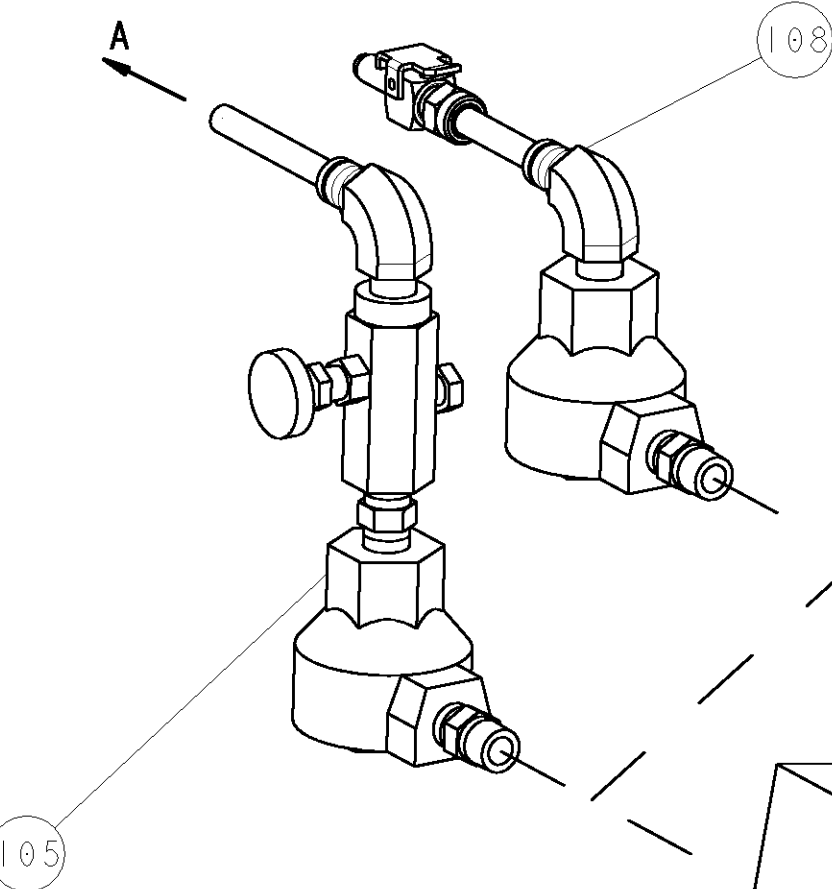
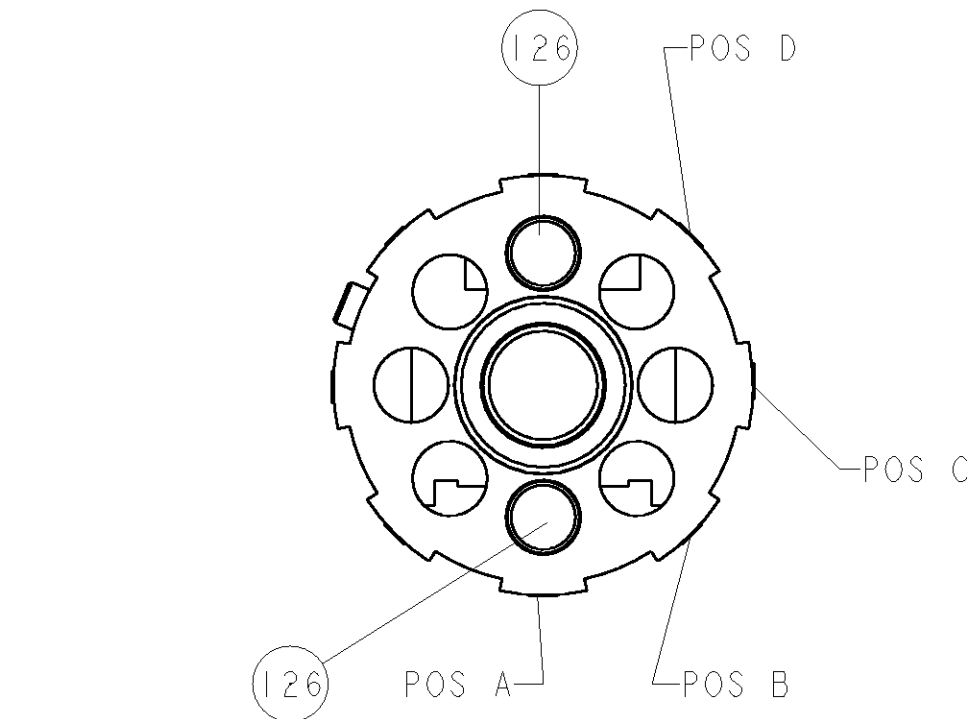
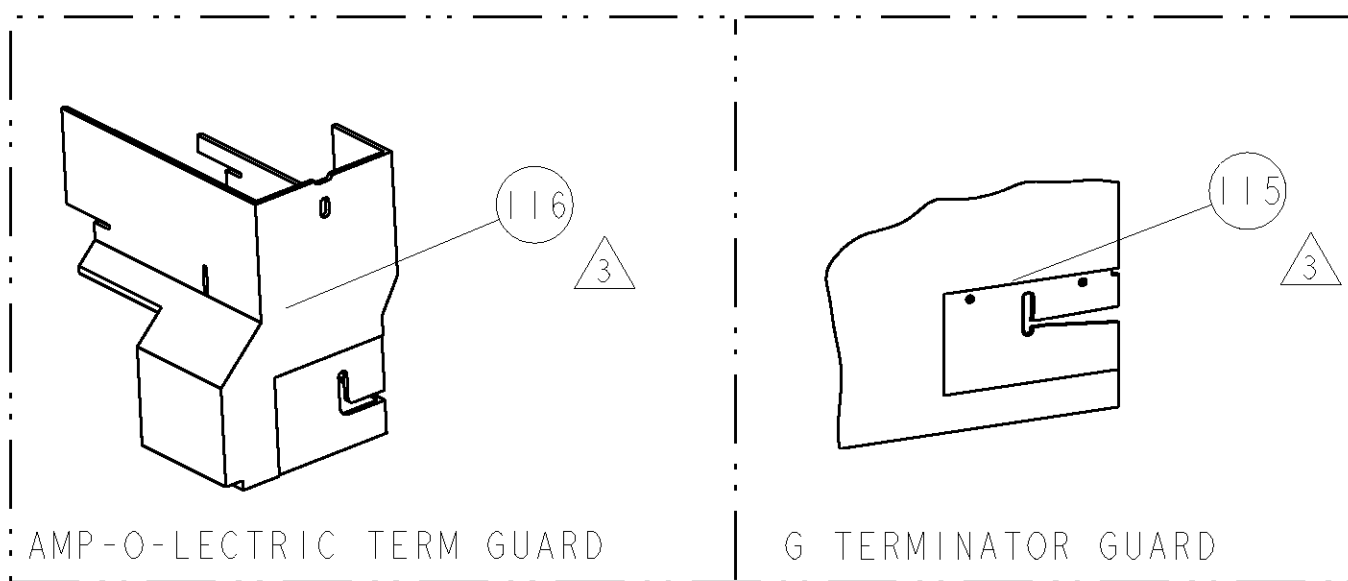
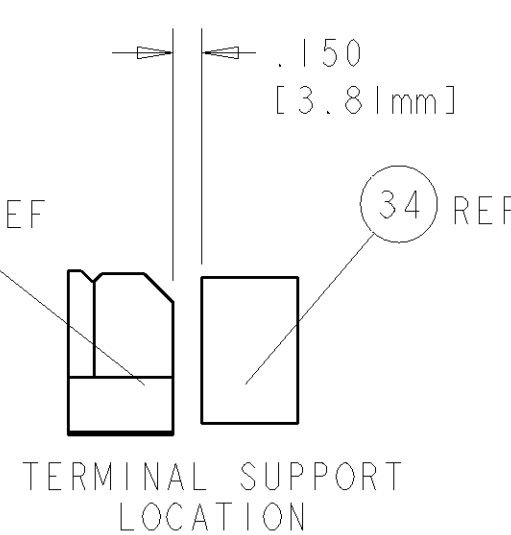
