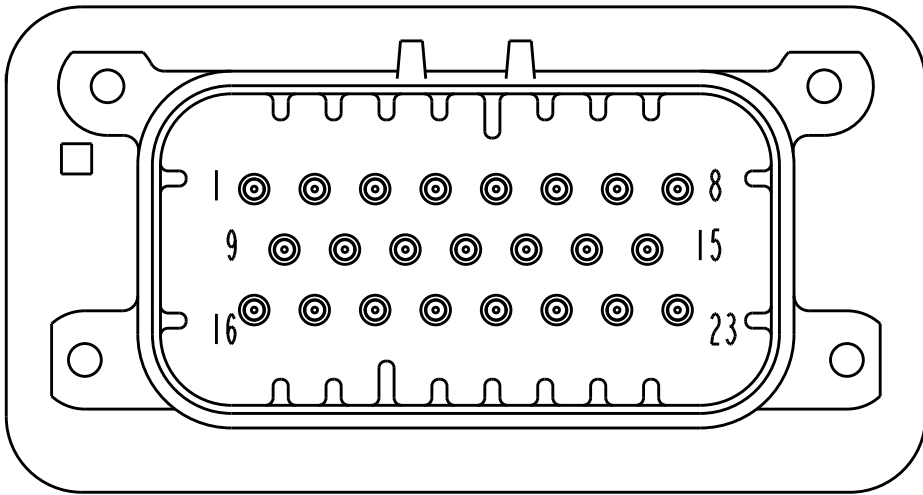
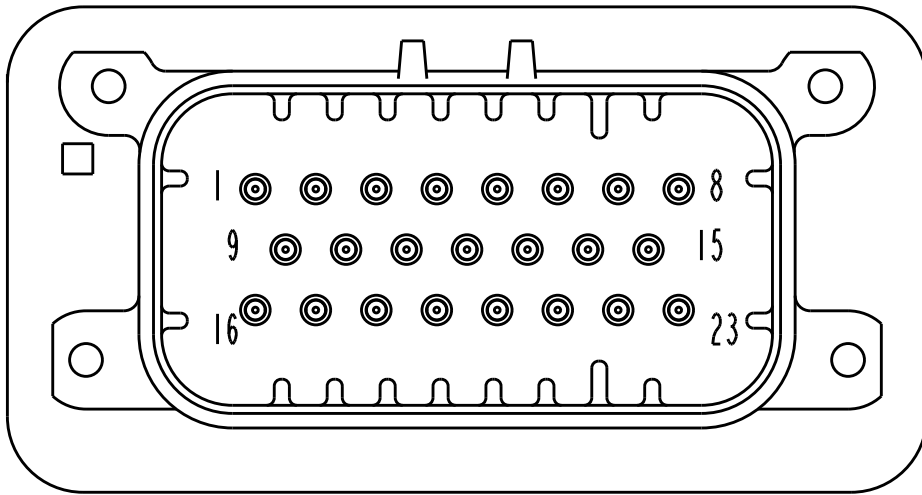


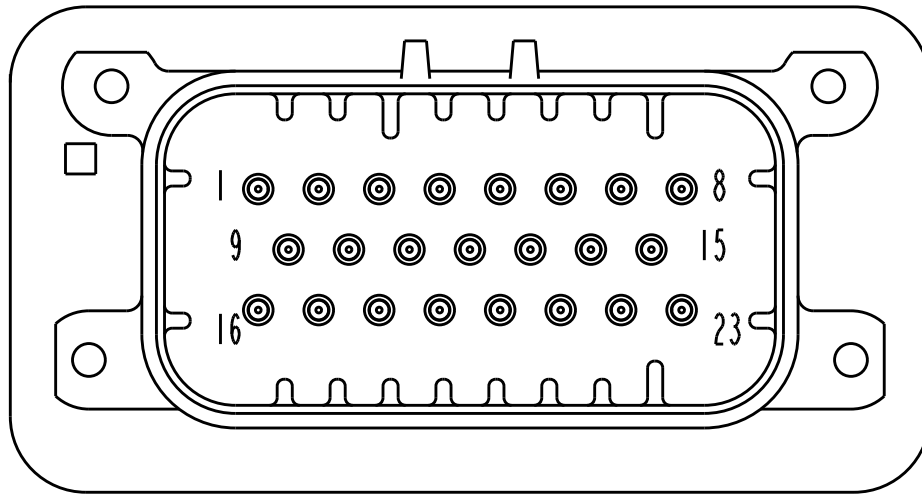
REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
K8		REVISED PER ECO-13-019565	12DEC2013	DD	DS
K9		REVISED PER ECO-15-000100	22JAN2015	DD	DS
K10		REVISED PER ECO-15-003872	25MAR2015	DD	DS
K11		REVISED PER ECO-16-003526	09MAR2016	JM	DS



