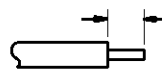
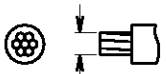


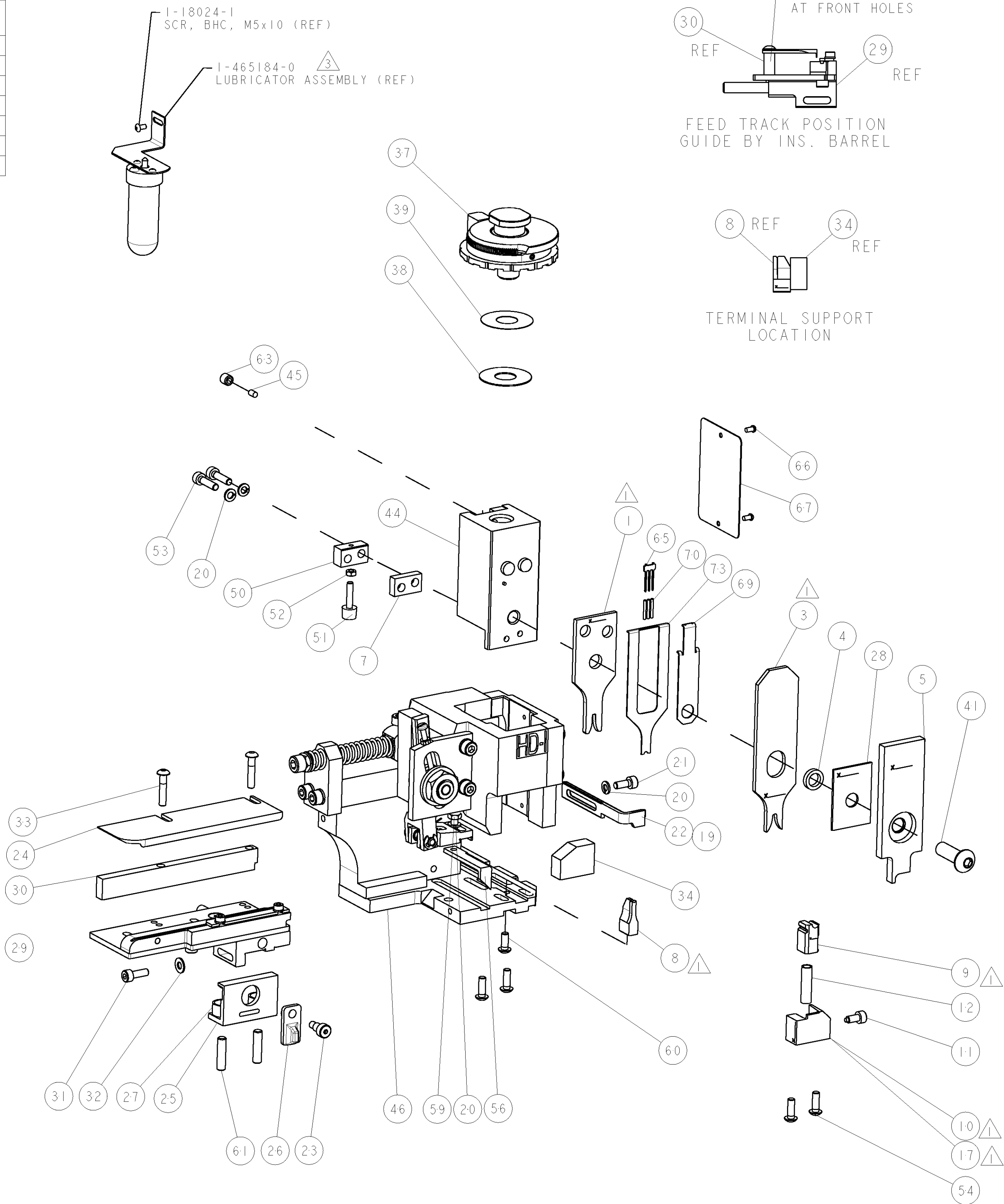
8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528590-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528590-2	B	BENCH	MECH PRE FEED	CUTS CARRIER	
1528590-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528590-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528590-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528590-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528590-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		TE TERMINAL		TE CRIMP SPEC	
TERMINAL NAME: 1.6mm ROUND SYSTEM CONTACT					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [1.080 IN]	F	0.50-1.00mm ²		
INSUL	2.79 [1.110 IN]	OV	1.40-2.70 [1.055-1.106 IN]		
WIRE STRIP LENGTH 3.90-4.70 [1.154-1.185 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		114-20121	-		FEED 12.50 [1.492 IN]
TERMINALS APPLIED					
PIN		SOCKET		-	-
1437709-7		1-1437709-0		-	-
1-1437709-2		1-1437709-5		-	-
-		1437709-2		-	-
-		2-1437709-8		-	-
WIRE SIZE		CRIMP HEIGHT *			REF SETTING * 
1.00 mm ²		1.33 ±0.05 [1.052 ±.002 IN]			B1
0.50 + 0.50 mm ²		1.33 ±0.05 [1.052 ±.002 IN]			B1
0.50 + 0.35 mm ²		1.27 ±0.05 [1.050 ±.002 IN]			B6
0.75 mm ²		1.24 ±0.05 [1.049 ±.002 IN]			B8
0.35 + 0.35 mm ²		1.21 ±0.05 [1.048 ±.002 IN]			C0
0.50 mm ²		1.15 ±0.05 [1.045 ±.002 IN]			C4
-		-			-
-		-			-
-		-			-
-		-			-
-		-			-
-		-			-

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

AMP 4805 REV 31MAR2000



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE
458637-3

LOC	DIST	REVISIONS					
A	66	F	LTR	DESCRIPTION	DATE	DWN	APVD
		A		SEE ECO-06-007939	04APR2006	DP	MC
		B		RELEASED	16JUN2009	LG	GB

-	-	-	-	-	-	-	1490525-3	DEPRESSOR, WIRE	73
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DIMENSIONS:		CHK	16-JUN-09	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	16-JUN-09	NAME	
mm [IN]		PRODUCT SPEC		FINE ADJUST SIDE FEED HDI APPLICATOR	
MATERIAL		APPLICATION SPEC		SIZE	
		See Table		CAGE CODE	
		FINISH		DRAWING NO	
				RESTRICTED TO	
				A1 00779	
				C=1528590	
				SHEET 1 OF 1	
				REV B	

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