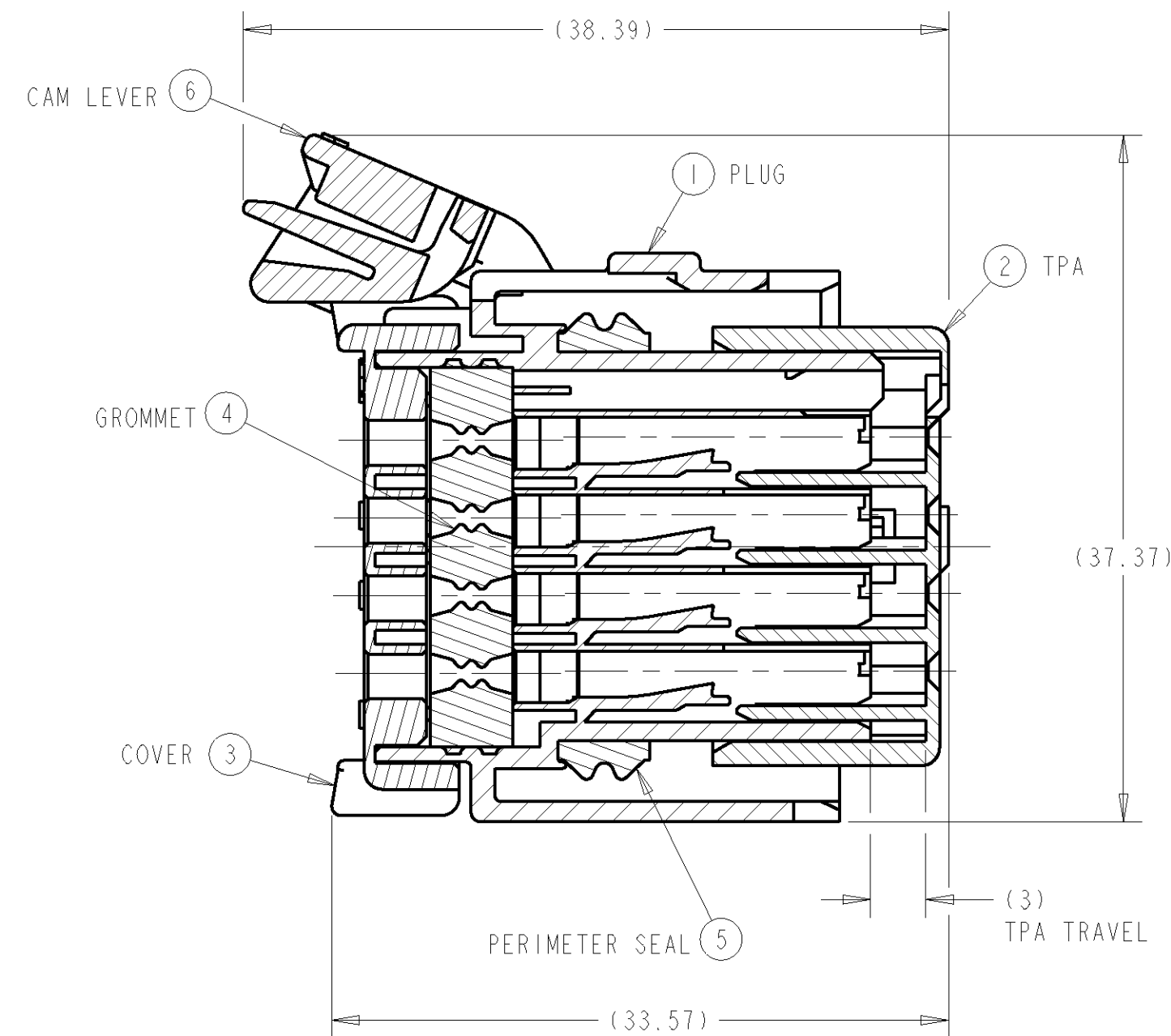
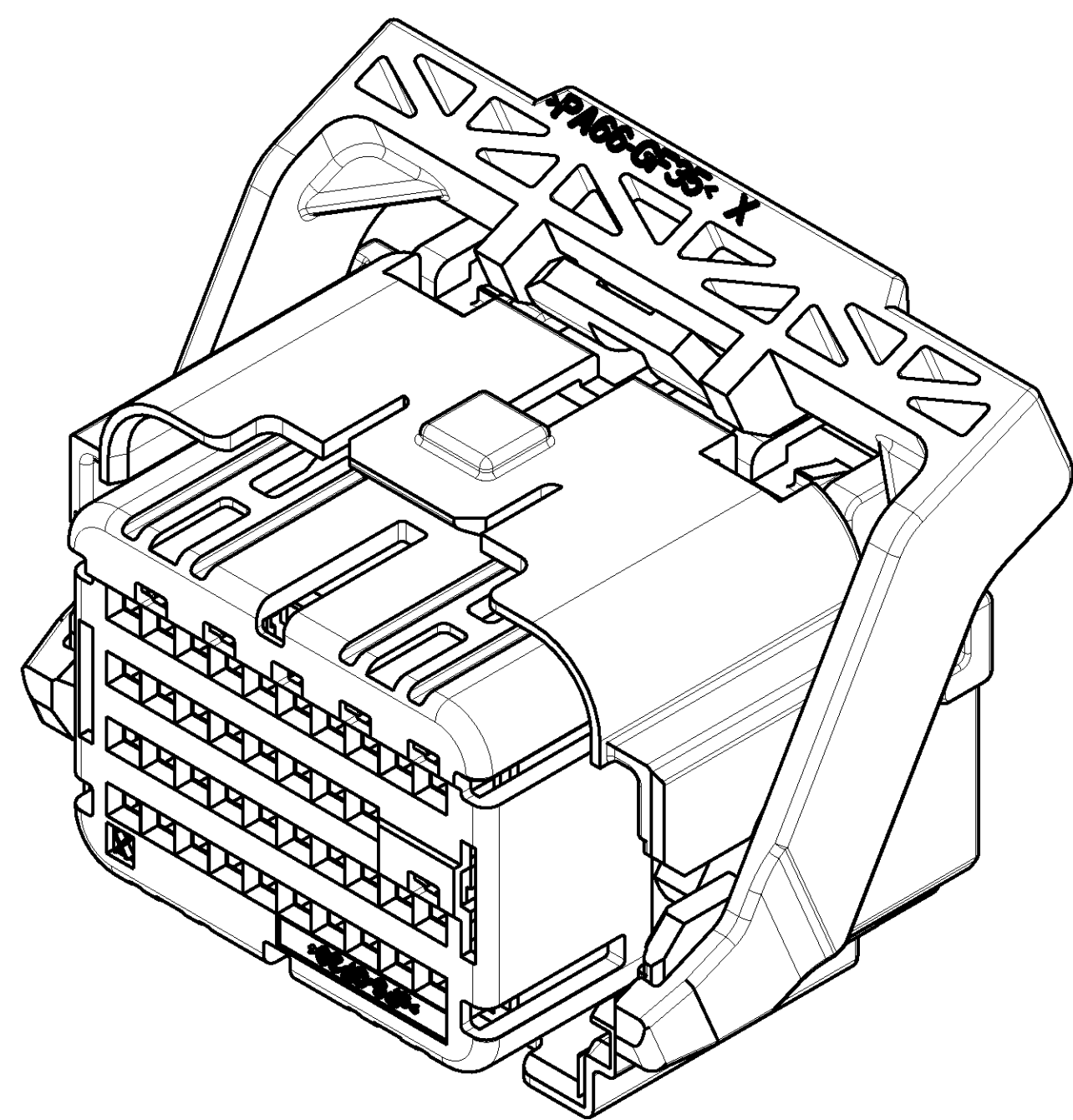


