



# 1% Thick Film Chip Resistors (RoHS Compliant) CR1-RC Series

## FEATURES

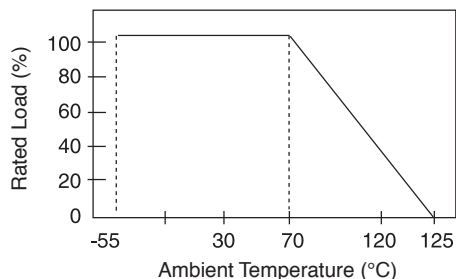
- Temperature Range: -55°C ~ +125°C
- High purity alumina substrate
- Wave or flow solderable
- Excellent high frequency characteristics
- Wrap around termination
- Inner electrode protection



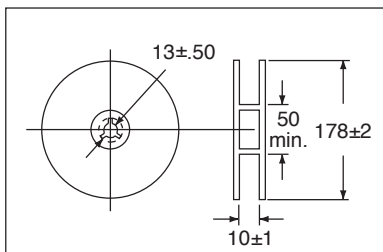
RoHS Compliant



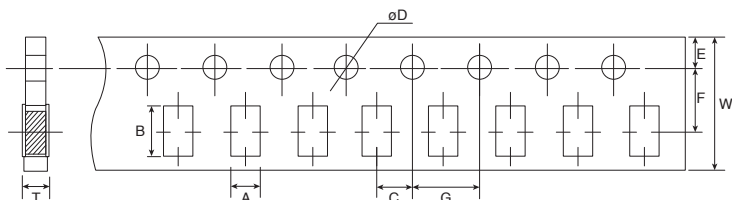
## DERATING CURVE



## REEL DIMENSIONS (mm)

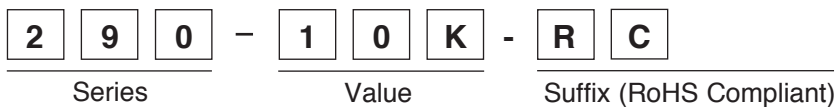


## TAPING DIMENSIONS (mm)

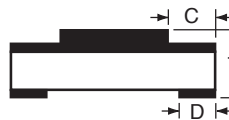
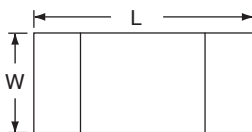


|         |         |          |          |         |          |         |         |         |
|---------|---------|----------|----------|---------|----------|---------|---------|---------|
| A ± 0.2 | B ± 0.2 | C ± 0.05 | øD ± 0.1 | E ± 0.1 | F ± 0.05 | G ± 0.1 | W ± 0.2 | T ± 0.1 |
| 2.00    | 3.60    | 2.0      | 1.5      | 1.75    | 3.5      | 4.0     | 8.0     | 0.81    |

## PART NUMBERING SYSTEM



## SERIES, SIZE, WATTAGE, VOLTAGE, AND DIMENSIONS



| Series | Case Size | Watts (W) | Voltage (V) (max.) |      | Dimensions (mm) |            |           |           |           |
|--------|-----------|-----------|--------------------|------|-----------------|------------|-----------|-----------|-----------|
|        |           |           | W.V.               | O.V. | L               | W          | C         | D         | T         |
| 290    | 1206      | 1/8       | 200                | 400  | 3.1 ± .15       | 1.55 ± .15 | .45 ± .20 | .45 ± .20 | .55 ± .10 |
| 292    | 0805      | 1/10      | 150                | 300  | 2.0 ± .15       | 1.25 ± .15 | .40 ± .20 | .40 ± .20 | .55 ± .10 |
| 302    | 0603      | 1/10      | 50                 | 100  | 1.6 ± .10       | .80 ± .15  | .30 ± .20 | .30 ± .20 | .45 ± .10 |
| 304    | 0402      | 1/16      | 25                 | 50   | 1.0 ± .10       | .50 ± .05  | .20 ± .10 | .25 ± .10 | .35 ± .05 |





