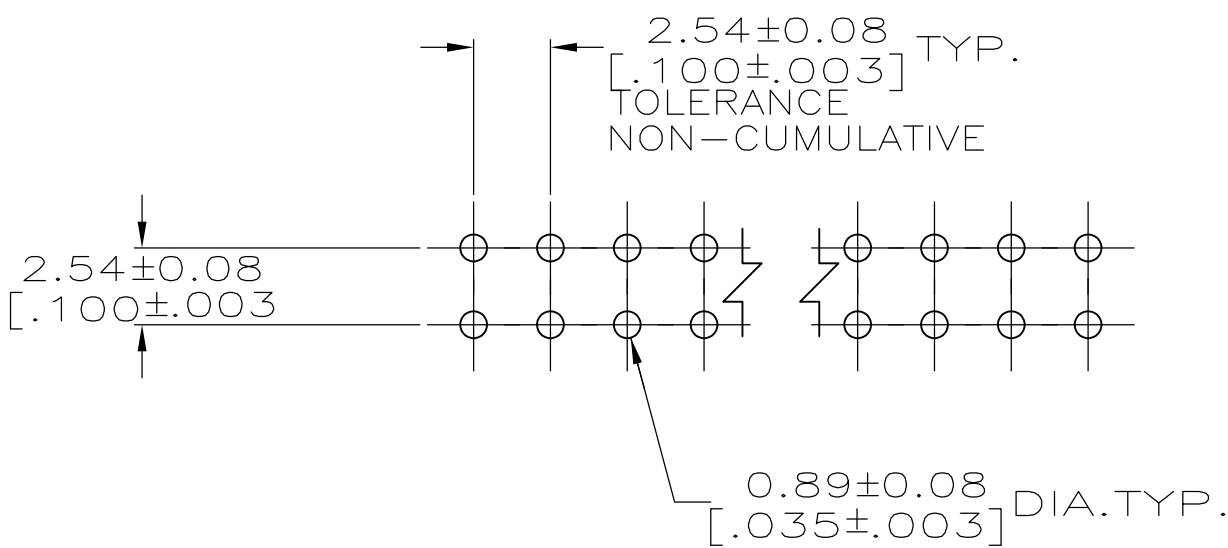
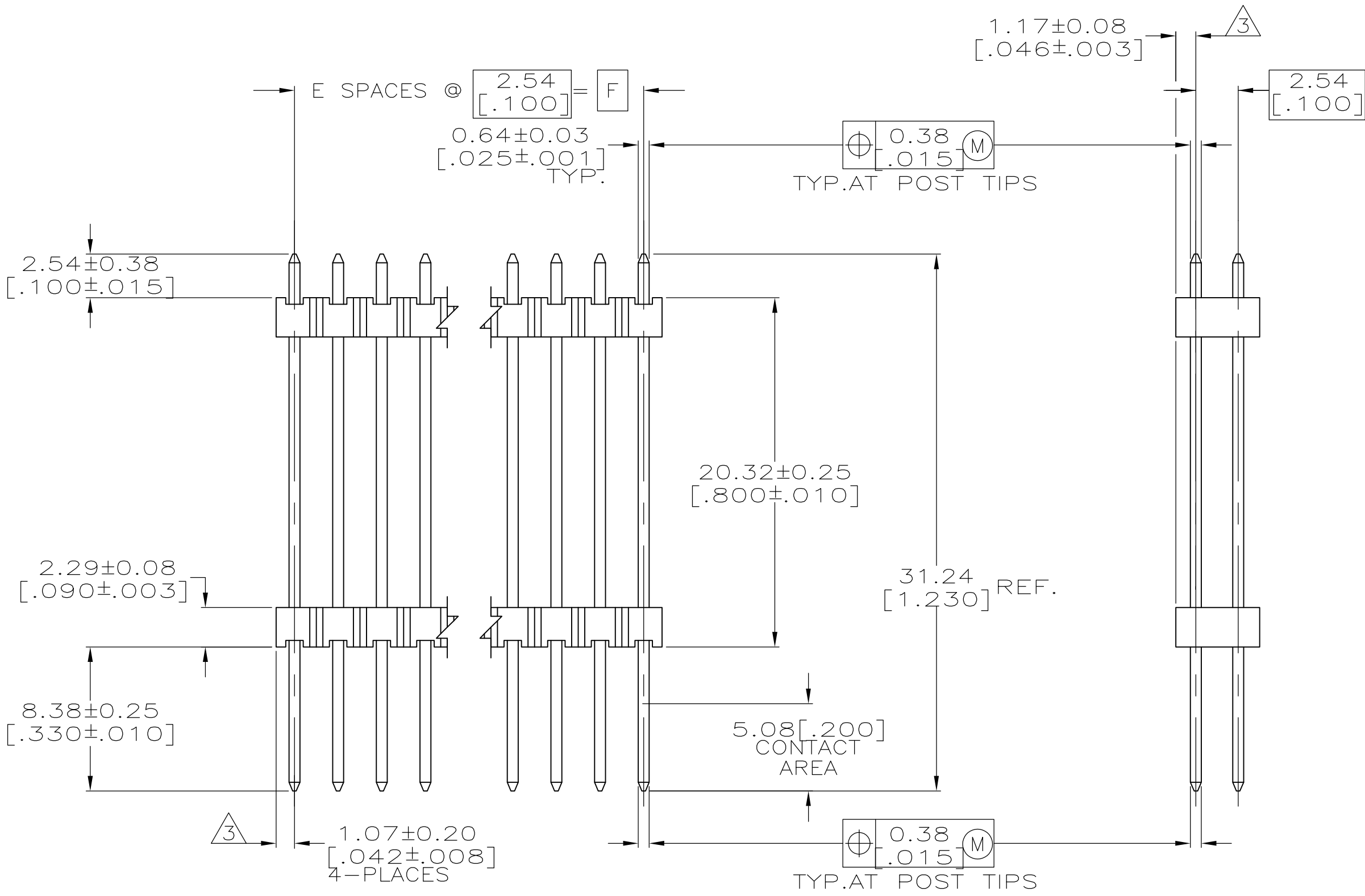
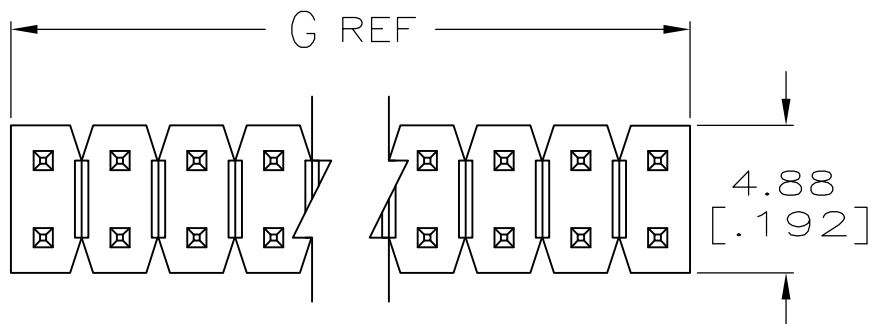




RECOMMENDED HOLE LAYOUT

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- 5 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.
- 6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, 0.00127 [.000050] NICKEL ENTIRE POST.

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN	02MAR2006	 TE Connectivity	
		CHK J GESFORD	02MAR2006		
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± - 1. PLC ± - 2. PLC ± 0.51[.02] 3. PLC ± 0.127[.005] 4. PLC ± 0.0127[.0005] ANGLES ± -	APVD J GESFORD	02MAR2006	NAME	HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED
		PRODUCT SPEC			
	MATERIAL	APPLICATION SPEC		SIZE	CAGE CODE
		WEIGHT		A1	00779
		SEE TABLE		DRAWING NO.	
		CUSTOMER DRAWING		RESTRICTED TO	
				SCALE	4:1
				SHEET	1 OF 2
				REV	A1

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