2							
LOC	DIST	REVISIONS					
FX	00	P	LYR	DESCRIPTION	DATE	DWN	APVD
			D1	REVISED PER ECR 07-029132	07JAN2008	DLD	WTW
			E	REVISED PER ECR 07-030366	08JAN2008	DLD	WTW
			F	REVISED PER ECO 08-006962	19MAR2008	DLD	WTW

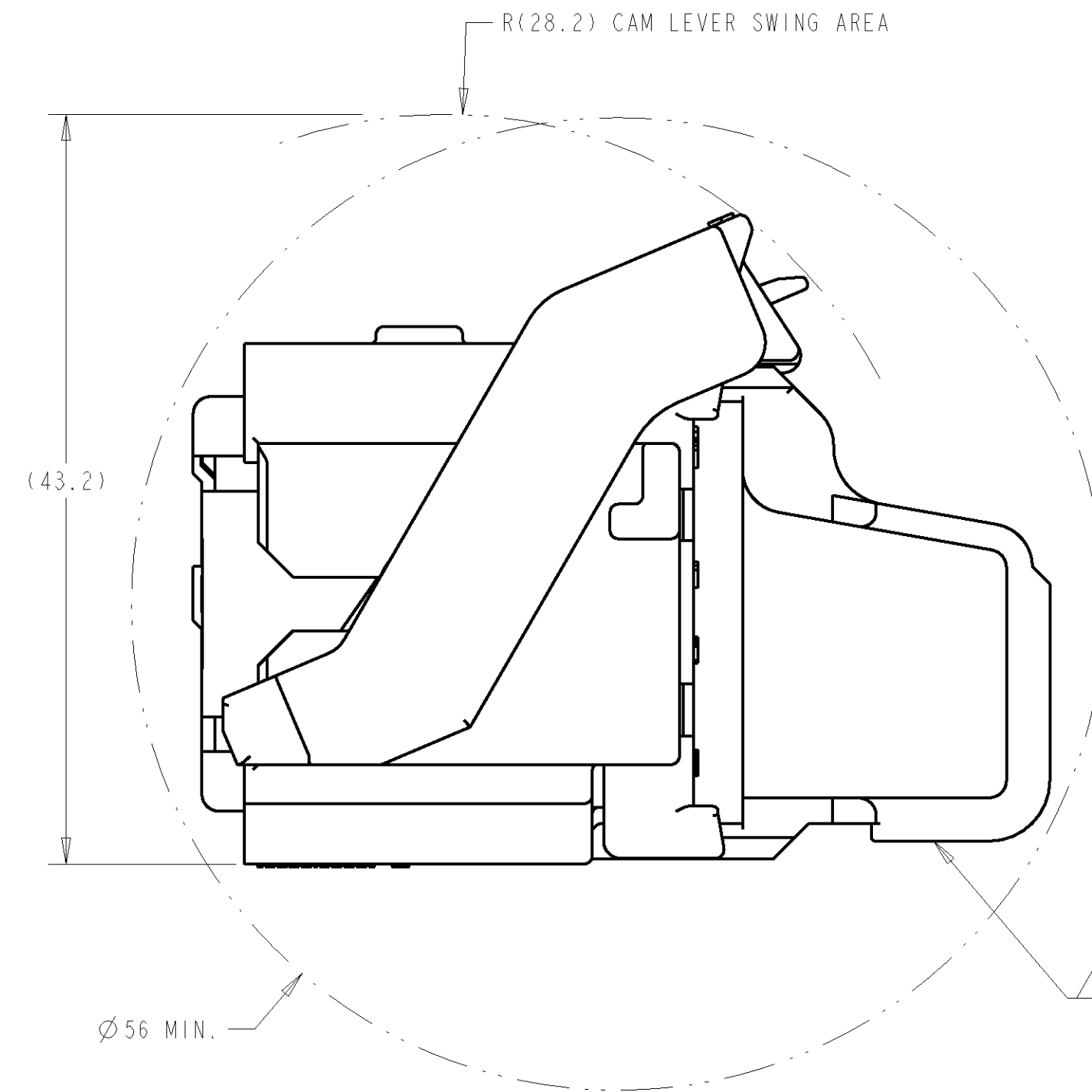
