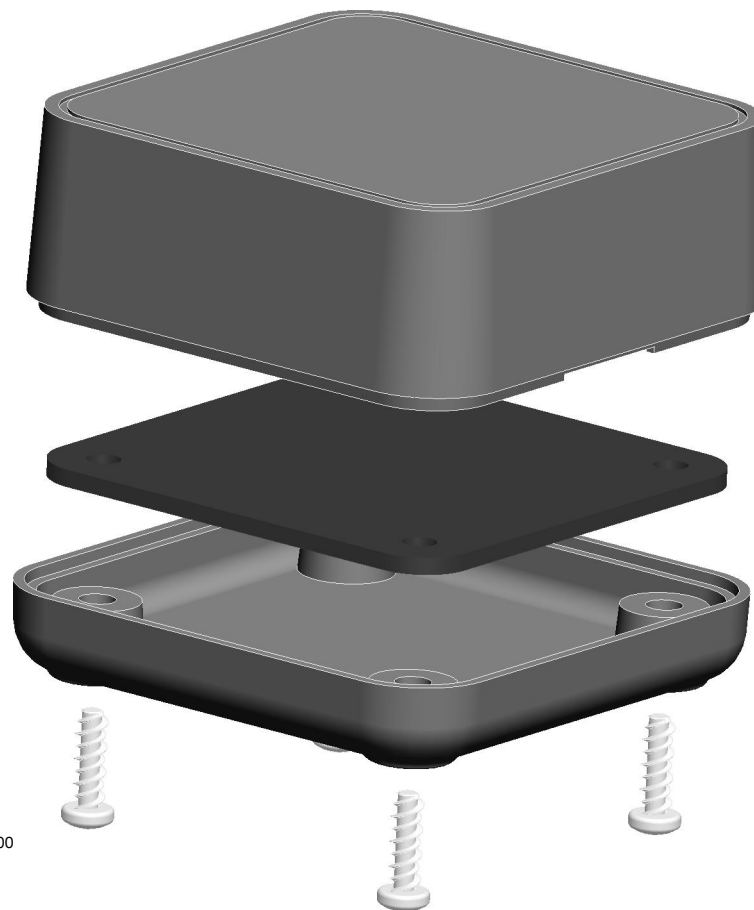
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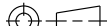
NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVELANT TO MT-11006.
3. INTERIOR SURFACE TEXTURE TO BE: NONE.
4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.
9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
11. ALLOWABLE FLASH: 0.010 MAX.
12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
13. TRIM GATE WITHIN 0.030" OF FLUSH.

R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER		PRELIMINARY RELEASE	28-Jun-12	D.C.
B	M BOYER		ADD SUBGATE	07-Dec-12	D.C.
C	M BOYER		UPDATE TO AS BUILT	03-Apr-13	D.C.
1.0	M BOYER		RELEASED	03-May-13	



