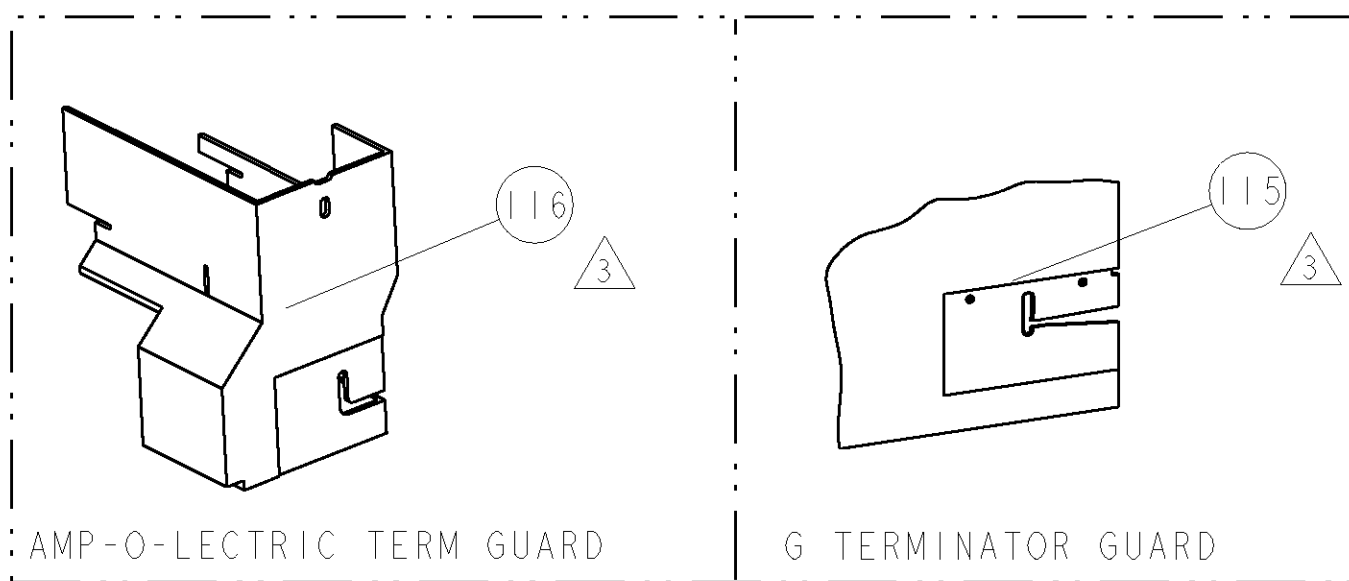
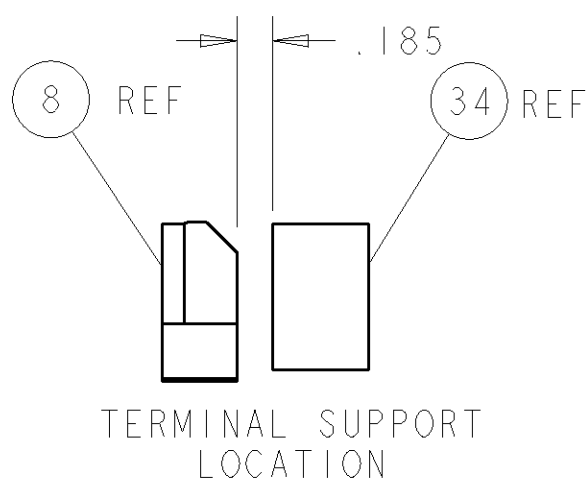
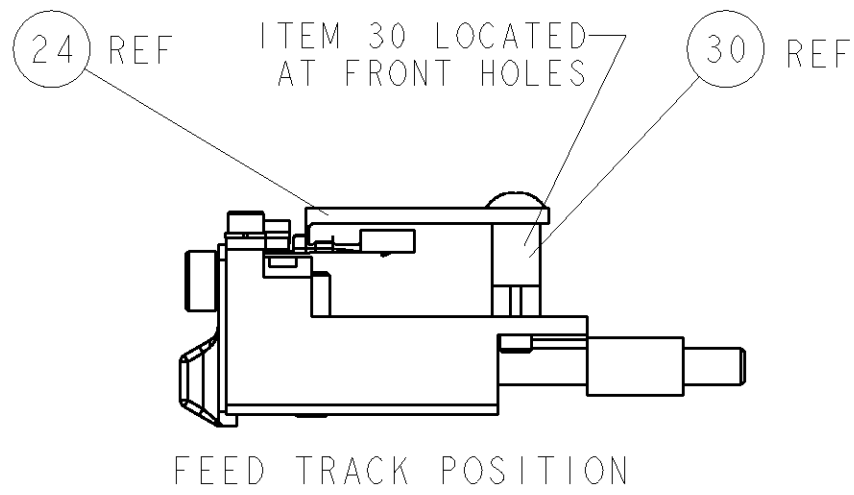
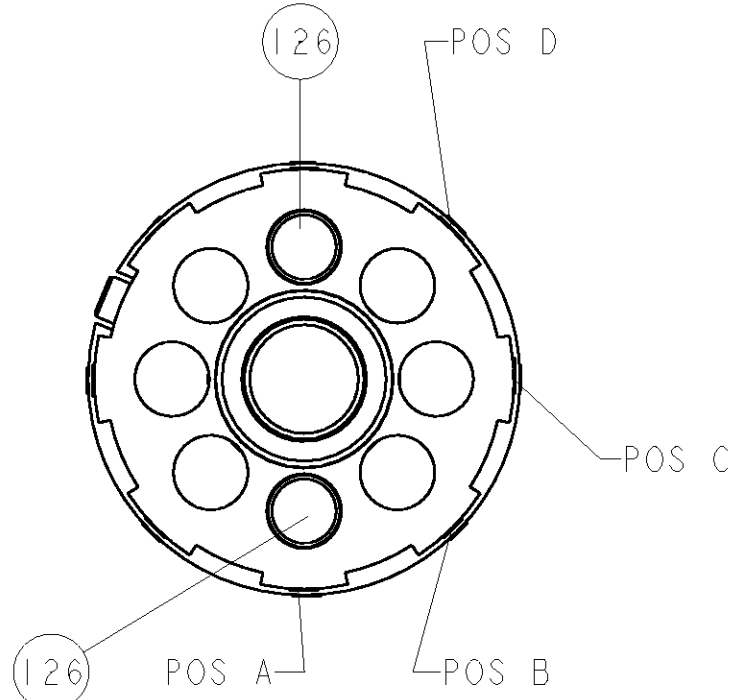
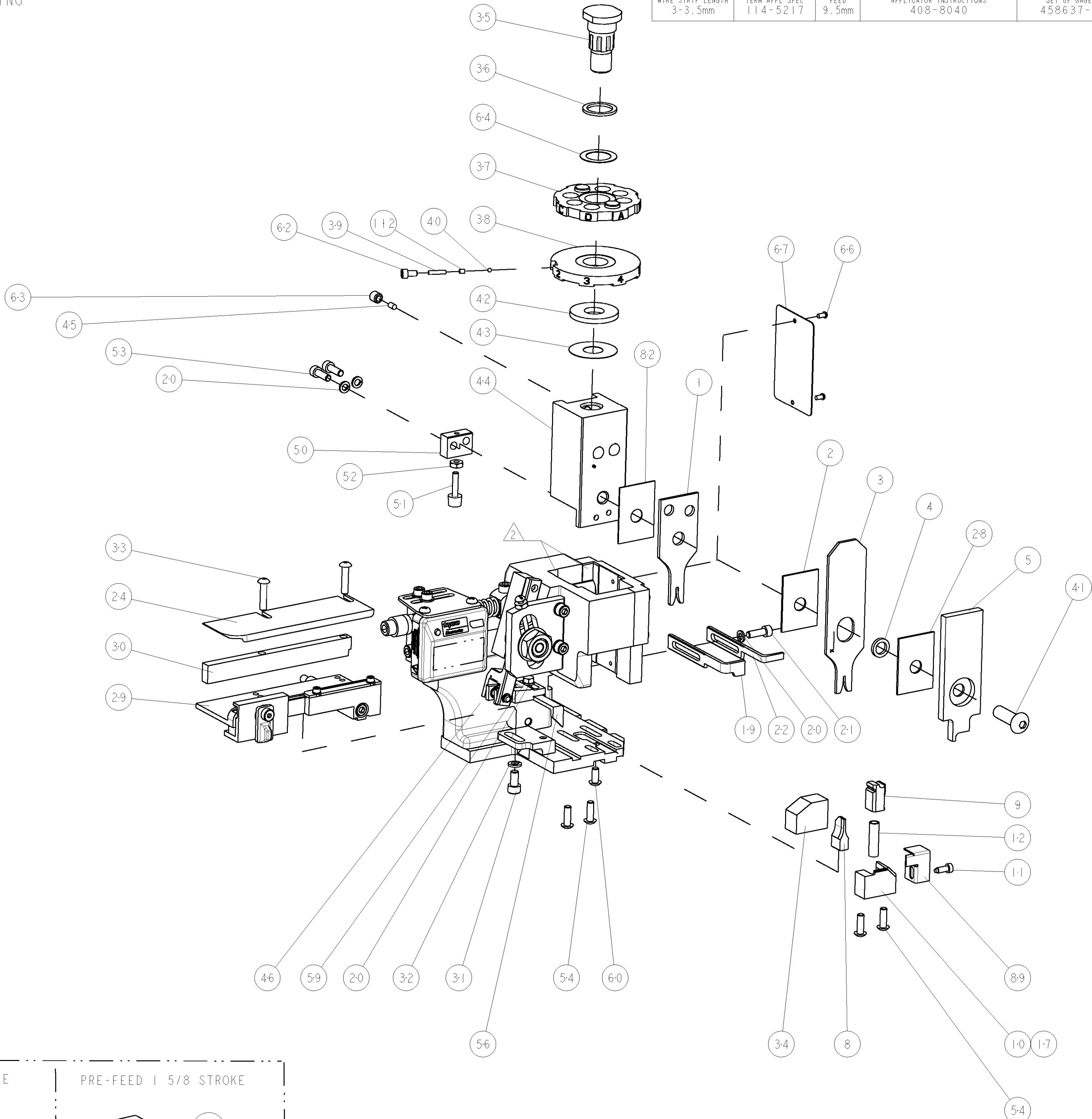


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852329-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852329-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852329-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852329-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852329-7	A	-	-		-	SPARE PARTS	

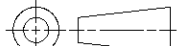
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 040 111 UNSEALED CONTACT, RECEPTACLE					
-	1717172	AMP TERMINAL - AMP CRIMP SPECS			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	0.86±0.03mm [.034±.001]	0.22mm2	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.40mm [.055]	F	.22mm2