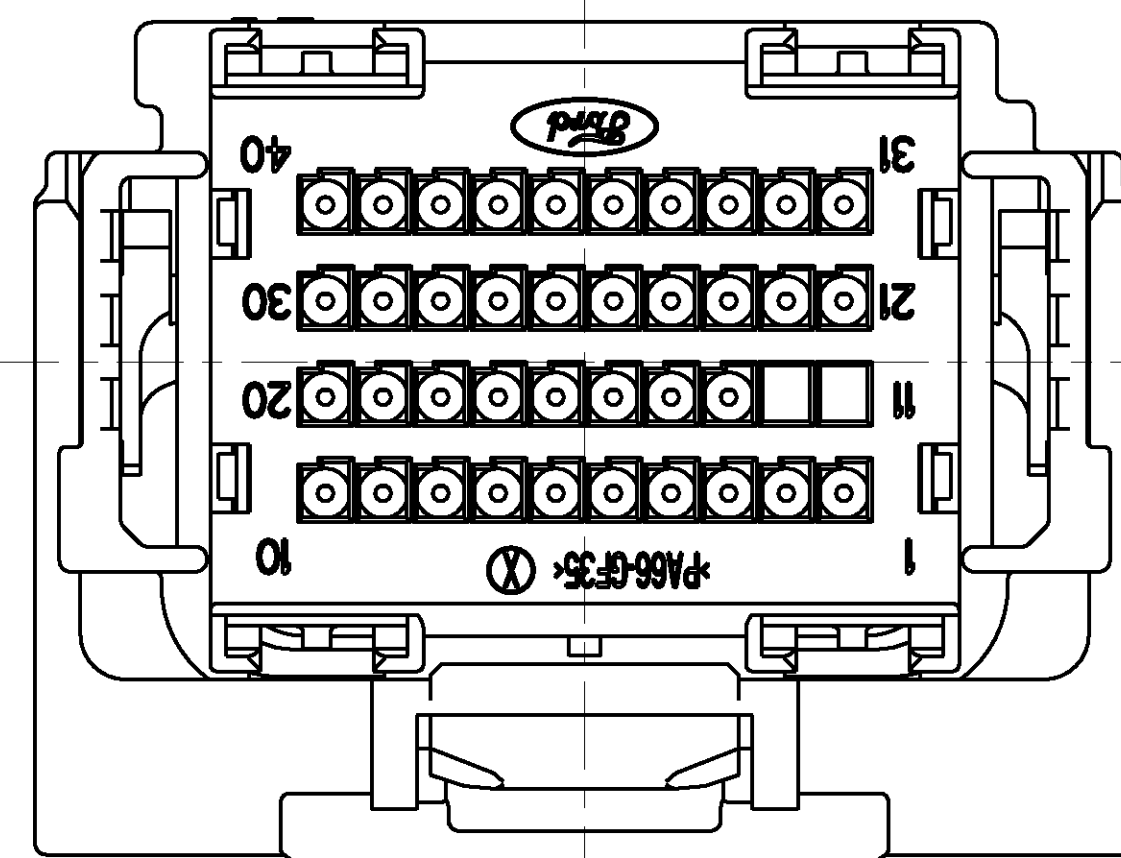
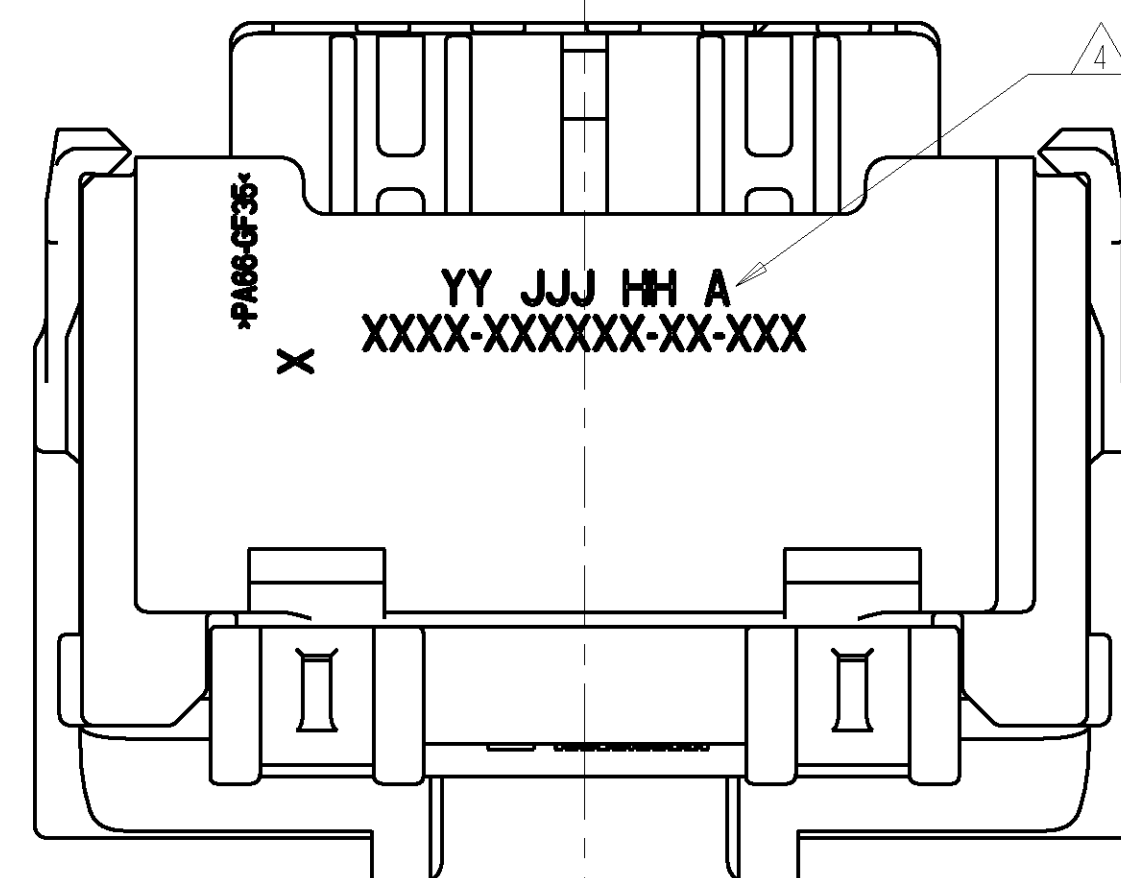
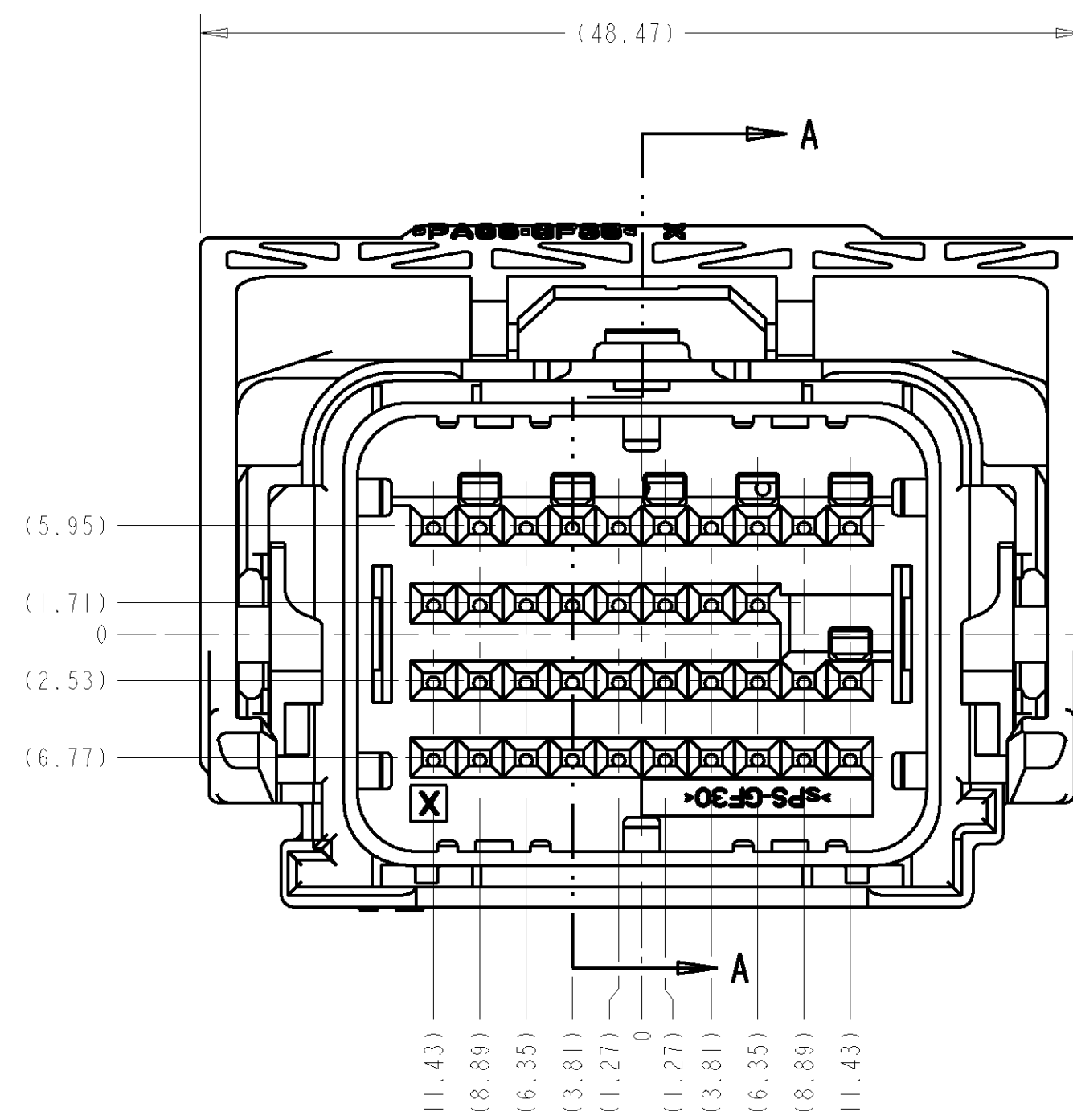


