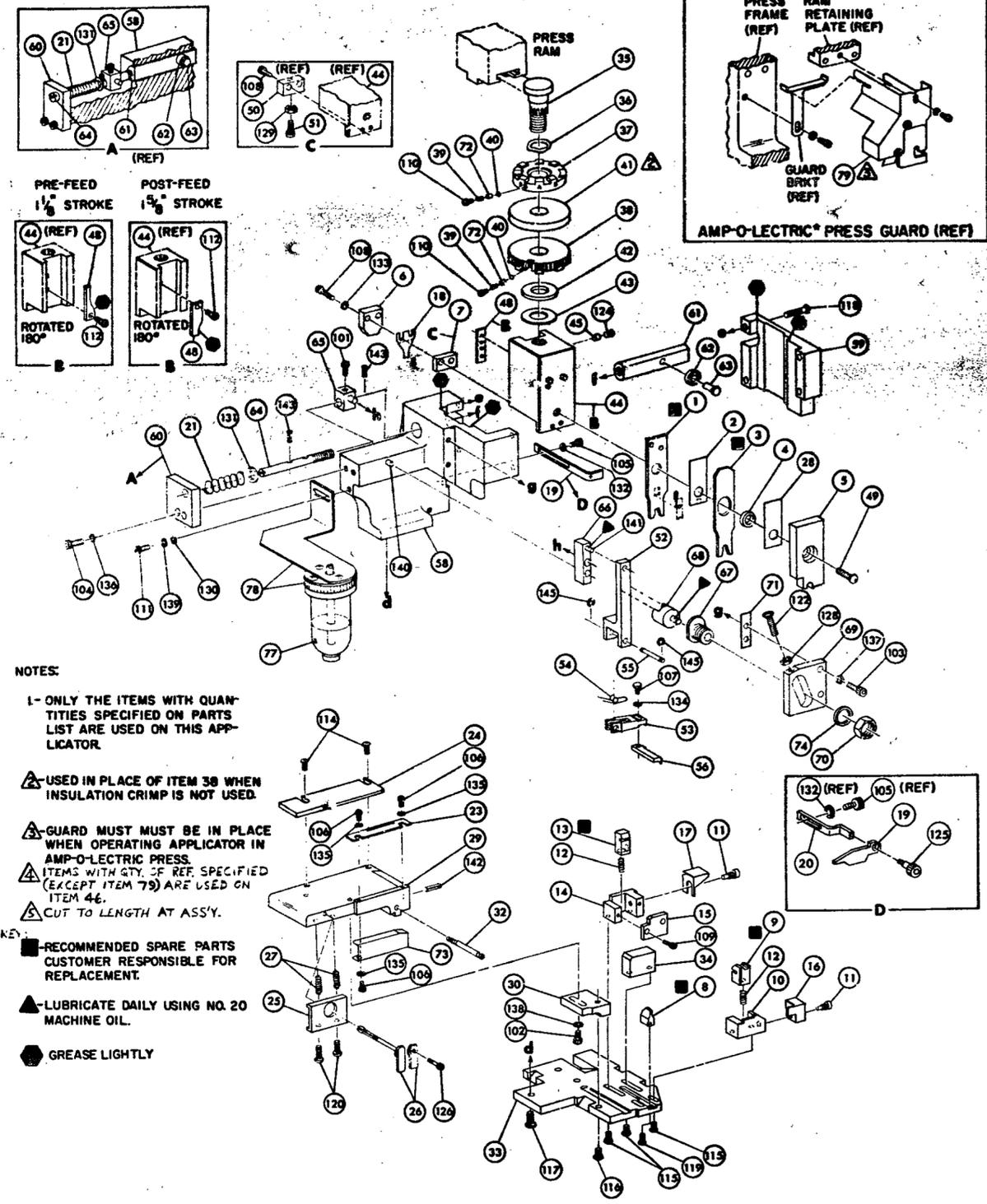


THIS DRAWING IS A CONTROLLED DOCUMENT.



**NOTES:**

- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- ▲ USED IN PLACE OF ITEM 30 WHEN INSULATION CRIMP IS NOT USED.
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- ▲ ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- ▲ CUT TO LENGTH AT ASSY.
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY

REF	QTY	PART NO	DESCRIPTION	ITEM NO	REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	1	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	1	454220-1	CAP, HOUSING	30
REF	1	4-21022-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF	1	454458-1	HOUSING	30
REF	1	4-21023-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	REF	1	690542-2	PAWL, FEED	30
REF	1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF	1	240624-1	PIN, FEED FINGER	30
REF	1	1-21030-0	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF	1	601499-1	SPRING, FEED FINGER	30
REF	1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF	1	600641-1	FINGER, FEED	30
REF	1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF	1	690679-1	LEVER, TERMINAL FEED ARM	30
REF	1	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	REF	1	811242-2	BUSH, HOLD-DOWN	31
REF	1	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	REF	1	690753-1	SPACER, TONNER	30
REF	1	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	REF	1	7-21002-9	BOLT, CRIMPER	40
REF	1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	REF	1	690402-5	CAM PRE-FEED 1/3 STROKE	40
REF	1	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133					
REF	1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132					
REF	1	21899-4	WASHER, LOCK (5/16 DIA) SCREW ADJ	131					
REF	1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130					
REF	1	21068-5	NUT, HEX MACH (6-32) HOLD-DOWN	129					
REF	1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128					
				127					
				126					
				125					
				124					
REF	1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123					
				122					
				121					
				120					
				119					
				118					
				117					
REF	1	3-21002-0	SCR, BHC (10-32 X .86) DRAG	116	REF	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
				115					
REF	1	2-21002-9	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	REF	1	1-455671-6	PLATE, STRIP GUIDE	29
REF	1	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	113	REF	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
REF	1	1-20073-0	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	112	REF	1	692776-1	SUPPORT, TERMINAL	30
REF	1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	111	REF	1	455675-1	PLATE, BASE	30
REF	1	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	110	REF	1	690432-3	SCREW, ADJUSTMENT	30
REF	1	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	109					
				108					
				107					
				106					
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				104					
REF	1	1-21000-7	SCR, SKT HD CAP (10-32 X .38) CAM	103					
REF	1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	102					
REF	1	23030-4	SCR, SKT HD CAP (8-32 X .25) (LOC-WEL) CP DISC	101					
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REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	62505
A	.053	18		
B	NOT USED			
C	.049	20		
D	.047	22		
CRIMP WIRE	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F	405	A1 8040
INSUL				
WIRE RANGE	INSULATION RANGE	PRESS NO		
22-18		565435-5		

I.D. PLATE (REF: 461264-1)

AMP INCORPORATED  
HARRISBURG, PA

NO 466754-2

MINIATURE QUICK CHANGE APPLICATOR

SIDE FEED (.130 DIA. PIN)

# Mouser Electronics

Authorized Distributor

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