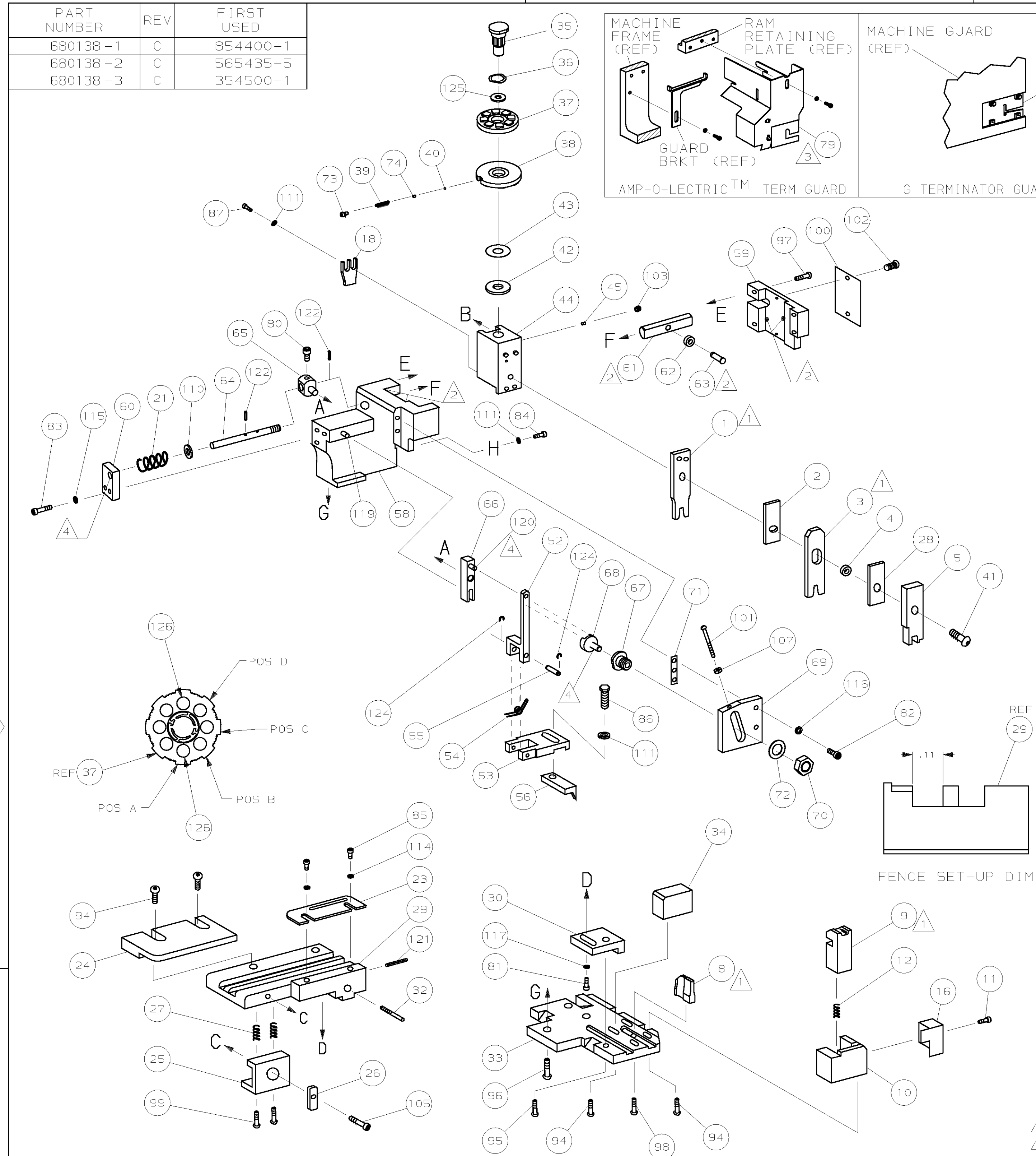


3 PLD DEC ±.02	CHK 12-7-94	REL 2/10/95	 Harrisburg, PA 17105-3608	
3 PLD DEC ±.02	C.ERISMAN	B. MORGAN		
4 PLD DEC ±.02	NAME SIDE FEED HDM APPLICATOR		MACHINE REF	
ANGLES ±.02			MINI APPL	
SURF TEXTURE: ✓	SCALE -	D	DWG NO 680138	SHEET 1 of 1
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				REV C2
CASE CODE	CUSTOMER AND ASSEMBLY DRAWING			RESTRICTED TO



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°

ROTATED 180°

ROTATED 180°

K TERMINATOR

G TERMINATOR

H

H

LEADMAKER

BENCH MACHINE

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. CUT TO LENGTH AT ASSY

2	2	2	-	C	6-354779-2	PIN, WIRE DISC (.3300)C	128	
2	2	2	-	C	5-354779-8	PIN, WIRE DISC (.3280)B	127	
2	2	2	-	C	5-354779-2	PIN, WIRE DISC (.3250)A	126	
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125	
REF	REF	REF	-	A	21045-3	RING, RET "C" (ø.187) FD FING PIN	124	
							123	
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (ø.125x.50) ADJ ROD	122	
1	1	1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75) ST GDE PL	121	
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (ø.187x.50) LEVER	120	
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (ø.187x1.25) HOUSING	119	
							118	
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117	
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116	
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115	
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114	
							113	
							112	
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111	
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110	
							109	
							108	
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	107	
							106	
1	1	1	-	A	22353-8	SCR, SHLD (ø.187x.25) DRAG LEVER	105	
1	1	-	-	A	992031-1	PIN, CLEVIS	104	
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103	
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100	
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99	
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98	
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97	
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96	
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95	
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94	
							93	
							92	
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91	
							90	
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89	
							88	
2	2	2	-	A	2-21000-5	SCR, SHC (8-32x.19) DEP-HOLD	87	
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86	
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85	
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84	
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83	
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82	
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81	
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80	
-	REF	-	-	B	455749-1	GUARD, WINDOW	79	
REF	-	-	-	B	679532-1	INSERT, GUARD	78	
							77	
							76	
							75	
1	1	1	-	A	690603-1	SPRING, ASSIST	74	
							73	
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72	
REF	REF	REF	-	A	690517-1	SPACER	71	
-3	-2	-1	U/M		DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY						PARTS LIST		

REF

				DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL - - HT TR - - FIN - -			
TE	11-03			2 PLC DEC ±.02		DR 12/2/94 APP 12-74 P.MATHIAS T.ELBIN		 AMP Incorporated Harrisburg, PA 17105-3608	
TB	11-96			2 PLC DEC ±		CHK 12-74 REL 2/10/95 C.ERISMAN B. MORGAN			
TB	10-95			4 PLC DEC ±		NAME SIDE FEED HDM APPLICATOR		MACHINE REF	
CE	9/95			ANGLES ± -		SCALE - D DWG NO 680138		MINI APPL	
CE	2/95			SURF TEXTURE:				SHEET 1 of 1	
APP	DATE			REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				REV C2	
CASE CODE		CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO	

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