SECTION A-A
SHOWN WITH CAM LEVER
AND TPA IN THEIR
PRE-LOADED POSITIONS
(DELIVERY CONDITION)

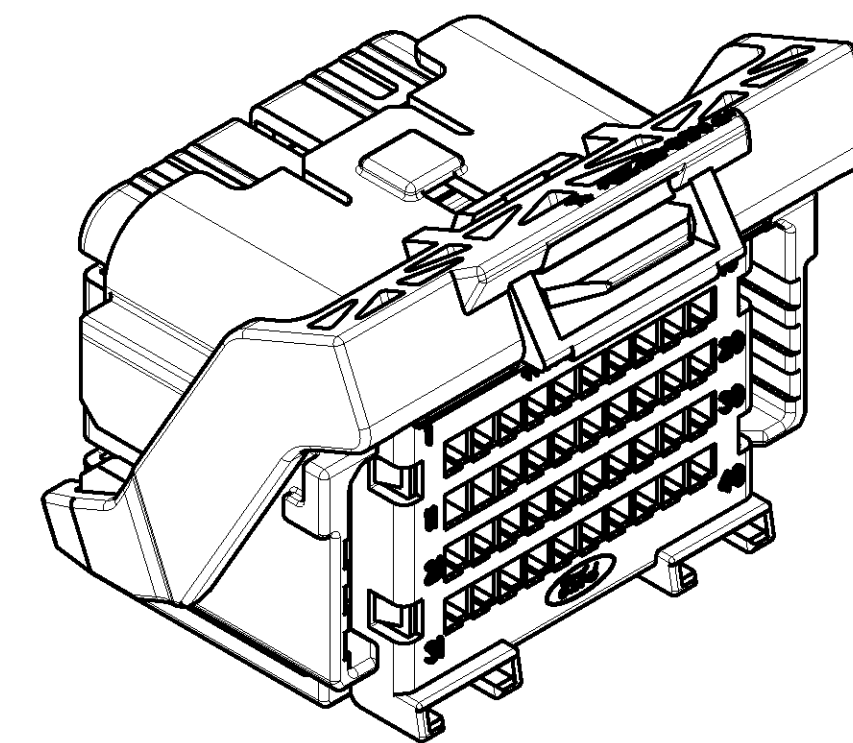


NOTE(S):