770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



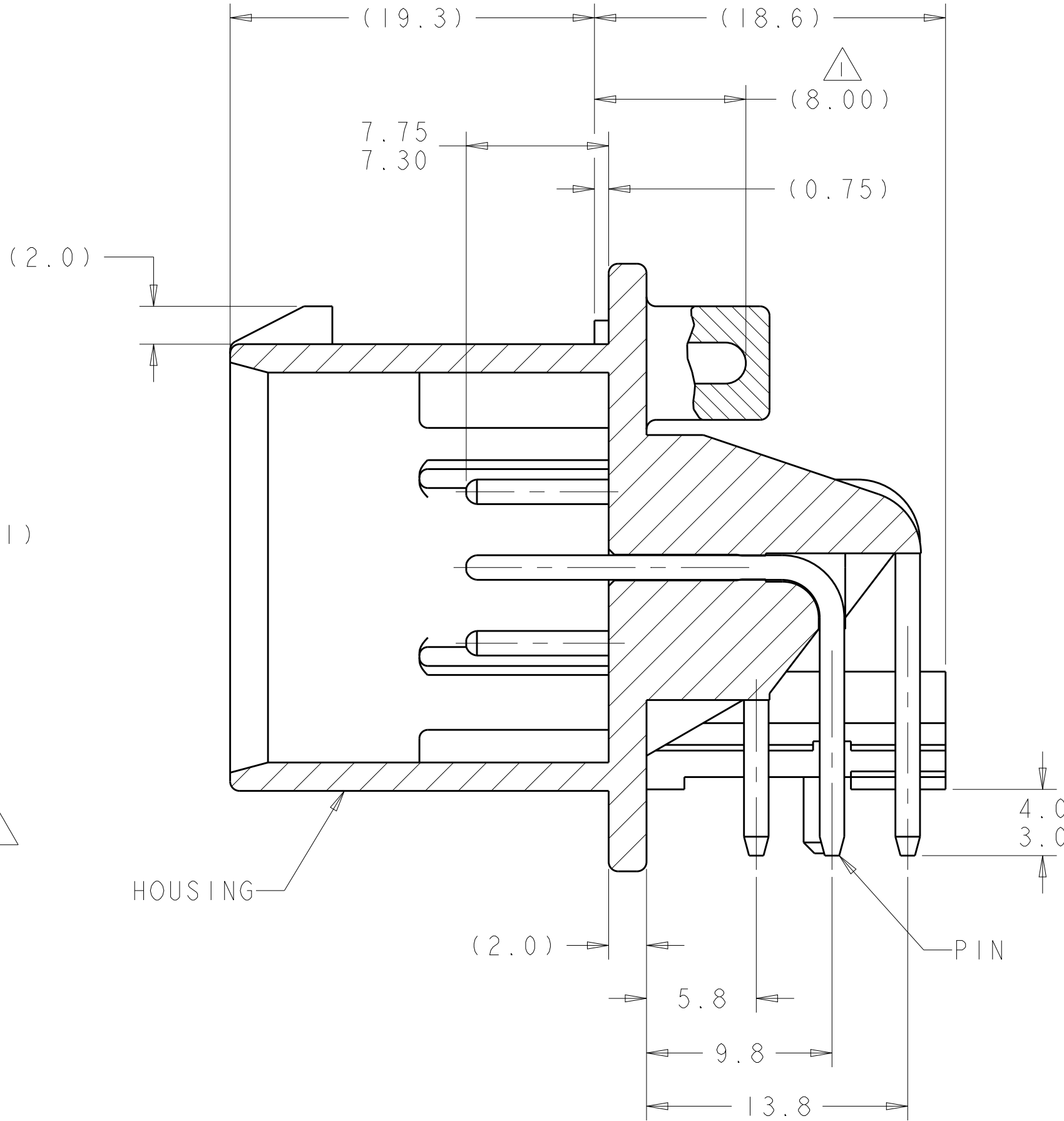
