

13854						/home/amp18246
INING MACHINE GUARD E (REF) (REF)	TERMINAL NAME: TERMINA	MOLEX TERMINAL AMP CRIMP SPEC			EL K MECH PRE FEED	100
$A \qquad \qquad$		PAD LTR CRIMP HEIGHT WIRE A .051 ±.002 [1.29 ±0.05mm] 18	REF	- REF REF -	B 22594-8	NUT, HEX (1/2-20) 70 00
		B NOT USE	D REF	F REF REF -	B 240626-1	PLATE, ADJUSTMENT69SHAFT, PIVOT68
79		C NOT USE D NOT USE	D REF	F REF REF -	A 455680-1	BUSHING67LEVER, INTERMEDIATE66
		CRIMP SIZE TYPE RAN WIRE .076 [1.93mm] F 18	REF	F REF REF -	A 240632-2	BLOCK, PIVOT65SCREW, ADJ FEED ROD64
M GUARD G TERMINATOR GUARD		INSUL .098 [2.49mm] 0 .080	MAX REF	F REF REF -	B 240658-1	PIN, CAM ROLLER63ROLLER, CAM62
	WIRE STRIP LENGTH TERM APPL .189206 NON		L2703 REF	F REF REF -	A 454178-1	ROD, FEED61GUIDE, FEED ROD60
				F REF REF -	C 454220-1 D 454485-1	CAP, RAM59HOUSING58
	2 2 2 - C	3-354779-7 PIN, WIRE DISC (.3175)A	127 126	1 1 –		57PAWL, FEED56
	1 1 1 - A 1 1 1 - A	986950-1WASHER, FLAT PRECISION217238-1GENERAL INSTRUCTION PACKAGE	124 REF	F REF REF -	B 240624-1 B 691499-1	PIN, FEED FINGER55SPRING, FEED FINGER54
$\sqrt{2}$	1 1 1	4088040 SF APPL INST 408-8040		REFREFREFREFREFREF		HOLDER, FEED FINGER53LEVER, TERMINAL FEED ARM52
	1 1 1 - A REF REF REF - A	4-21028-0PIN,SLT SPR(Ø.093x.75)ST GDE PL1-21030-1PIN,DOWEL(Ø.187x.50)LEVER	121 1 120 1	1 1 <u>-</u> 1 1 <u>-</u>	A 811242-2 A 690753-1	BUMPER, HOLDDOWN51SPACER, TONKER50
	REFREFREFAREFREFREFA	1-21030-6 PIN, DOWEL (Ø. 187×1.25) HOUSING 21045-3 RING, RET "C" (Ø. 187) FD FING PIN	119 1 118 -	 1	B 690602-6 B 690602-5	CAM, PRE-FEED 1 5/8 ST 49 CAM, PRE-FEED 1 1/8 ST 48
(2) (1)	1 1 1 – A REF REF REF – A	21024-5WASHER, LOCK (#10) ADJ BLOCK21024-5WASHER, LOCK (#10) ADJ PLATE	117 - 116 1	_ 1 _ 1 1 _	B 690501-4 B 459456-1	CAM, POST-FEED 1 5/8 ST 47 APPLICATOR, BASIC (SUBASSY) 46
	REF REF - A 2 2 2 - A	21024-5WASHER,LOCK(#10)FEED GDE ROD21024-2WASHER,LOCK(#4)FRONT STP GUIDE	115 1 114 1	1 1 – 1 1 –	A 690191-1 C 455673-1	PLUG, NYLON45RAM44
	REF REF - A	5-21028-1 PIN,SLT SPR(Ø.125×.50)ADJ ROD	113 1 112 1	1 1 – 1 1 –	A 690125-1 A 690124-1	WASHER, LAMINATED43CWASHER, RAM42
	4 4 4 - A REF REF REF - A	21024-4WASHER,LOCK (#8) STRIPPER21899-4WASHER,FLAT (\$\$/16) SCREW ADJ	111 1 110 1	1 1 – 1 1 –	A 7-21002-9 A 23241-6	BOLT, CRIMPER(5/16×1.00)41BALL, STEEL40
	1 1 1 - A	21018-5 NUT, HEX (NO.6) HOLDDOWN	109 1 108 1	1 1 <u>-</u> 1 1 <u>-</u>	A 690170-1 C 690142-1	SPRING, COMPRESSION39DISC, INSULATION38
	REF REF REF - A	21068-5 NUT, HEX(6-32) FEED ADJ	107 1 106 1	1 1 - 1 1 -	D 354777-1 A 22480-5	WIRE DISC, PLASTIC 37 WASHER, SPRING 36
116	1 1 - A	992031-1 PIN, CLEVIS	105 1 104 1	1 1 - 1 1 -	B 690212-1 B 690786-6	POST, RAM 35 SUPPORT, TERMINAL 34
82	1 1 1 - A 2 2 2 - A	21009-2 SCR, SKT SET(1/4-20×.25 LW)RAM 21017-2 SCR, DRIVE(#2×.19)ID PLATE		- REF REF - 1 1 -	D 455675-1 A 690432-3	PLATE, BASE 33 SCREW, ADJUSTMENT 32