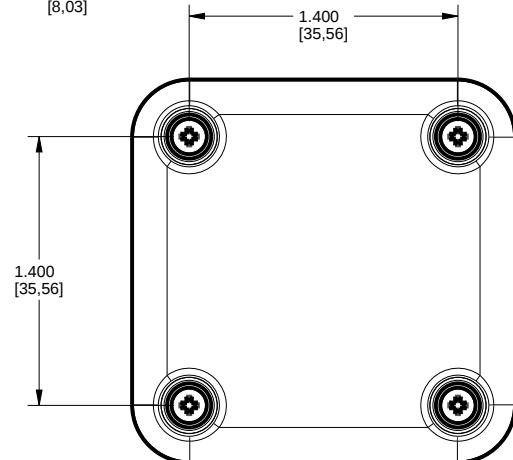
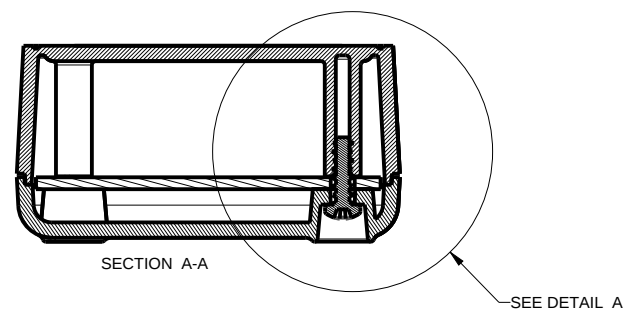
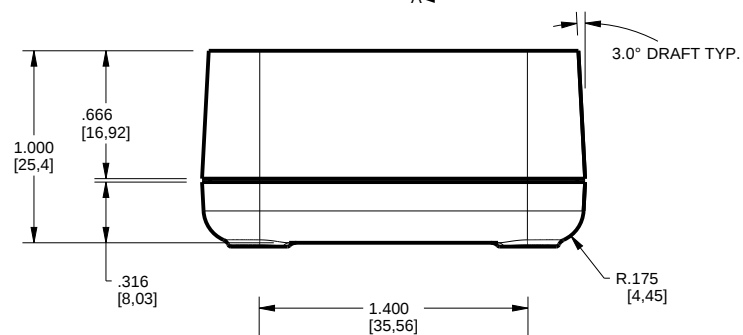
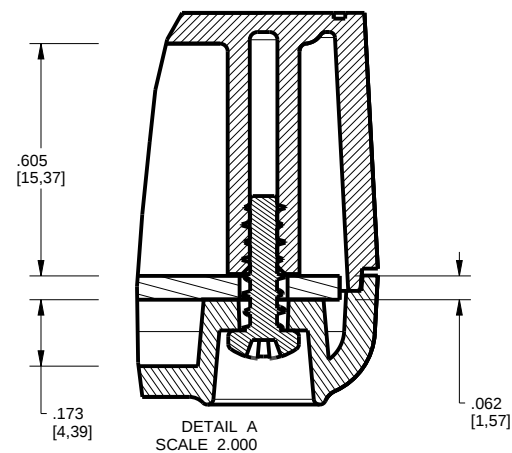
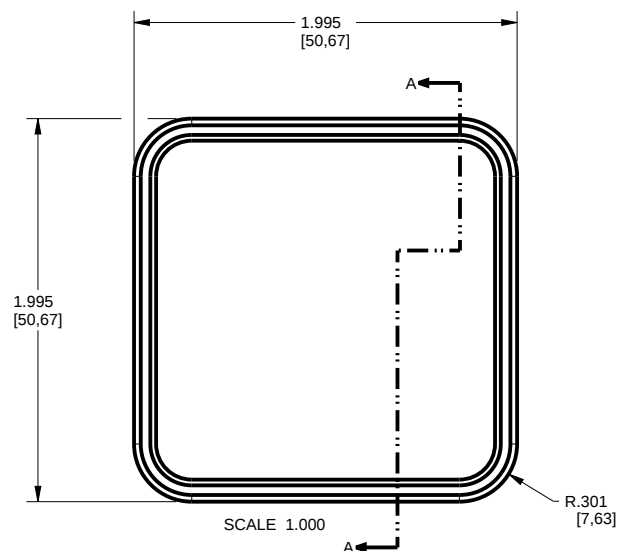
SCALE 1.500

THIRD ANGLE PROJECTION	TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X" = 1"		NEW AGE ENCLOSURES 4330 Santa Fe Road San Luis Obispo, CA. 93401 ph. (805) 595-1310 fax (805) 595-1024 www.newageenclosures.com			
	DO NOT SCALE DRAWING		Customer's Part No: 202010			
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			CHECK			
			ENG.			
			SCALE	AS NOTED		
			DRAWN BY	28-Jun-12		
			SIZE	DRAWING NAME	SHEET	REV.DOC
			A	202010_CUBE_R1_0	1 OF 6	1.0

