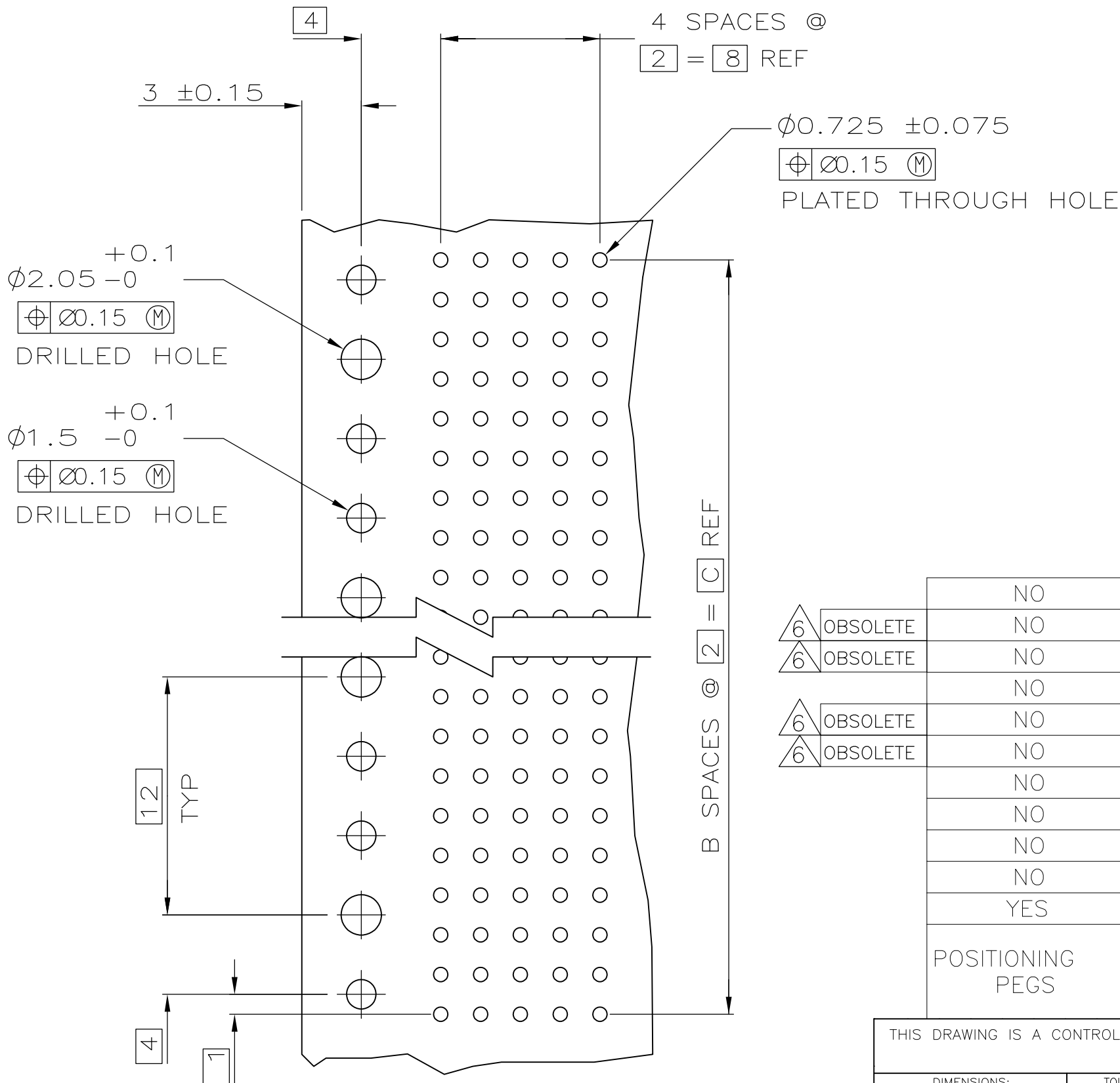
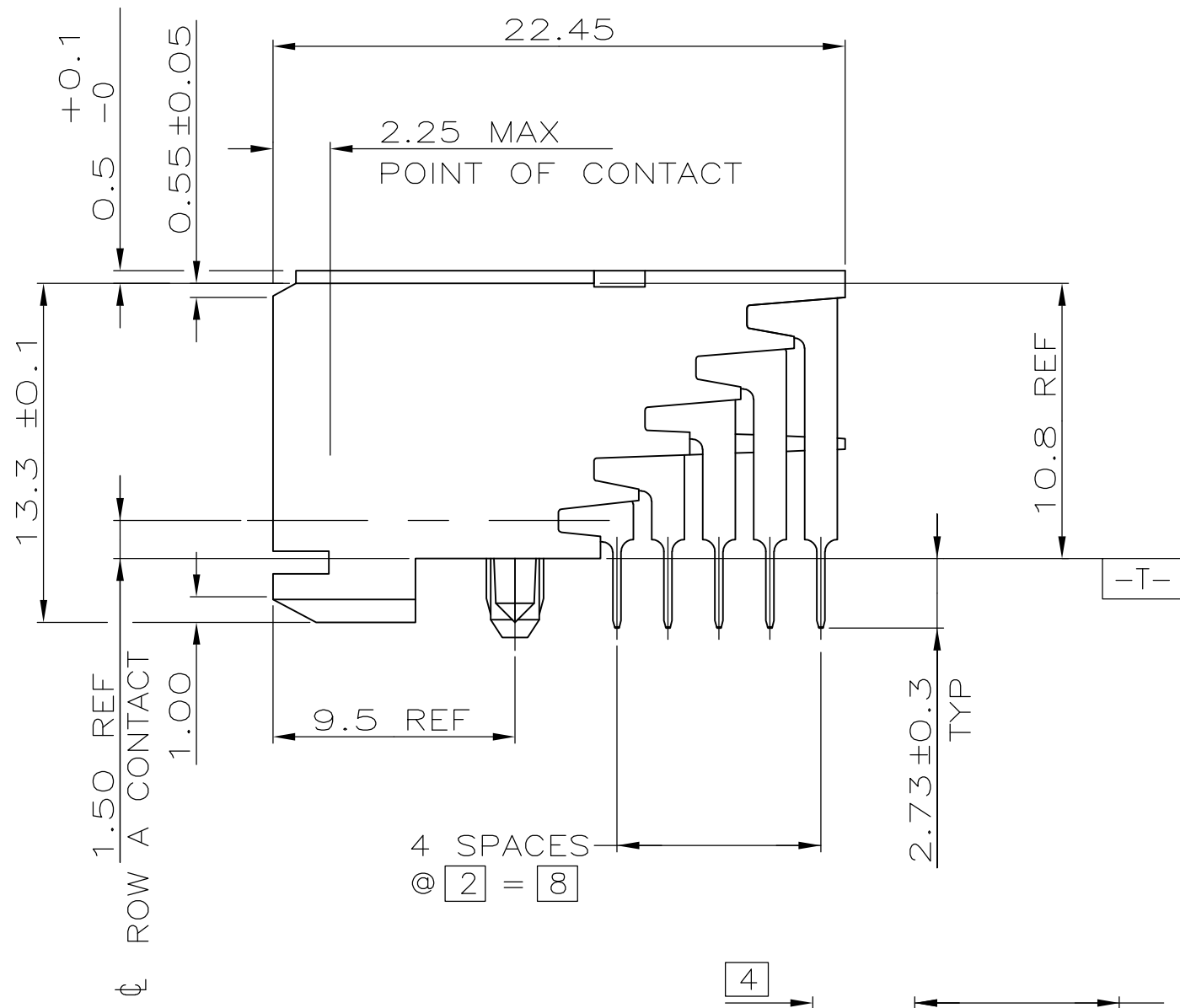
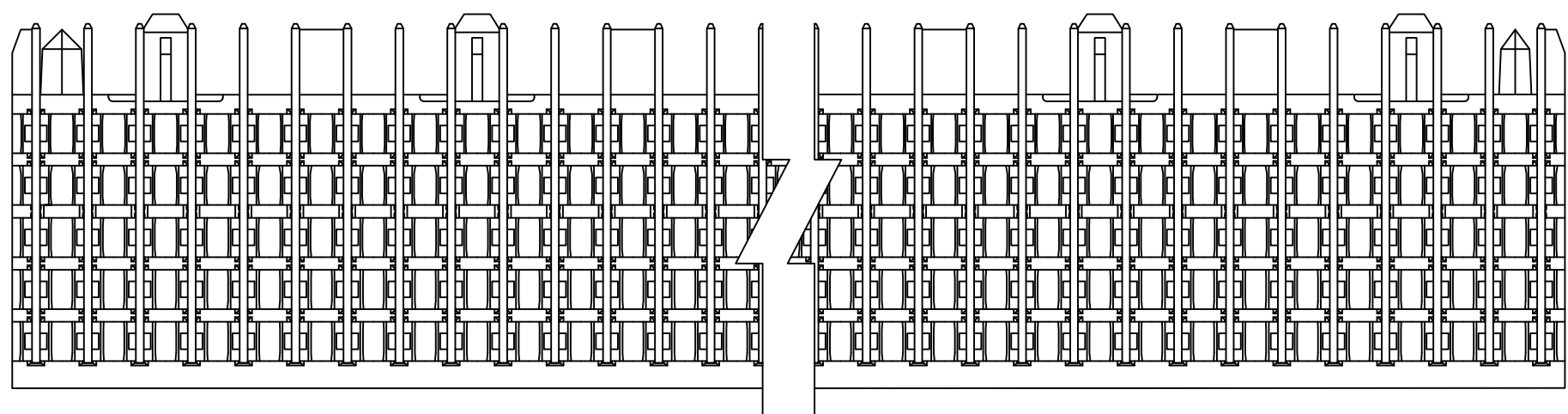
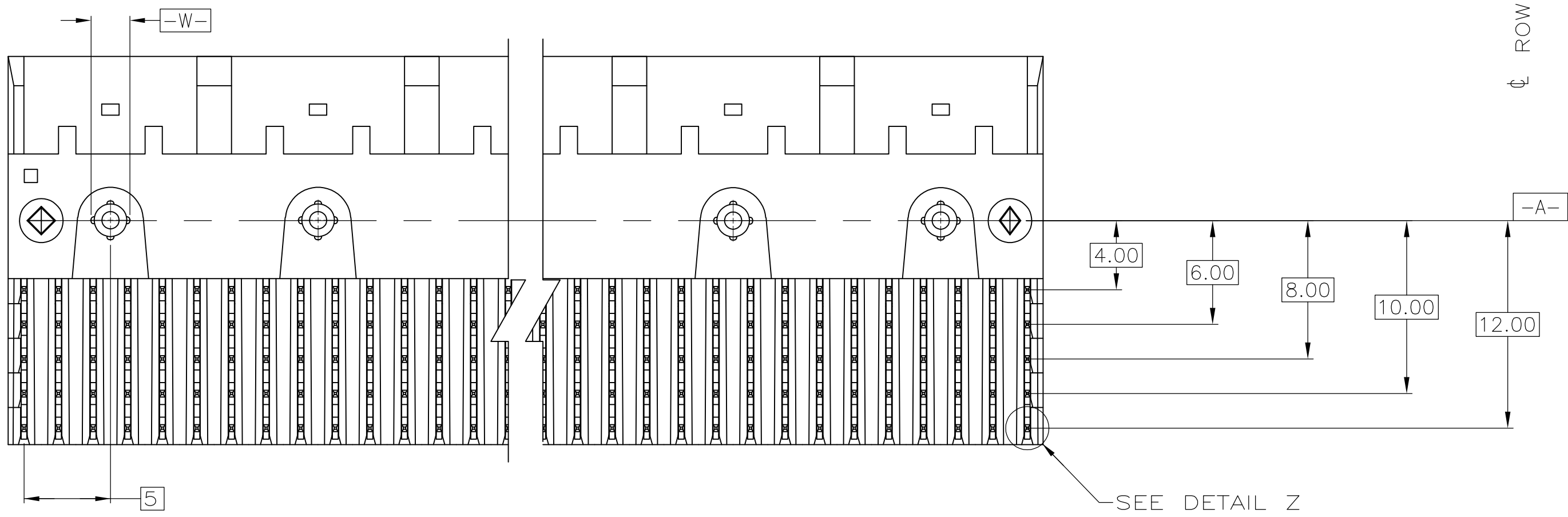
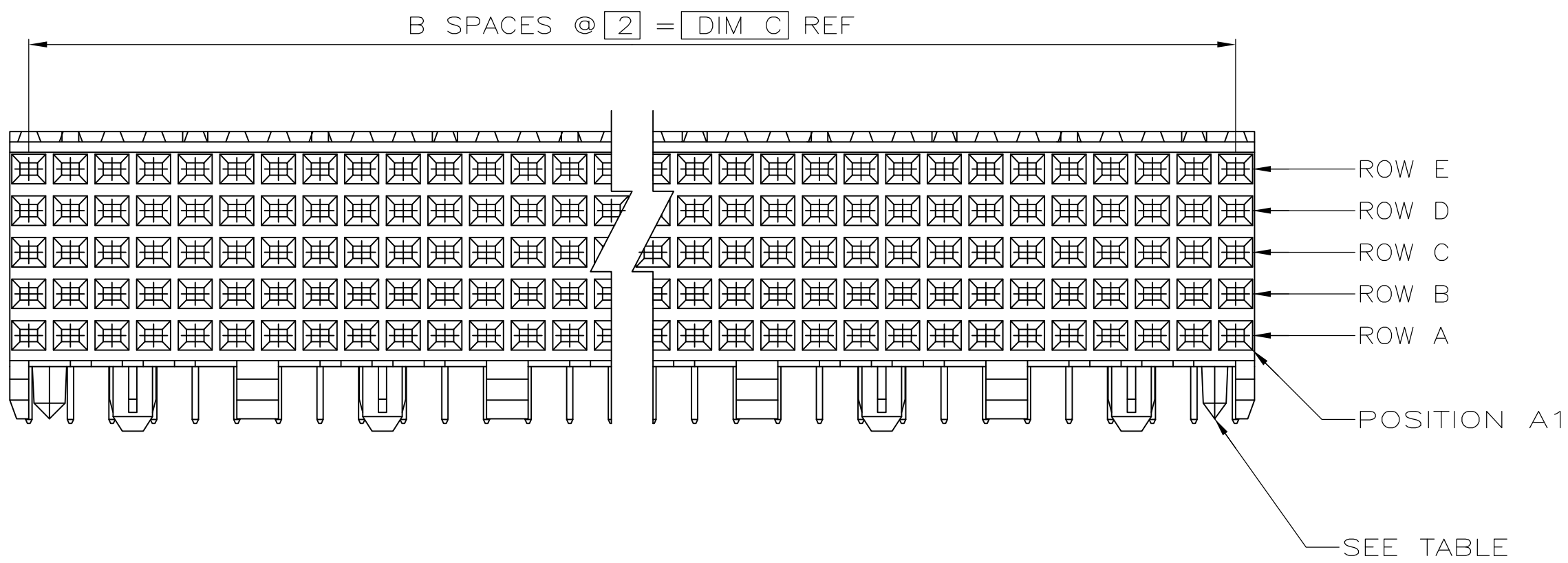
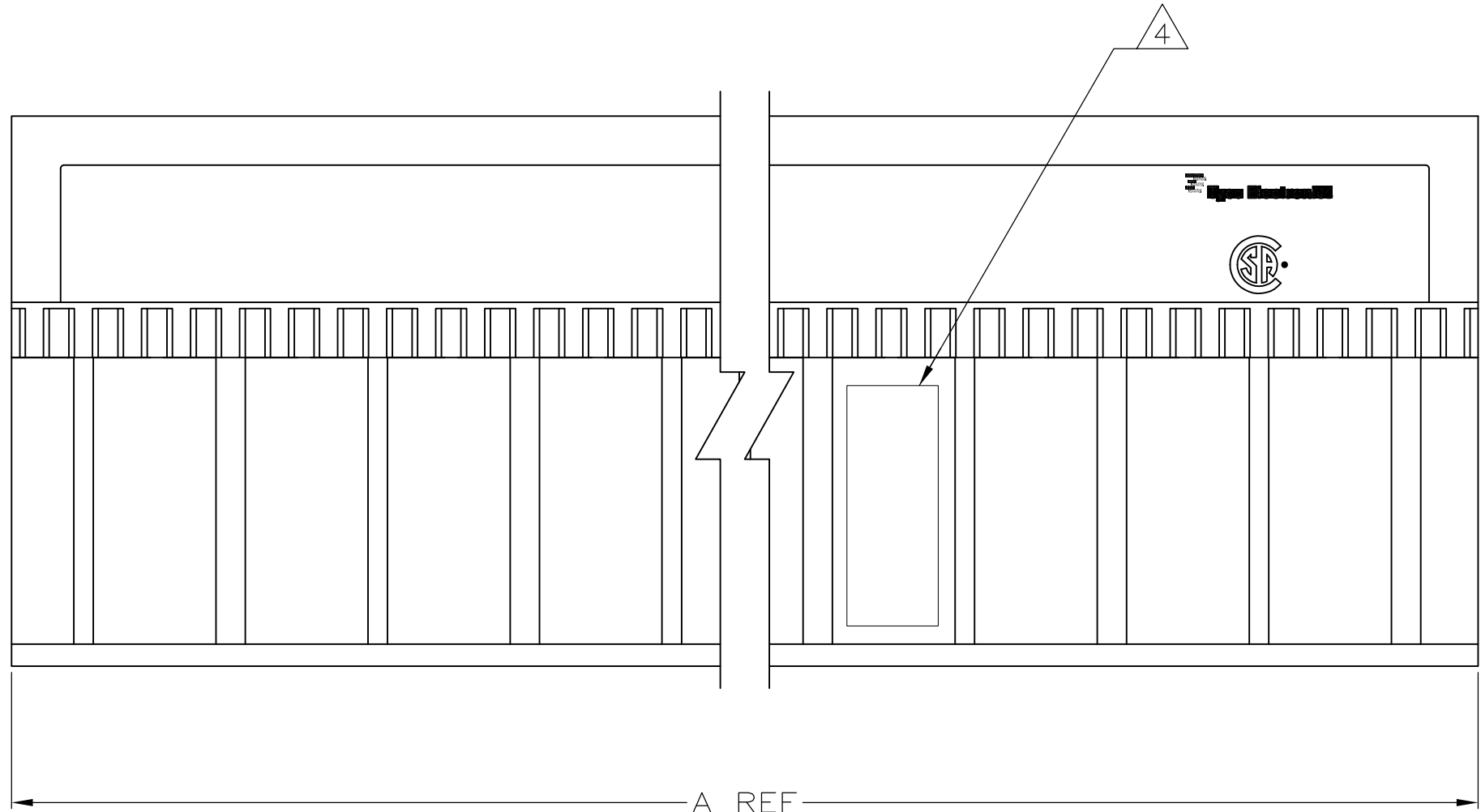
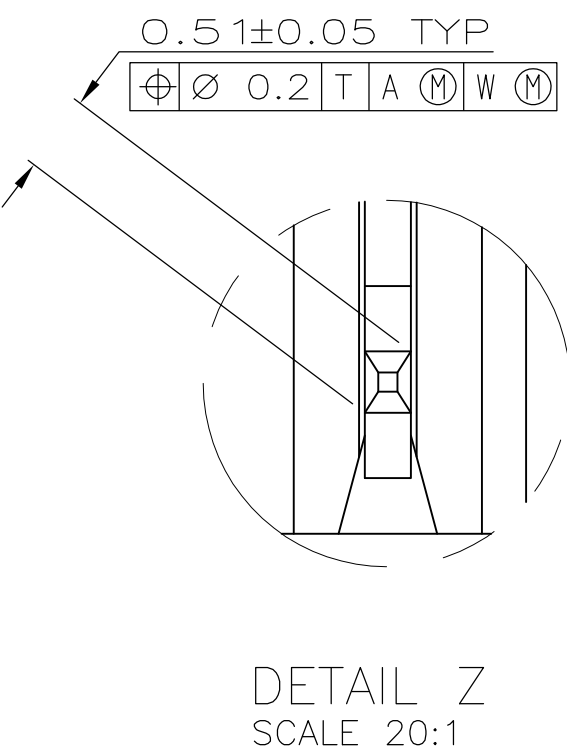


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
