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AMP 1251-2 (6/88)				TYPE MINIATURE QUICK CHANGE APPLICATOR SIDE FEED				AMP INCORPORATED HARRISBURG, PENNA.		TYPE CODE ☐ PROD ☐ IN CIR ☐ W.O.	
APPLICATOR PARTS LIST								CRIMPING DATA		TERMINALS	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.				
1	WIRE CRIMPER	1	1633167-1	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL		61187	
2	CRIMPER SPACER	1	1-690407-0	44	RAM	1	454963-1	.250 REV FLAG FASTON			
3	INSULATION CRIMPER	1	691919-2	45	PLUG-NYLON	1	690191-1	PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
4	CRIMPER SPAC. BLOCK	1	238009-4	46	BLOCK-INS. ADJ.	1	690402-1	A	.106	10	
5	GIB, SHEAR	1	454953-1	47	SCREW-SHOULDER	1	22353-8	B	.087	12	
6	SHEAR DEPRESSOR-REAR	1	454946-1	48	CAM	1	690602-2	C	NOT	USED	
7	GIB, GUIDE	1	454952-1	49	CRIMPER BOLT	1	7-21002-8	D	NOT	USED	
8	ANVIL	1	454948-3	50	PLATE, FEED SLIDE COVER	1	454961-1	CRIMP	SIZE	TYPE	FEED
9	FLOAT-SHEAR-FRONT	1	454959-1	51	BLOCK, FEED SLIDE	1	454960-1	WIRE	140	F	
10	ROLLER, SHEAR	1	691896-1	52	ARM, FEED	1	454962-1	INSUL.	190	F	.805
11	SHEAR STOP	1	454950-1	53	FEED SLIDE	1	454951-1	INSULATION RANGE		WIRE RANGE	
12	SHEAR SPRING	1	5-22280-9	54	FEED FINGER SPRING	1	691499-1	.130-.170		12-10	
13	SPACER, BEARING	1	454949-1	55	FEED FINGER PIN-SPRING PIN	1	5-21028-2	EXPLODED VIEW		SET UP GAGE	
14	CLEVIS, BEND ROLLER	1	454954-1	56	FEED PAWL	1	454924-1	A-6085-2			
15	CAM, BEND	1	454932-1	57	MOUNT, FEED PAWL	1	454925-1	REMARKS: PRE-FEED AMP-O-LECTRIC SEE SHEET 2 FOR ASS'Y INFORMATION REPLACE EXISTING PRESS PLATE WITH ITEM 78 (PRESS SHUT HEIGHT MUST BE RESET AFTER REPLACEMENT) DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT THIS APPLICATOR IS TO BE USED ON MACH. SERIAL NO. MACH. PARTS LIST 565435-5 APPL. SERIAL NO. DATE SHIPPED CUSTOMER NAME AND ADDRESS APPLICATOR NUMBER 567140-2			
16	BEARING, BALL	1	22498-4	58	HOUSING	1	454935-2				
17	BEND, ROLLER	1	250098-1	59	CAP	1	454933-1				
18	TERMINAL HOLDER	1	454922-1	60	WEAR PLATE						
19	STRIPPER	1	694882-1	61	ROD-FEED	1	454398-2				
20				62	ROLLER-CAM	1	240658-1				
21	SPRING-FEED RETURN	1	3-22288-0	63	PIN-CAM ROLLER	1	240659-3				
22	ANCHOR-SPRING	1	454921-1	64	SCREW ADJ.	1	240632-3				
23	FRONT STRIP GUIDE	1	454928-1	65	BLOCK-PIVOT	1	690538-1				
24	REAR STRIP GUIDE	1	454927-1	66	LEVER-INTERMEDIATE	1	690537-1				
25	DRAG-SHOE	1	454957-1	67	BUSHING	1	240633-1				
26	DRAG RELEASE LEVER	1	240793-1	68	SHAFT PIVOT	1	240626-1				
27	DRAG SPRING	2	22282-7	69	REEL BRACKET ASS'Y	1	692613-1				
28	SHOULDER SCREW DRAG SPRINGS	2	1-22353-3	70	HEX NUT	1	22594-8				
29	SHOULDER SCREW DRAG	1	1-22353-0	71	SPACER						
30	PLATE, DRAG	1	454956-1	72	SPRING ASSIST	2	690603-1				
31	MOUNT, DRAG SPRING	1	454923-1	73	PIN, BEND ROLLER	1	21030-2				
32	PLATE, DRAG SLIDE	1	454955-1	74	MOUNT, FEED PIVOT	1	454926-1				
33	BASE PLATE	1	454945-1	75	PLATE, FEED PIVOT	1	454958-1				
34				76	SCREW, SHLD.-DRAG RET	1	1-22353-7				
35	POST-RAM	1	690212-1	77	SCREW, SHLD.-BEND CAM	1	454947-1				
36	SPRING WASHER	1	22480-5	78	PLATE, ADAPTER	1	463925-1				
37	DISC-WIRE	1	4-455829-4	79	GUARD	1	455755-4				
38	DISC-INSULATION	1	690142-1	REV. REVISION RECORD			DATE	BY	ECN		
39	SPRING-COMPRESSION	2	690170-1	A ECN A168688			12-88	FE			
40	BALL STEEL	2	23241-6	A1 0150-1228-02 OBS							
41	DISC SPACER			A2 0150-0904-04 ACT			7-04	CE			
42	WASHER RAM	1	690124-1	B 0150-1200-04			9-04	MYE			

CAGE CODE
00779

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APPLICATOR PARTS LIST (CONT.)