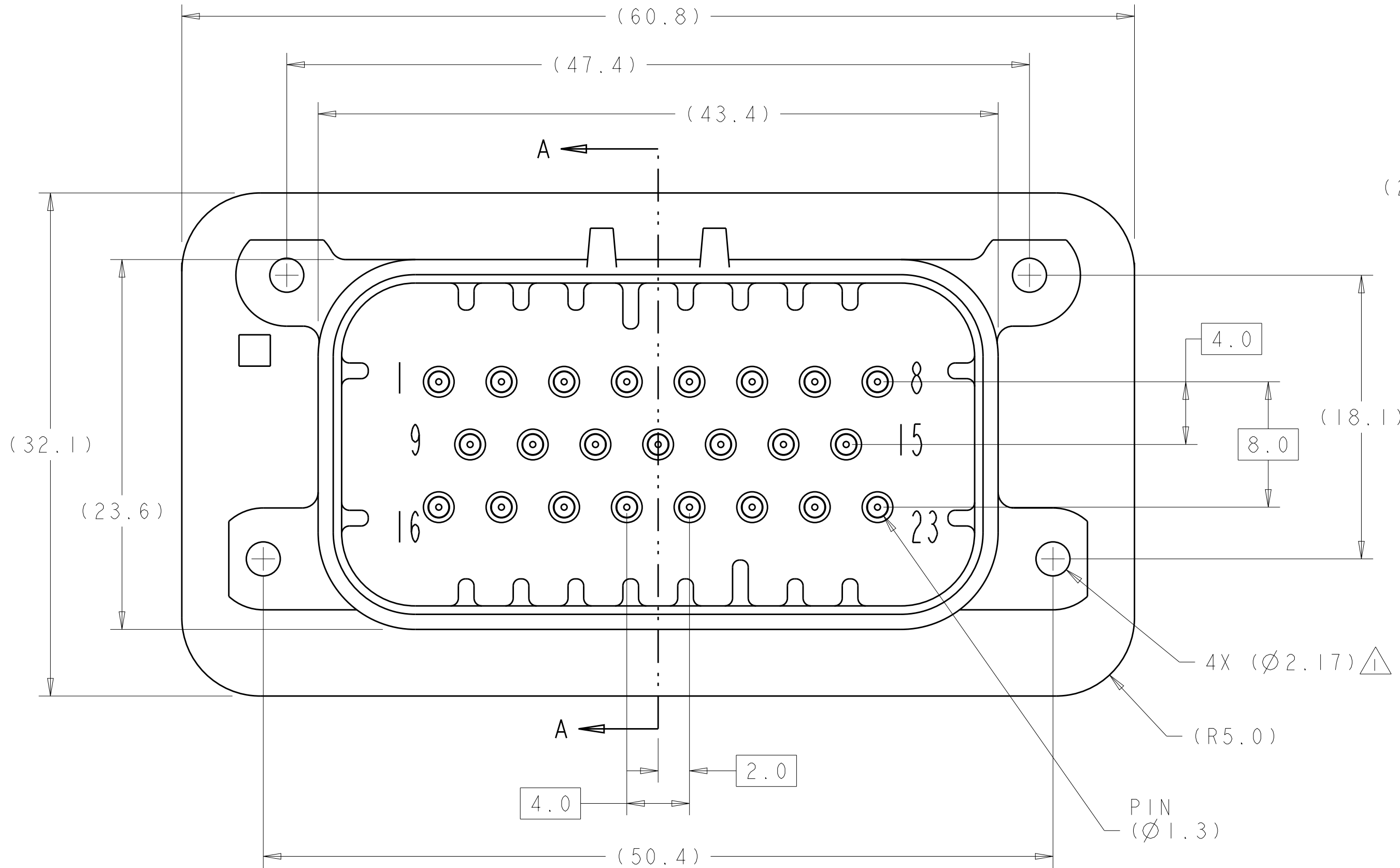
770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1



