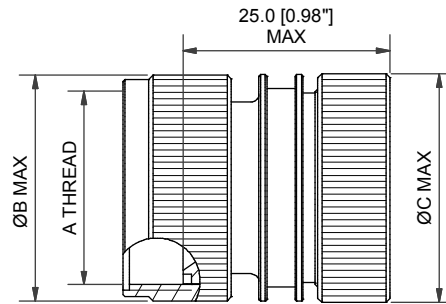
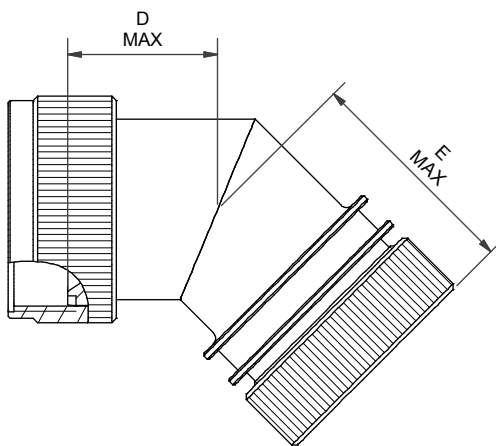
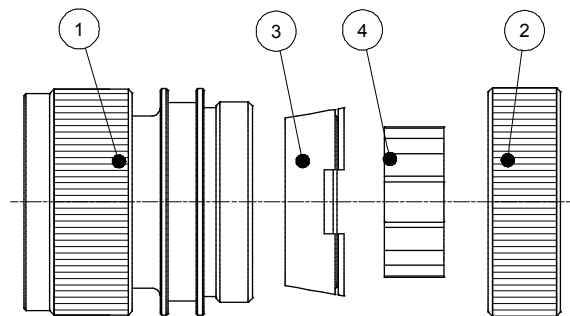


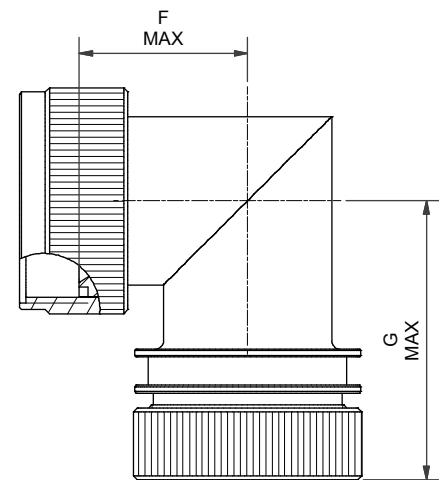
# SPECIFICATION CONTROL DRAWING



STRAIGHT BODY STYLE - 00



45° BODY STYLE - 45



90° BODY STYLE - 90

DRAWN	K.KUTA-WINCZURA	DATE	28/07/2017												
CHECKED		DATE	28/07/2017												
APPROVED	K.SHEPPARD	DATE	30/07/2017												
APPROVED	K.SHEPPARD	DATE	11/12/2017												
<b>REVISIONS</b> <table border="1"> <thead> <tr> <th>LTR</th><th>DESCRIPTION</th><th>DATE</th><th>APPROVED</th></tr> </thead> <tbody> <tr> <td>B</td><td>REVISED PER D060254</td><td>17/08/2006</td><td></td></tr> <tr> <td>C</td><td>REVISED PER ECO-17-017923</td><td>11/12/2017</td><td>K.SHEPPARD</td></tr> </tbody> </table>				LTR	DESCRIPTION	DATE	APPROVED	B	REVISED PER D060254	17/08/2006		C	REVISED PER ECO-17-017923	11/12/2017	K.SHEPPARD
LTR	DESCRIPTION	DATE	APPROVED												
B	REVISED PER D060254	17/08/2006													
C	REVISED PER ECO-17-017923	11/12/2017	K.SHEPPARD												
TE CAGE CODE: 06090 POLAMCO/TE CAGE CODE: U5792															



3RD ANGLE  
PROJECTION  
NOT TO  
SCALE

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN MILLIMETRES  
**GENERAL TOL**  
LINEAR +/-0.25MM  
ANGULAR +/- 1°

**TITLE:**

**HEXASHIELD BACKSHELL FOR CODE 54  
CONNECTORS, PLAIN CLAMPLING NUT**

**ASSY USED ON:**

**SEE APPLICATION NOTE**

TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING  
AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD  
INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

DRAWING NO:  
HEX54-AY-YY-YY-AYY-1-YY

DRG REV: SHT  
C 1



# SPECIFICATION CONTROL DRAWING

## KIT DESCRIPTION




ITEM	DESCRIPTION	MATERIAL
1	BODY ASSEMBLY	ALUMINIUM ALLOY
2	CLAMPING NUT - PLAIN	ALUMINIUM ALLOY
3	CONIC RING	ALUMINIUM ALLOY
4	STAR	ALUMINIUM ALLOY

