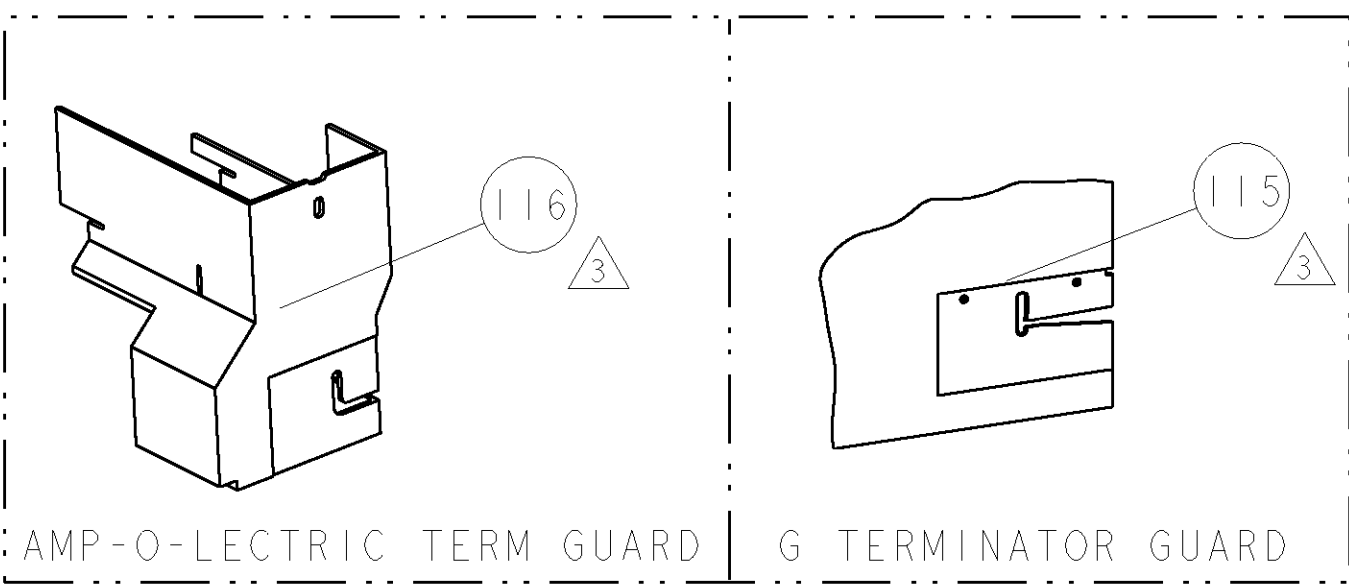


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855393-1		B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855393-2		B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855393-3		B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855393-6		B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855393-7		A	-	-	-	SPARE PARTS	

