

4

3

2

1

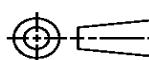
THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	LOC	DIST	REVISIONS			
(C) COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						A1 ECR-14-003335	11MAR2014
							GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151301-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528361
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528361

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		A3	
		SCALE		SHEET 1 OF 2	
				REV A1	

THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		Z0
© COPYRIGHT 26		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528361-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528361-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528361-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528361-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528361-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528361-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528361-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TYCO TERMINAL		TYCO CRIMP SPEC	
TERMINAL NAME: POS LOK RECEPTACLE					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.78 [.070 IN]	F	0.20mm ² - 0.50mm ²		
INSUL	2.29 [.090 IN]	F	1.00-1.60 [.039-.063 IN]		
WIRE STRIP LENGTH 4.20-4.80 [.165-.189 IN]		↔ ↔	APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL	114-18365	-		FEED	
APPL SPEC	-	-		26.42 [.1040 IN]	

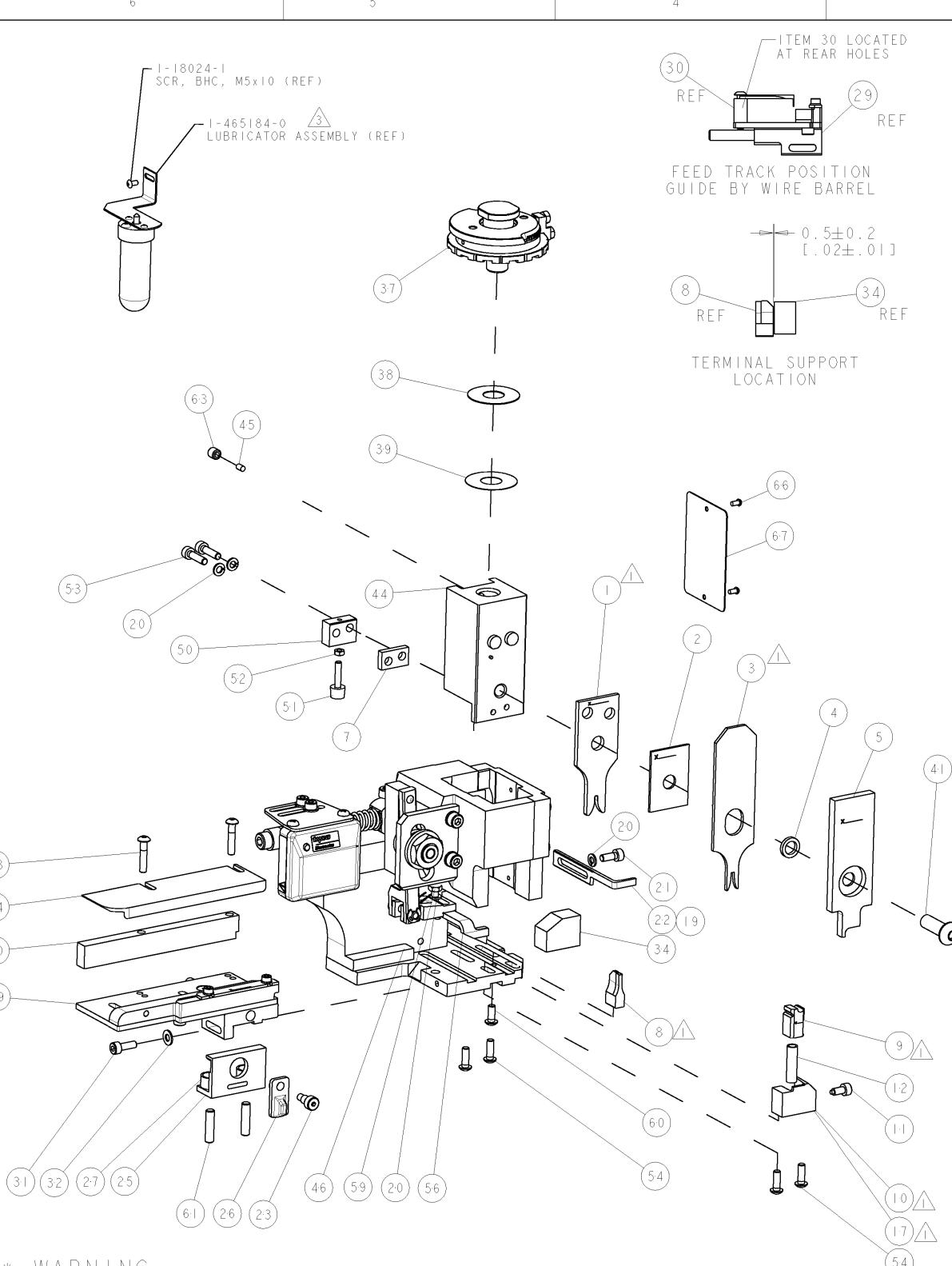
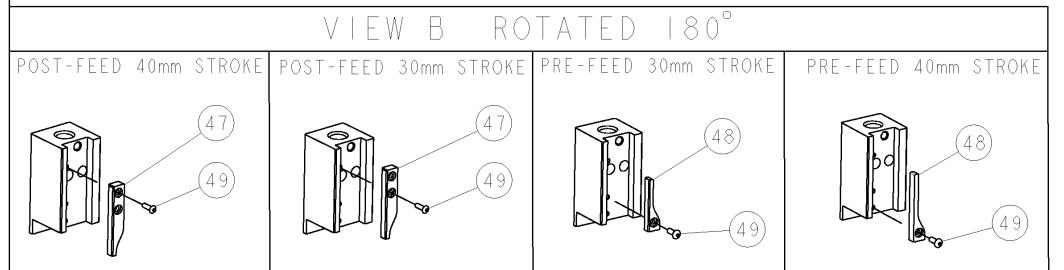
TERMINALS APPLIED