4	202010_PCB	202010 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
3	202010_COVER	202010 COVER - STANDARD	ABS	BLACK or WHITE	1
2	202010_BASE	202010 BASE - STANDARD	ABS	BLACK or WHITE	1
1	SCREW_HILO-N04X375	#4 HiLo x .375" SCREW	ZINK PLATED	3/8" LONG	4
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

202010 ASSEMBLY



TOLERANCES - UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
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X.XXX = .010 X.X° = 1°

NEW AGE ENCLOSURES

Customer's Part No: 202010

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

DRAWN BY	28-Jun-12
M BOYER	

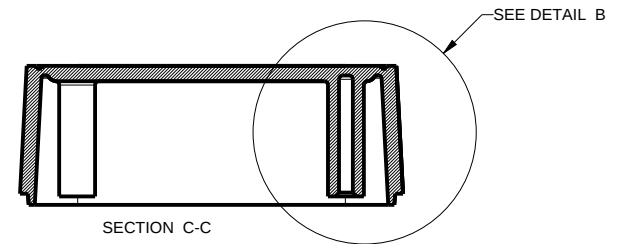
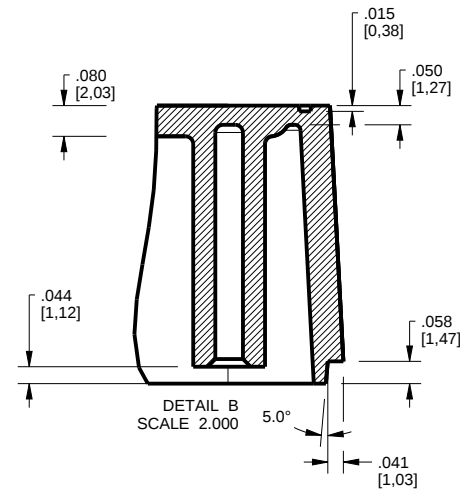
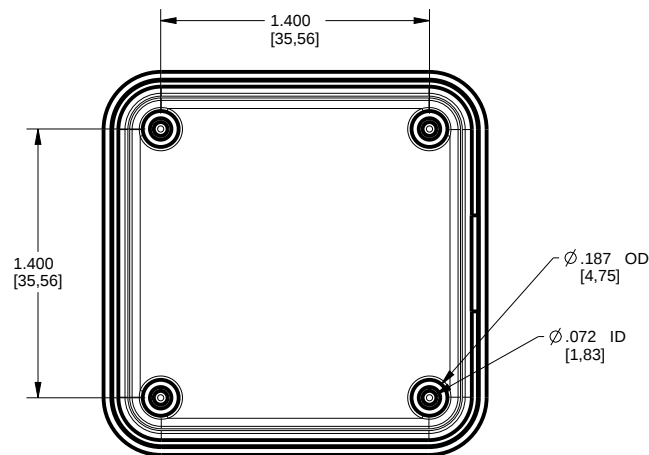
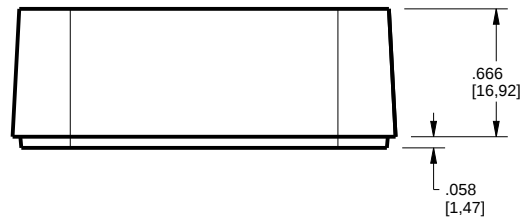
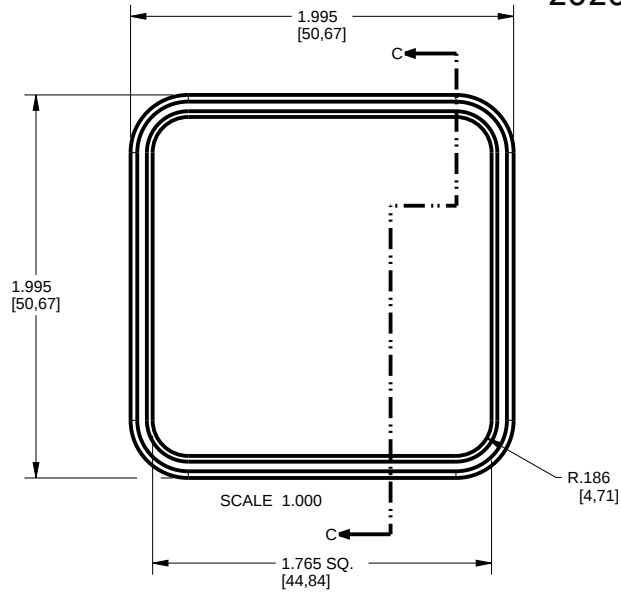
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**STANDARD - NETWORK CUBE
SXX-202010 ASSEMBLY**