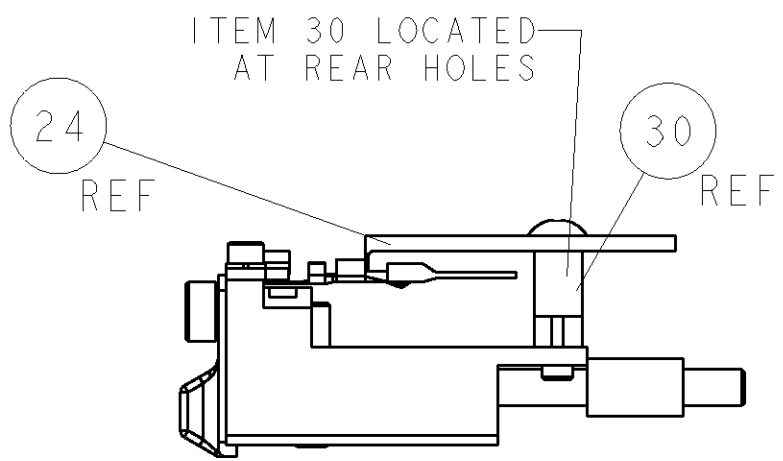
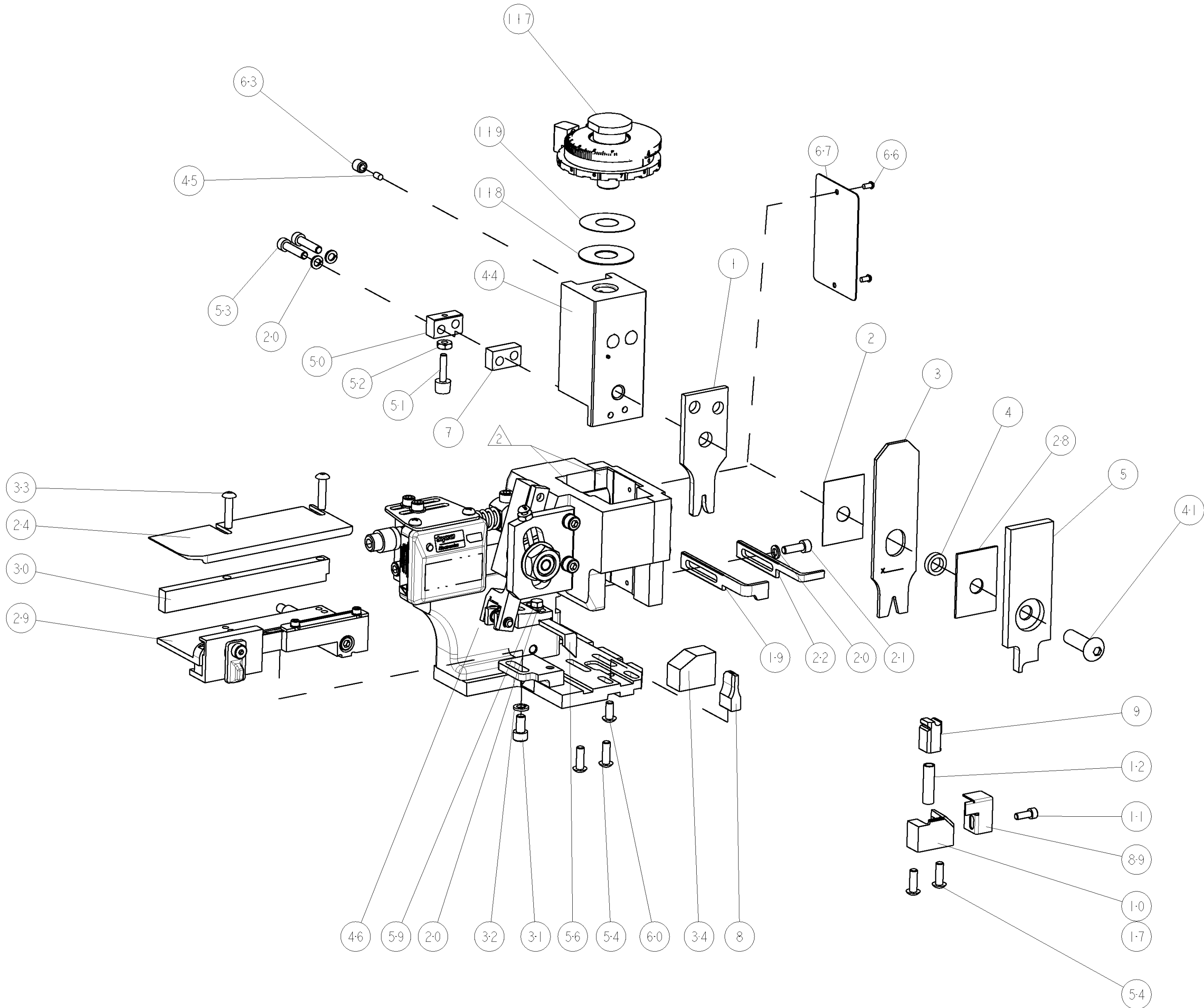
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

