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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

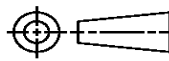
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426112

SET UP GAGE
458637-3

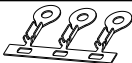
2000

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DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426112-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426112-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426112-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426112-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426112-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426112-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426112-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: PC BOARD CONTACT (RECEPT SL-156)				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.78 [0.070 IN]	F	24 - 18 AWG (0.2mm ² -0.9mm ²)	
INSUL	2.54 [0.100 IN]	F	2.54 MAX [0.100 IN]	
WIRE STRIP LENGTH 3.58-4.34 [0.141-0.171 IN]			APPL INSTRUCTION 408-8322	
TERMINAL 114-1015 (B)		-		FEED
APPL SPEC 114-1021 (A)		-		8.90 [0.350 IN]
TERMINALS APPLIED 				
640252 (A)	-	-	-	-
61668 (B)	-	-	-	-
350980 (A)	-	-	-	-
770476 (A)	-	-	-	-
737262 (A)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG			CRIMP HEIGHT 	PIN PN & LENGTH [IN]
18 AWG			1.30 ±0.05 [0.051 ±0.002 IN]	1-354779-9 [0.3085]
20 AWG			1.14 ±0.05 [0.045 ±0.002 IN]	3-354779-2 [0.3150]
22 AWG			1.07 ±0.05 [0.042 ±0.002 IN]	3-354779-9 [0.3185]
24 AWG			1.02 ±0.05 [0.040 ±0.002 IN]	4-354779-4 [0.3210]
.22mm			1.04 ±0.05 [0.041 ±0.002 IN]	4-354779-1 [0.3195]
.38mm			1.07 ±0.05 [0.042 ±0.002 IN]	3-354779-9 [0.3185]
.50mm			1.09 ±0.05 [0.043 ±0.002 IN]	3-354779-6 [0.3170]
.75mm			1.24 ±0.05 [0.049 ±0.002 IN]	2-354779-3 [0.3105]
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			

AMP 1756 REV 3-92 8 25-AUG-06 08:59:12 b8420

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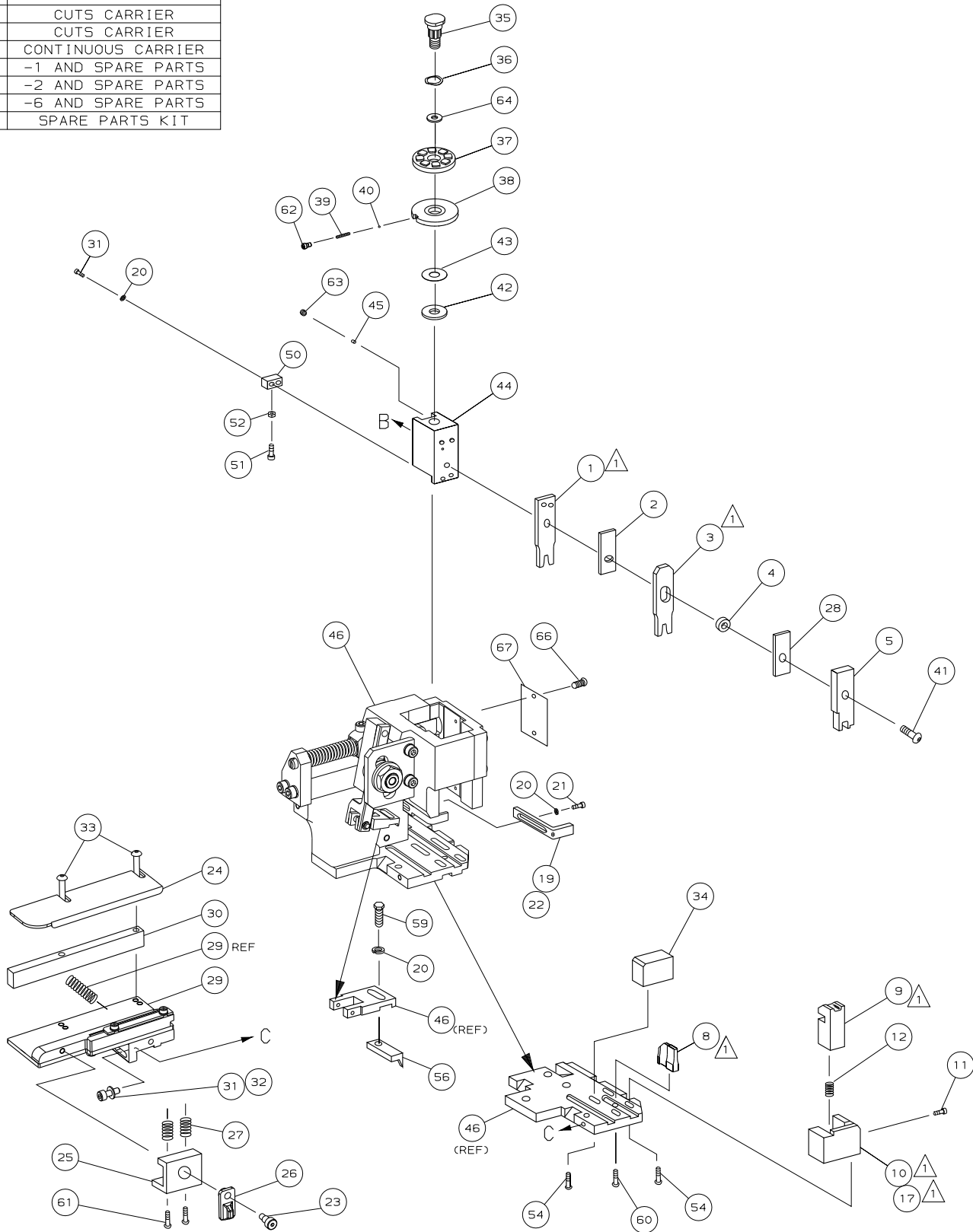
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1426112

1426112

/nd/mbaum/middleton



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-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
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-	2	2	2	2	2	2	2-18032-5	SCR, SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
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-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
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-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54
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-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
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-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	40
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-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	37
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-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR, SHC (M4X10) STRIPPER	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
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-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
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-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
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-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	4-456134-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456404-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
DO NOT SCALE PRINT.				MATERIAL			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				FIN			
1 PLC DEC ±0.5 [0.02 IN]				HT TR			
2 PLC DEC ±-				APP			
3 PLC DEC ±-				REL			
ANGLES ±-				MACHINE REF			
SURF TEXTURE:				HD-I APPL			
REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX				SCALE			
REVISION RECORD				DWG NO			
APP DATE				1426112			
P F LTR				SHEET 1 OF 1			
REV				REV E			

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