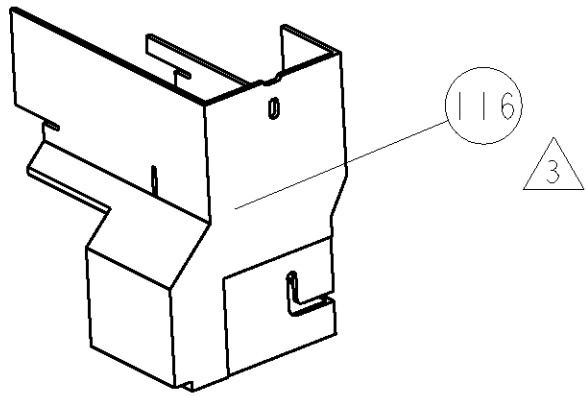


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855475-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855475-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855475-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1855475-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1855475-7	A	-	-	-	SPARE PARTS

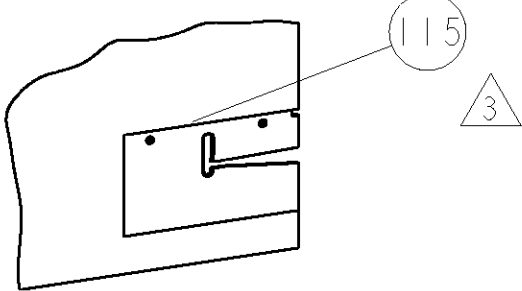
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



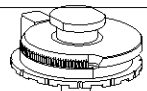
AMP-O-ELECTRIC TERM GUARD

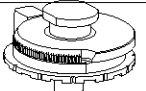


G TERMINATOR GUARD

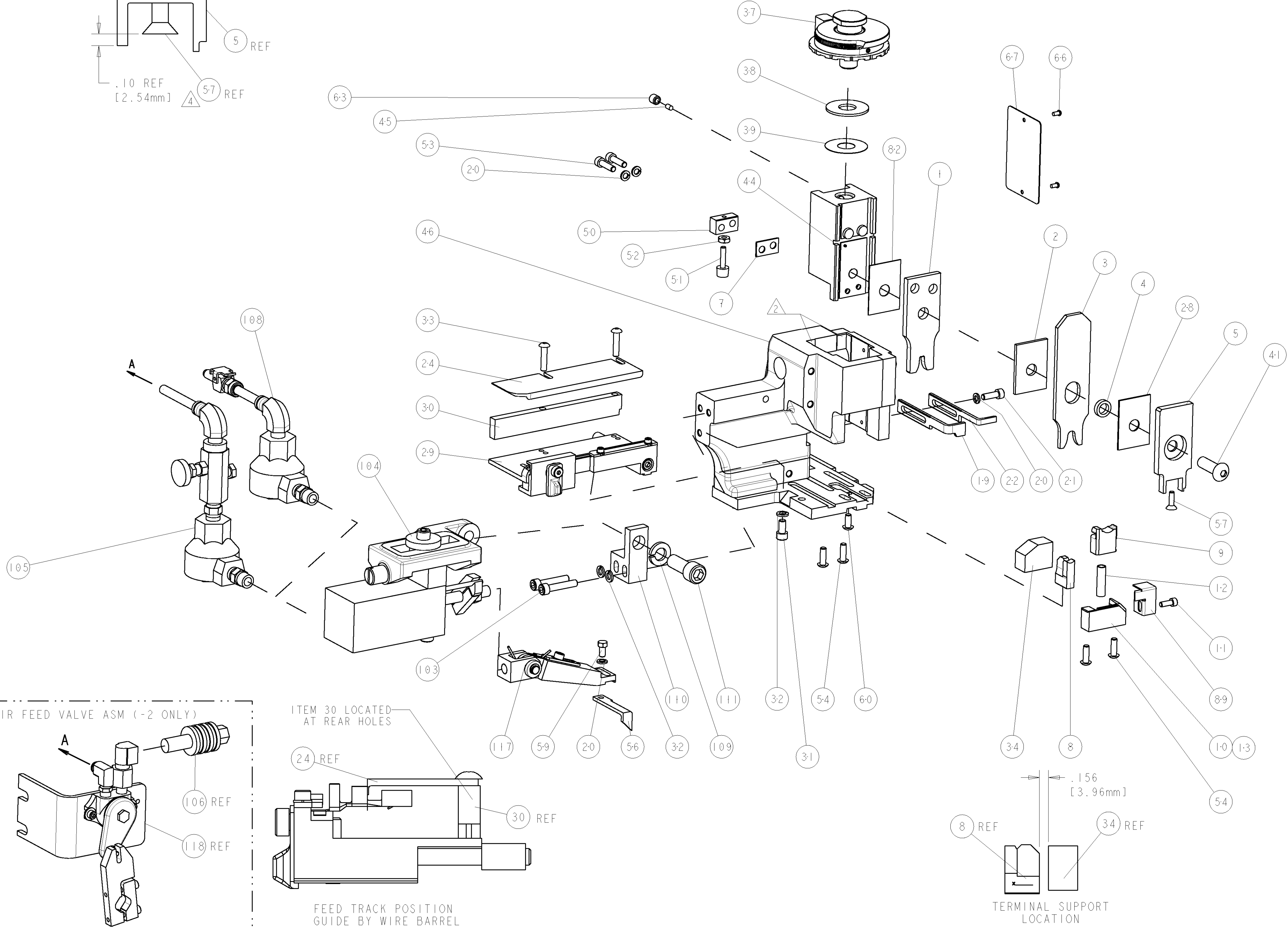
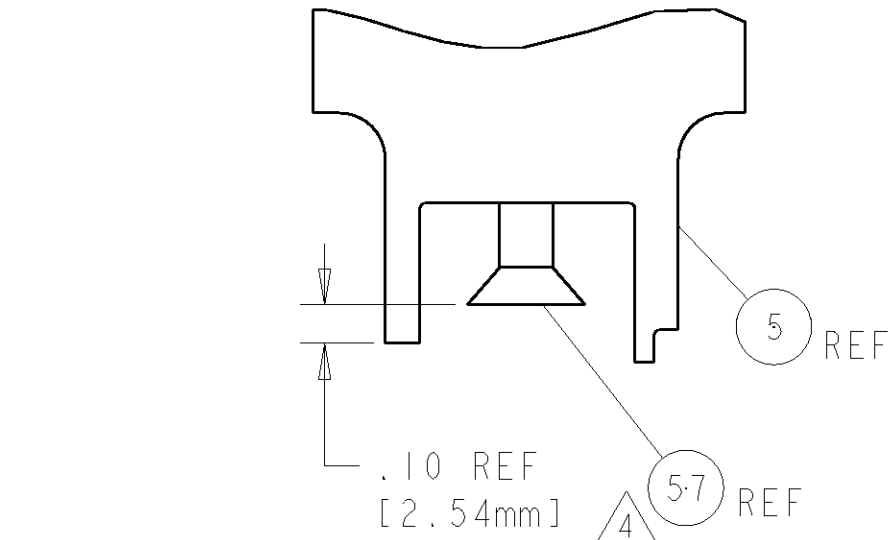
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: 6.3 SYSTEM SEALED FEMALE TERMINAL

