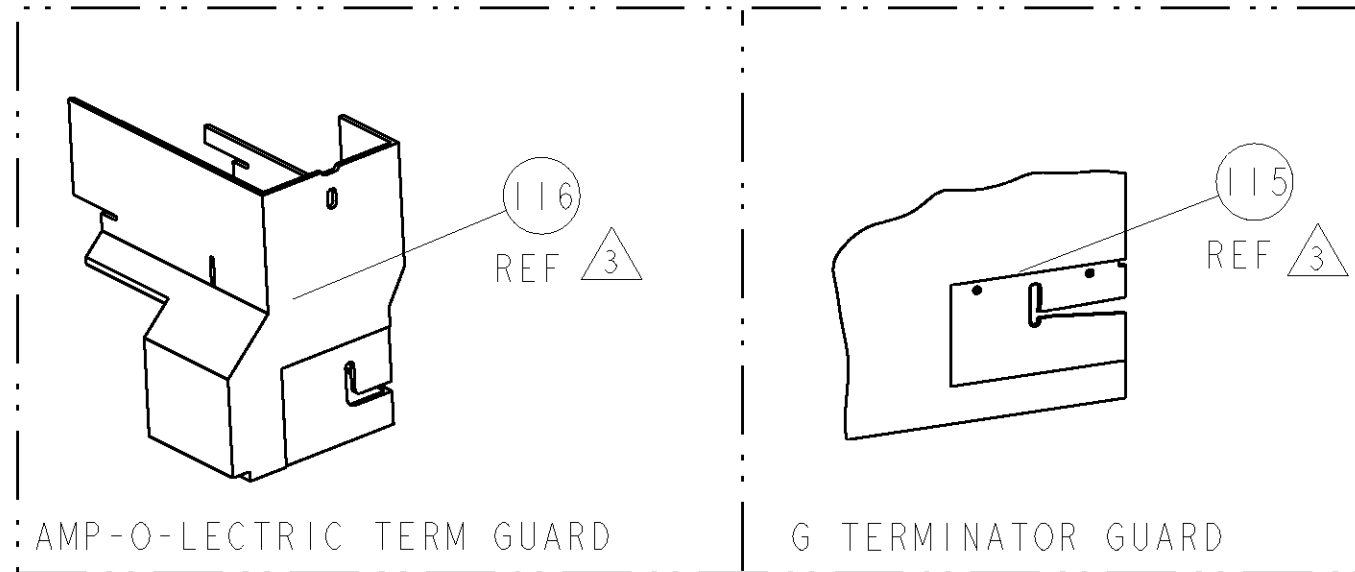
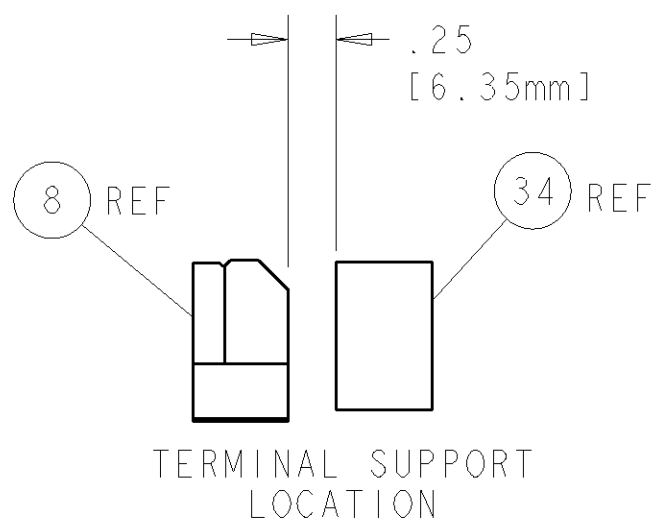
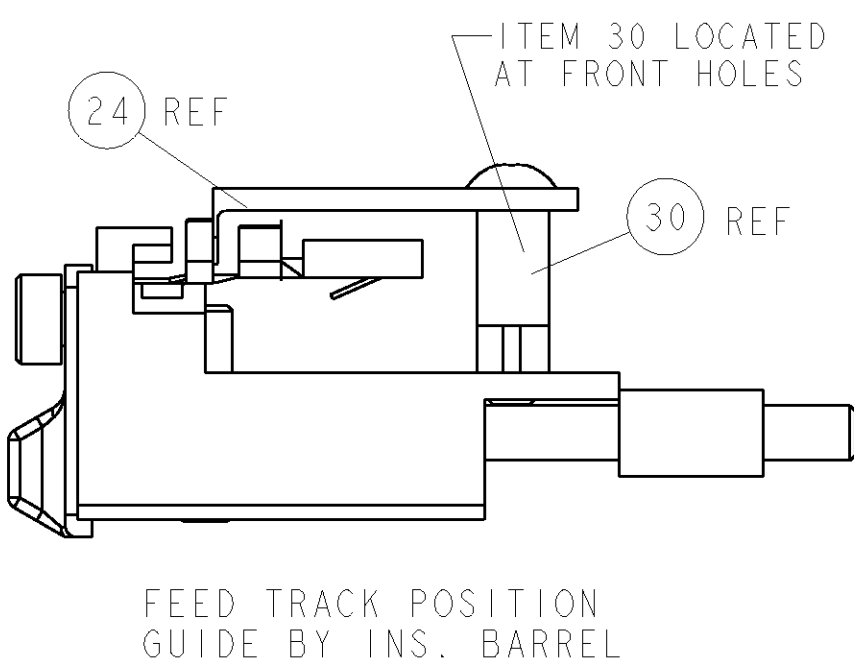
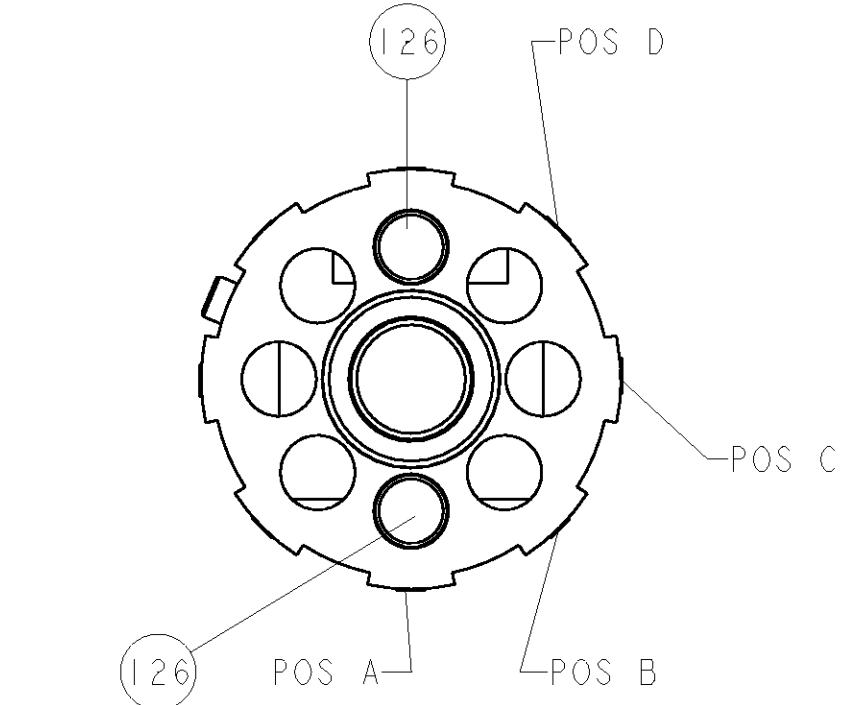
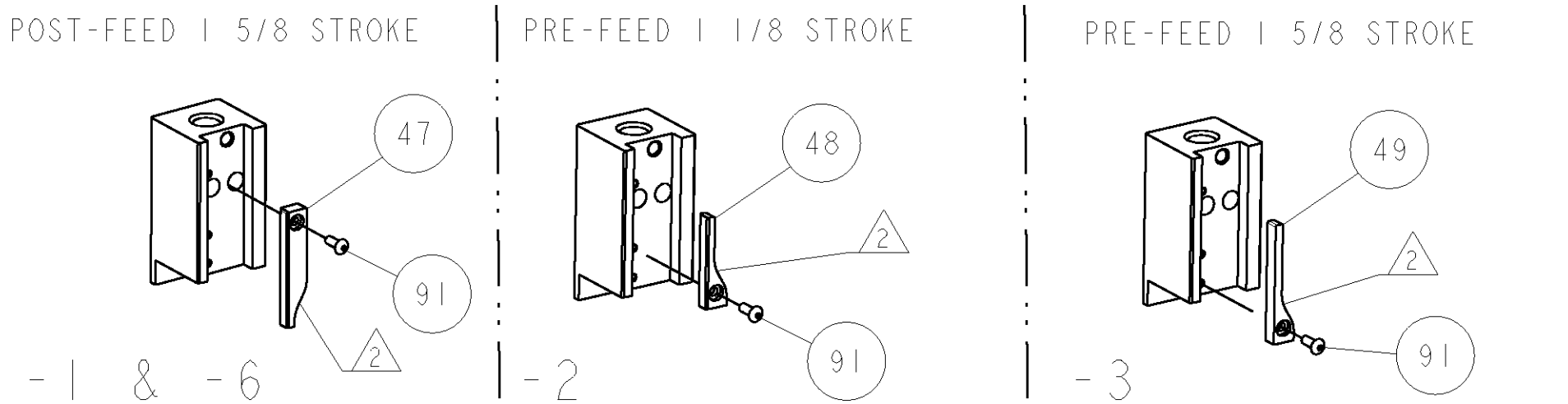
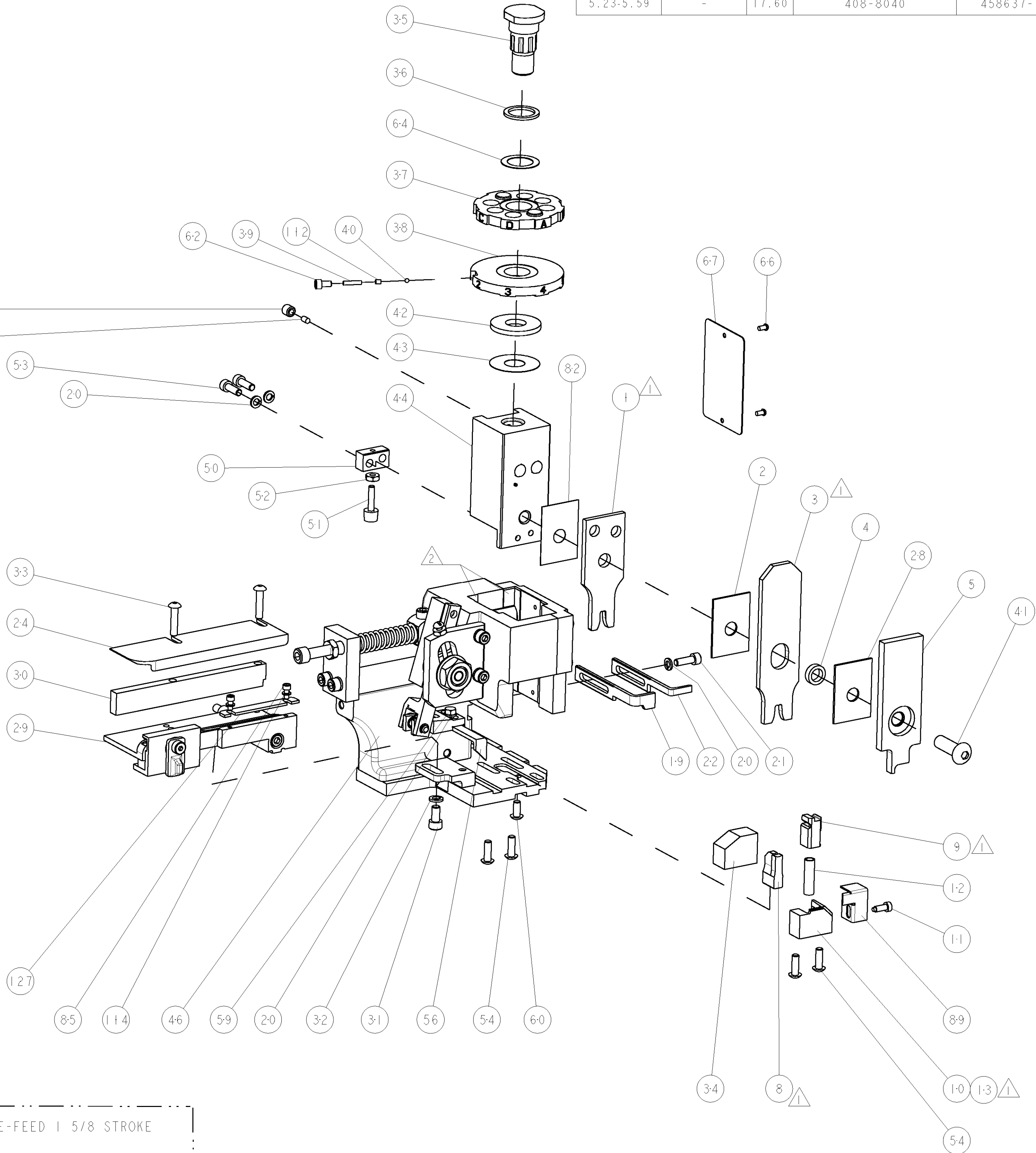


8			7					
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION			
1852803-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER			
1852803-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER			
1852803-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER			
1852803-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER			
7-1852803-7	A	-	-	-	SPARE PARTS			

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERM F 56 SER STRGHT					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949860-1	12124519				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.00mm+.05/- .05[.079+.002/- .002]	3mm2	
-	-	B		-	
-	-	C		-	
-	-	D		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.68mm [.145]	F	3.00mm ²
-	-	INSUL	5.08mm [.200]	F	Ø3.480 - 3.658
WIRE STRIP LENGTH 5.23-5.59	TERM APPL SPEC -	FEED 17.60	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	1	1	1	1	-	693855-1	FRONT STRIP GUIDE	127
-	2	2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1-1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633544-5	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633511-5	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-	2-1633609-4	CRIMPER, WIRE	1

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EHW		M. HUANG	06JAN2009	Tyco Electronics Harrisburg, PA 17105-3608	
M. HERR		APVD	06JAN2009	NAME	
N. DEWING		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
APPLICATION SPEC		SIZE		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
SCALE		3:5		SHEET	
OF		1		REV	
A		C=1852803		A	

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