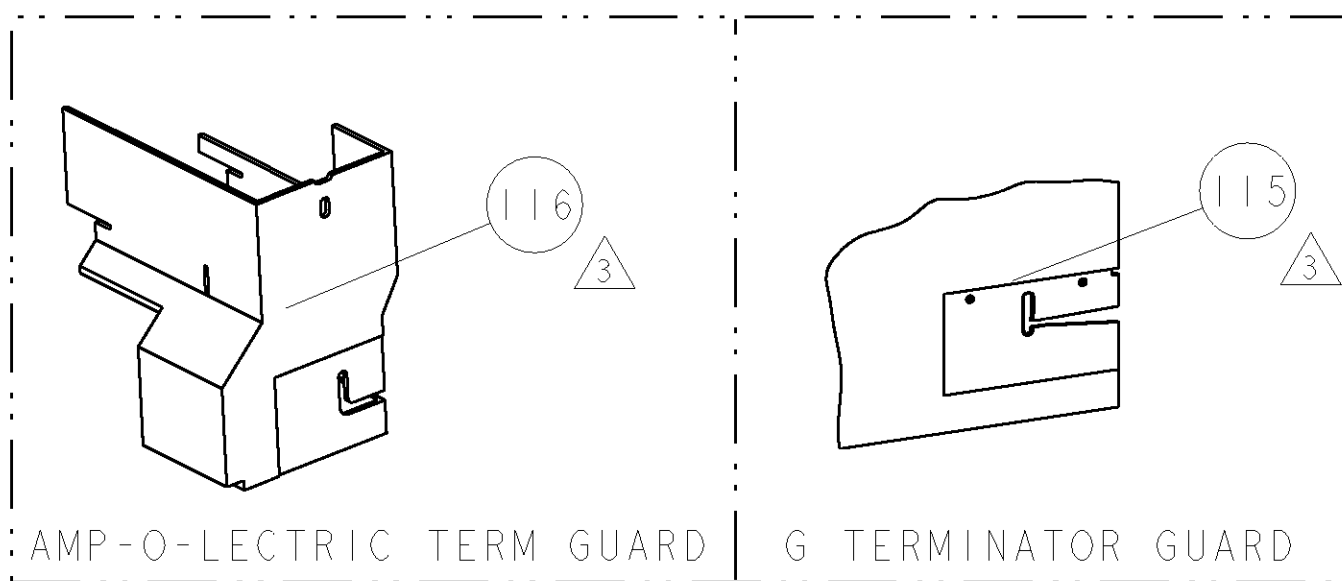


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855067-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855067-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855067-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855067-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855067-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