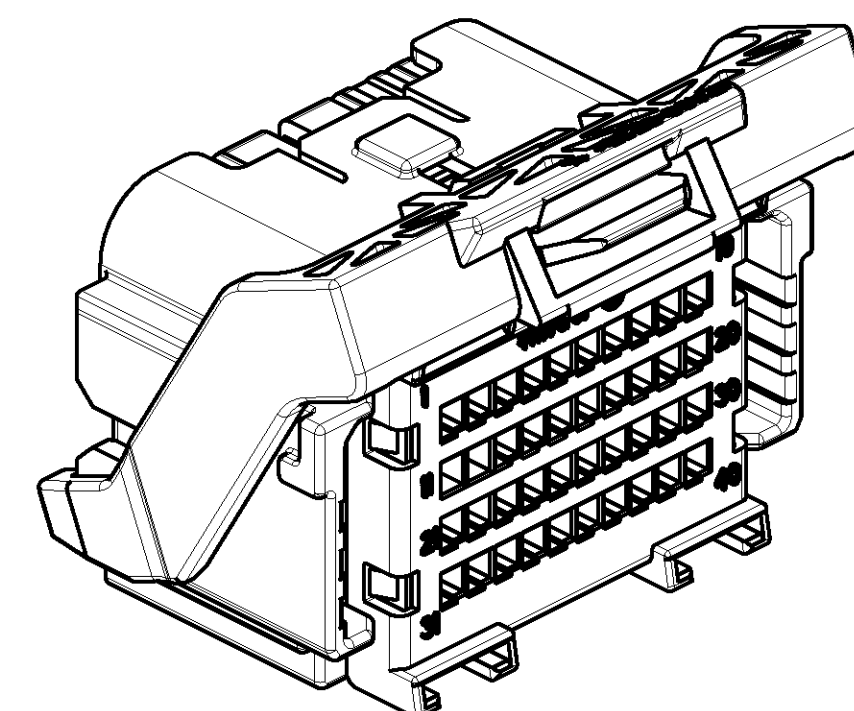
1. APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY):
FOR TIN APPLICATIONS: 1393367 AND 1393366.
FOR GOLD APPLICATIONS: 1393365 AND 1393364.
FOR TERMINATION AND REELING OPTIONS
SEE DRAWINGS 1393367, 1393366, 1393365, AND 1393364.
2. COMPATIBLE WIRE SIZES FOR MAT SEAL DESIGN 1.19 TO 2.06 O.D.
(22-18 AWG, 0.35-0.75 mm2)
3. TPA AND CAM LEVER ARE SHIPPED IN THEIR PRE-LOADED POSITION.
ALL ASSEMBLIES ARE TO BE TRAY PACKAGED.
4. CUSTOMER PART NUMBER AND TRACEABILITY CODE (YY = TWO DIGIT YEAR,
JJJ = JULIAN DAY, HH = TWO DIGIT MILITARY HOUR, A=ASSEMBLY PROCESS
USED) ARE PRINTED IN THIS LOCATION.
5. PART ASSEMBLY WEIGHT WITHOUT TERMINALS AND WITH STANDARD PIN-OUT
CONFIGURATION IS 26.09 GRAMS.
6. OPTIONAL WIRESHIELD P/N 8-1419157-8 (SOLD SEPARATELY). PLEASE CONTACT
YOUR TYCO ELECTRONICS SALES REPRESENTATIVE FOR AVAILABILITY AND PRICING.



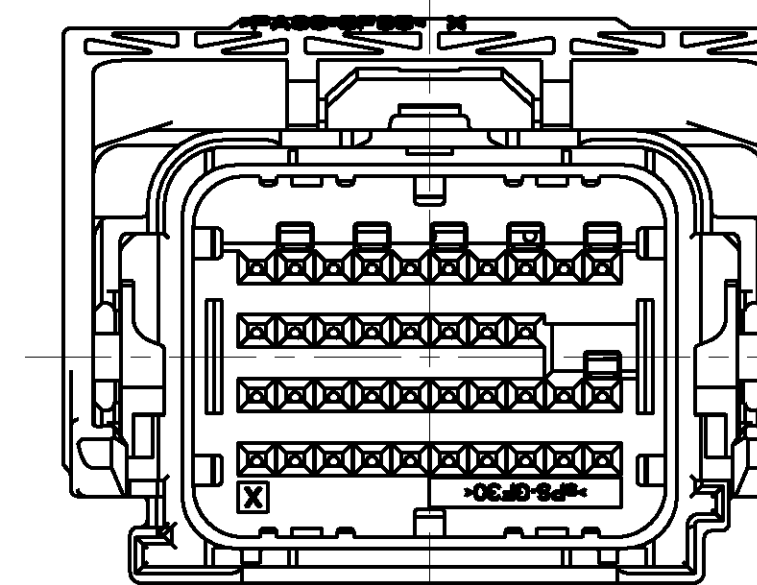
MINIMUM FEED THROUGH CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH OPTION WIRESHIELD
TPA IS IN IT'S LOADED POSITION
CAM LEVER IS IN IT'S PRE-LOADED POSITION