QTY.	DESCRIPTION	SIZE	LGTH.	QTY.	PART NO.	QTY.	DESCRIPTION	SIZE	LGTH.	QTY.	PART NO.
101	Ser. But. Hd. Soc. Cap	1/4-20	5/8	2	3-21002-4	120	Ser. Soc. Hd. Cap	6-32	3/8	2	1-21000-9
	Item #33 to Item #58						Item #24 to Item #33				
102	Ser. Soc. Hd. Cap	10-32	1 1/4	1	4-21000-6	122	Ser. But. Hd. Soc. Cap	6-32	3/4	1	1-21002-6
	Item #59 to Item #58						Item #18 to Item #23				
103	Ser. Soc. Hd. Cap	10-32	1 1/2	3	4-21000-1	123	Ser. Soc. Set	6-32	1/4	2	21549-8
	Item #59 to Item #58						Disc's.				
104	Ser. But. Hd. Soc. Cap	8-32	1/2	2	2-21002-2	124	Ser. Soc. Set	1/4-20	1/4	1	21009-2
	Item #51 to Item #33						Ram Post Lock				
105	Ser. Soc. Hd. Cap	8-32	3/8	2	2-21000-6	125	Ser. Soc. Hd. Cap	6-32	1/4	1	2-21000-0
	Item #50 to Item #51						Item #18 to Item #44				
106	Ser. Soc. Hd. Cap	8-32	5/8	1	2-21000-8	126	Ser. Soc. Set	10-32	1/4	1	4-21006-0
	Item's #22 & 50 to Item #51						Item #65 to Item #64				
107	Ser. Soc. Hd. Cap	6-32	1/2	2	2-21000-0	127	Pin, Grooved, Type 67	3/16 Dia.	1/4	1	3-22183-4
	Item #57 to Item #53						Item #52				
108	Ser. Soc. Hd. Cap	10-32	3/4	2	3-21000-7	128	Washer, Lock	7/10		8	21024-5
	Item #74 to Item #58						Item's #102 & 103 & 108 & 109				
109	Ser. Soc. Hd. Cap	10-32	5/8	2	3-21000-6	129	Pin, Dowel	3/16 Dia.	1.00	2	1-21030-5
	Item #75 to Item #74						Item #58 & 66				
110	Ser. Soc. Hd. Cap	6-32	5/16	2		130	Pin, Slotted Spring	1/8 Dia.	1/4	2	5-21028-1
	Item #25 to Item #32						Item #64				
111	Ser. Soc. Hd. Cap	6-32	1/4	2	1-21000-8	APPLICATOR PART LIST					
	Item #31 to Item #32					131	Washer Lock	#8		2	21024-4
112	Ser. Soc. Hd. Cap	6-32	1/2	2	2-21000-0		Item #117				
	Item #30 to Item #31					132	Pin, Slotted Spring	1/16 Dia.	1.00	1	1-21028-4
113	Ser. But. Hd. Soc. Cap	6-32	3/8	1	1-21002-7		Item #56				
	Item #5 & 7 to Item #33					133	Pin, Dowel	5/32 Dia.	.50	1	1-21919-7
114	Ser. But. Hd. Soc. Cap	8-32	3/8	2	22733-8		Item #53				
	Item #8 to Item #33					134	Pin, Dowel	1/8 Dia.	.50	1	21030-2
115	Ser. But. Hd. Soc. Cap	6-32	1/4	2	1-21002-8		Item #9				
	Item #11 to Item #33					135	Pin, Slotted Spring	1/16 Dia.	.50	1	21028-6
116	Ser. But. Hd. Soc. Cap	6-32	1/4	2	1-21002-8		Item #9				
	Item #19 to Item #59					136	Pin, Slotted Spring	.12 Dia.	.25	1	9-21028-0
117	Ser. Soc. Hd. Cap	8-32	3/4	2	3-21000-9		Item #48 to #48				
	Item #6 to Item #44					ITEM 132 ITEM #56 REV. _____ APPLICATOR PART LIST					
118	Ser. Soc. Hd. Cap	8-32	1/2	2	2-21000-7						
119	Ser. Soc. Hd. Cap	1/4-28	1.00	1	21909-6						
	Items #16 & 13 to Item #44										
120	Ser. But. Hd. Soc. Cap	6-32	3/8	2	1-21002-7						
	Item #23 to Item #33										

ITEM 132

ITEM 56

66

REV.

APPLICATOR PART LIST

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