# 1% Thick Film Chip Resistors (RoHS Compliant) CR1-RC Series

## STANDARD STOCKED VALUES (Ω)

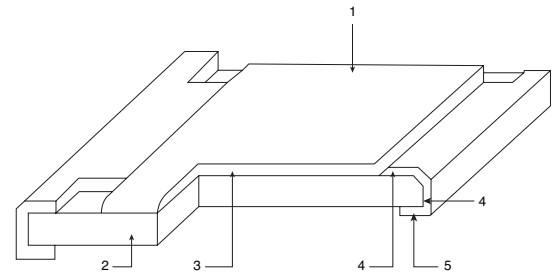
|      |      |      |      |      |     |     |     |       |       |       |       |       |       |       |       |  |  |  |  |  |  |
|------|------|------|------|------|-----|-----|-----|-------|-------|-------|-------|-------|-------|-------|-------|--|--|--|--|--|--|
| 10   | 16.9 | 28.7 | 48.7 | 82.5 | 140 | 237 | 392 | 665   | 1.13K | 1.91K | 3.16K | 5.36K | 9.09K | 15.4K | 26.1K |  |  |  |  |  |  |
| 10.2 | 17.4 | 29.4 | 49.9 | 84.5 | 143 | 243 | 402 | 681   | 1.15K | 1.96K | 3.24K | 5.49K | 9.31K | 15.8K | 26.7K |  |  |  |  |  |  |
| 10.5 | 17.8 | 30.1 | 51.1 | 86.6 | 147 | 249 | 412 | 698   | 1.18K | 2.0K  | 3.32K | 5.62K | 9.53K | 16.2K | 27.4K |  |  |  |  |  |  |
| 10.7 | 18.2 | 30.9 | 52.3 | 88.7 | 150 | 255 | 422 | 715   | 1.21K | 2.05K | 3.4K  | 5.76K | 9.76K | 16.5K | 28K   |  |  |  |  |  |  |
| 11   | 18.7 | 31.6 | 53.6 | 90.9 | 154 | 261 | 432 | 732   | 1.24K | 2.1K  | 3.48K | 5.9K  | 10K   | 16.9K | 28.7K |  |  |  |  |  |  |
| 11.3 | 19.1 | 32.4 | 54.9 | 93.1 | 158 | 267 | 442 | 750   | 1.27K | 2.15K | 3.57K | 6.04K | 10.2K | 17.4K | 29.4K |  |  |  |  |  |  |
| 11.5 | 19.6 | 33.2 | 56.2 | 95.3 | 162 | 274 | 453 | 768   | 1.3K  | 2.21K | 3.65K | 6.19K | 10.5K | 17.8K | 30K   |  |  |  |  |  |  |
| 11.8 | 20   | 34   | 57.6 | 97.6 | 165 | 280 | 464 | 787   | 1.33K | 2.26K | 3.74K | 6.34K | 10.7K | 18.2K | 30.1K |  |  |  |  |  |  |
| 12.1 | 20.5 | 34.8 | 59   | 100  | 169 | 287 | 475 | 806   | 1.37K | 2.32K | 3.83K | 6.49K | 11.K  | 18.7K |       |  |  |  |  |  |  |
| 12.4 | 21   | 35.7 | 60.4 | 102  | 174 | 294 | 487 | 825   | 1.40K | 2.37K | 3.92K | 6.65K | 11.3K | 19.1K |       |  |  |  |  |  |  |
| 12.7 | 21.5 | 36.5 | 61.9 | 105  | 178 | 300 | 499 | 845   | 1.43K | 2.43K | 4.02K | 6.81K | 11.5K | 19.6K |       |  |  |  |  |  |  |
| 13   | 22.1 | 37.4 | 63.4 | 107  | 182 | 301 | 511 | 866   | 1.47K | 2.49K | 4.12K | 6.98K | 11.8K | 20K   |       |  |  |  |  |  |  |
| 13.3 | 22.6 | 38.3 | 64.9 | 110  | 187 | 309 | 523 | 887   | 1.5K  | 2.55K | 4.22K | 7.15K | 12.1K | 20.5K |       |  |  |  |  |  |  |
| 13.7 | 23.2 | 39.2 | 66.5 | 113  | 191 | 316 | 536 | 909   | 1.54K | 2.61K | 4.32K | 7.32K | 12.4K | 21.K  |       |  |  |  |  |  |  |
| 14   | 23.7 | 40.2 | 68.1 | 115  | 196 | 324 | 549 | 931   | 1.58K | 2.67K | 4.42K | 7.5K  | 12.7K | 21.5K |       |  |  |  |  |  |  |
| 14.3 | 24.3 | 41.2 | 69.8 | 118  | 200 | 332 | 562 | 953   | 1.62K | 2.74K | 4.53K | 7.68K | 13K   | 22.1K |       |  |  |  |  |  |  |
| 14.7 | 24.9 | 42.2 | 71.5 | 121  | 205 | 340 | 576 | 976   | 1.65K | 2.8K  | 4.64K | 7.87K | 13.3K | 22.6K |       |  |  |  |  |  |  |
| 15   | 25.5 | 43.2 | 73.2 | 124  | 210 | 348 | 590 | 1.0K  | 1.69K | 2.87K | 4.75K | 8.06K | 13.7K | 23.2K |       |  |  |  |  |  |  |
| 15.4 | 26.1 | 44.2 | 75   | 127  | 215 | 357 | 604 | 1.02K | 1.74K | 2.94K | 4.87K | 8.25K | 14.K  | 23.7K |       |  |  |  |  |  |  |
| 15.8 | 26.7 | 45.3 | 76.8 | 130  | 221 | 365 | 619 | 1.05K | 1.78K | 3.0K  | 4.99K | 8.45K | 14.3K | 24.3K |       |  |  |  |  |  |  |
| 16.2 | 27.4 | 46.4 | 78.7 | 133  | 226 | 374 | 634 | 1.07K | 1.82K | 3.01K | 5.11K | 8.66K | 14.7K | 24.9K |       |  |  |  |  |  |  |
| 16.5 | 28   | 47.5 | 80.6 | 137  | 232 | 383 | 649 | 1.1K  | 1.87K | 3.09K | 5.23K | 8.87K | 15K   | 25.5K |       |  |  |  |  |  |  |