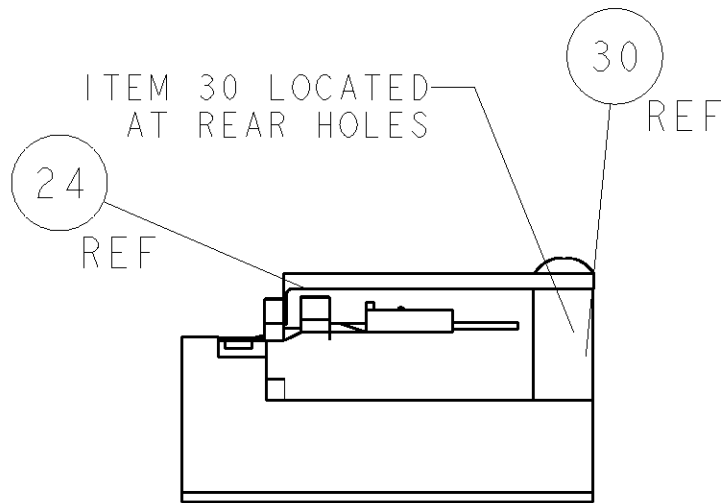
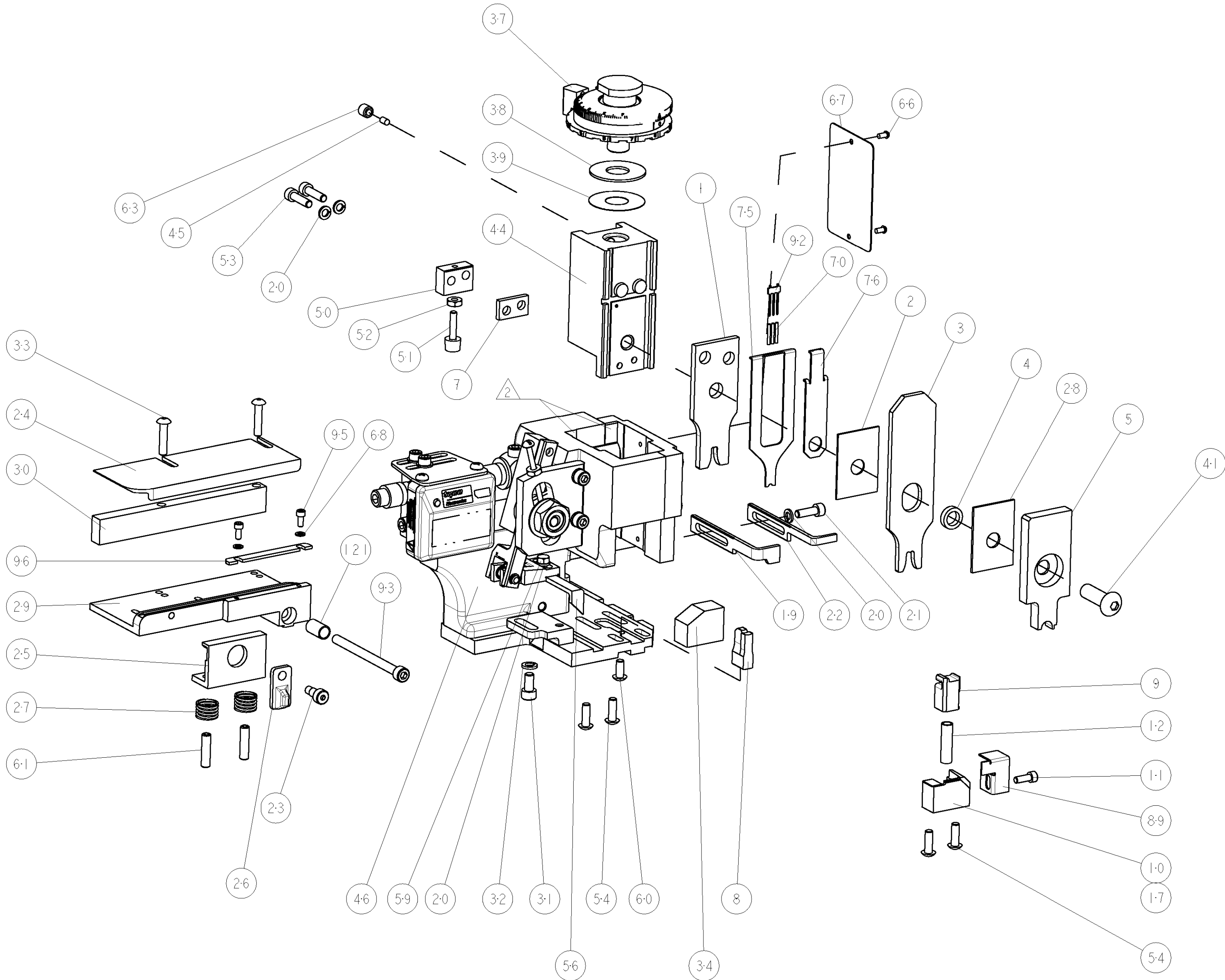
TERMINAL NAME: Male Metri-Pack 480					
AMP PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949003	12033820				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	C5	2.30±0.05mm[.091±.002]	5 mm2	
-	-	D9	2.05±0.05mm[.081±.002]	3 mm2	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.56mm[.140]	F	5-3 mm2
-	-	INSUL	5.08mm[.200]	F	∅3.49-5.24mm
WIRE STRIP LENGTH 5.2 - 6.0mm		TERM APPL SPEC NONE	FEED 15.88mm	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	26APR2006	RK	TE

