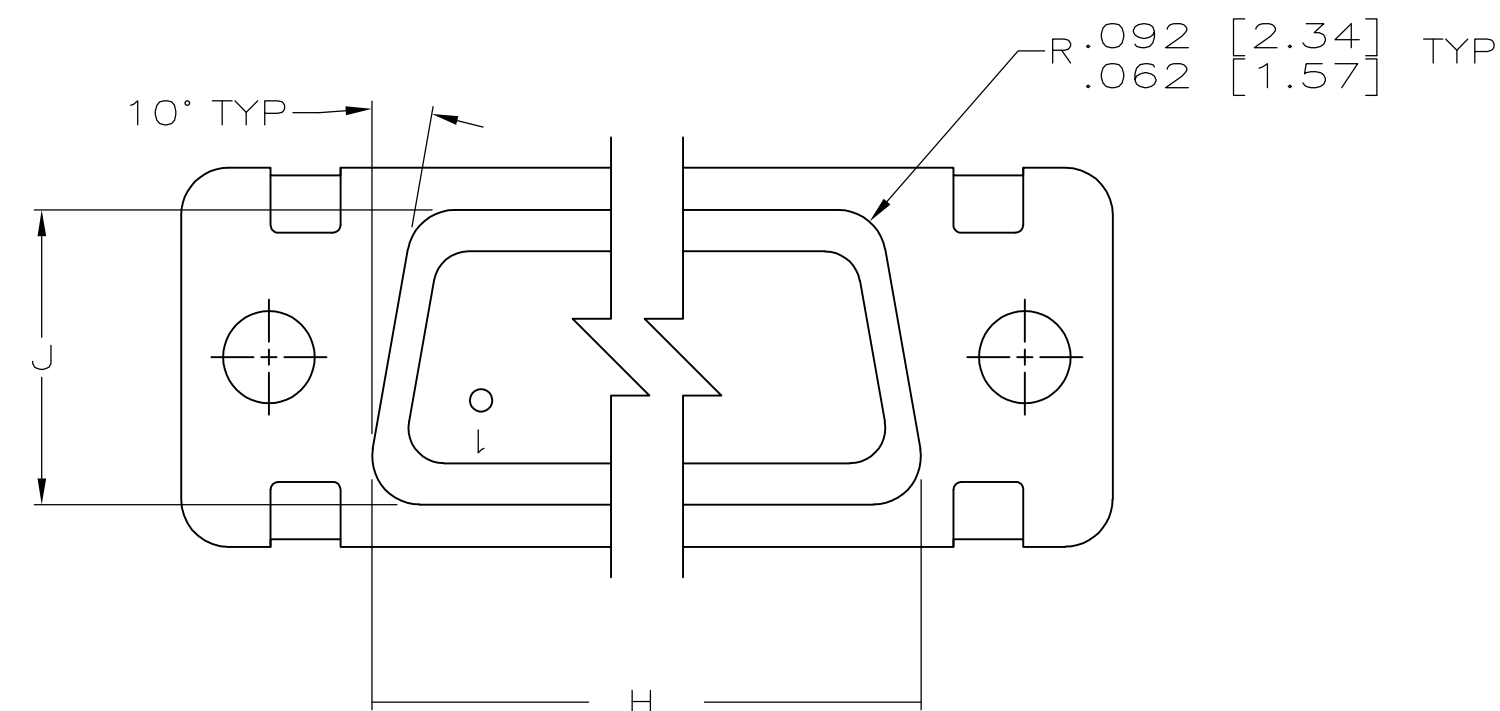