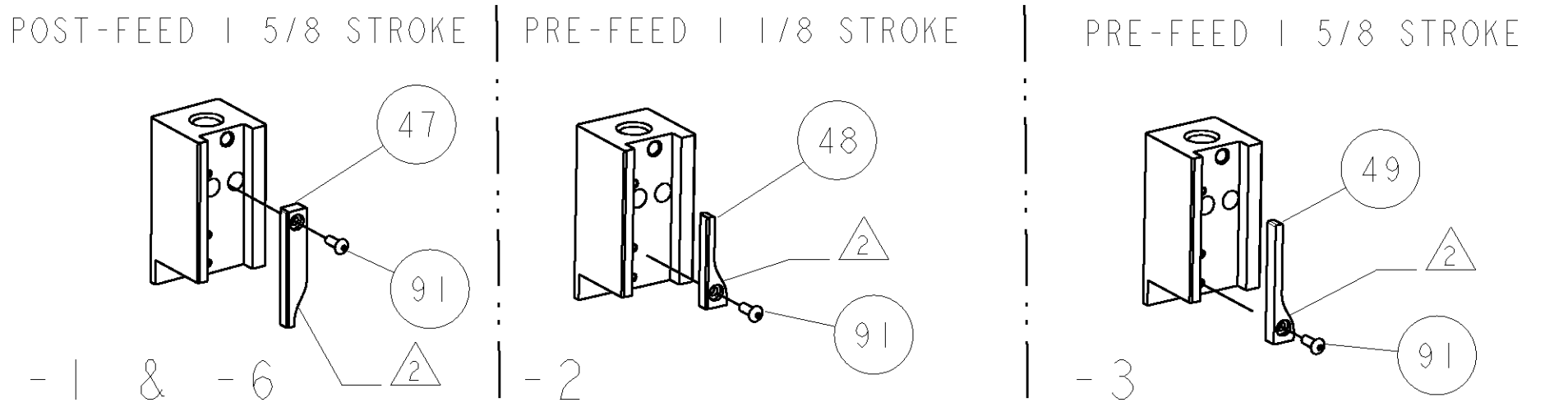
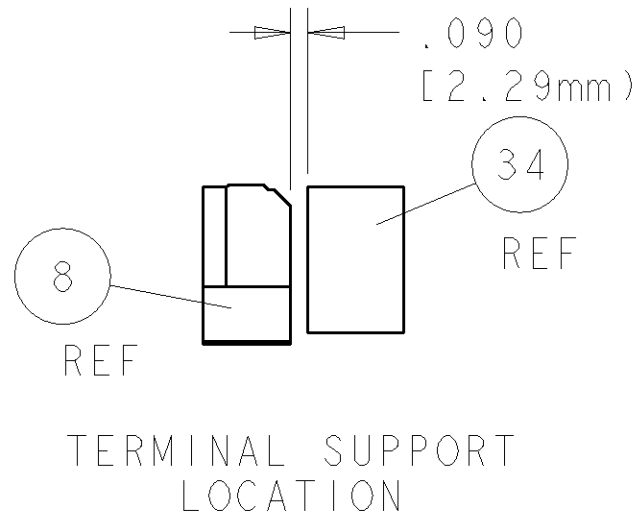


TERMINAL NAME: TERMINAL, PIN					
TE PN	MANU PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1572949	312960008				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	C7	1.25±0.05mm [.049±.002]	18 AWG	
-	-	D9	1.15±0.05mm [.045±.002]	20 AWG	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	-	-	-	-
-	-	WIRE	2.13mm [.084]	F	18-20 AWG
-	-	INSUL	2.41mm [.095]	O	Ø2.84 MAX
WIRE STRIP LENGTH 4.55-4.93	TERM APPL SPEC NONE	FEED 9.65	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		PRODUCT RELEASE	APR2008	CMR	TE
				B		ECR 08-014386	05JUN2008	MEH	GB



FEED TRACK POSITION



-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	119
-	1	1	1	1	-	1-469367-2	SHIM	118
-	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633005-4	ANVIL, COMBINATION BOX	8
-	1	1	1	1	-	2-240641-2	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633660-1	CRIMPER, INSULATION, SPECIAL	3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1633609-2	CRIMPER, WIRE	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: 25MARCH2008 N. DEWING		NAME: SIDE FEED HDM APPLICATOR FINE ADJUST	

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