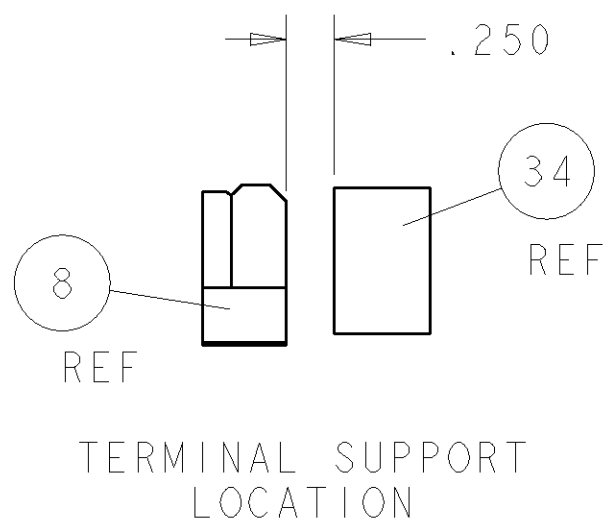
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	121
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	693855-2	FRONT STRIP GUIDE	96
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	93
-	1	1	1	1	-	1424350-1	HOLDER, PIN	92
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	76
-	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE	75
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-8	RAM	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-1	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633087-1	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-	454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633115-6	ANVIL, COMBINATION .140	8
-	1	1	1	1	-	240641-7	SPACER	7
-	1	1	1	1	-	1-455889-7	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1213077-2	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456411-8	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		OSAPR2006		Tyco Electronics	
INCHES		9 PLC ±.01		R. KNEPPER		26APR2006		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		T. ELBIN		26APR2006		NAME	
3 PLC ±.001		4 PLC ±.0001		T. BENCHOFF		26APR2006		PRODUCT SPEC	
MATERIAL		FINISH		APVD		26APR2006		APPLICATION SPEC	
WEIGHT		CAGE CODE		DRAWING NO		RESTRICTED TO		SIZE	
CUSTOMER DRAWING		SCALE		3:5		SHEET		OF	
A		00779		C=1855067		REV		A	

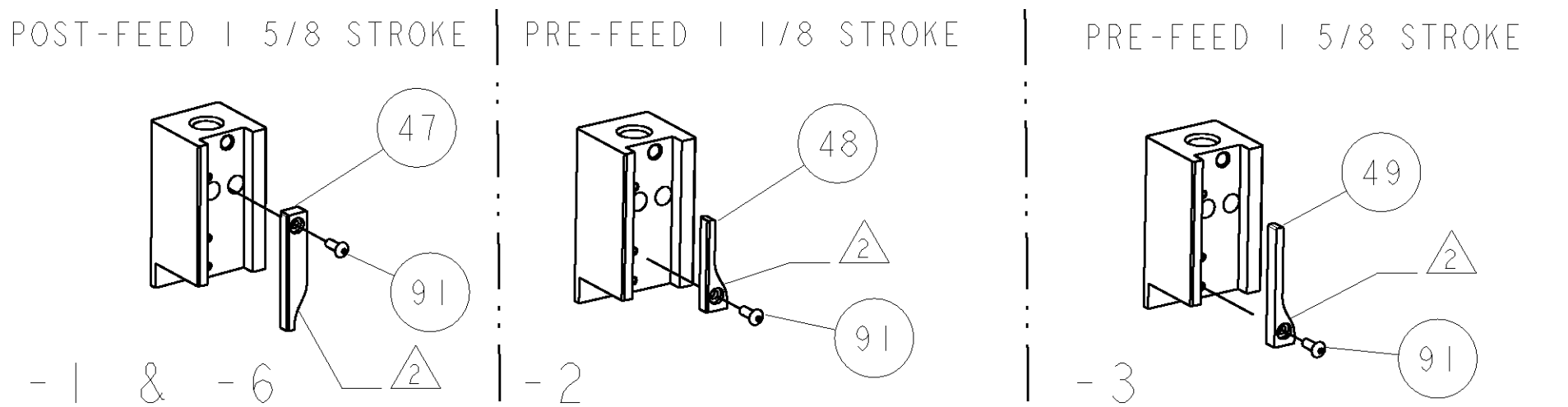
CUSTOMER VIEWABLE ASSEMBLY



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



*WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Mouser Electronics

Authorized Distributor

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