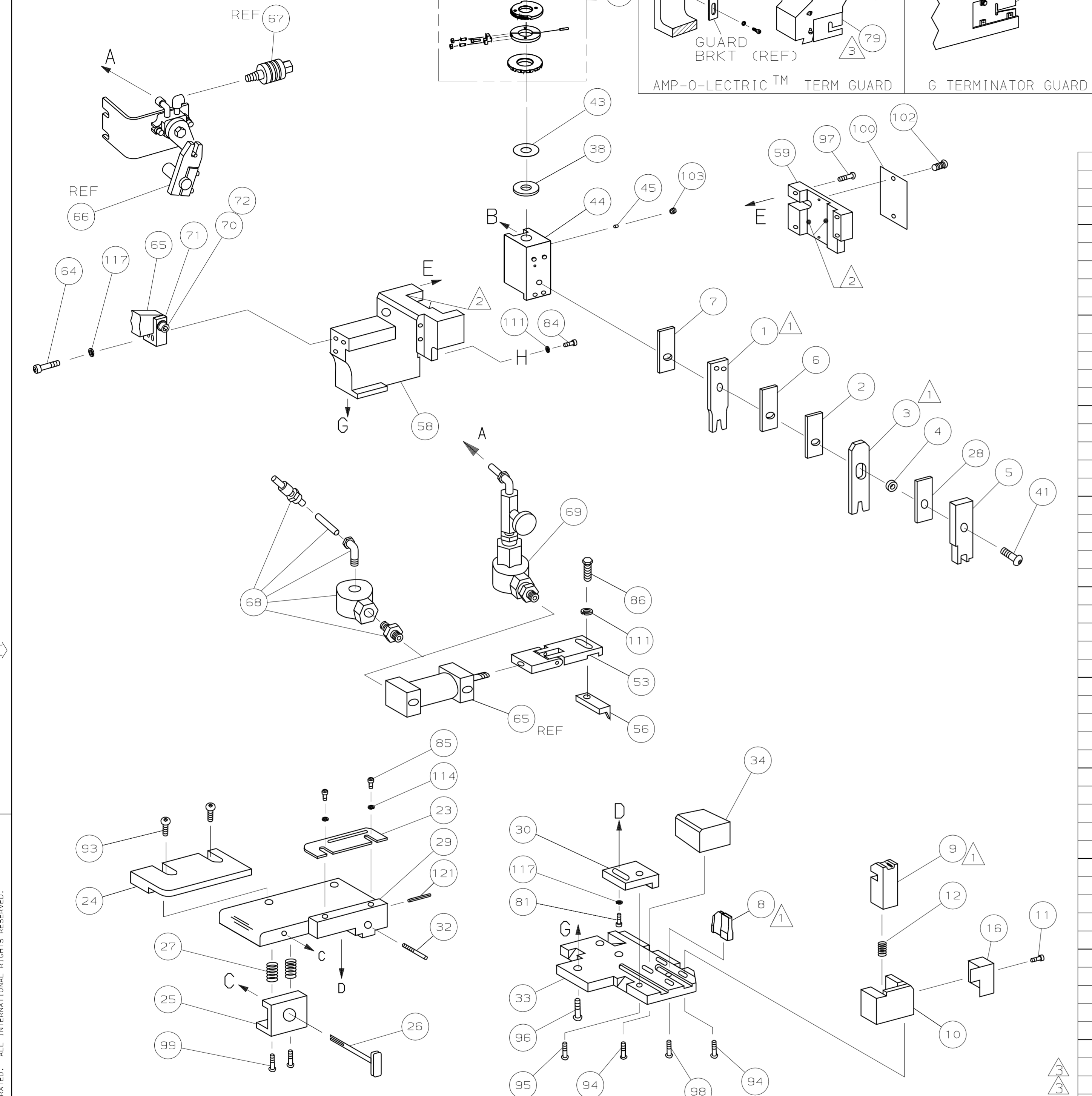


PART NUMBER	REV	FIRST USED
1855054-1	A	122500-1
1855054-2	A	565435-5
1855054-3	A	354500-1
7-1855054-7	A	SPARE PARTS KIT



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS

**\* WARNING:**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: .312 SERIES LOCK RECPT FLAG TYPE (L) & (R)		CRIMPING DATA	
REF SETTING	CRIMP HEIGHT *	WIRE SIZE	
B1	1.78 ±0.05 [0.070 ±.005IN]	14	
D2	1.5 ±0.05 [0.059 ±.002IN]	16	
E2	1.34 ±0.05 [0.053 ±.002IN]	18	
E5	1.3 ±0.05 [0.051 ±.002IN]	20	
CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [0.090 IN]	F	20-14
INSUL	3.56 [0.140 IN]	F	2.16-3.43

