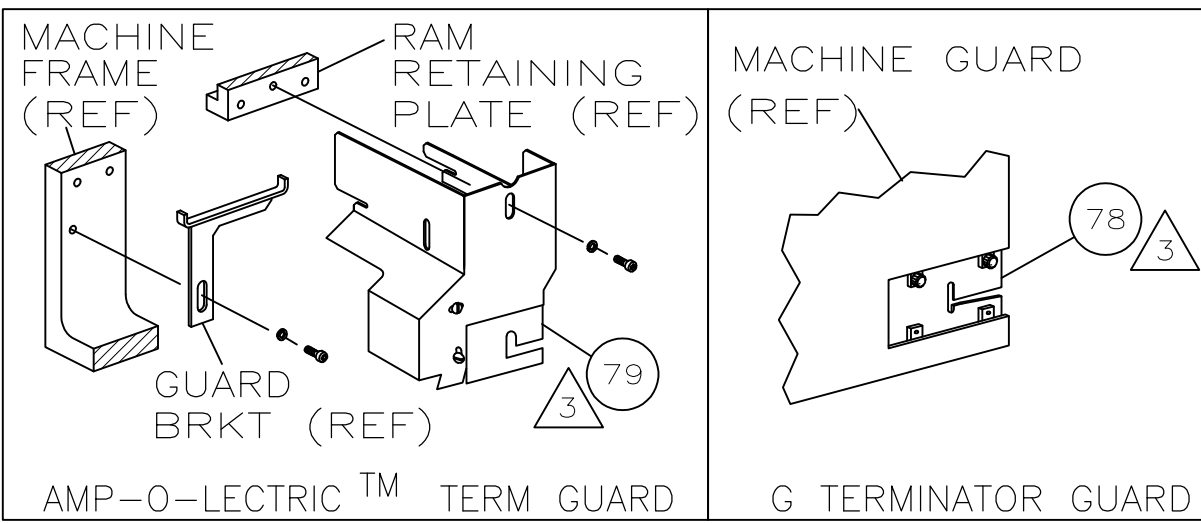


PART NUMBER	REV	FIRST USED
1385824-1	C	122500-1
1385824-2	C	565435-5
1385824-3	C	354500-1



TERMINAL NAME: 6.3MM YESC SEALED					
AMP TERM PN	MFR TERM PN	YAZAKI TERMINAL		CUSTOMER CRIMP SPECS	
1572577	7116-4142-02	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949394	7114-4142-02	A	.085 ±.002 [2.16 ±0.05mm]		12
		B	NOT		USED
		C	NOT		USED
		D	NOT		USED
AMP SEAL PN	MFR SEAL PN	CRIMP	SIZE	TYPE	RANGE
1572578	7158-3083	WIRE	.140 [3.56mm]	F	12
		INSUL	.240 [6.10mm]	0	.118-1.49
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.261-.292	NONE	.867	408-8040	458637-1	L3038

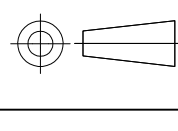
LOC	DIST	REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE
		C		ECR-07-016647	7-2007

