

4805 (3/11)

DIMENSIONING AND TOLERAN	ONTROLLED DOCUMENT. CING PER ASME Y14.5M-2009	DWN 01-07-05 L. VARELA – DOCK5 CHK 01-07-05 S. BOLASH	ETE TE Connectivity				
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS   OTHERWISE SPECIFIED:   0 PLC ±   1 PLC ±   2 PLC ± 0.13[.005]   3 PLC ± -	APVD 01-07-05 M. WALMSLEY PRODUCT SPEC 108-40018 APPLICATION SPEC	name HEADER ASSY, UNIVERSAL, AMP-LATCH -				
	4 PLC ± - ANGLES ± - FINISH	WEIGHT	SIZE CAGE CODE DRAWING NO RESTRICTED TO A 1 00779 C-5499345 -				
6		CUSTOMER DRAWING	SCALE SHEET OF REV G				

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## SEE SHEET 2 FOR TABLE & NOTES

1	COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.
2	10 AND 14 POSITION SIZES CONTAIN ONLY ONE SLOT FOR SNAP—IN POLARIZER (MILITARY POLARIZATION) LOCATED AS SHOWN.
$\overline{3}$	10 POSITION SIZES CONTAIN ONLY ONE SLOT FOR DUAL POLARIZATION, LOCATED AS SHOWN.
4.	RECOMMENDED PRINTED CIRCUIT BOARD THICKNESS IS 1.57 [.062].
5	DISTANCE REQUIRED BY EJECTION LATCHES IN THE OPEN POSITION.
6	HOUSING & LATCHES: GLASS FILLED NYLON OR Polyester, ul94v—o rated, see table for color. Posts: brass.
$\triangle$	POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, $0.76\mu$ m[.000030] MIN TOTAL ON THE LOCALIZED PLATE AREA, $2.54\mu$ m[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, $1.27\mu$ m[.000050] MIN NICKEL UNDERPLATE

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PLATE ON THE SOLDER-TAIL, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST. -OR-0.76µm[.000030] MIN GOLD PLATE ON THE LOCALIZED PLATE AREA, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.

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A DATUMS M & N TO BE ESTABLISHED BY CUSTOMER.

OBSOLETE	53.3 [2.10	4 65.02 0][2.560	65.02 [2.560]	75.18 [2.960		60.96 ][2.400]	BLUE	44	3-5499345-3	
	78.7 [3.10	4 90.42 0][3.560	90.42 ][3.560]	100.5 ][3.960		86.36 ][3.400]	BLUE	64	3-5499345-2	С
	73.6 [2.90	6 85.34 0][3.360	85.34 ][3.360]	95.50 ][3.760		81.28 ][3.200]	BLUE	60	3-5499345-1	
	60.9 [2.40	6 72.64 0][2.860	72.64 ][2.860]	82.80 ][3.260		68.58 ][2.700]	BLUE	50	3-5499345-0	
OBSOLETE	48.2 [1.90	6 59.94 0][2.360	59.94 ][2.360]	70.10 [2.760		55.88 ][2.200]	BLUE	40	2-5499345-9	
OBSOLETE	40.6 [1.60	4 52.32 0][2.060	52.32 [2.060]	62.48 [2.460]		48.26 ][1.900]	BLUE	34	2-5499345-8	
	30.4 [1.20	8 42.16 0][1.660	42.16 [[1.660]	52.32 ][2.060		38.10 ][1.500]	BLUE	26	2-5499345-6	
	22.8 [.900		34.54 ][1.360]	44.70 ][1.760		30.48 ][1.200]	BLUE	20	2-5499345-4	
	17.7		29.46 ][1.160]	39.62 ][1.560		25.40 ][1.000]	BLUE	16	2-5499345-3	
OBSOLETE	15.2		26.92 ][1.060]	37.08 ][1.460		22.86 ][.900]	BLUE	14	2-5499345-2	
OBSOLETE	10.1		21.84 [.860]	32.00 [1.260	) 27.94 )[1.100]	17.78 ][.700]	BLUE	10	2-5499345-1	
	78.7 [3.10	4 90.42 0][3.560	90.42 ][3.560]	100.5 ][3.960		86.36 ][3.400]	BLACK	64	1-5499345-2	
	73.6 [2.90	6 85.34 0][3.360	85.34 [3.360]				BLACK	60	1-5499345-1	В
	60.9 [2.40	6 72.64 0][2.860		82.80 [3.260		68.58 ][2.700]	BLACK	50	1-5499345-0	
	48.2 [1.90	6 59.94 0][2.360		70.10 [2.760		55.88 ][2.200]	BLACK	40	5499345-9	
	40.6 [1.60	4 52.32 0][2.060		62.48 ][2.460		48.26 ][1.900]	BLACK	34	5499345-8	
	30.4 [1.20	8 42.16 0][1.660	42.16 [1.660]	52.32 ][2.060		38.10 ][1.500]	BLACK	26	5499345-6	
	27.9 <sup>.</sup> [1.10	4 39.62 0][1.560		49.78 ][1.960		35.56 ][1.400]	BLACK	24	5499345-5	
	22.8	6 34.54 D][1.360		44.70 ][1.760		30.48 ][1.200]	BLACK	20	5499345-4	
	17.7			39.62 ][1.560	2 35.56 0][1.400]	25.40 ][1.000]	BLACK	16	5499345-3	
	15.2			37.08 ][1.460	3 <u>33.02</u> 0][1.300]	22.86 ][.900]	BLACK	14	5499345-2	
	10.1			32.00 [1.260	) 27.94 )[1.100]	17.78 ][.700]	BLACK	10	5499345-1	
						Λ	HOUSING &	NO OF	PART	
						A	LATCH COLOR	POSN	NUMBER	A
		THIS DRAWING IS DIMENSIONING AND TO		DUCUMENT.	DWN 01-07-05 L. VARELA - DOCK5 CHK 01-07-05		TE Connectivity			
		DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: mm [INCHES] 0 PLC ± -			S. BOLASH APVD 01-07-05 NAME			ADER ASSY, UNIVERSAL, AMP-LATCH _		_
	$\bigcirc$			± – ± – ± 0.13[.005] ± –						
			4 PLC : ANGLES FINISH	± - ± -						
		<u>_6</u>		<u> 7</u>	CUSTOMER DRA			SCALE 1:1	SHEET OF REV G	

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