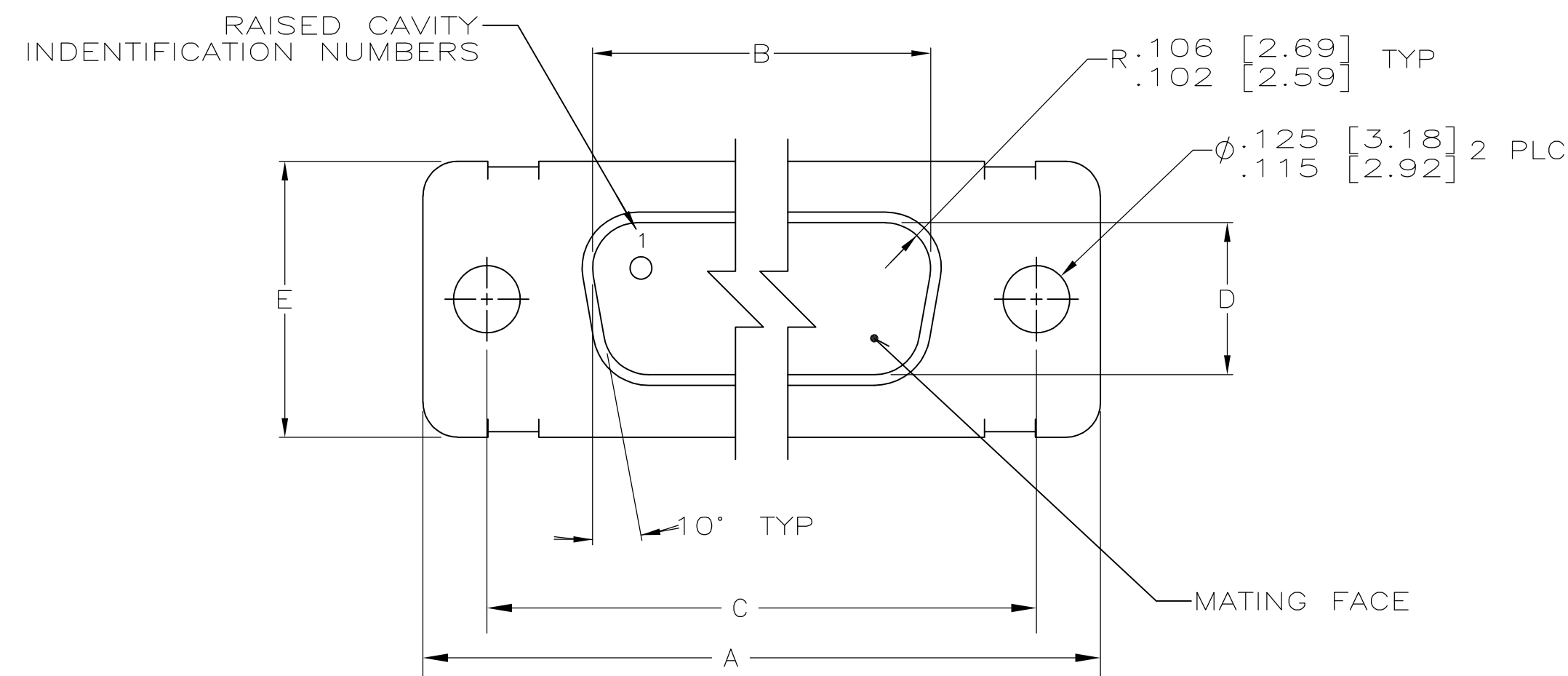
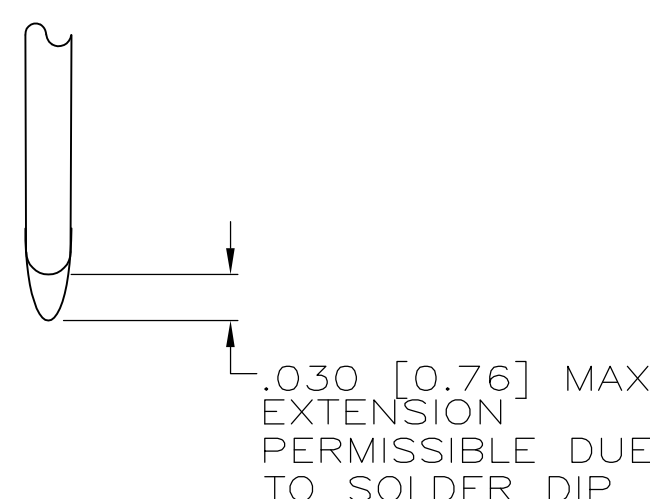
