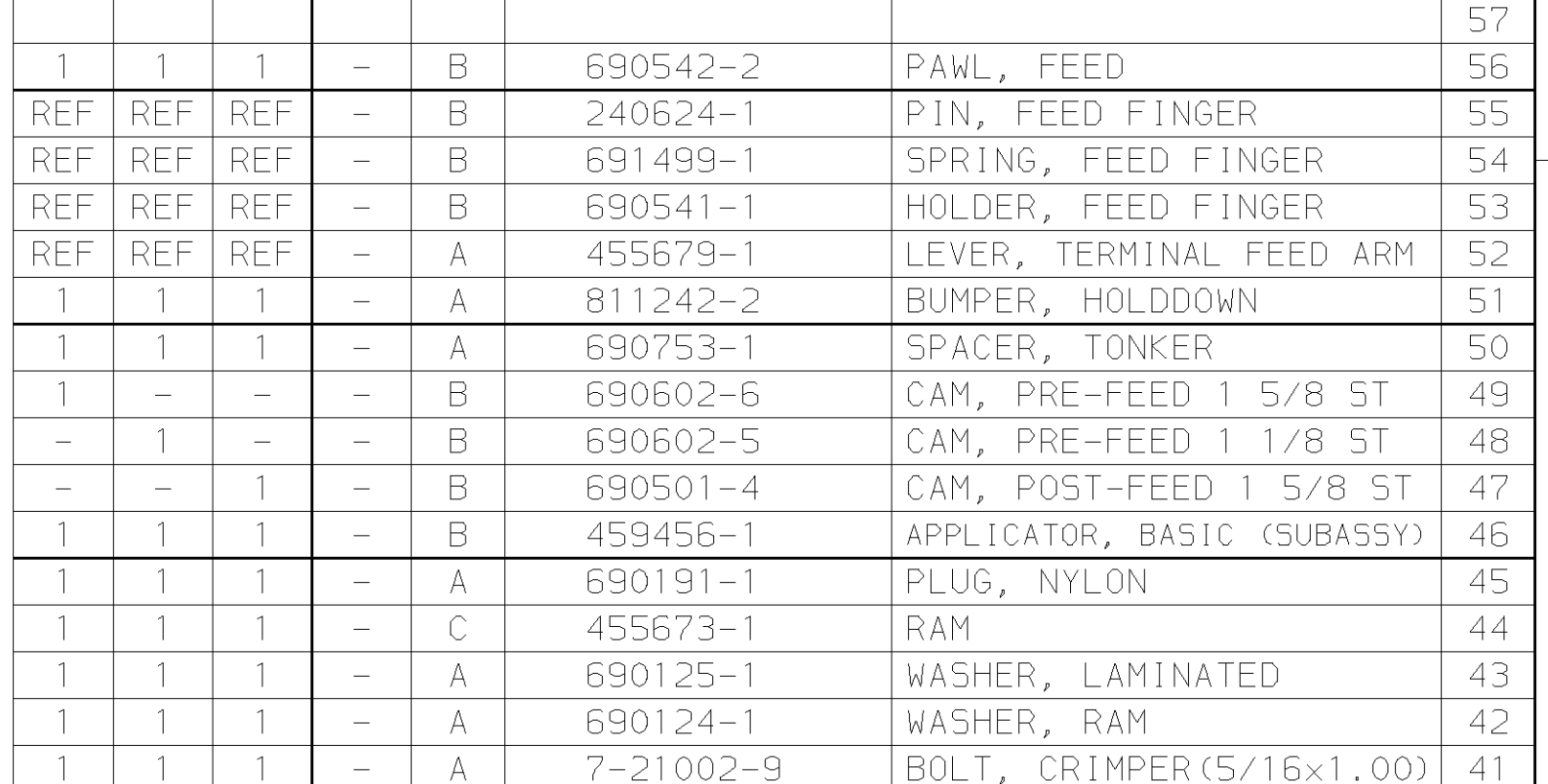


-1		LEADMAKER			MECH POST FEED			
-2		BENCH MODEL K			MECH PRE FEED			
-3		BENCH MODEL G			MECH PRE FEED			
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70	
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69	
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68	
REF	REF	REF	-	B	240633-1	BUSHING	67	
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66	
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65	
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64	
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63	
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62	
REF	REF	REF	-	B	454398-2	ROD, FEED	61	
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60	
REF	REF	REF	-	C	454220-1	CAP, RAM	59	
REF	REF	REF	-	D	454485-1	HOUSING	58	



							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31

REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	3-90765-5	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-2	STRIPPER	19

							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14

1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-7	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	468818-2	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	5-285027-5	SHW11	8

			-	C	5-805887-5	ANVIL	8
							7
							6
1	1	1	-	C	468830-6	DEPRESSOR, SHEAR (FRONT)	5
							4
							3

1	1	1	-	C	455888-8	SPACER, CRIMPER	2
1	1	1	-	C	7-568176-8	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL -		HT TR -		FIN -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 23APR02		APP 23APR02		 AMP Incorporated Harrisburg, Pa. 17105-3608	
2 PLC DEC ± -		B.HIGMAN		TEL.BIN			
3 PLC DEC ± -		CHK -		REL -			
4 PLC DEC ± -							
ANGLES ± -							
SURF TEXTURE: √							
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX							
		NAME SIDE FEED HDM APPLICATOR				MACHINE REF	
		SCALE - [D] DWG NO 1385411				MINI APPL	
						SHEET 1 OF 1 REV B1	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. FEED FOR TERMINAL 1572085-1 IS .256.
FEED FOR TERMINAL 1572085-2 IS .224.
FEED NEEDS ADJUSTED WHEN SWITCHING TERMINALS.

Mouser Electronics

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[1385411-3](#)