SIZE	DRAWING NAME	SHEET	REV.DOC
A	202010_CUBE_R1_0	2 OF 6	1.0

202010 COVER



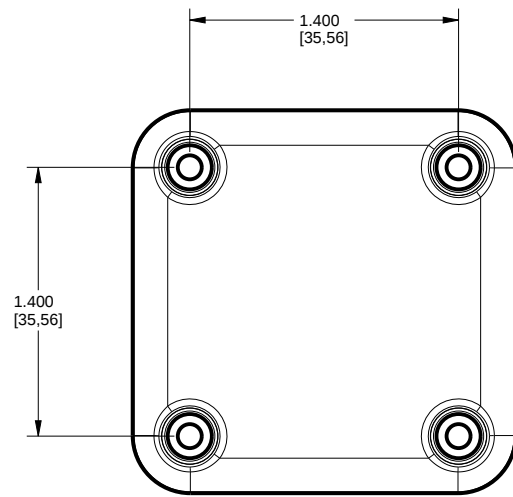
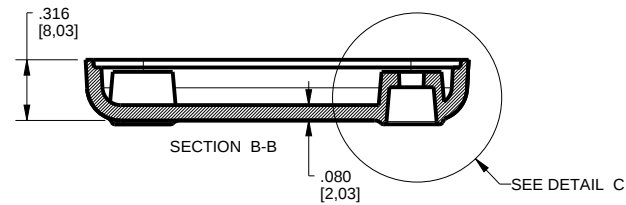
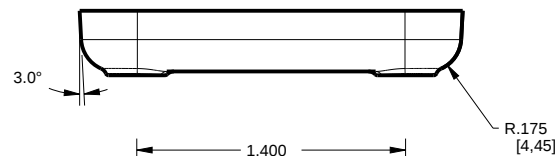
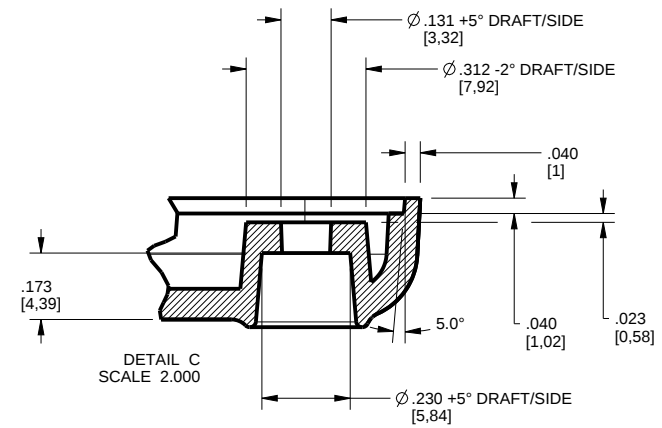
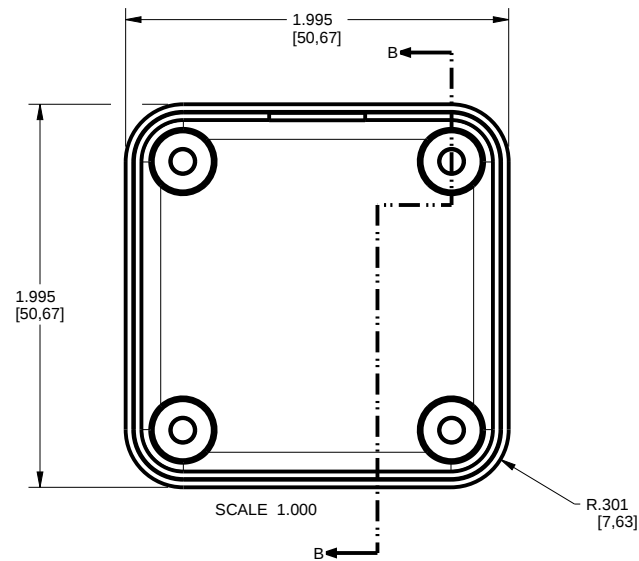
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X.XXX = .010 X.X° = 1°	
NEW AGE ENCLOSURES	
Customer's Part No: 202010	
APPROVAL	BY DATE
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SCALE	AS NOTED
DRAWN BY	28-Jun-12
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**STANDARD - NETWORK CUBE
 SXX-202010 ASSEMBLY**