	REF REF REF A 1 1 1 - B		101	- REF REF -		BLOCK, STRIP GUIDE ADJ 30
	2 2 2 - A 1 1 1 - A	3-21002-0SCR, BHC (10-32×.88) DRAG22733-8SCR, BHC (8-32×.38 LW) ANVIL	99 1 98 1	1 1 -	C 455671-1 C 1-455888-0	PLATE, STRIP GUIDE 29 SPACER, FRONT SHEAR DEP 28
70	REF REF REF – A	2-21002-9 SCR, BHC (10-32x.75) CAP 2-22733-8 SCR, BHC (1/4-20x.62) HOUSING	97 2	2 2 -	A 1-22284-0	SPRING, DRAG27LEVER, DRAG RELEASE26
	REF REF REF A 6 6 6 – A	2-21002-7 SCR, BHC (10-32×.50) SG ADJ BLOCK 2-21002-2 SCR, BHC (8-32×.50) TERM H DWN				DRAG, TERMINAL25GUIDE, STRIP (REAR)24
			93 1 92 -		A 690438-1 B 690472-2	GUIDE, STRIP (FRONT)23STRIPPER22
91	1 1 1 - A	1-21002-7 SCR,BHC(6-32×.38)CAM		F REF REF -	A 4-22284-9	SPRING, FEED RETURN21STRIPPER WIRE STOP ASSY20
	1 1 - A	7-21000-9 SCR, SHC (4-40×.19) STRIPPER	89 88	1	B 458949-1	STRIPPER 19
	2 2 2 - A	9-21000-9 SCR, SHC (8-32×.44) DEP-HOLD 2-22603-0 SCR, HEX HD (8-32×.31) FEED FINGER	87 1	1 1 -	B 318563-1	1017GUARD, CHIP, FRONT16
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1-21000-3 SCR, SHC (4-40x.25) FR ST GUIDE 2-21000-7 SCR, SHC (8-32x.50) STRIPPER	85			15 14
	REF REF REF A REF REF REF A	3-21000-7 SCR, SHC (10-32×.75) FEED ROD GD 3-21000-6 SCR, SHC (10-32×.62) FD ADJ BLK	83 82 1	1 1 -	A 5-22280-0	IIISPRING, SHEAR12
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	3-21000-4 SCR, SHC (10-32×.38) SG ADJ BL 3-21000-4 SCR, SHC (10-32×.38) PIVOT BLK	81 1 80 1		B 690461-1	STOP, SHEAR12HOLDER, SHEAR (FRONT)10
	- REF - B REF - - B	455749-1 GUARD, WINDOW 679532-1 INSERT, GUARD	$\begin{array}{c c} \hline \\ \hline $		C 030433 4 C 1-454276-9 C 6-662520-7	SHEAR, FLOAT (FRONT)9ANVIL8
			77 76			7
PARTS.		690603–1 SPRING, ASSIST	75 75 74 1	1 1 -	C 1-455889-4 B 1-238011-0	DEPRESSOR, SHEAR (FRONT) 5 SPACER, BLOCK CRIMPER 4
PLACE WHEN OPERATING	1 1 1 REF REF REF	23030-1 SCR, SHC (6-32x.25 SL) INS DISC 458109-1 WASHER, SPECIAL	$\begin{array}{c c} 73 \\ \hline 72 \\ \hline \end{array} \begin{array}{c} 1 \\ \hline 1 \\ \hline 1 \\ \hline 1 \\ \hline \end{array}$			STACER, BEOCK CRIMERCRIMPER, INSULATIONSPACER, CRIMPER2
ENCH MACHINE. SING NO. 20 MACHINE OIL.	REF REF REF - A	690517-1 SPACER	71 1		C 2-1490019-5	CRIMPER, WIRE 1
REF SPECIFIED (EXCEPT		PART NO DESCRIPTION			SIZE PART NO REVISION OF EACH AS	SY NO (WHEN BLANK, USE DWG REVISION)
ARE USED ON ITEM 46. Guide on insulation barrel.	QTY REQD PER ASSY	PARTS LIST	DIME	TY REQD PER ASSY Ensions in inches. Not scale print.		PARTS LIST _ FIN
			TOLE OTHE 2 PL	ERANCES UNLESS ERWISE SPECIFIED: LC DEC ±-	DR 19AUGO2 APP 19AUGO2 B.HIGMAN T.ELBIN	
			4 PL ANGL	LC DEC ±- LC DEC ±- LES ±-	^{chk} - ^{rel} - ^{Name} SIDE FEED HD	Harrisburg, PA 17105-3608
		AREVISEDPFLTRREVISION REC	BH_OCTO2_REMO	TEXTURE: VE BURRS, BREAK RP EDGES R.015 MAX	SCALE DWG	1385466 SHEET REV 1 OF 1 A
5		4 3		0779 CUST(DMER AND ASSEMBL	Y DRAWING -

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