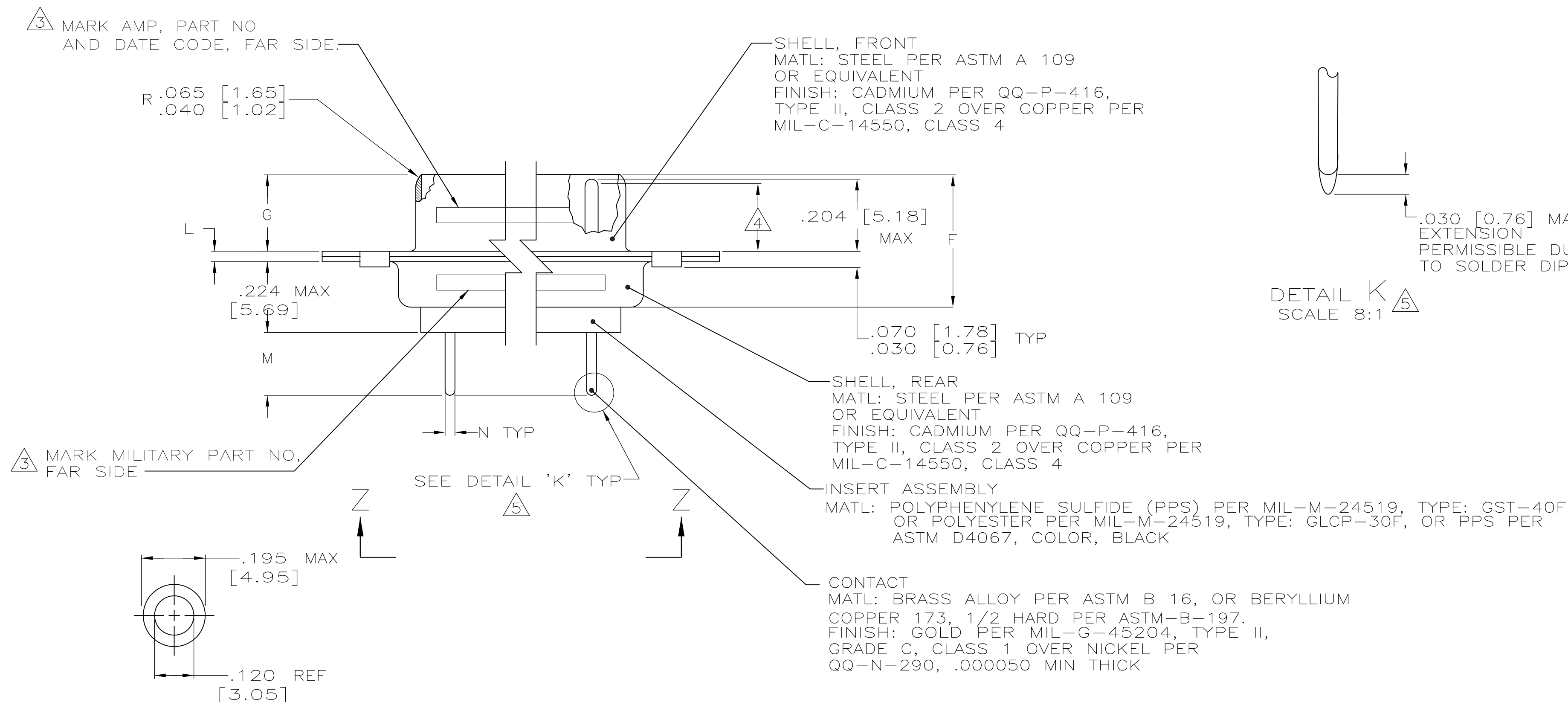