1M

NOTE: RoHS Compliant by Exemption

## CONSTRUCTION

| No. | Part Name   |
|-----|---|
| 1   | Protective coating: Epoxy   |
| 2   | Al <sub>2</sub> O <sub>3</sub> high purity alumina substrate: Al 96fi |
| 3   | Resistive element: metal film   |
| 4   | Termination (Inner): Ag/Pd  |
| 5   | Termination (Between): Ni plating film                                |
| 6   | Termination (Outer): Sn plating film                                  |



## CHARACTERISTICS

| Characteristics                 | Limits   | Test Methods ( JIS C 5201-1 )   |
|---------------------------------|--|---|
| Temperature coefficient         | 1Ω ~ 10Ω ≤ ±400 PPM / °C<br>11Ω ~ 10MΩ ≤ ±200 PPM / °C                       | 5.2 Natural resistance change per temp. degree centigrade.<br>R <sub>2</sub> -R <sub>1</sub><br>————— x10 <sup>6</sup> (PPM/°C)<br>R <sub>1</sub> (t <sub>2</sub> -t <sub>1</sub> )<br>R <sub>1</sub> : Resistance value at room temperature (t <sub>1</sub> )<br>R <sub>2</sub> : Resistance value at room temp.plus 100°C (t <sub>2</sub> ) |
| Short time overload             | Resistance change rate is ± (2.0 % + 0.1Ω) Max.                              | 5.5 Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds.   |
| Insulation resistance           | 1,000M Ω or more   | 5.6 Apply 500V DC between protective coating and termination for 1 minute   |
| Dielectric withstanding voltage | No evidence of flashover mechanical damage, arcing or insulation break down. | 5.7 Apply 500V AC between protective coating and termination for 1 minute   |
| Terminal bending                | ±(1.0% +0.05Ω) Max.  | 6.1.4 Twist of Test Board:<br>Y/X=5/90mm for 10 seconds   |





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## ■ CHARACTERISTICS (Cont.)

| Characteristics       | Limits   | Test Methods ( JIS C 5201-1 )  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|-----------------------|--|--|-----------------------------|-------------|------|---|-----------------------------|---------|---|------------|------------|---|------------------------------|---------|---|------------|------------|
| Temperature cycling   | $\pm (1.0\% + 0.05\Omega)$ Max.  | 7.4 Resistance change after continuous 5 cycles for duty shown below:  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  | <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55°C <math>\pm 3^\circ\text{C}</math></td> <td>30 mins</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> <tr> <td>3</td> <td>+155°C <math>\pm 2^\circ\text{C}</math></td> <td>30 mins</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> </tbody> </table> | Step                        | Temperature | Time | 1 | -55°C $\pm 3^\circ\text{C}$ | 30 mins | 2 | Room temp. | 10~15 mins | 3 | +155°C $\pm 2^\circ\text{C}$ | 30 mins | 4 | Room temp. | 10~15 mins |
|                       |  | Step   | Temperature                 | Time        |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  | 1  | -55°C $\pm 3^\circ\text{C}$ | 30 mins     |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  | 2  | Room temp.                  | 10~15 mins  |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| 3                     | +155°C $\pm 2^\circ\text{C}$   | 30 mins  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| 4                     | Room temp.   | 10~15 mins   |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  |  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  |  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
|                       |  |  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| Load life in humidity | Resistance change rate is $\pm (3.0\% + 0.1\Omega)$ Max.                                   | 7.9 Resistance change after 1,000 hours (1.5 hours "on", 0.5 hour "off") at RCWV in a humidity chamber controlled at 40°C $\pm 2^\circ\text{C}$ and 90 to 95 % relative humidity   |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| Load life             | Resistance change rate is $\pm (3.0\% + 0.1\Omega)$ Max.                                   | 7.10 Permanent resistance change after 1,000 hours operating at RCWV, with duty cycle of ( 1.5 hours "on", 0.5 hour "off" ) at 70°C $\pm 2^\circ\text{C}$ ambient  |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| Soldering Heat        | Electrical characteristics shall be satisfied. Without distinct deformation in appearance. | <u>Solder bath method</u><br>Pre-Heat: 100 to 105°C, 30 $\pm 5$ sec.<br>Temperature: 265 $\pm 3^\circ\text{C}$ , 5 +1/-0 sec<br><br><u>Reflow soldering method</u><br>Peak: 250 +5/-0°C<br>230°C or higher, 30 $\pm 10$ Sec.<br><br><u>Solder iron method</u><br>Bit temperature: 350° $\pm 10^\circ\text{C}$<br>Application time of soldering iron: 3 +1/-0 seconds   |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |
| Solderability         | 95% Coverage min.  | 6.5 Test temperature of solder: 245° $\pm 3^\circ\text{C}$<br>Dipping them solder: 2~3 seconds   |                             |             |      |   |                             |         |   |            |            |   |                              |         |   |            |            |



# Mouser Electronics

Authorized Distributor

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## Xicon:

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