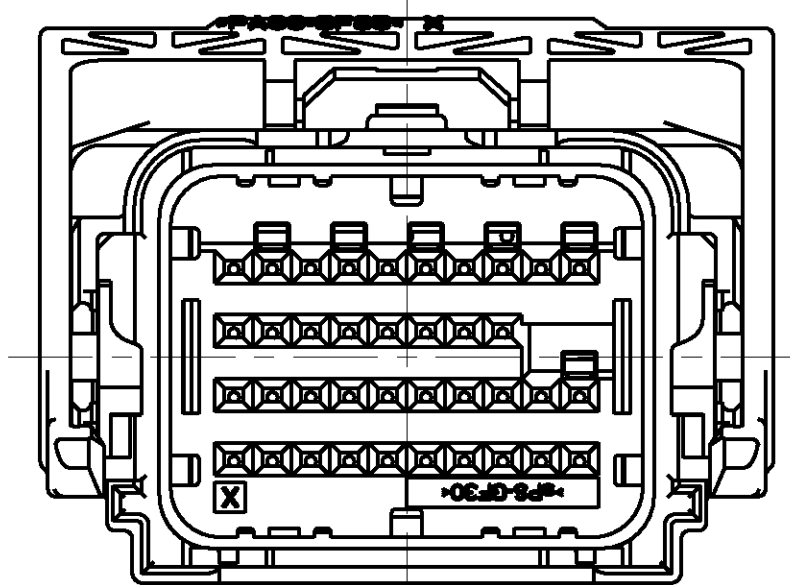
SCALE 2:1



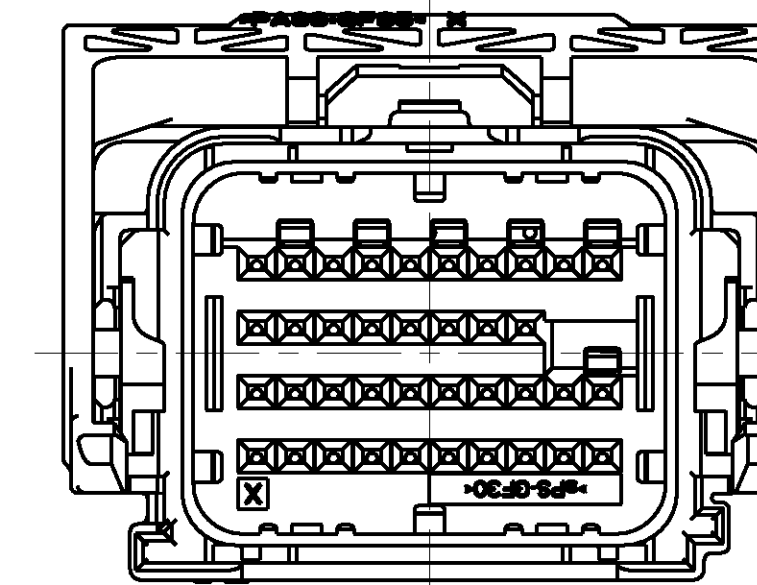
THIS VIEW SHOWS THE
MODIFIED CAM LEVER
SCALE 2:1



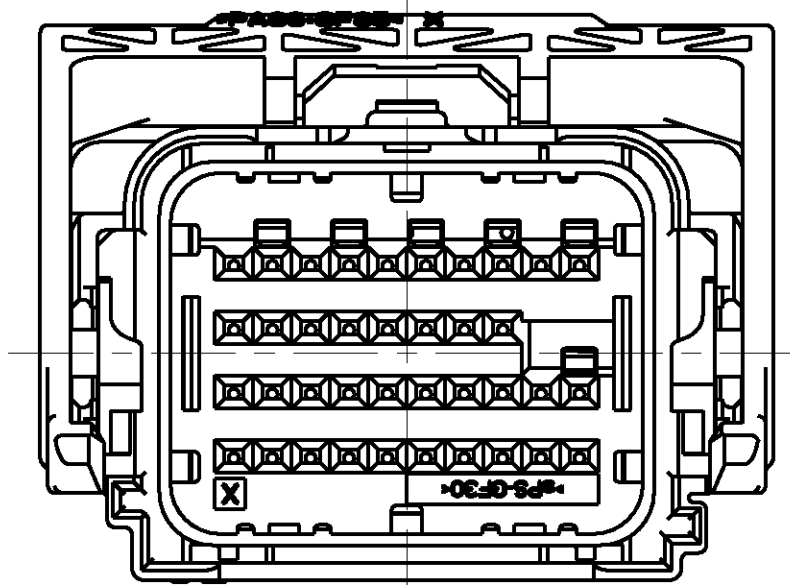
OPTION "G"



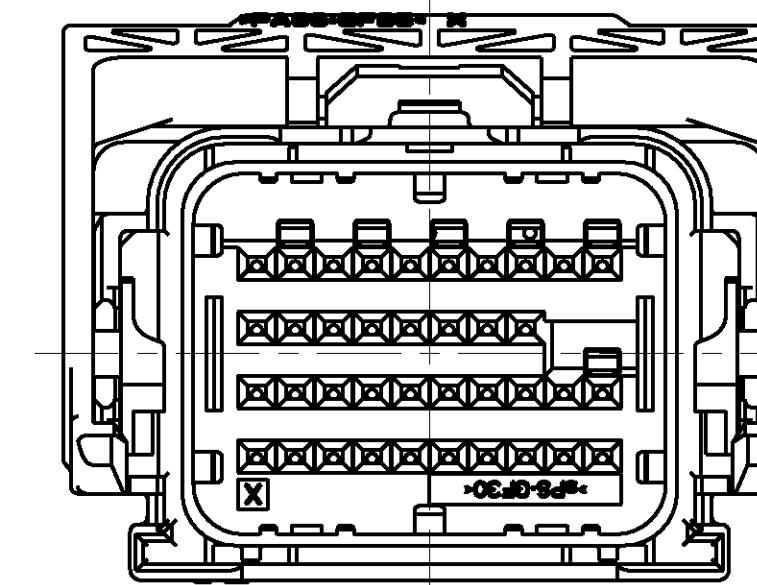
OPTION "H"