VIEW Z-Z



DETAIL K 
SCALE 8:1

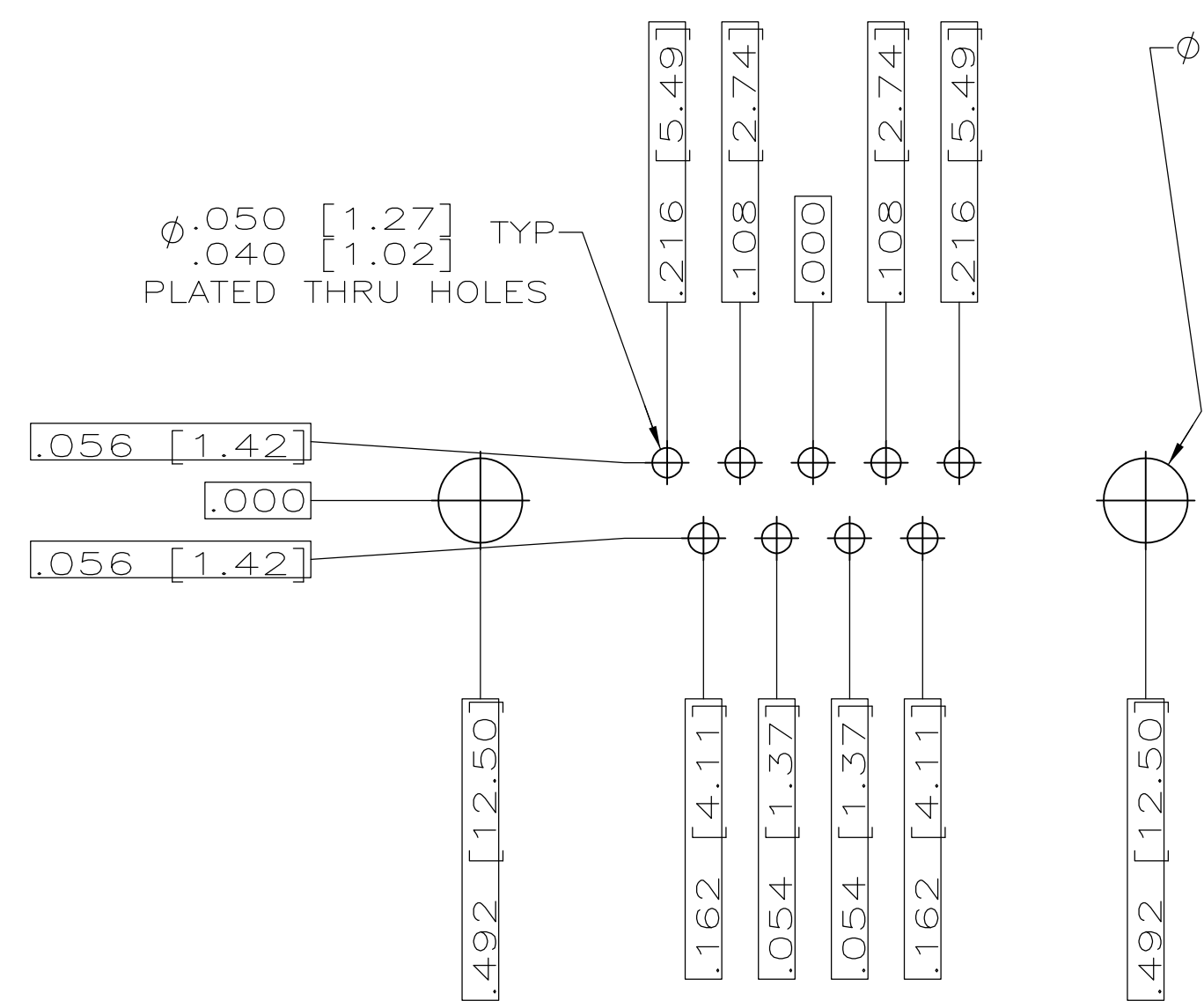
- ① SEE SHEET 2 FOR RECOMMENDED P.C. BOARD LAYOUT. TRUE POSITION TOLERANCE FOR P.C. BOARD LAYOUT IS .010 [0.25] AT MAX MATERIAL CONDITION. SUGGESTED BOARD THICKNESS IS .094 [2.39]
- ② THE CONNECTORS DESCRIBED IN THIS DOCUMENT MEET THE REQUIREMENTS OF MIL-C-24308 AND MATE WITH ANY RECEPTACLE CONNECTOR WITH SAME INSERT ARRANGEMENT.
- ③ MARK WITH .047 [1.19]—.062 [1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. IF THE REAR SHELL IS TOO SMALL FOR THE ENTIRE MILITARY PART NUMBER, MARKING SHALL BE LOCATED AS FOLLOWS:
- A. "M24308" ON FRONT SHELL, FAR SIDE.
 - B. SLASH SHEET AND DASH NUMBER ON REAR SHELL, FAR SIDE.
 - C. "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
 - D. PART NUMBER ON REAR SHELL, NEAR SIDE.
- IF THE FRONT SHELL IS TOO SMALL FOR "AMP", PART NUMBER AND DATE CODE, THEN SPLIT AS FOLLOWS:
- A. PART NUMBER ON REAR SHELL, NEAR SIDE.
 - B. "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
 - C. MILITARY PART NUMBER ON REAR SHELL, FAR SIDE.

4. REQUIREMENT FOR FULL PIN DIAMETER EXTENSION:
.159 [4.04] MIN, SHELL SIZES 1 AND 2.
.150 [3.81] MIN, SHELL SIZES 3, 4, AND 5.
5. SOLDER DIP PER MIL-STD-2000 COMPOSITION Sn63 CONFORMING TO QQ-S-571. COVERAGE SHALL BE COMPLETE TO A DISTANCE .020 [0.51] MAX FROM INSERT ASSEMBLY.
6. THE SOLDER DIP PROCESS IS PERFORMED SUBSEQUENT TO THE COMPLETION OF PRODUCTION OF THE MILITARY QUALIFIED CONNECTOR. DIMENSIONS APPLY PRIOR TO SOLDER DIPPING.
7. SPACERS (QTY 2) ARE SUPPLIED WITH CONNECTORS (NOT ATTACHED TO THE CONNECTOR).
8. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
9. THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH APPLICABLE STANDARDS LISTED IN MIL-STD-100.

