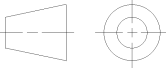
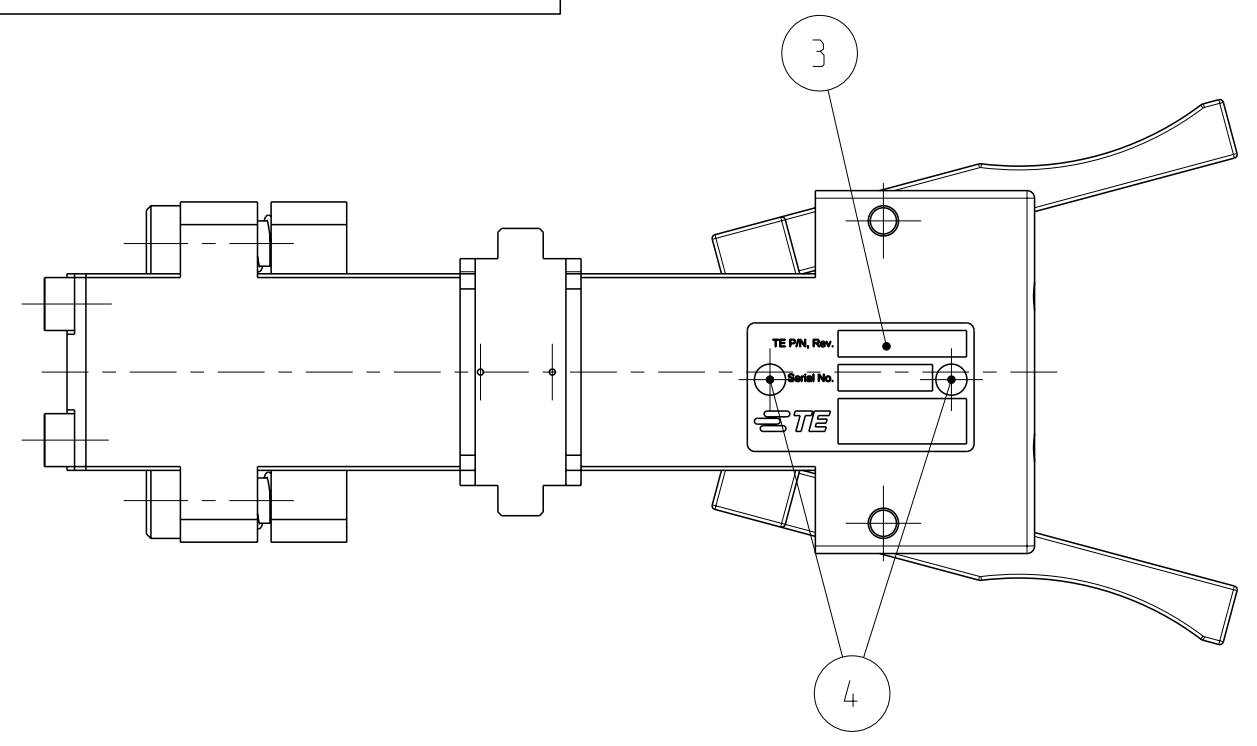


RELEASED FOR PUBLICATION 2016 ALL INTERNATIONAL RIGHT RESERVED. TE Connectivity Germany GmbH COPYRIGHT 2016 THIS DRAWING IS UNPUBLISHED.	LOC A1	DIST 00	REVISIONS					
			P	LTR	DESCRIPTION	DATE	DWN	APVD
				H	ECR-19-014460	17SEP2019	MG	PG
	CRIMP DATA (TE TERMINAL)							
	TERMINAL NAME		SHIELD CRIMP SLEEVE HVP 800, 90 DEG					
	CRIMP		SIZE		TYPE		RANGE	
	WIRE		COROPLAST		(X)		50 SQMM	
	INSULATION		(X)		HEX		Pos. F 15.5 +/- 0.2	
	WIRE STRIP LENGTH		see 114-94052		APPLICATOR INSTRUCTION		-	
	TERMINAL APPLICATION SPEC 114-94052				PRODUCT SPECIFICATION -		FEED	
TERMINALS APPLIED					SEALS			
2141157-1								
WIRE SIZE			CRIMP HEIGHT			REF SETTINGS		
50 SQMM			POS. G 16.6 ±0.2					
			POS. H 21 max.					
REMARK: Applicator only used in combination of products and wire in appl.-spec. 114-94052.								
TYPE: Applicator for loose piece terminals.								
TERMINATOR: HV CRIMPING MACHINE 528008-4 (see appl.-spec. 114-94052).								
DIMENSION: mm		DWN 20SEP2019 M.Goetz		MATERIAL		FINISH		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		CHK 20SEP2019 B.Muth		 TE Connectivity				
		APVD 20SEP2019 G.Stegmayer						
		PRODUCT SPEC		NAME DIE SET SHIELD CRIMP HVP800 90DEG.50SQMM				
		APPLICATION SPEC 114-94052		SIZE A4		CAGE CODE 00779		DRAWING NO.  1-528041-2
		WEIGHT 0.8kg		RESTRICTED TO _____		SCALE -		
CUSTOMER DRAWING					SHEET 1 of 3		REV H	

