

322 APPLICATOR PARTS LIST

TYPE
MINIATURE QUICK CHANGE APPLICATOR
END FEEDAMP INCORPORATED
HARRISBURG, PENNA.TYPE CODE
☐ PROD
☐ IN DIR
☐ W.O.

CRIMPING DATA

TERMINALS

TO APPLY TERMINAL
RING FLAG

61443

PAD LETTER	CRIMP HEIGHT		WIRE SIZE
A	.078		14
B	.070		16
C	.064		18
D	NOT		USED
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	.445
INSUL.	.150	O	

INSULATION RANGE
100 - 140WIRE RANGE
18-14EXPLODED VIEW
REF
A-6032-1, -2SET UP GAGE
679108-1REMARKS:
PRE FILED AMP ELECTRIC■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.

MACH. PARTS LIST 565435-5

APPL. SERIAL NO.

DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR
NUMBER

REV.

687133-2

SHEET

1 of 1

FOR HARDWARE SEE 2-607010-8

T REV ITEM 37 PER R2362 488 478

U REV ITEM 7 PER R3133 880 173-79

S REV PER ECN

6-12-76

R1071

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453844-1
2	SPACER - INSULATION	1	1-690407-1
3	INSULATION CRIMPER	1	690812-4
4	PIN - CRIMPER	1	1-238009-1
5	SPACER CRIMPER	1	1-690407-5
6	HOLD DOWN		
7	SHEAR BLADE	1	681840-1
8	ANVIL WIRE	1	693655-1
9	FRONT SHEAR PLATE	1	240834-3
10	SHEAR PLATE SPACER	2	240645-3
11	REAR SHEAR PLATE	1	240644-1
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15	ANVIL INSUL	1	690702-6
16	SPRING - FEED RETURN	1	3-22287-0
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	454204-4
19	REAR - STRIP GUIDE	1	455201-1
20	DRAG - STOCK	1	240696-8
21	DRAG LEVER	1	240636-1
22	DRAG SPRING	1	7-22282-5
23	PLATE - STRIP HOLD		
24	STRIP GUIDE PLATE	1	613658-1
25	BASE BLOCK	1	240647-1
26	BASE PLATE	1	690658-1
27	STRIPPER	1	240639-2
28	R STR. GUIDE SPA.	1	693657-1
29	SHOULDER SCREW		
30	ANCHOR SPACER		
31	SPACER - BASE BLOCK		
32	SPACER - STRIPPER	1	2-690451-0
33			
34			
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	24060-5
37	DISC-WIRE	1	4-690692-9
38	DISC-INSULATION	1	690142-1
39	SPRING-COMPRESSION	2	690170-4
40	BALL STEEL	2	23241-6
41	DISC SPACER		
42	WASHER RAM	1	690124-1

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	690747-1
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.	1	690402-3
47	SCREW-SHOULDER	1	22353-8
48	CAM	1	690602-2
49	CRIMPER BOLT	1	690686-1
50			
51			
52	LEVER-TERMINAL	1	455679-1
53	FEED FINGER	1	690626-3
54	FEED FINGER SPRING	1	691499-1
55	FEED FINGER PIN	1	240624-1
56			
57			
58	HOUSING	1	240619-1
59	CAP	1	240621-1
60	WEAR PLATE	1	240845-1
61	ROD-FEED	1	240631-1
62	ROLLER-CAM	1	240658-1
63	PIN-CAM ROLLER	1	240659-1
64	SCREW-ADJ.	1	240632-1
65	BLOCK-PIVOT	1	240629-1
66	LEVER-INTERMEDIATE	1	240630-1
67	BUSHING	1	240623-1
68	SHAFT-PIVOT	1	240626-1
69	PLATE ADJ.	1	240625-1
70	HEX NUT	1	22594-8
71	SPACER	1	690517-1
72	SPRING ASSIST	2	690603-1
73			
74	TERM GUIDE, UPPER	1	455202-1
75	TERM GUIDE, LOWER	1	455203-1
76			
77			
78	GUARD (H.N.O.W.)	REF	455745-1
79	GUARD	7	690654-4

REV.	REVISION RECORD	DATE	BY	ECN
G	SUPER REDESIGN W/CHG	4-28-71	LM	L-8256
H	ITEM #5 W/IS P.A. 1-7	8-2-71	PS	L-8426
J	REV PER ECN	9-24-71	LM	L-8510
K	REV PER ECN	12-9-71	LM	L-8633
L	REV PER ECN	8-14-72	LM	L-8831
M	REV PER ECN	9-14-72	BM	L-9161

N REV PER ECN 6-15-73 JN 19839
P REV PER ECN 53454 R792 10/74

Mouser Electronics

Authorized Distributor

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[687133-2](#)