## TABLE OF DIMENSIONS

Order Number	Shell Size (see overleaf)		A Thread UNF/UNEF-2B	ØB MAX	ØC MAX	D MAX	E MAX	F MAX	G MAX	Ferrule Quantity		
	Type A	Type B								Std.	Opt.1	Opt.2
09	08	N/A	0.5000"-20	16.0 [0.63"]	17.5 [0.69"]	12.5 [0.49"]	25.5 [1.00"]	16.0 [0.63"]	29.0 [1.14"]	1	-	-
11	10	N/A	0.6250"-24	22.0 [0.87"]	21.5 [0.85"]	13.0 [0.51"]	26.0 [1.02"]	17.5 [0.69"]	30.5 [1.20"]	2	-	-
13	12	07	0.7500"-20	25.0 [0.98"]	22.5 [0.89"]	14.0 [0.55"]	26.5 [1.04"]	19.0 [0.75"]	32.0 [1.26"]	3	-	-
15	14	12	0.8750"-20	30.0 [1.18"]	25.5 [1.00"]	14.5 [0.57"]	27.5 [1.08"]	20.5 [0.81"]	33.5 [1.32"]	5	-	-
17	16	19	1.0000"-20	33.0 [1.30"]	28.5 [1.12"]	15.0 [0.59"]	28.0 [1.10"]	22.0 [0.87"]	35.0 [1.38"]	6	7	-
19	18	27	1.0625"-18	37.0 [1.46"]	31.5 [1.24"]	15.5 [0.61"]	28.5 [1.12"]	23.5 [0.93"]	36.5 [1.44"]	7	-	-
21	20	37	1.1875"-18	38.0 [1.50"]	35.0 [1.38"]	16.5 [0.65"]	29.0 [1.14"]	25.5 [1.00"]	38.5 [1.52"]	9	11	-
23	22	N/A	1.3125"-18	41.0 [1.61"]	38.0 [1.50"]	17.0 [0.67"]	30.0 [1.18"]	27.0 [1.06"]	40.0 [1.57"]	10	13	-
25	24	N/A	1.4375"-18	46.0 [1.81"]	41.0 [1.61"]	18.0 [0.71"]	31.0 [1.22"]	28.5 [1.12"]	41.5 [1.63"]	12	17	-
61	N/A	61	1.5000"-18	42.0 [1.65"]	41.0 [1.61"]	18.0 [0.71"]	31.0 [1.22"]	31.0 [1.22"]	41.5 [1.63"]	12	17	18

## PART NUMBERING

**HEX54-AC-00-21-A9-1-DS**  
 SERIES \_\_\_\_\_  
 CONNECTOR INTERFACE \_\_\_\_\_  
 MATERIAL \_\_\_\_\_  
     A - ALUMINIUM ALLOY  
 FINISH \_\_\_\_\_  
     C - ELECTROLESS NICKEL TO MIL-C-26074  
     B - CADMIUM OLIVE DRAB OVER  
         ELECTROLESS NICKEL TO QQ-P416  
 BODY STYLE \_\_\_\_\_  
     00 = STRAIGHT  
     45 = 45°  
     90 = 90°  
 ORDER NUMBER \_\_\_\_\_  
 FERRULE QUANTITY CODE \_\_\_\_\_  
 BACK END OPTION \_\_\_\_\_  
     1 - PLAIN CLAMPING NUT  
 STAR STYLE \_\_\_\_\_  
     DS - DRILLED STAR (SEE NOTE 2)  
     OMIT FOR PLAIN STAR

DRAWN	K.KUTA-WINCZURA	DATE	28/07/2017	 3RD ANGLE PROJECTION NOT TO SCALE  UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES <b>GENERAL TOL</b> LINEAR +/-0.25MM ANGULAR +/- 1°	TITLE:  HEXASHIELD BACKSHELL FOR CODE 54 CONNECTORS, PLAIN CLAMPLING NUT	 Polamco  
CHECKED		28/07/2017				
APPROVED	K.SHEPPARD	30/07/2017				
APPROVED	K.SHEPPARD	11/12/2017				
REVISIONS					ASSY USED ON:  	

# SPECIFICATION CONTROL DRAWING

## APPLICATION:

- These adaptors are designed to be mounted on the following connectors:

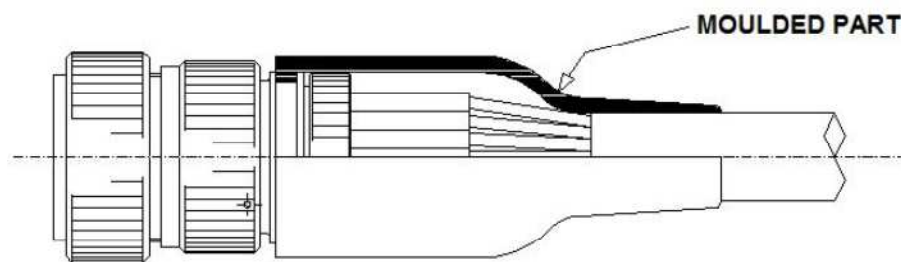
MIL-C-26482 Series II  
MIL-C-83723 Series I and III  
MIL-C-5015  
HE312

Shell Size Type A

MIL-C-81703 Series III  
HE312  
DBAD

Shell Size Type B

- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed primarily for open wire bundle installation but are also designed to accept Raychem heat shrink moulded parts where strain relief is required - see illustration.