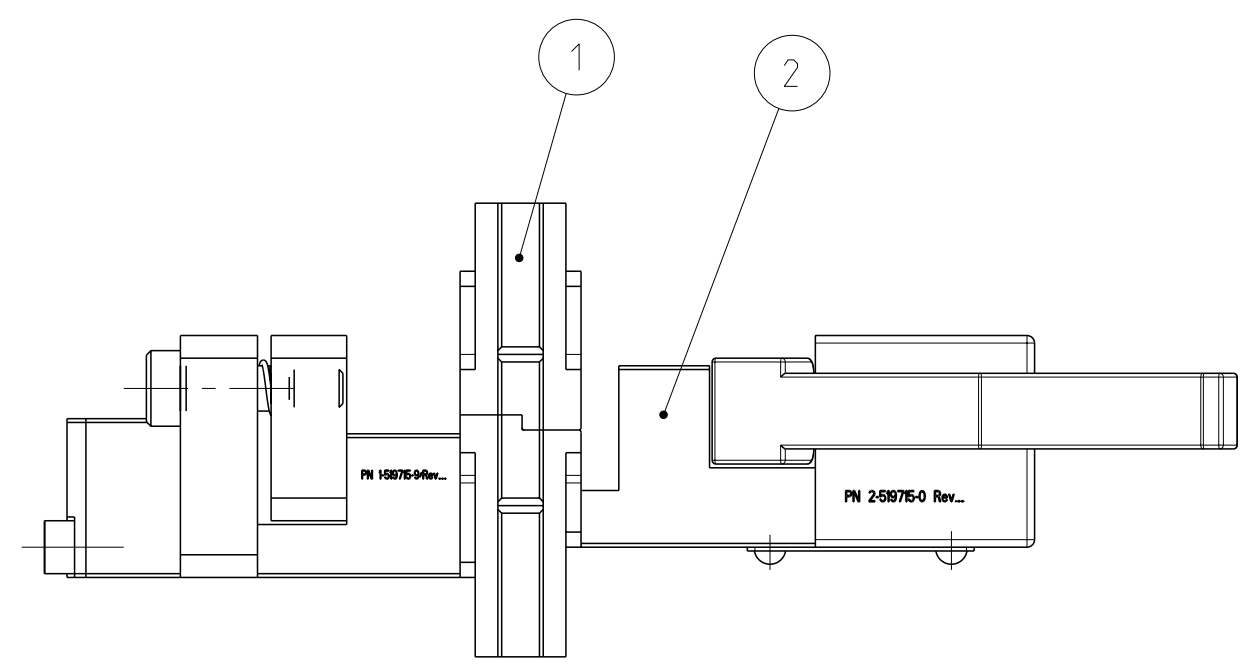
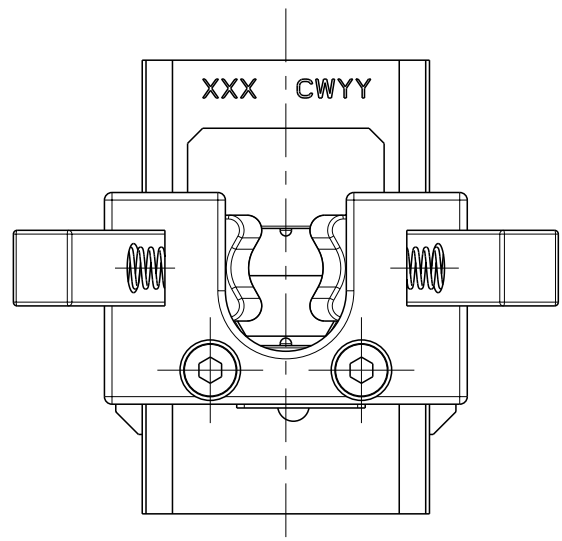
POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts	S	W						
					W=Wear Parts								
1	1	7-1579019-0	E	DIE SET SHIELD CRIMP HVP800 90DEG.50SQMM		☒	☐						
2	1	6-563080-4	A	TOOL ASSEMBLY, HVP800		☒	☐						
3	1	9-519637-2	A	TYPE PLATE, HV TOOLING		☒	☐						
4	2	2168078-1	A	SCREW,DRIVE,ROUND HD,METALLIC,		☒	☐						
REMARKS:						USED ON							
						-							
P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	17SEP19	CHK	17SEP19	APVD	17SEP19	
-	-	SEE SHEET 1	-	-	-	17SEP19	M.Goetz		B.Muth		G.Stegmayer		
-	-	-	-	-	-		CUSTOMER PART LIST		 TE Connectivity				
-	-	-	-	-	-								
THIS DRAWING IS UNPUBLISHED. RELEASED FROM PUBLICATION -,- ©COPYRIGHT - BY TYCO ELECTRONICS CORPORATION. ALL INTERNATIONAL RIGHT RESERVED.						NAME						RESTRICTED TO	
						DIE SET SHIELD CRIMP HVP800 90DEG.50SQMM						-	
						SCALE	SIZE	DRAWING NO		SHEET		REV	
-	A4	C-1-528041-2		2 / 3		H							