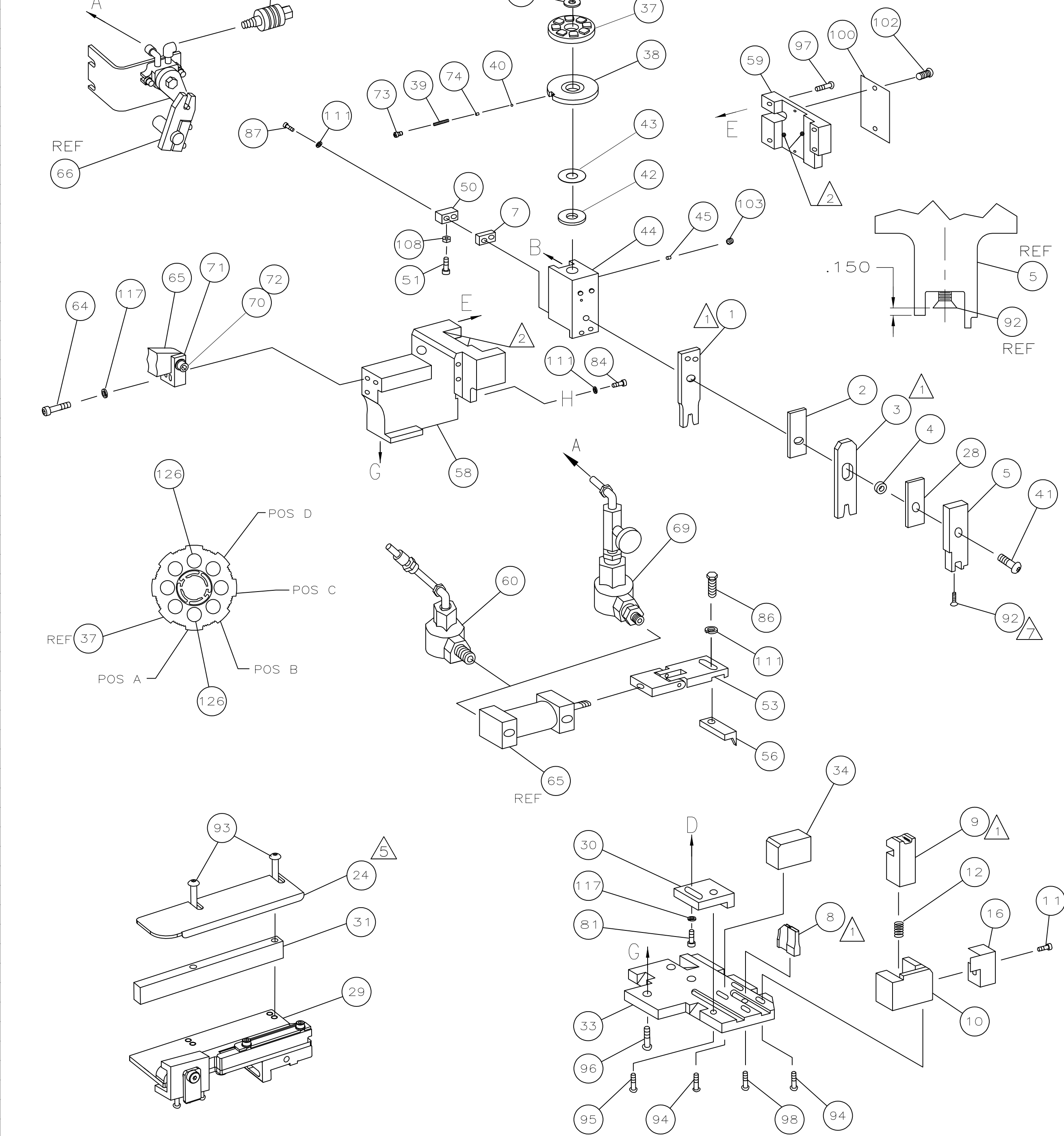
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

1	1	1	-	21024-8	WASHER, LOCK 3/8	70
-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
-	REF	-	-	24042-2	VALVE, SHUT OFF	68
-	REF	-	-	692655-6	AIR FEED VALVE ASSY	67
1	1	1	-	461065-1	AIR FEED ASSY (1 INCH)	66
2	2	2	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	65
						64
						63
						62
						61
1	-	1	-	692655-7	AIR FEED VALVE ASSY	60
1	1	1	-	454220-1	CAP, RAM	59
1	1	1	-	454485-1	HOUSING	58