TE PN	YAZAKI	YAZAKI TERMINAL - TE CRIMP SPECS				
1572942	7116-4143-02					
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING	
-	-	2.25mm+.05/- .05 [.089+.002/- .002]		5mm2	B0	
-	-			-	-	
-	-			-	-	
-	-			-	-	
-	-	CRIMP	SIZE	TYPE	RANGE	
SEAL PN	YAZAKI SEAL PN					
1572943	7158-3084-40					
-	-	WIRE	3.99mm [.157]	F	5.00mm2	
-	-	INSUL	6.09mm [.240]	O	Ø8.000 MAX	
WIRE STRIP LENGTH 6.25-6.63	TERM APPL SPEC NONE	FEED 22.10	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	



LOC		DIST		REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE	OWN	APVD
		A		RELEASED	27MAR2009	RK	GB



AIR FEED VALVE ASM (-2 ONLY)

ITEM 30 LOCATED AT REAR HOLES

24 REF

30 REF

FEED TRACK POSITION GUIDE BY WIRE BARREL

-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	-	-	-	-	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	-	-	-	-	-	459610-1	MOUNT, FEED BRACKET	110
-	-	-	-	-	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	-	-	-	-	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	-	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	-	-	-	-	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	455888-4	SPACER, CRIMPER	82
-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	2-21003-0	SCR, FLT SKT HD CAP 6-32 X .500	57
-	-	-	-	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
-	-	-	-	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	1633399-4	APPL., BASIC AIR FEED SUB ASSY	46
-	-	-	-	-	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	1-819307-9	RAM, SIDE FEED	44
-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	1-469367-4	SHIM	38
-	-	-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	-	-	-	-	1-1320908-2	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	455888-8	SPACER, CRIMPER	28
-	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	-	-	-	-	-	679625-4	SHEAR HOLDER, FRONT (NO CUT)	13
-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
-	-	-	-	-	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	-	-	-	-	2-690459-2	SHEAR HOLDER, FRONT	10
-	-	-	-	-	-	318059-4	FLOATING SHEAR, FRONT	9
-	-	-	-	-	-	1633332-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	2-240641-8	SPACER	7
-	-	-	-	-	..	-	-	6
-	-	-	-	-	-	122399-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	238011-2	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	6-1583690-3	CRIMPER, INSUL O	3
-	-	-	-	-	-	2-455888-1	SPACER, CRIMPER	2
-	-	-	-	-	-	4-1633305-7	CRIMPER, WIRE PREMIUM	1

-77						-6	-3	-2	-1	U/M	PART NO	DESCRIPTION				ITEM NO	
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DIMENSIONS:											DRN	04FEB2009					Tyco Electronics Harrisburg, PA 17105-3608
mm											CHK	27MAR2009					
											APVD	08FEB2009					NAME

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