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LOC

DIST

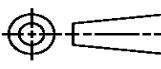
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-018880	26DEC2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151084-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426448
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426448

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HD-I APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1426448	
				RESTRICTED TO	
		WEIGHT			
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV B1	

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LAYOUT
L1426448

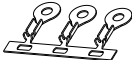
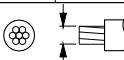
SET UP GAGE
458637-3

20

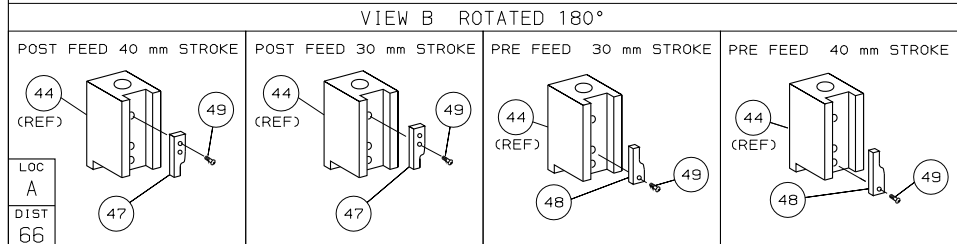
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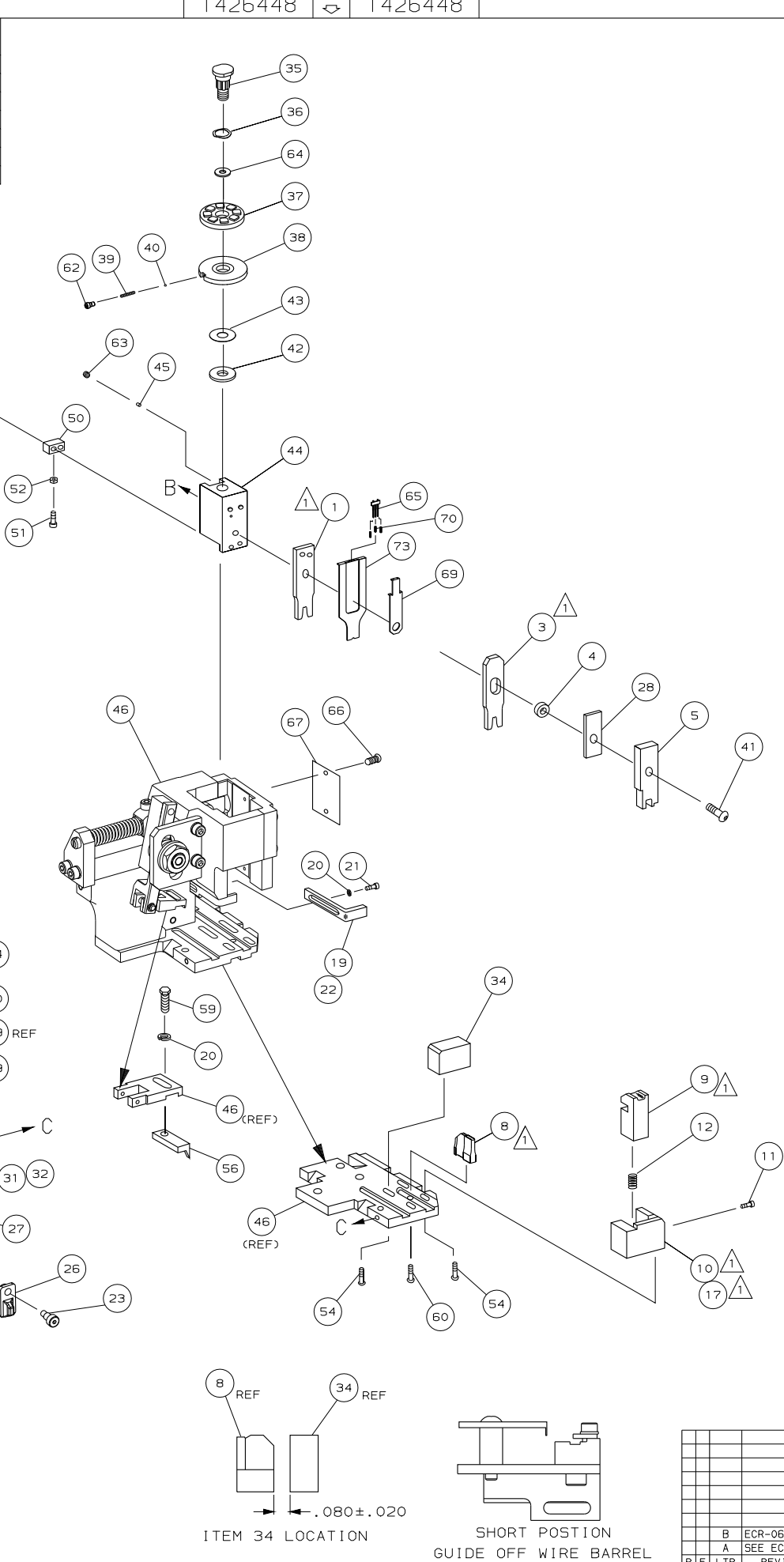
DRAWING MADE IN THIRD ANGLE PROJECTION					
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426448-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426448-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426448-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426448-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426448-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426448-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426448-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: CONTACT CRIMP SNAP IN AMP EI SERIES CONNECTOR				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.07 [.042 IN]	F	30 - 26 AWG	
INSUL	1.57 [.062 IN]	0	1.00-1.40 [.039-.055 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.20-3.70 [.126-.146 IN]		408-8322		
TERMINAL		-		FEED
APPL SPEC 114-5035		-		6.50 [.256 IN]
TERMINALS APPLIED				
170263	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
				