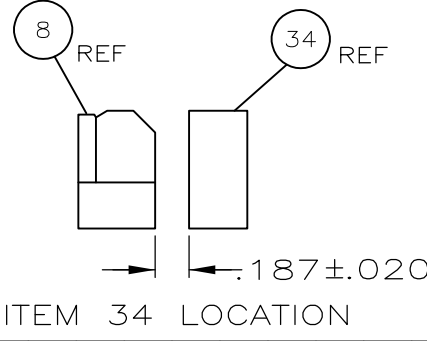
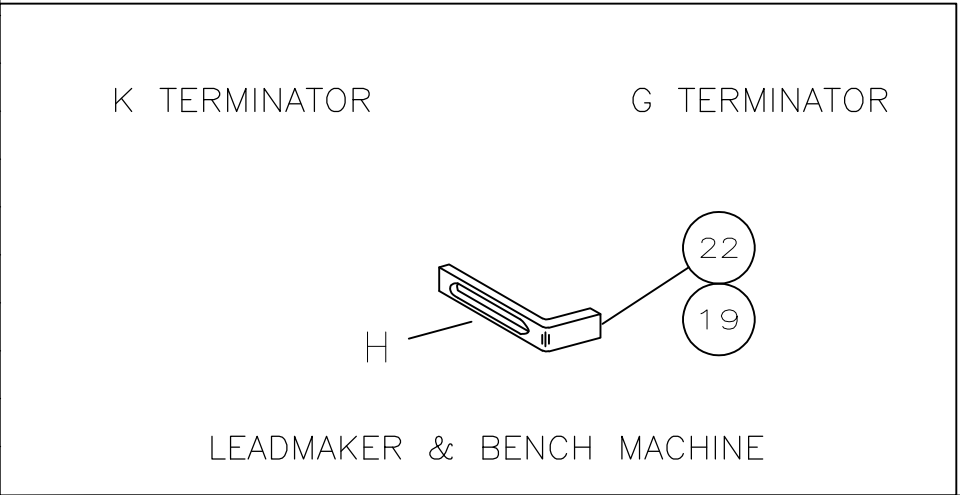
1	1	1	-	2-694433-6	PAWL, FEED	57
						56
						55
1	1	1	-	461062-1	FEED FINGER ASSY	54
1	1	1	-	811242-2	BUMPER, HOLDDOWN	53
1	1	1	-	690753-1	SPACER, TONKER	52
						51
						50
						49
						48
						47
						46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	819307-7	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	1-690142-0	DISC, INSULATION	38
1	1	1	-	354777-1	DISC, WIRE	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-6	SUPPORT, TERMINAL	34
1	1	1	-	318055-4	PLATE, BASE	33
						32
1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	31
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	1633091-7	STRIP GUIDE ASSEMBLY	29
1	1	1	-	455888-7	SPACER, FRONT SHEAR DEP	28

						27
						26
						25
1	1	1	-	1320928-3	GUIDE, STRIP (REAR)	24
-	-	1	-	690472-2	STRIPPER	23
						22
						21
1	1	-	-	691353-1	STRIPPER	20
						19
						18
						17
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
						15
						14
1	1	1	-	3-22280-3	SPRING, SHEAR	13
1	1	1	-	1-21000-9	SCR,SHC(8-32x.38)SHEAR STOP	12
1	1	1	-	2-690459-2	HOLDER, SHEAR (FRONT)	11
1	1	1	-	318059-4	SHEAR, FLOAT (FRONT)	10
1	1	1	-	1-662192-5	ANVIL	9
1	1	1	-	2-240641-5	SPACER, DEPRESSOR (REAR)	8
						7
						6
1	1	1	-	122399-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	9-904741-9	CRIMPER, INSULATION	3
1	1	1	-	2-455888-7	SPACER, CRIMPER	2
1	1	1	-	456411-9	CRIMPER, WIRE	1

-3		-2		-1		U/M		PART NO		DESCRIPTION		ITEM NO			
QTY REQD PER ASSY								PARTS LIST							
DRAWING IS A CONTROLLED DOCUMENT.								DWN R. KNEPPER		16SEP04					
								DWG G. BAILEY		12OCT04		 Tyco Electronics Corporation Harrisburg, PA 17105-3608			
								APVO		16SEP04					
								NAME T.F. BLIN							
								PRODUCT SPEC							
								APPLICATION SPEC				SIDE FEED HDM APPLICATOR			
								SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
								A1		00779		C-1385824		-	
CUSTOMER DRAWING								SCALE		-		SHEET 1 OF 1		REV C	



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



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