SIZE	DRAWING NAME	SHEET	REV.DOC
A	202010_CUBE_R1_0	3 OF 6	1.0

202010 BASE

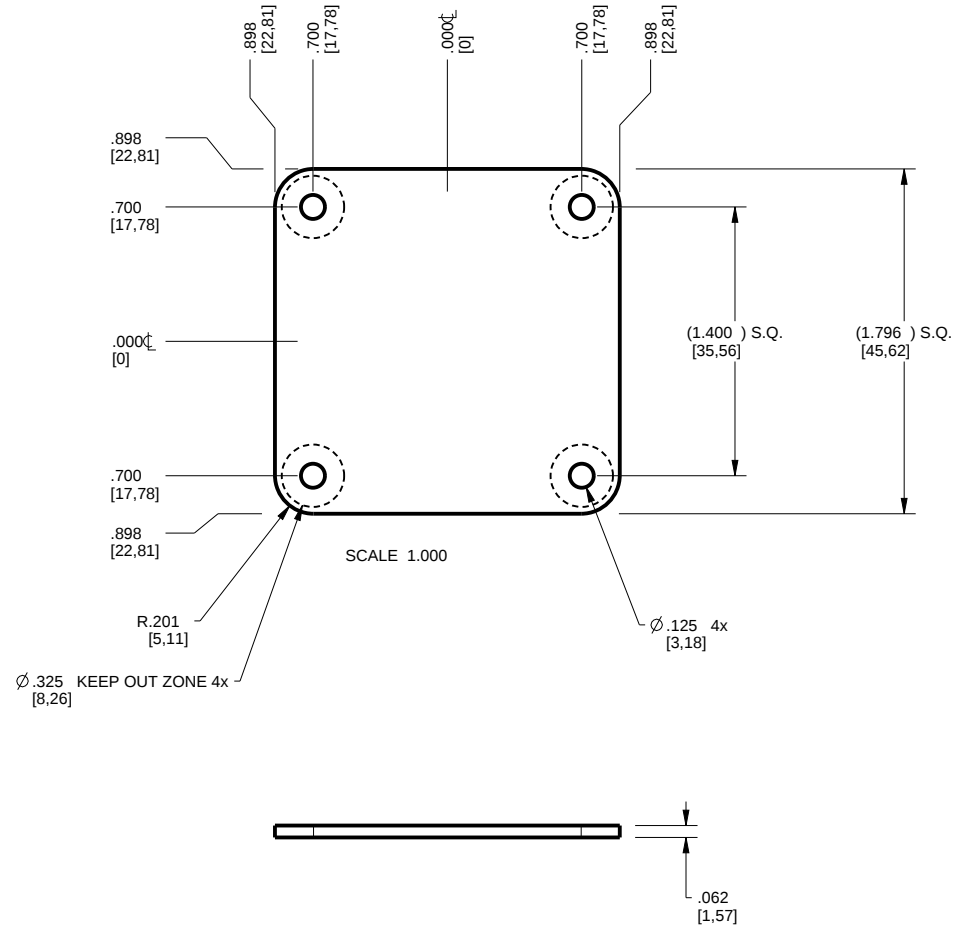


TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.		
X.XX = .015 X.XXXX = .001		
X.XXX = .010 X.X° = 1°		
NEW AGE ENCLOSURES		
Customer's Part No: 202010		
APPROVAL	BY	DATE
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ENG.		
SCALE	AS NOTED	
DRAWN BY	28-Jun-12	
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STANDARD - NETWORK CUBE		
SXX-202010 ASSEMBLY		
SIZE	DRAWING NAME	SHEET
A	202010_CUBE_R1_0	4 OF 6
		REV.DOC
		1.0

202010 PCB

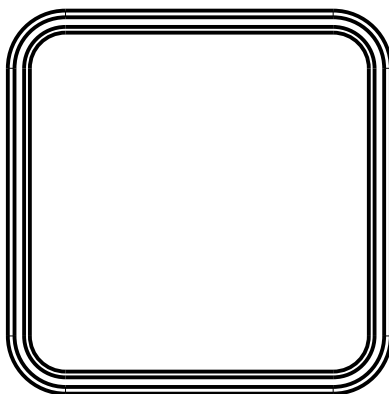
CUSTOMER SUPPLIED
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SOLE RESPONSIBILITY OF THE OEM.



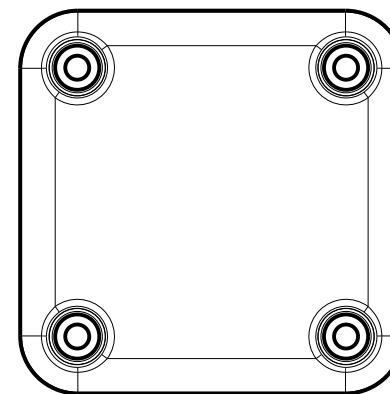
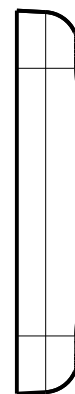
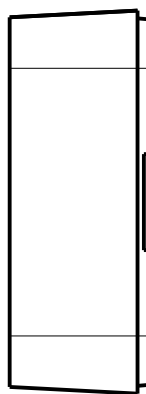
TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1°		NEW AGE ENCLOSURES	
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APPROVAL	BY	DATE	STANDARD - NETWORK CUBE SXX-202010 ASSEMBLY