- ▲ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- ▲ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 5 FEED PAWL RUNS ON OUTSIDE OF FRONT STRIP GUIDE, NOT IN SLOT.

* **WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE				LOC A	DIST 66	REVISIONS			
				P	LTR	DESCRIPTION	DATE	DNW	APVO
				A		SEE ECO-06-022042	1SSEP2006		
-	-	-	-	-	-	-			73
-	-	-	-	-	-	-			72
						1338705-3	DOCUMENTATION PACKAGE		71
-	-	-	-	-	-	-			70
-	-	-	-	-	-	-			69
-	-	-	-	-	-	-			68
						461264-5	PLATE, IDENTIFICATION		67
2	2	2	2	2	2	21017-2	SCREW, DRIVE		66
-	-	-	-	-	-	-			65
-	-	-	-	-	-	-			64
						3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63
-	-	-	-	-	-	-			62
2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61
						18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60
						5-18022-2	SCR, HEX HD CAP M4 X 8.0		59
-	-	-	-	-	-	-			58
-	-	-	-	-	-	-			57
						1333240-1	PAWL, FEED		56
-	-	-	-	-	-	-			55
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54
2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0		53
						18030-1	NUT, HEX, REG M3		52
						811242-5	BUMPER, HOLD DOWN		51
						690753-2	SPACER, TONKER		50
						18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49
-		-	-		-	1338675-1	CAM, UNIVERSAL PRE FEED		48
	-			-		1338676-1	CAM, UNIVERSAL POST-FEED		47
						1320999-3	APPLICATOR SUBASSEMBLY, HDI		46
						690191-1	PLUG, NYLON		45
						1338660-1	RAM		44
-	-	-	-	-	-	-			43
-	-	-	-	-	-	-			42
						2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41
-	-	-	-	-	-	-			40
						690125-1	SHIM SUB-ASSY		39
						469367-9	SHIM		38
						879103-3	FINE ADJUST HEAD SUBASSY		37
-	-	-	-	-	-	-			36
-	-	-	-	-	-	-			35
						1320934-6	SUPPORT, TERMINAL		34
2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33
						18027-2	WASHER, FLAT, REG M4		32
						1-18023-2	SCR, SKT HD CAP M4 X 12.0		31
						1320908-3	SPACER, STRIP GUIDE		30
						1633073-7	STRIP GUIDE ASSEMBLY		29
-	-	-	-	-	-	-			28
2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27
						356835-1	LEVER, DRAG RELEASE		26
						240792-1	DRAG, TERMINAL		25
						1320928-2	PLATE, STRIP GUIDE		24
						980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23
	-			-		690472-2	STRIPPER		22
						1-18023-1	SCR, SKT HD CAP M4 X 10.0		21
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20
-		-	-		-	690472-1	STRIPPER		19
-	-	-	-	-	-	-			18
	-			-		1338684-1	HOLDER, SHEAR, NO-CUT		17
-	-	-	-	-	-	-			16
-	-	-	-	-	-	-			15
-	-	-	-	-	-	-			14
-	-	-	-	-	-	-			13
						3-22280-3	SPRING, COMPRESSION		12
						356885-4	STOP, SHEAR		11
-			-			1320921-1	SHEAR HOLDER, FRONT, CUT		10
						462006-1	FLOATING SHEAR, FRONT		9
2	2	2				2-1333203-4	ANVIL, COMBINATION		8
						2-240641-4	SPACER		7
-	-	-	-	-	-	-			6
						2-455889-0	DEPRESSOR, SHEAR		5
						2-238011-2	BLOCK, CRIMPER SPACER		4
2	2	2				6-456134-0	CRIMPER, INSULATION F PREMIUM		3
						1-455888-1	SPACER, CRIMPER		2
2	2	2				5-657555-4	CRIMPER, WIRE PREMIUM		1
-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1528361-6](#)