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
129								
128								
127								
126								
125								
124				4088490	FINE ADJUST INST 408-8490			
123				4088040	SF APPL INST 408-8040			
122								
121				4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL			
120								
119								
118								
117				21024-5	WASHER, LOCK (#10)ADJ BLOCK			
116								
115								
114				21024-2	WASHER, LOCK (#4)FRONT STP GUIDE			
113								
112								
111				21024-4	WASHER, LOCK (#8)STRIPPER			
110								
109								
108								
107								
106								
105								
104								
103				21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM			
102				21017-2	SCR,DRIVE (#2x.19)ID PLATE			
101								
100				461264-5	PLATE, IDENTIFICATION			
99				3-21002-0	SCR,BHC (10-32x.88)DRAG			
98				22733-8	SCR,BHC (8-32x.38 LW)ANVIL			
97				2-21002-9	SCR,BHC (10-32x.75)CAP			
96				2-22733-8	SCR,BHC (1/4-20x.62)HSG			
95				2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK			
94				2-21002-2	SCR,BHC (8-32x.50)TERM H DWN			
93				2-21002-1	SCR,BHC (3-32x.38)R STP GDE			
92								
91								
90								
89								
88								
87								
86				2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER			
85				1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE			
84				2-21000-7	SCR,SHC (8-32x.50)STRIPPER			
83								
82								
81				3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL			
80								
79				462992-5	GUARD ASSY			
78				679532-1	INSERT, GUARD			
77								
76								
75								
74								
73								
72				4-21002-8	SCR,BHC (3/8x1.00)FEED MT			
71				459610-1	MOUNT, FEED BRACKET			
-77	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		
70				21024-8	WASHER, LOCK (3/8)FEED BRKT			
69				692655-5	AIR FEED VALVE ASSY			
68				692655-7	AIR FEED VALVE ASSY			
67				24042-2	VALVE, SHUT OFF			
66				692655-6	AIR FEED VALVE ASSY			
65				461065-1	AIR FEED ASSY (1 INCH)			
64				3-21000-8	SCR,SHC (10-32x.88)AIR ASSY			
63								
62								
61								
60								
59				454220-1	CAP, RAM			
58				454485-1	HOUSING			
57								
56				690542-2	PAWL, FEED			
55								
54								
53				461062-1	FEED FINGER ASSY			
52								
51								
50								
49								
48								
47								
46								
45				690191-1	PLUG, NYLON			
44				819307-4	RAM			
43				690125-1	WASHER, LAMINATED			
42								
41				7-21002-9	BOLT, CRIMPER (5/16x1.00)			
40								
39								
38				469367-1	SPACER, FINE ADJUST			
37				879103-2	FINE ADJUST HEAD SUBASSY			
36								
35								
34				856661-1	SUPPORT, TERMINAL			
33				455675-1	PLATE, BASE			
32				690432-3	SCREW, ADJUSTMENT			
31								
30				455689-1	BLOCK, STRIP GUIDE ADJ			
29				455671-1	PLATE, STRIP GUIDE			
28				1-455888-4	SPACER, FRONT SHEAR DEP			
27				1-22284-0	SPRING, DRAG			
26				690546-1	LEVER, DRAG RELEASE			
25				240792-1	DRAG, TERMINAL			
24				856682-1	GUIDE, STRIP (REAR)			
23				690438-1	GUIDE, STRIP (FRONT)			
22								
21								
20								
19				690472-1	STRIPPER			
18								
17								
16				318563-2	GUARD, CHIP (FRONT)			
15								
14								
13								
12				5-22280-0	SPRING, SHEAR			
11				690461-1	STOP, SHEAR			
10				690459-5	HOLDER, SHEAR (FRONT)			
9				454276-8	SHEAR, FLOAT (FRONT)			
8				5-683403-1	ANVIL			
7				455888-5	SPACER, CRIMPER			
6				1-455888-2	SPACER, CRIMPER			
5				1-455889-3	DEPRESSOR, SHEAR (FRONT)			
4				1-238011-0	SPACER, BLOCK CRIMPER			
3				7-456134-7	CRIMPER, INSULATION			
2				2-455888-1	SPACER, CRIMPER			
1				4-456406-1	CRIMPER, WIRE			
-77	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

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LOC A  
DIST 66

K TERMINATOR  
G TERMINATOR

LEADMAKER BENCH MACHINE

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