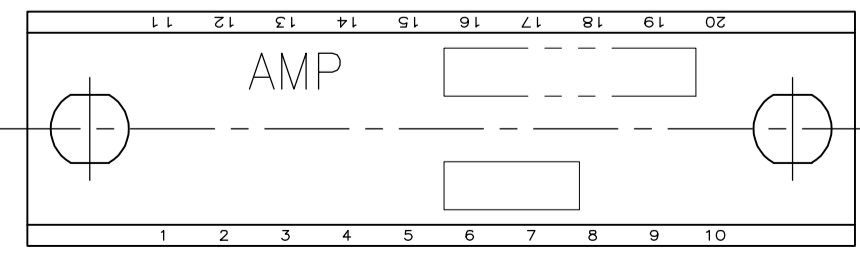


- ▲ AMP BLOCK ASSEMBLY PART NUMBER, "AMP", & DATE CODE ARE STAMPED ON FRONT FACE UNLESS OTHERWISE SPECIFIED IN TABLE.
- A. IF STAMPING OF A CUSTOMER PART NUMBER IS SPECIFIED IN TABLE AMP BLOCK ASSEMBLY PART NUMBER IS OMITTED.
- B. ALL CHARACTERS ARE 13±.02 [3.30±.51] HIGH UNLESS OTHERWISE SPECIFIED.
- C. COLOR OF ALL STAMPED CHARACTERS TO BE BLACK ON NATURAL & YELLOW COLORED BLOCKS, WHITE ON ALL OTHER COLORED BLOCKS.
- ▲ RECESSES TO BE .12±.02 [3.04±.51] ROUND OR SQUARE AROUND SINGLE INSERTS.
- ▲ RECESSES TO BE .12±.02 [3.04±.51] WIDE AND ELONGATED FOR GROUPS OF COMMON INSERTS.
- ▲ NUMBERS 1 THRU 10 ON Ø OF RECEPTACLES TO BE 16 THRU 20 ON Ø OF EACH PAIR OF RECEPTACLES.
- ▲ RECEPTACLE NUMBERS 1 THRU 10 TO BE 1 THRU 20 AS SHOWN:
- ▲ NUMBERS 1 THRU 10 ON Ø OF RECEPTACLES TO BE 1 THRU 5 ON Ø OF EACH PAIR OF RECEPTACLES.
- ▲ 10 NUMBERS 1 THRU 10 ON Ø OF RECEPTACLES TO BE 6 THRU 10 ON Ø OF EACH PAIR OF RECEPTACLES.
- ▲ 11 NUMBERS 1 THRU 10 ON Ø OF RECEPTACLES TO BE 11 THRU 15 ON Ø OF EACH PAIR OF RECEPTACLES.



STAMPING	ARRANGEMENT	PLATING	COLOR	PART NO
▲ 1	ALL COMMON	GOLD	NATURAL	583571-2
▲ 8	3 COMMON 1-3,4-6, 2 COMMON 7-8,9-10	GOLD	NATURAL	3-582408-9
▲ 1	3 COMMON 1-3,4-6,2 COMMON 7-8,9-10	GOLD	RED	3-582408-2
▲ 1	2 COMMON 1-2,3-4, SINGLE 5,6,7,8,9,10	TIN	NATURAL	1-582305-9
▲ 1	3 COMMON 1-3,4-6,7-9, SINGLE 1	GOLD	NATURAL	3-582138-9
▲ 1	2 COMMON 1-2, 3-4, 5-6, 4 COMMON 7-10	GOLD	NATURAL	582009-9
▲ 1	5 COMMON 1-5,6-10	TIN	NATURAL	581952-9
▲ 1	5 COMMON 1-5,6-10	GOLD	NATURAL	581950-9
▲ 1	5 COMMON 1-5,6-10	GOLD	GRAY	581950-8
▲ 1	5 COMMON 1-5,6-10	GOLD	VIOLET	581950-7
▲ 1	5 COMMON 1-5,6-10	GOLD	BLUE	581950-6
▲ 1	5 COMMON 1-5,6-10	GOLD	ORANGE	581950-3
▲ 1	5 COMMON 1-5,6-10	GOLD	RED	581950-2
▲ 1	ALL COMMON 1-10	TIN	NATURAL	581948-9
▲ 1	ALL SINGLE	GOLD	BLACK	581424-8
▲ 1	ALL SINGLE	GOLD	GREEN	581424-5
▲ 1	ALL SINGLE	GOLD	YELLOW	581424-4
▲ 1	ALL SINGLE	GOLD	RED	581424-2
▲ 1	ALL SINGLE	GOLD	NATURAL	581424-0
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	GOLD	BLACK	581358-9
▲ 1 & CUST NO 1942441-6	ALL COMMON 1-10	GOLD	GRAY	4-480112-1
▲ 1	ALL COMMON 1-10	GOLD	NATURAL	480112-9
▲ 1	ALL COMMON 1-10	GOLD	GRAY	480112-8
▲ 1	ALL COMMON 1-10	GOLD	GREEN	480112-5
▲ 1	ALL COMMON 1-10	GOLD	RED	480112-2
▲ 1	ALL COMMON 1-10	GOLD	BLACK	480112-0
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	TIN	NATURAL	1-480064-0
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	TIN	NATURAL	480064-9
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	TIN	NATURAL	480064-8
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	TIN	NATURAL	480064-7
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	GOLD	NATURAL	480064-6
▲ 1	2 COMMON 1-2,3-4,5-6,7-8,9-10	TIN	NATURAL	480064-4
▲ 1	ALL SINGLE	GOLD	NATURAL	480064-3
▲ 1	ALL SINGLE	TIN	NATURAL	480064-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES [mm]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± -
2 PLC	± .02 [50]
3 PLC	± .010 [25]
4 PLC	± -
ANGLES	± -

MATERIAL: BLOCK - NYLON

FINISH: SEE TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIN: T. THOMPSON 4-29-94

CHK: A. SHARPE 04-06-94

APVD: A. SHARPE

NAME: CONNECTOR BLOCK ASSEMBLY, TAPER, 53 SERIES, 10 CAVITY

PRODUCT SPEC: 108-7053

APPLICATION SPEC: 108-7054

SIZE: A1

WEIGHT: APPROX. 8 GRAMS

CAGE CODE: 00779

DRAWING NO: 480064

RESTRICTED TO: -

CUSTOMER DRAWING

SCALE: 2:1

SHEET: 1 OF 1

REV: CA

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