770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

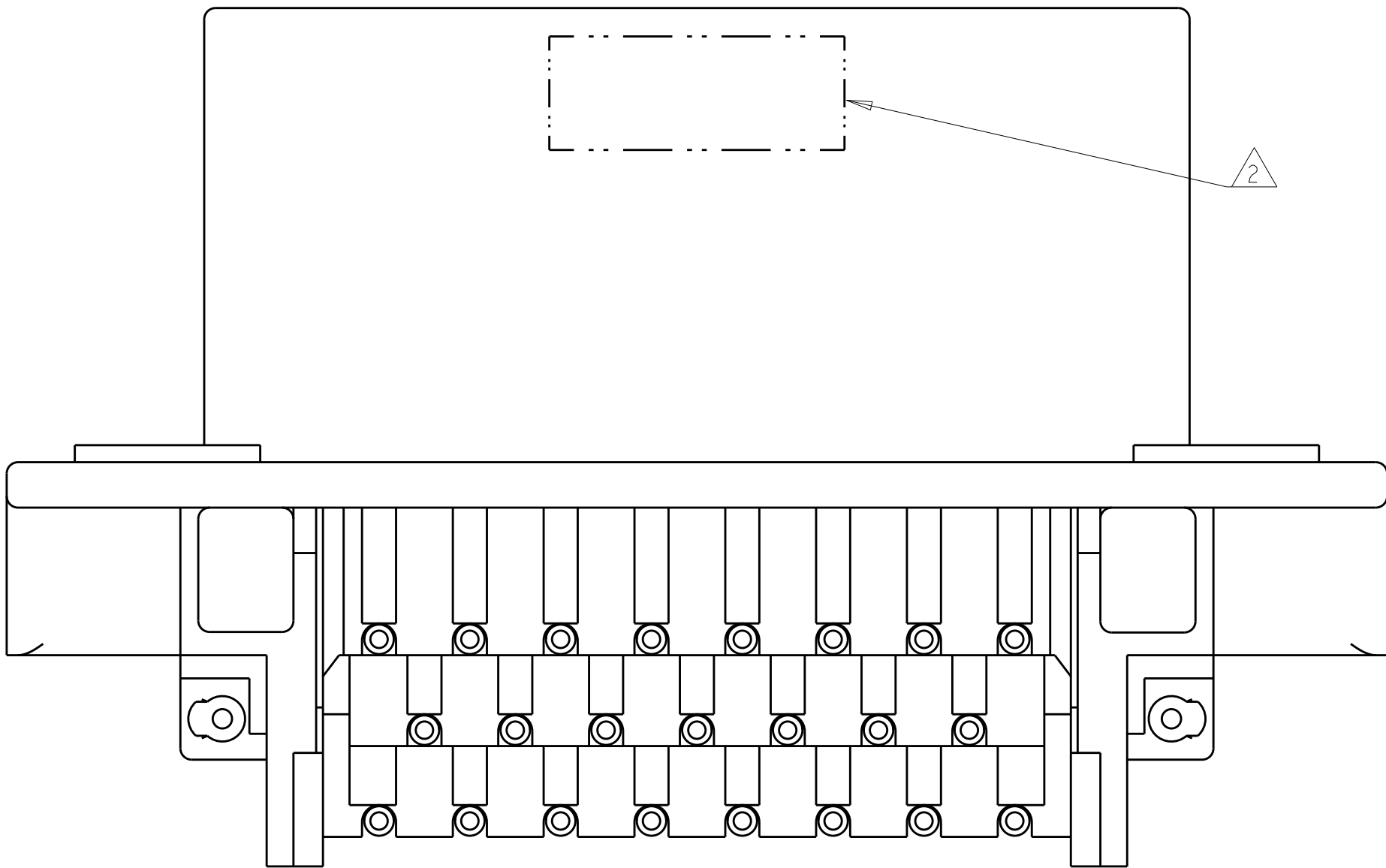
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854