CHECK			
ENG.			
SCALE	AS NOTED		
DRAWN BY M BOYER	28-Jun-12	SIZE A	DRAWING NAME 202010_CUBE_R1_0
		SHEET 5 OF 6	REV.DOC 1.0

2nd OPERATION DETAILS

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SCALE 1.000



SCALE 1.000



Sxx-202010-xxx COVER - ABS, BLACK						TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1°		NEW AGE ENCLOSURES 4330 Santa Fe Road San Luis Obispo, CA. 93401 ph. (805) 595-1310 fax (805) 595-1024 www.newageenclosures.com	
STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM	NEW AGE ENCLOSURES			
1	-	T2 = .062" EM	240			Customer's Part No: 202010			
2	-	T2 = .062" EM	240			APPROVAL BY DATE			
Sxx-202010-xxx COVER - ABS, BLACK						CHECK		STANDARD - NETWORK CUBE SXX-202010 ASSEMBLY	
						ENG.			
STEP NO	DESCRIPTION	INK COLOR	CLICHE DESCRIPTION		CLICHE No.	SCALE	AS NOTED		
3	PAD PRINT				CLXXXX R1	DRAWN BY M BOYER	28-Jun-12	SIZE A	DRAWING NAME 202010_CUBE_R1_0
								SHEET 6 OF 6	REV.DOC 1.0

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