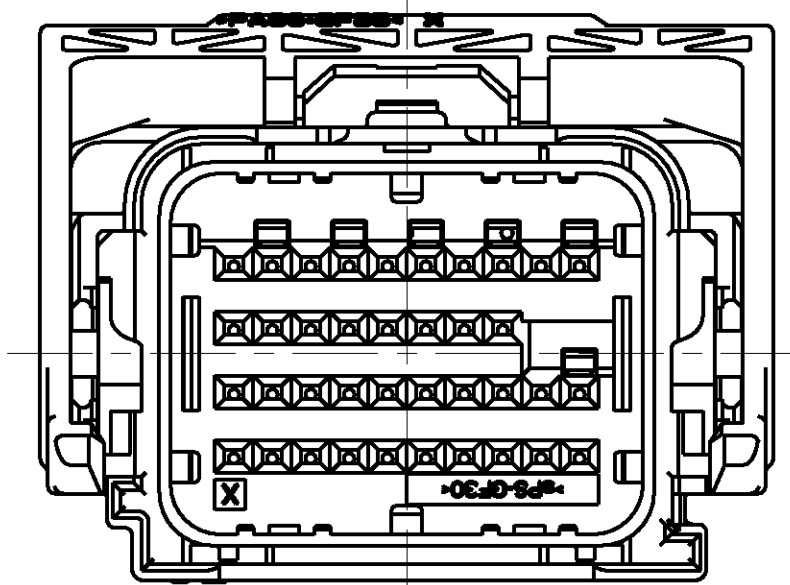
OPTION "J"



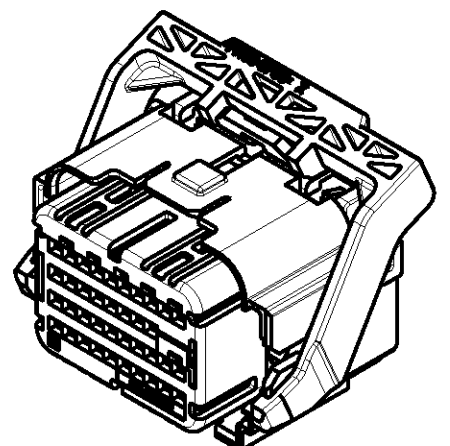
OPTION "K"



OPTION "L"



OPTION "M"



SCALE 1:1

KEYING OPTION "G" SHOWN
SEE SHEET 2 FOR BILL OF MATERIALS
AND SHEET 3, 4 AND 5 FOR PIN-OUT CHARTS

THIS DRAWING IS A PROPERTY DOCUMENT FOR TYPKO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION MAY BE CONTACTED FOR ANY CHANGES						DWN <u>A. HOLT</u> CHK <u>W. WELLINSKY</u>		14NOV2006 14NOV2006		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		40 WAY SHORTING BAR ARM PLUG ASSEMBLY WITHOUT SHORTING BARS LOADED					
mm				<u>W. WELLINSKY</u>							
		0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±0.3°		PRODUCT SPEC							
				APPLICATION SPEC							
SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
MATERIAL SEE SHEET ON CHART 2		FINISH		WEIGHT		A 00779		C=1924170		-	
CUSTOMER DRAWING				SCALE 3:1		SHEET 1 OF 5		REV F			

[illegible][illegible]

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DIMENSIONS: mm		TYCO PARTS UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 2 PLC ±.0, .10 3 PLC ±.0 4 PLC ±.0 ANGLE ±.5°		NAME 40 WAY SHORTING BAR ARM PLUG ASSEMBLY WITHOUT SHORTING BARS LOADED	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A CAGE CODE 00779 DRAWING NO C-1924170	
MATERIAL SEE CHART ON SHEET 2		WEIGHT -		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 3:1 SHEET 2 OF 5 REV F			

LOC	DIST	REVISIONS						
FX	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

PIN OUT CHART																																												
BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS																																												
CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS																																												
TERMINAL HOLE POSITION																																								ASSEMBLY PART NUMBER		KEYING OPTION		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40					
				5	6	7	8	9	10	11	12	13	14	15	16									24			27	28	29	30						35	36	37	37	39	40	6-1924170-6	G	
			3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18					23	24		26									35	36	37	37	39	40	6-1924170-7	G		
			3	4	5	6	7	8	9	10	11	12	13	14	15	16							24				27	28	29	30						35	36	37	37	39	40	6-1924170-8	G	
			3	4	5	6	7	8	9	10	11	12	13	14	15	16							24													35	36	37	37	39	40	6-1924170-9	G	
1	2			5	6	7	8	9	10	11	12	13	14	15	16					21	22		24				27	28	29	30							37	38	39	40	7-1924170-0	G		
				5	6	7	8	9	10	11	12	13	14	15	16								24												35	36	37	38	39	40	7-1924170-1	G		
1	2					7	8	9	10	11	12	13	14	15	16					21	22		24												35	36	37	38	39	40	7-1924170-2	G		
1	2					7	8	9	10	11	12	13	14	15	16					21	22		24				27	28	29	30					35	36	37	38	39	40	7-1924170-3	G		
											11	12											24																			7-1924170-4	G	
1	2										11	12	13	14	15	16							24																			7-1924170-5	G	
											11	12																				32					37	38	39	40	7-1924170-6	G		
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											11	12							19	20				24																		7-1924170-8	G	
											11	12							19	20				24											33	34						7-1924170-9	G	
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						7	8	9	10	11	12																											37	38	39	40	8-1924170-1	G	
							9	10	11	12								17	18	19	20	21	22		24		26								33	34	35	36	37	38	39	40	8-1924170-2	G
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