WIRE SIZE		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG				
0.13mm ² OR 26AWG		0.66 ±0.05 [.026 ±.002 IN]		6-354779-3 [.3305]
0.08mm ² OR 28AWG		0.62 ±0.05 [.024 ±.002 IN]		6-354779-8 [.3330]
0.05mm ² OR 30AWG		0.59 ±0.05 [.023 ±.002 IN]		7-354779-0 [.3340]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



8 6 7



QTY REQD PER ASSY										PARTS LIST	
QTY	REV	REV	REV	REV	REV	REV	REV	REV	REV	PART NO	DESCRIPTION
-	1	1	1	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE
-	1	1	1	1	1	1	1	1	1	1426448	PRINT, APPLICATOR LOG SHEET
-	1	1	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE
-	3	3	3	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR
-	1	1	1	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR
-	1	1	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION
-	2	2	2	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE
-	1	1	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED
-	1	1	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION
-	1	1	1	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM
-	1	1	1	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC
-	2	2	2	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG
-	1	1	1	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL
-	1	1	1	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER
-	1	1	1	1	1	1	1	1	1	1338685-1	PAWL, FEED
-	4	4	4	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER
-	1	1	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN
-	1	1	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN
-	1	1	1	1	1	1	1	1	1	690753-2	SPACER, TONKER
-	1	1	1	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM
-	1	1	1	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST
-	1	1	1	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST
-	1	1	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY
-	1	1	1	1	1	1	1	1	1	690191-1	PLUG, NYLON
-	1	1	1	1	1	1	1	1	1	1338660-1	RAM
-	1	1	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED
-	1	1	1	1	1	1	1	1	1	690124-1	WASHER, RAM
-	1	1	1	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM
-	1	1	1	1	1	1	1	1	1	23241-1	BALL, STEEL
-	1	1	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION
-	1	1	1	1	1	1	1	1	1	1320922-5	DISC, INSULATION
-	1	1	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC
-	1	1	1	1	1	1	1	1	1	22480-5	WASHER, SPRING
-	1	1	1	1	1	1	1	1	1	690212-1	POST, RAM
-	1	1	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL
-	2	2	2	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE
-	1	1	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)
-	3	3	3	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK
-	1	1	1	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE
-	1	1	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY
-	1	1	1	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP
-	2	2	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG
-	1	1	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE
-	1	1	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL
-	1	1	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE
-	1	1	1	1	1	1	1	1	1	980371-4	SCR, SHC SHLD
-	1	1	1	1	1	1	1	1	1	690472-2	STRIPPER
-	1	1	1	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER
-	4	4	4	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER
-	1	1	1	1	1	1	1	1	1	690472-1	STRIPPER
-	1	1	1	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)
-	1	1	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR
-	1	1	1	1	1	1	1	1	1	356885-4	STOP, SHEAR
-	1	1	1	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)
-	1	1	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)
-	1	2	2	2	1	1	1	1	1	3-1333200-2	ANVIL
-	1	1	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)
-	1	1	1	1	1	1	1	1	1	2-238011-5	SPACER, BLOCK CRIMPER
-	1	2	2	2	1	1	1	1	1	7-456135-8	CRIMPER, INSULATION
-	1	2	2	2	1	1	1	1	1	456401-1	CRIMPER, WIRE
-	77	-76	-72	-71	-6	-2	-1	-1	-1		
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										ITEM NO	
QTY REQD PER ASSY										PARTS LIST	
DO NOT SCALE PRINT.										MATERIAL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:										FIN	
1 PLC DEC ±										DR	
2 PLC DEC ±										L.L.OFTHOUSE	
3 PLC DEC ±										CHK	
ANGLES ±										23JUN03	
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX										APP	
CHG CODE										23JUN03	
CUSTOMER AND ASSEMBLY DRAWING										F.BACKHURST	
RESTRICTED TO										REL	
										31JUL03	
										L.L.OFTHOUSE	
										NAME	
										SIDE FEED HD-I APPLICATOR	
										SCALE	
										D	
										DWG NO	
										1426448	
										SHEET	
										1 of 1	
										REV	
										B	

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