-	-	INSUL	1.40mm [.055]	F	Ø .95-1.7mm
WIRE STRIP LENGTH	TERM APPL SPEC	APPLICATOR INSTRUCTIONS		SET UP GAGE	
3-3.5mm	114-5217	408-8040		458637-1	



-	2	2	2	2	-	3-354779-0	PIN, WIRE DISC, .3140	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633106-9	ANVIL, COMBINATION .055	8
-	1	1	1	1	-	455889-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	683453-2	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-	2-456402-4	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M						PART NO		DESCRIPTION				ITEM NO									
THIS DRAWING IS A NON-CONTRACT DOCUMENT FOR Tyco Electronics CORPORATION IT IS SUBJECT TO THE Tyco Electronics Corporation Engineering Department SHOULD BE CONTACTED FOR THE LATEST REVISION.						DWN R. O. WILSON		28AUG2006		tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608									
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				CNR R. O. WILSON		28AUG2006		NAME											
INCHES						APVD T. ELFIN		28AUG2006		SIDE FEED HDM APPLICATOR											
		9 PLC ±				PRODUCT SPEC				-											
		1 PLC ±0.1				APPLICATION SPEC				-											
		2 PLC ±0.01																			
		3 PLC ±0.001																			
		4 PLC ±0.0001																			
MATERIAL		FINISH				WEIGHT		-		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
-		-				-		-		A I		00779		C=1852329		-					
CUSTOMER DRAWING						SCALE						3:5		SHEET		OF		REV		A	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852329-1](#)