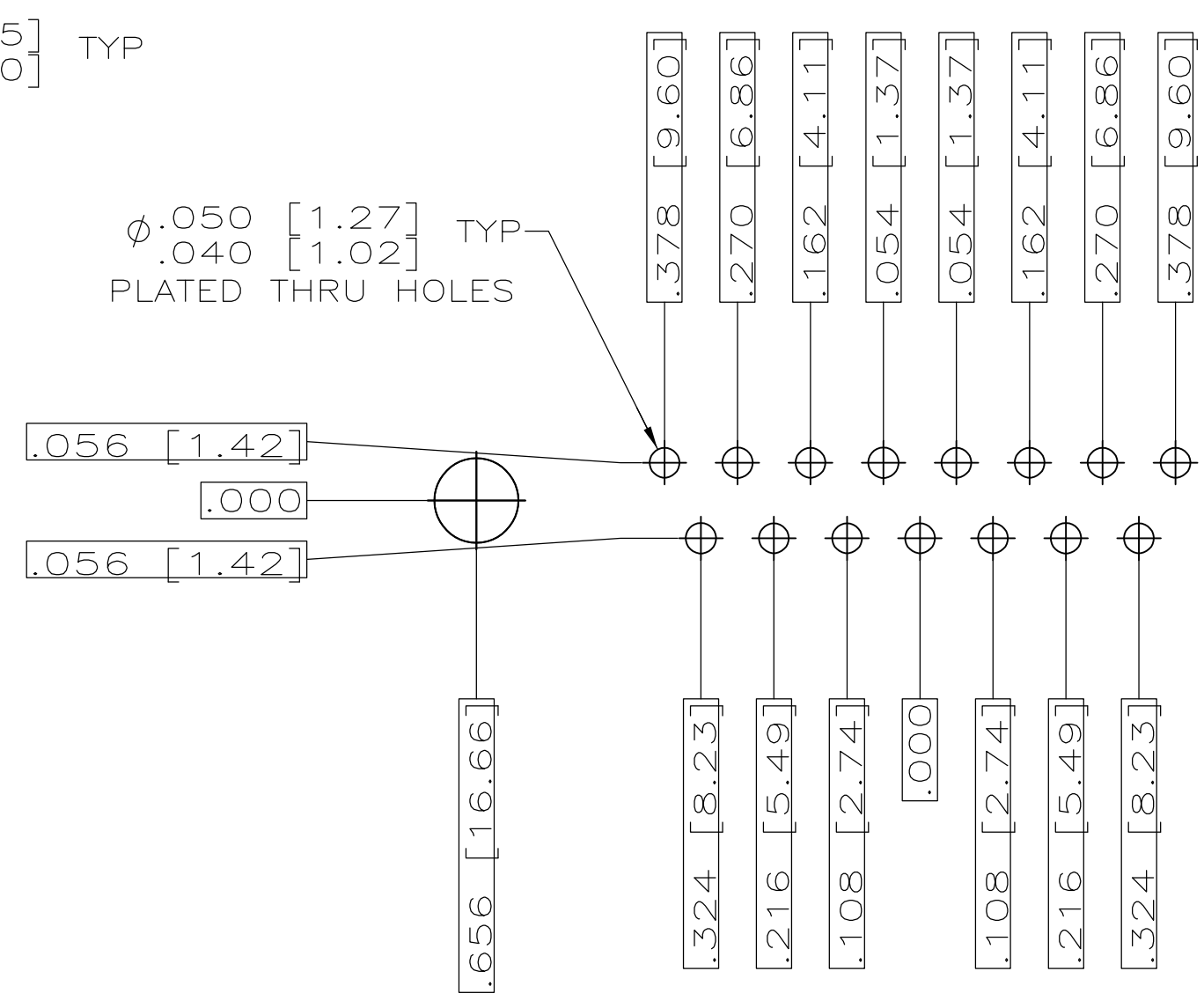
.033 .027		.208 .168		.049 .029		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.236 .224		.5.99 [5.69]		.436 .416		.11.07 [10.57]		.620 .590		.15.75 [14.99]		.446 .436		.11.33 [11.07]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18277-1		50		5		M24308/24-11F		1218125-5		1-1218125-0		5	
.084 [0.69]		.528 [4.27]		.049 .029		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.236 .224		.5.99 [5.69]		.436 .416		.11.07 [10.57]		.620 .590		.15.75 [14.99]		.446 .436		.11.33 [11.07]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18276-1		37		4		M24308/24-10F		1218125-4		1218125-9		5	
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18275-1		25		3		M24308/24-9F		1218125-3		1218125-8		5	
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18274-1		15		2		M24308/24-8F		1218125-2		1218125-7		5	
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18273-1		9		1		M24308/24-7F		1218125-1		1218125-6		5	
				.049 .029		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.236 .224		.5.99 [5.69]		.436 .416		.11.07 [10.57]		.620 .590		.15.75 [14.99]		.446 .436		.11.33 [11.07]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18277-1		50		5		M24308/24-11F		1218125-5		1218125-5			
				.049 .029		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.236 .224		.5.99 [5.69]		.436 .416		.11.07 [10.57]		.620 .590		.15.75 [14.99]		.446 .436		.11.33 [11.07]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18276-1		37		4		M24308/24-10F		1218125-4		1218125-4			
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18275-1		25		3		M24308/24-9F		1218125-3		1218125-3			
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18274-1		15		2		M24308/24-8F		1218125-2		1218125-2			
				.040 .020		.544 .524		.13.82 [13.31]		.2.188 .2.168		.55.58 [55.07]		.238 .229		.6.05 [5.82]		.432 .412		.10.97 [10.46]		.509 .479		.12.93 [12.17]		.334 .324		[8.48 [8.23]		.2.411 .2.401		.61.24 [60.99]		.2.084 .2.074		.52.93 [52.68]		.2.650 .2.620		.67.31 [66.55]		MS18273-1		9		1		M24308/24-7F		1218125-1		1218125-1			
N	M	L	J	H	G	F	E	D	C	B	A	INSERT ARRANGEMENT		NO OF POS	SHELL SIZE	MILITARY P/N ON CONNECTOR		P/N ON CONNECTOR		3		3		PART NUMBER																															