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A1	-			SEE SHEET 1			

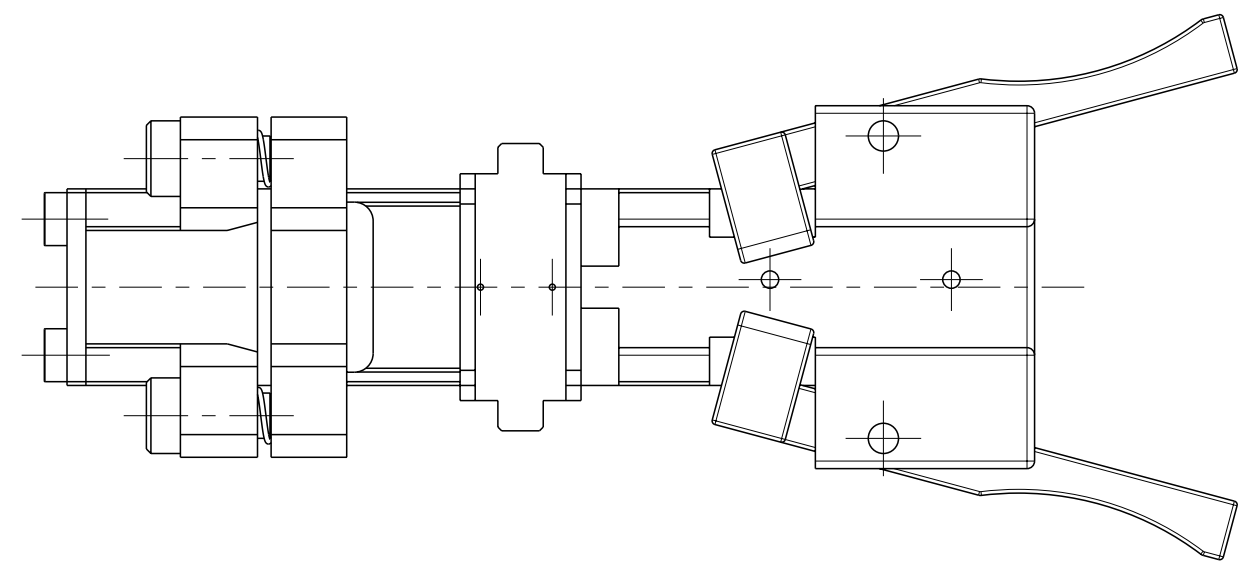
D



C

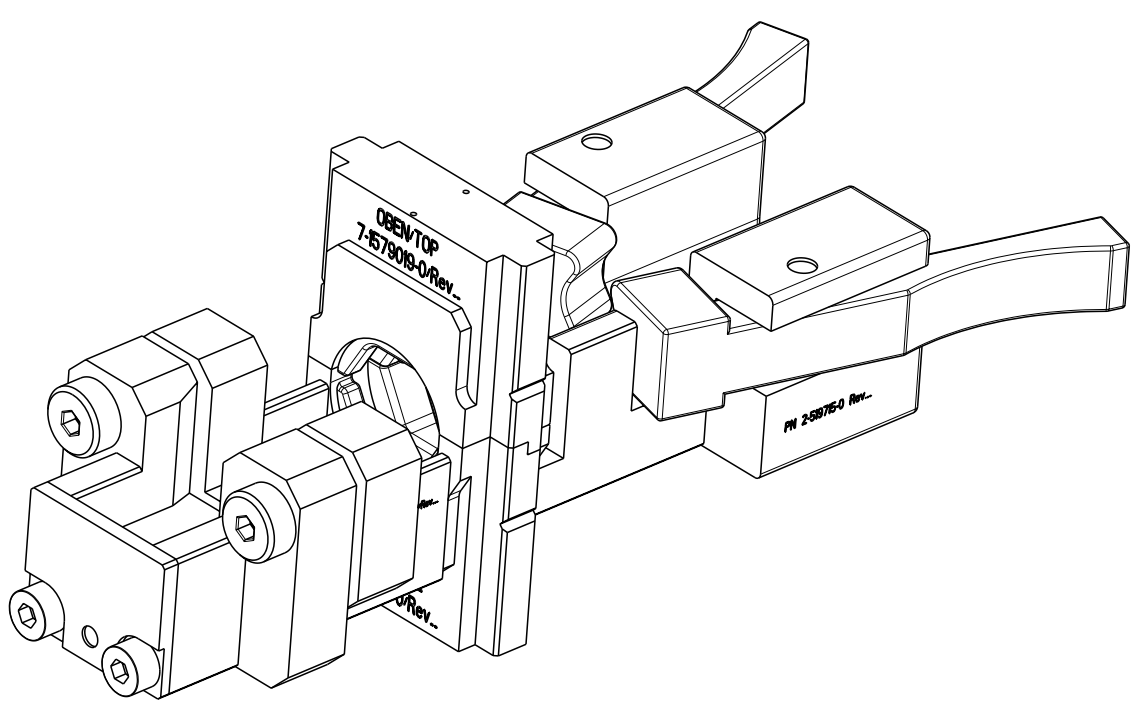
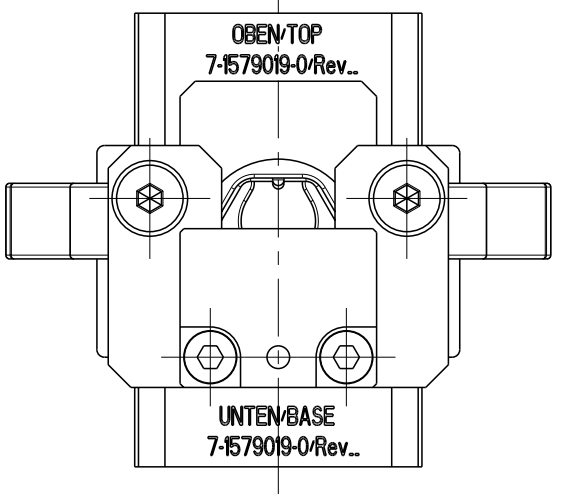


B



A

Matrize kann in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendet werden
Die set can be used in combination with hydraulic hand tool TE PN 9-1579009-1



D

C

B

A

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±°
FINISH	

DWN
C.Witt
21MAR2013

CHK
C.Witt
21MAR2013

APVD
G.Stegmayer
21MAR2013

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
0.8 kg

Customer Drawing

TE Connectivity

NAME
DIE SET SHIELD CRIMP
HVP800 90 DEG 50 SQMM
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C=1-528041-2	-

SCALE	1:1	SHEET	3	OF	3	REV	H
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