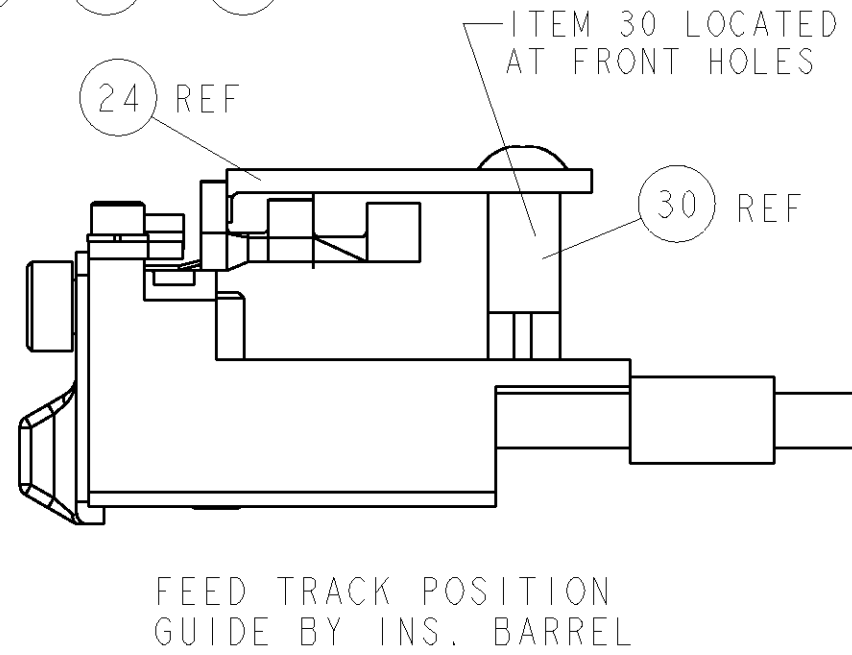
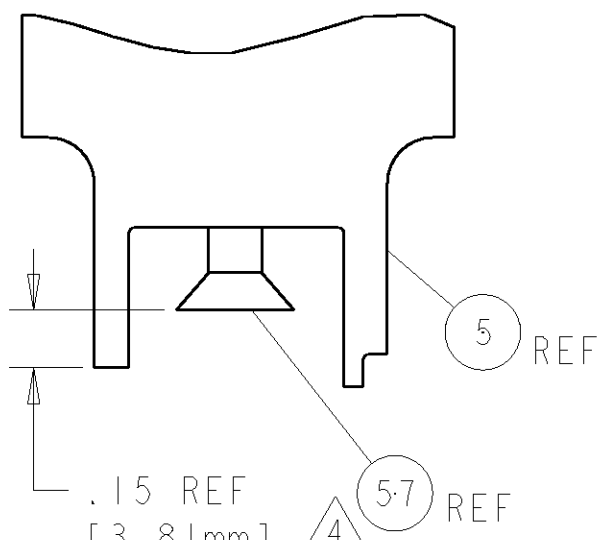
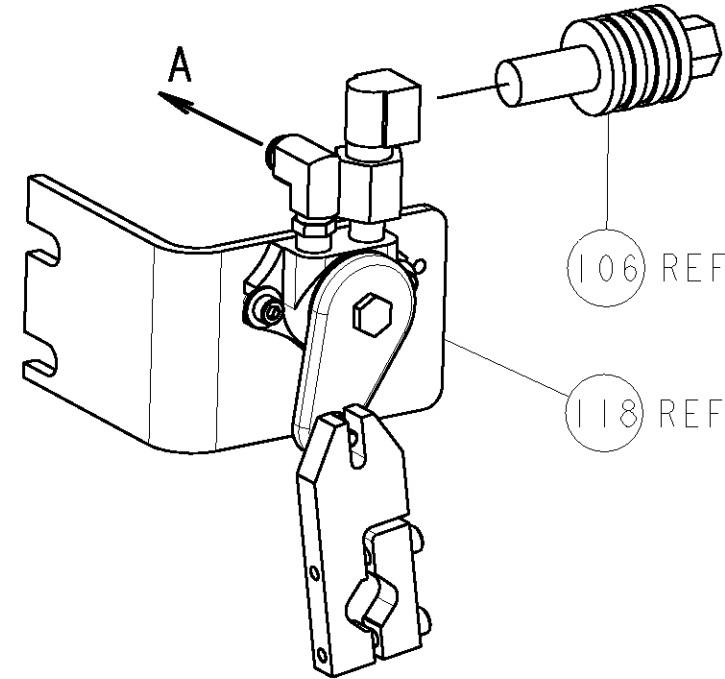