AD	00	M1		REVISED PER ECO-08-009053	16APR08	DH AS
		M2		REVISED PER ECO-09-021826	07JAN10	KK AEG

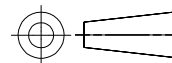


RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR-BRONZE.
- 3 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS
0.00381 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- 4 PART MARKING LOCATED APPROXIMATELY AS SHOWN.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



	NO	130	65	131.88		330	1-223004-1	
	OBSOLETE	NO	118	59	119.88		300	1-223004-0
	OBSOLETE	NO	106	53	107.88		270	223004-9
	NO	94	47	95.88		240	223004-8	
	OBSOLETE	NO	82	41	83.88		210	223004-7
	OBSOLETE	NO	70	35	71.88		180	223004-6
	NO	58	29	59.88		150	223004-5	
	NO	46	23	47.88		120	223004-4	
	NO	34	17	35.88		90	223004-3	
	NO	22	11	23.88		60	223004-2	
	YES	10	3	11.88		30	223004-1	
POSITIONING PEGS		C	B	A	FINISH	NO OF SIGNAL POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. BUCHHEISTER 07/FEB/96	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm		CHK D. BAECHTLE 08/FEB/96	NAME	
 TOLERANCES UNLESS OTHERWISE SPECIFIED: 0.00127 MIN NICKEL 1.00025 MIN TIN-LEAD OVER UNDERPLATE 3.00076 MIN TIN-LEAD OVER UNDERPLATE 4.00101 MIN TIN-LEAD OVER UNDERPLATE ANGLES ±				

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