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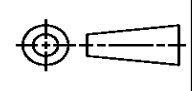
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-004848	28MAR2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266609-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855391
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855391

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA		NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC				
		APPLICATION SPEC				
MATERIAL		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH			A3		©- 1855391	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855391-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855391-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855391-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1855391-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1855391-7	A	-	-	-	SPARE PARTS

△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

△ REFER TO DELPHI CRIMP VALIDATION RECORD NO. 10285 SHEETS 1 AND 2 REV NO. 04

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: RECEPTACLE

TE PN	DELPHI/PAK	DELPHI/PAK TERMINAL-DELPHI/PAK CRIMP SPECS
1949655	404711-10724458	
-	15345050	
-	-	CRIMP HEIGHT
-	-	WIRE SIZE
-	-	CRIMP
-	-	SIZE
-	-	TYPE
-	-	RANGE
-	-	WIRE
-	-	INSUL
WIRE STRIP LENGTH 5.25-5.75	TERM APPL SPEC SEE NOTE 4	FEED 30.00
		APPLICATOR INSTRUCTIONS 408-8040
		SET UP GAGE 458637-1

REF SETTING

B6

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REV	DESCRIPTION	DATE	DWN	APVD
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2	AIR FEED VALVE ASSEMBLY	11/8		
3	FEED FINGER ASSEMBLY	11/7		
4	GUARD WINDOW	11/6		
5	INSERT, GUARD	11/5		
6	WASHER, SPRG LOCK, REG NO 4	11/4		
7	SCR, SKT HD CAP 3/8-16 X 1.000	11/1		
8	MOUNT, FEED BRACKET	11/0		
9	WASHER, SPRG LOCK, REG 3/8	10/9		
10	AIR FEED VALVE ASSEMBLY	10/8		
11	SPACER, AIR FEED	10/7		
12	VALVE, SHUT OFF	10/6		
13	AIR FEED VALVE ASSEMBLY	10/5		
14	ASSEMBLY, AIR FEED	10/4		
15	SCR, SKT HD CAP 10-32 X 2.000	10/3		
16	SCR, SKT HD SHLDR 3/16 DIA X .250	10/0		
17	SCR, SET, CUP POINT 10-32 X .750	9/9		
18	SPRING, COMPRESSION	9/6		
19	GUARD, FRONT CHIP	8/9		
20	SCR, SKT HD CAP 4-40 X .250	8/5		
21	SCR, BTN SKT HD CAP 8-32 X .250	7/9		
22	EXTENSION PLATE	7/8		
23	SF APPL INST 408-8040	7/2		
24	GENERAL INSTRUCTION PKG	7/1		
25	PLATE, IDENTIFICATION	6/7		
26	SCREW, DRIVE	6/6		
27	SCR, SET, SELF LOCKING 1/4-20 X .250	6/3		
28	SCR, BHSC, SELF-LOCKING, 8-32 X .375	6/0		
29	SCR, HEX HD CAP 8-32 X .312	5/9		
30	PAWL, FEED	5/6		
31	SCR, BTN SKT HD CAP 8-32 X .500	5/4		
32	SCR, SKT HD CAP 8-32 X .625	5/3		
33	NUT, HEX, REG 6-32	5/2		
34	BUMPER, HOLD DOWN	5/1		
35	SPACER, TONKER	5/0		
36	APPL., BASIC AIR FEED SUB ASSY	4/6		
37	PLUG, NYLON	4/5		
38	RAM, SIDE FEED	4/4		
39	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4/1		
40	SHIM SUB-ASSY	3/9		
41	FINE ADJUST HEAD ASSEMBLY	3/7		
42	TERMINAL SUPPORT	3/4		
43	SCR, BTN SKT HD CAP 8-32 X .750	3/3		
44	WASHER, SPRG LOCK, REG NO 10	3/2		
45	SCR, SKT HD CAP 10-32 X .375	3/1		
46	SPACER, STRIP GUIDE	3/0		
47	PLATE, STRIP GUIDE	2/9		
48	SPACER, CRIMPER	2/8		
49	SPRING, COMPRESSION	2/7		
50	LEVER, DRAG RELEASE	2/6		
51	DRAG, TERMINAL	2/5		
52	PLATE, STRIP GUIDE	2/4		
53	FRONT STRIP GUIDE	2/3		
54	STRIPPER	2/2		
55	SCR, SKT HD CAP 8-32 X .500	2/1		
56	WASHER, SPRG LOCK, REG NO 8	2/0		
57	STRIPPER	1/9		
58	SHEAR HOLDER, FRONT (NO CUT)	1/3		
59	SPRING, COMPRESSION	1/2		
60	STOP, SHEAR	1/1		
61	SHEAR HOLDER, FRONT	1/0		
62	FLOATING SHEAR, FRONT	9		
63	ANVIL, COMBINATION	8		
64	SPACER	7		
65	-	6		
66	DEPRESSOR, SHEAR	5		
67	BLOCK, CRIMPER SPACER	4		
68	CRIMPER, INSULATION F	3		
69	SPACER, CRIMPER	2		
70	CRIMPER, WIRE	1		

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

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-	-	WIRE SIZE
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-	-	RANGE
-	-	WIRE
-	-	INSUL
WIRE STRIP LENGTH 5.25-5.75	TERM APPL SPEC SEE NOTE 4	FEED 30.00
		APPLICATOR INSTRUCTIONS 408-8040
		SET UP GAGE 458637-1

REF SETTING

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4	GUARD WINDOW	11/6		
5	INSERT, GUARD	11/5		
6	WASHER, SPRG LOCK, REG NO 4	11/4		
7	SCR, SKT HD CAP 3/8-16 X 1.000	11/1		
8	MOUNT, FEED BRACKET	11/0		
9	WASHER, SPRG LOCK, REG 3/8	10/9		
10	AIR FEED VALVE ASSEMBLY	10/8		
11	SPACER, AIR FEED	10/7		
12	VALVE, SHUT OFF	10/6		
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19	GUARD, FRONT CHIP	8/9		
20	SCR, SKT HD CAP 4-40 X .250	8/5		
21	SCR, BTN SKT HD CAP 8-32 X .250	7/9		
22	EXTENSION PLATE	7/8		
23	SF APPL INST 408-8040	7/2		
24	GENERAL INSTRUCTION PKG	7/1		
25	PLATE, IDENTIFICATION	6/7		
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29	SCR, HEX HD CAP 8-32 X .312	5/9		
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31	SCR, BTN SKT HD CAP 8-32 X .500	5/4		
32	SCR, SKT HD CAP 8-32 X .625	5/3		
33	NUT, HEX, REG 6-32	5/2		
34	BUMPER, HOLD DOWN	5/1		
35	SPACER, TONKER	5/0		
36	APPL., BASIC AIR FEED SUB ASSY	4/6		
37	PLUG, NYLON	4/5		
38	RAM, SIDE FEED	4/4		
39	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4/1		
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49	SPRING, COMPRESSION	2/7		
50	LEVER, DRAG RELEASE	2/6		
51	DRAG, TERMINAL	2/5		
52	PLATE, STRIP GUIDE	2/4		
53	FRONT STRIP GUIDE	2/3		
54	STRIPPER	2/2		
55	SCR, SKT HD CAP 8-32 X .500	2/1		
56	WASHER, SPRG LOCK, REG NO 8	2/0		
57	STRIPPER	1/9		
58	SHEAR HOLDER, FRONT (NO CUT)	1/3		
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16	SCR, SK			

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