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN P. YEAGER 30DEC97 CHK G. OVER 30DEC97		 TE Connectivity	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± - 1. PLC ± - 2. PLC ± - 3. PLC ± - 4. PLC ± - ANGLES ± -		NAME AMPLIMITE PLUG ASSY, LOW PROFILE SIZE 20 POSTED, .030 DIA LONG POST SERIES 109, SHELL SIZES 1 THRU 5	
MATERIAL SEE CALLOUTS		FINISH SEE CALLOUTS		WEIGHT - SIZE CAGE CODE DRAWING NO A1 00779 C-1218125	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 2 REV F	

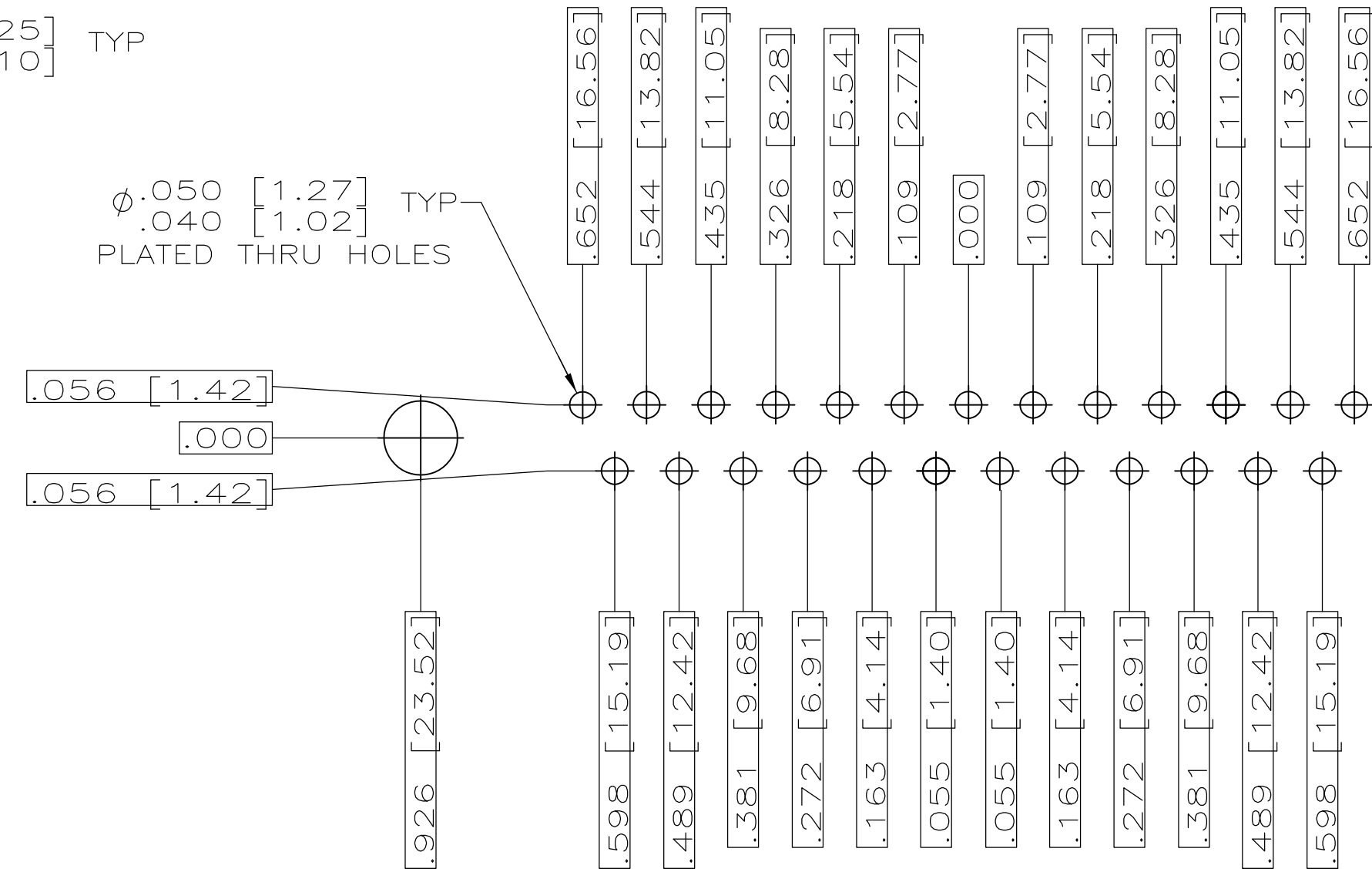
D



RECOMMENDED P.C. BOARD LAYOUT
SHELL SIZE 1 (9 POSITION)