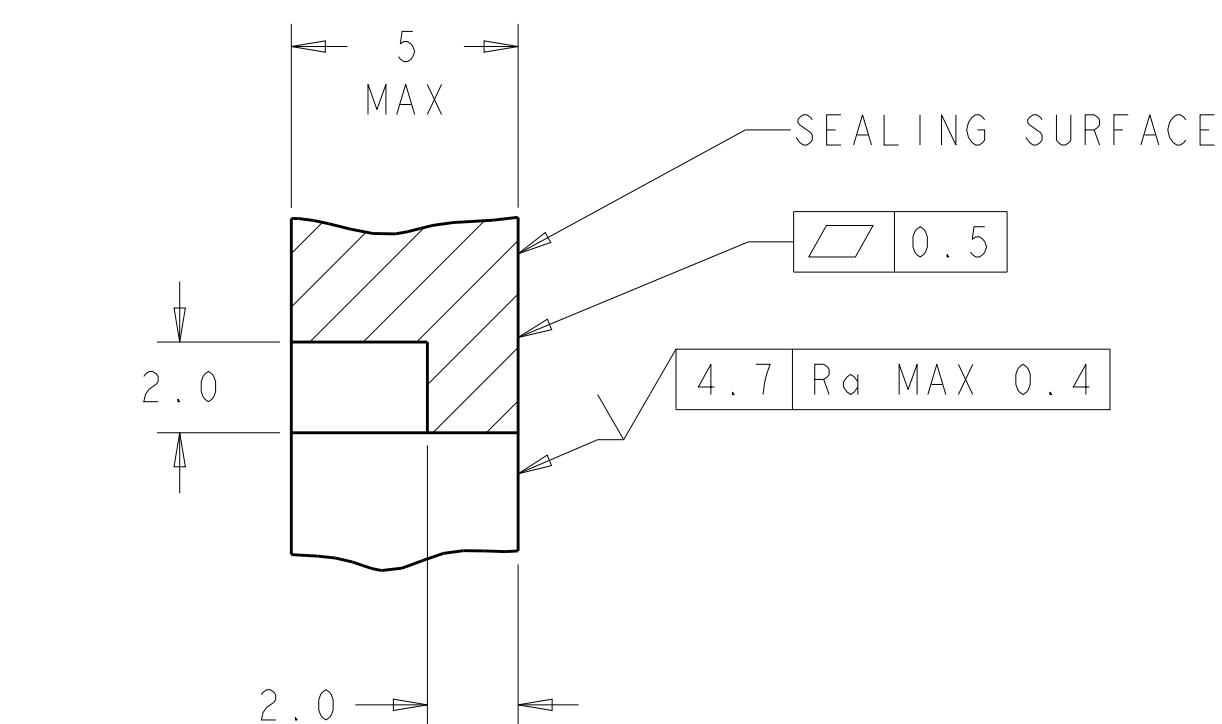
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN

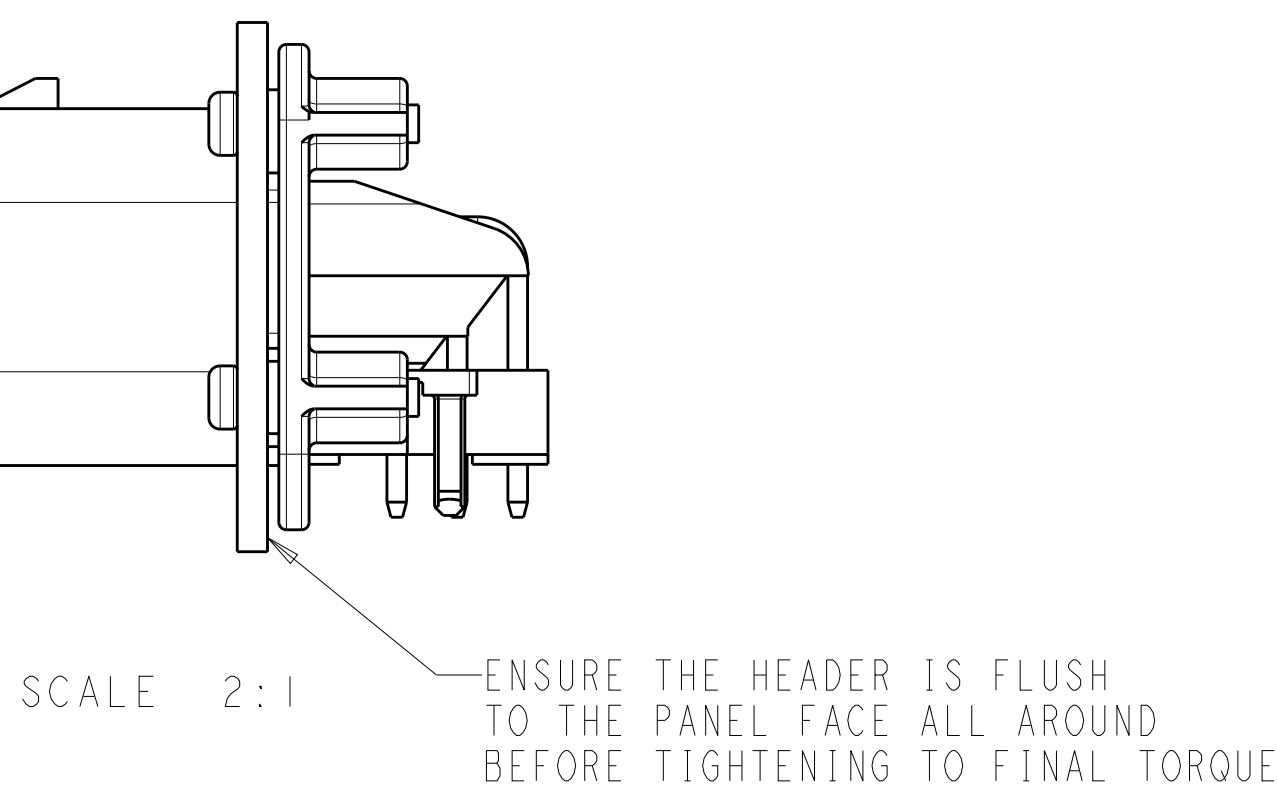


DURAGOLD	BLUE	1-770669-5
DURAGOLD	GRAY	1-770669-4
DURAGOLD	NATURAL	1-770669-2
DURAGOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 31DEC2002	TE Connectivity	
DIMENSIONS:		CHK D. CROWE 31DEC2002		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D. CROWE 31DEC2002	NAME	
0 PLC	±0.2	PRODUCT SPEC	HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL	
1 PLC	±0.2	108-1329		
2 PLC	±0.2	APPLICATION SPEC	SIZE	
3 PLC	±0.2	114-16016	A100779C=770669	
4 PLC	±0.2	WEIGHT	RESTRICTED TO	
ANGLES	±0.2	CUSTOMER DRAWING	SCALE 2:1 SHEET 1 OF 2 REV K11	



Technical drawing of a mechanical part showing surface texture specifications. The drawing includes a cross-section of a part with a 45° chamfer. The top surface is labeled "SEALING SURFACE". The top surface texture is specified as 4.7 Ra MAX 0.4. The side surface texture is specified as 0.5. The bottom surface texture is specified as 1.0. The maximum width of the part is 5 MAX.

4805 (3/13)

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[770669-2](#)