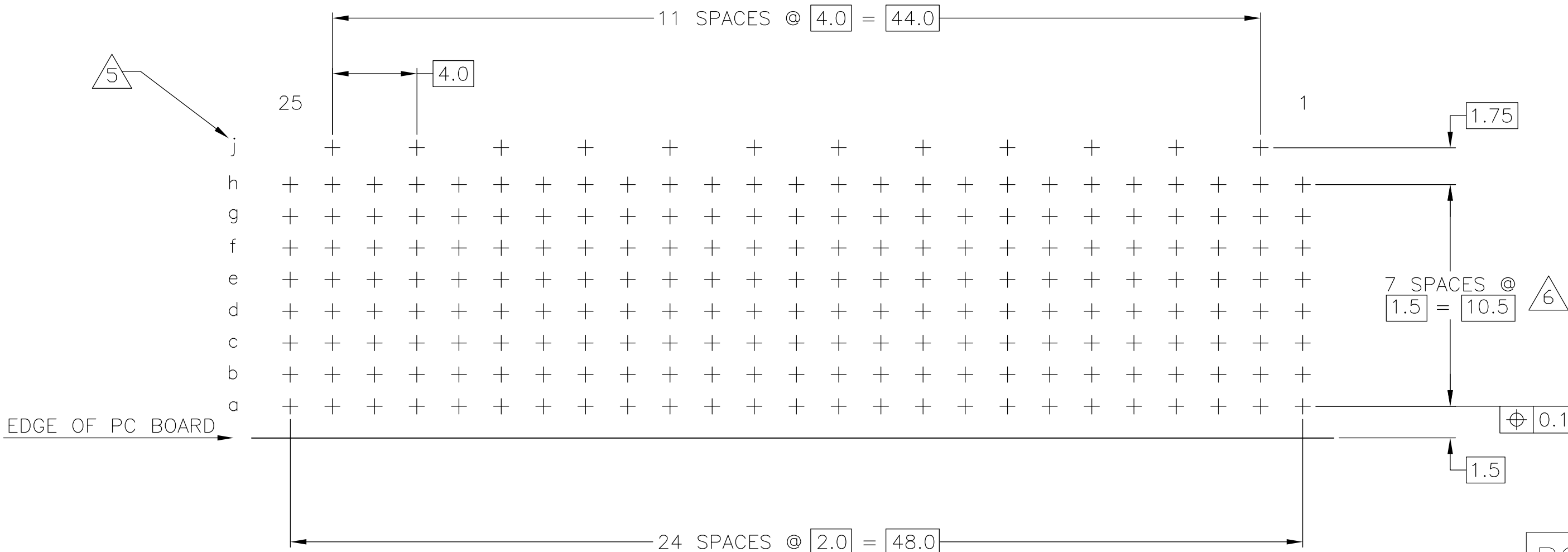
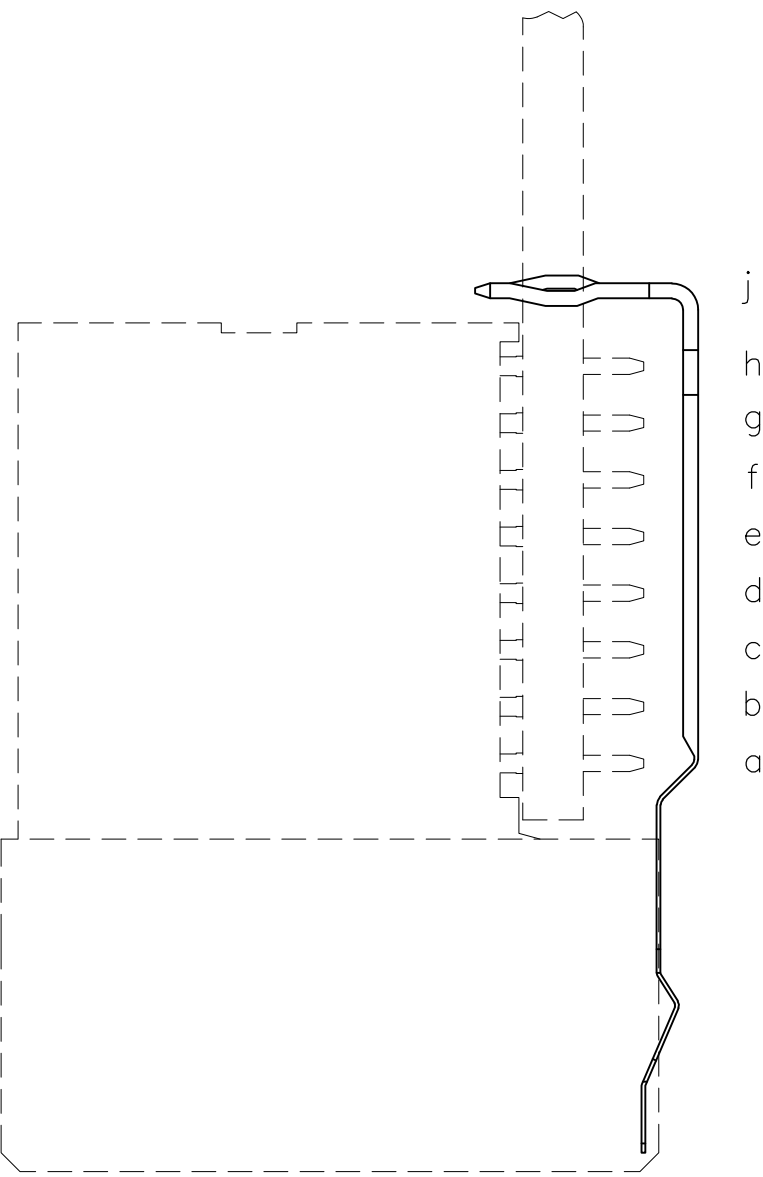
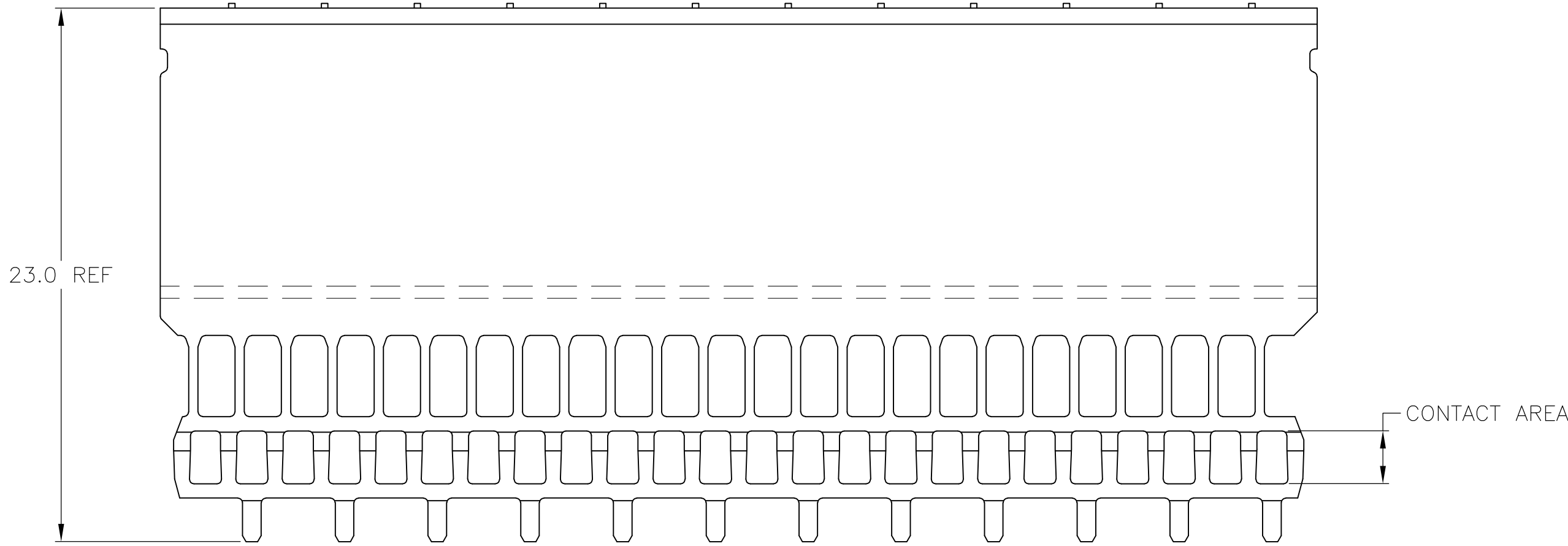


- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE
QUALITY LEVEL 3, CENTRAL OFFICE APPLICATIONS.
- 5 ROW J 12 PLATED THROUGH HOLES FOR LOWER-SHIELD.
- 6 HOLE PATTERN FOR FEMALE CONNECTOR TYPE A.
200 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 7 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



PCB HOLE DIM ACTION PIN
DRILLED HOLE: 0.7±0.025
FIN HOLE: 0.55 TO 0.65mm
Cu-thks: 0.025 TO 0.050mm
SnPb-thks: 0.004 TO 0.010mm

COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAYOUT

SUPERSEDED BY 5646430-1	2 / 4 / 7	5646430-9
	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 28JUL05	Tyco Electronics Corporation Harriaburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. SKIPPER 28JUL05	NAME	
		APVD G. SKIPPER 28JUL05	GROUND RETURN LOWER-SHIELD, TYPE E Z-PACK 2mm HM 8 ROW, FEMALE (INTEGRATED VERSION)	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0-PLG ± 1-PLG ±0.1 2-PLG ± 3-PLG ± 4-PLG ±	PRODUCT SPEC — APPLICATION SPEC —	SIZE A1	CAGE CODE 00779
			DRAWING NO 5646430	RESTRICTED TO —
MATERIAL 1	ANGLES SEE TABLE	WEIGHT —	CUSTOMER DRAWING	
		SCALE 5:1	SHEET 1 OF 1	REV D

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