- Use in conjunction with the ferrules HET-A-0XX, which are purchased separately. Refer to HET-A-0XX S.C.D. for relevant selection details.

## INSTALLATION:

- See Installation Procedure RPIP-696-04.

## PACKAGING:

- All components are supplied in a plastic bag.

DRAWN	K.KUTA-WINCZURA	DATE	28/07/2017
CHECKED		DATE	28/07/2017
APPROVED	K.SHEPPARD	DATE	30/07/2017
APPROVED	K.SHEPPARD	DATE	11/12/2017
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
B	REVISED PER D060254	17/08/2006	
C	REVISED PER ECO-17-017923	11/12/2017	K.SHEPPARD
TE CAGE CODE: 06090 POLAMCO/TE CAGE CODE: U5792			



3RD ANGLE  
PROJECTION  
NOT TO  
SCALE

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN MILLIMETRES  
GENERAL TOL  
LINEAR  $\pm 0.25\text{MM}$   
ANGULAR  $\pm 1^\circ$

### TITLE:

HEXASHIELD BACKSHELL FOR CODE 54  
CONNECTORS, PLAIN CLAMPLING NUT

### ASSY USED ON:

SEE APPLICATION NOTE

TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING  
AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD  
INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

DRAWING NO:  
HEX54-AY-YY-YY-AYY-1-YY

DRG REV:  
C

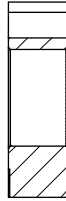
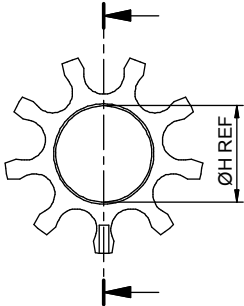
SHT  
3



# SPECIFICATION CONTROL DRAWING

## NOTES!

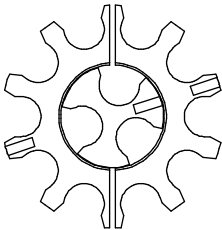
- Item 4 - Star - is **not** supplied with Hexashield Order Number 09.
- The DS option, illustrated below, is for a Drilled Star, which is available on sizes 15 to 61 when the standard ferrule quantity is selected, and sizes 25 and 61 when the optional ferrule quantity is selected. This option is to allow unshielded wires to pass through the assembly.



STAR SIZE	15	17	19	21	23	25 (Std.)	25 (Opt.1)	61 (Std.)	61 (Opt.1)	61 (Opt.2)
ØH REF	3.0 [0.12"]	6.0 [0.24"]	9.0 [0.35"]	12.0 [0.47"]	15.0 [0.59"]	18.0 [0.71"]	3.0 [0.12"]	18.0 [0.71"]	3.0 [0.12"]	6.0 [0.24"]




- Where the ferrule quantities required are standard, the item 4 - Star - is also standard.  
If the optional quantity is selected, then 2 items 4 will be supplied - one "split" and the other one standard.  
See below for illustration.

"SPLIT" STAR



EXAMPLE: FERRULE QUANTITY CODE -A13  
-A13 = -A10 SPLIT RING STAR + -A3 STANDARD STAR

- Assembly is to be permanently marked with Code Identity Number and Part Number.  
(e.g. 06090 HEX54-AB-00-21-A9-1)

<b>DRAWN</b> K.KUTA-WINCZURA	<b>DATE</b> 28/07/2017	 3RD ANGLE PROJECTION NOT TO SCALE	<b>TITLE:</b> <b>HEXASHIELD BACKSHELL FOR CODE 54 CONNECTORS, PLAIN CLAMPLING NUT</b>	 <b>Polamco</b>  <b>TE</b> connectivity		
<b>CHECKED</b>	28/07/2017					
<b>APPROVED</b> K.SHEPPARD	30/07/2017					
<b>APPROVED</b> K.SHEPPARD	11/12/2017					
<b>REVISIONS</b>			<b>ASSY USED ON:</b>  <b>SEE APPLICATION NOTE</b>			
<b>LTR</b>	<b>DESCRIPTION</b>	<b>DATE</b>			<b>APPROVED</b>	
<b>B</b>	REVISED PER D060254	17/08/2006				
<b>C</b>	REVISED PER ECO-17-017923	11/12/2017			K.SHEPPARD	
TE CAGE CODE: 06090 POLAMCO/TE CAGE CODE: U5792			TE CONNECTIVITY - POLAMCO LTD RESERVES THE RIGHT TO AMEND THIS DRAWING AND THE INFORMATION SET FORTH HEREON AT ANY TIME. USERS SHOULD INDEPENDENTLY EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	DRAWING NO: HEX54-AY-YY-YY-YYY-1-YY	DRG REV: C	SHT 4

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