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852808-1	A	122500-1	LEADMAKER		AIR FEED	CUTS CARRIER	
1852808-2	A	565435-5	BENCH MODEL K		AIR FEED	CUTS CARRIER	
1852808-3	A	354500-1	BENCH MODEL G		AIR FEED	CUTS CARRIER	
1852808-6	A	122500-1	LEADMAKER		AIR FEED	CONTINUOUS CARRIER	
7-1852808-7	A	-	-		-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



AIR FEED VALVE ASM (-2 ONLY)



TERMINAL NAME: .312 11 WP FEMALE TERMINAL					
TE PN	KET	KET TERMINAL - TE CRIMP SPECS			
1949864	ST730652-3				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.52mm+.05/- .05[.099+.002/- .002]	5mm2	
-	-	B		-	
-	-	C		-	
-	-	D		-	
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
1949865	SM705849	WIRE	3.94mm [.155]	F	5mm2
-	-	INSUL	5.59mm [.220]	O	Ø 4.700 MAX
WIRE STRIP LENGTH 5.80-6.18	TERM APPL SPEC NONE	FEED 27.50	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	17MAR2009
							BH
							BH

-	2	2	2	2	-	3-354778-9	PIN, WIRE DISC, .2690	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	2-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-4	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	690686-1	CRIMPER, BOLT SPECIAL	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1-1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	455888-8	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	679625-4	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	1-690461-7	STOP, SHEAR	11
△	-	-	1	1	-	2-690459-2	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	318059-4	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	9-1633535-7	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	122399-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	2-1633589-0	CRIMPER, INSUL O	3
-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	456426-9	CRIMPER, WIRE PREMIUM	1

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		CHKD	D. MORRIS	13JAN2009	Harrisburg, PA 17105-3608		
		APVD	N. DEWING	15JAN2009	NAME		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
INCHES		9 PLC ±.01		APPLICATION SPEC		SIZE	
		1 PLC ±.01				CAGE CODE	
		3 PLC ±.001				DRAWING NO	
		4 PLC ±.0001				RESTRICTED TO	
		ANGLES ±.0001				A1 00779 ©=1852808	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING	
						SCALE 3:5	
						SHEET 1 OF 1	
						REV A	

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