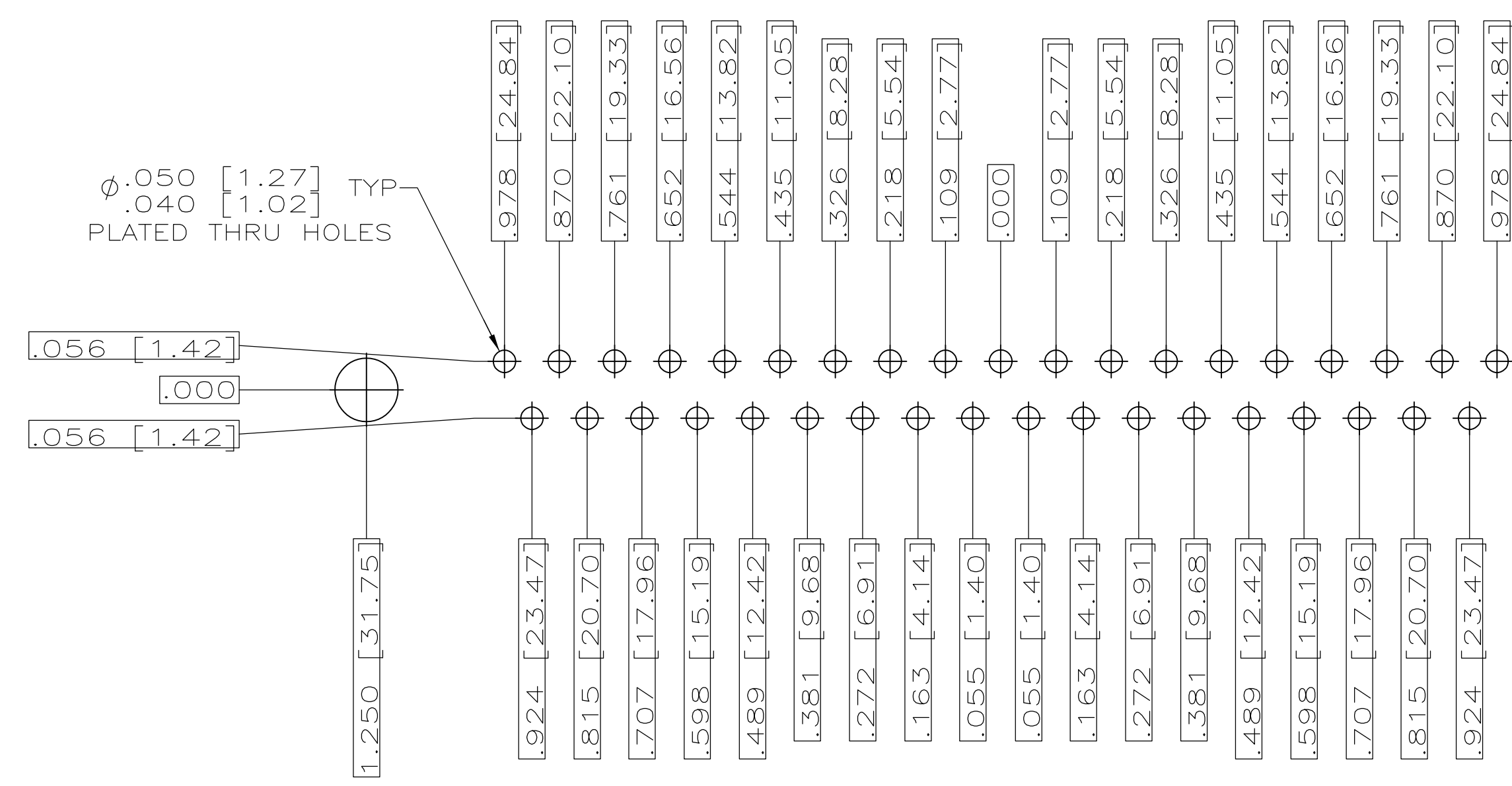


RECOMMENDED P.C. BOARD LAYOUT
SHELL SIZE 2 (15 POSITION)

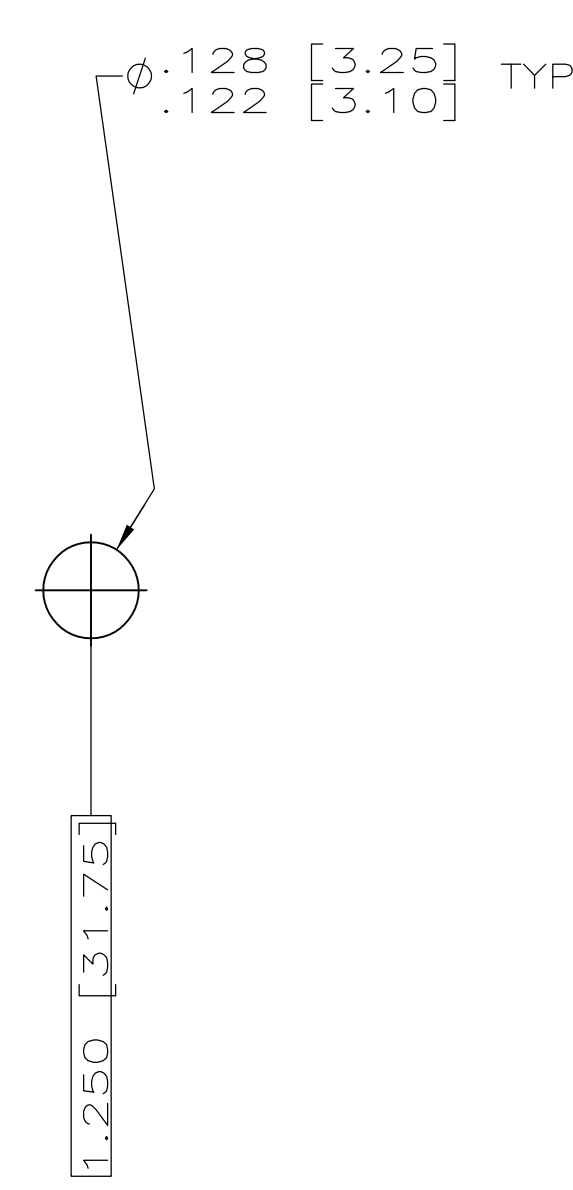


RECOMMENDED P.C. BOARD LAYOUT
SHELL SIZE 3 (25 POSITION)

B



RECOMMENDED P.C. BOARD LAYOUT
SHELL SIZE 4 (37 POSITION)



RECOMMENDED P.C. BOARD LAYOUT
SHELL SIZE 5 (50 POSITION)

A

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± .1
1 PLC ± .1
2 PLC ± .1
3 PLC ± .1
4 PLC ± .1
ANGLES ± .1

MATERIAL

-

DWN
P. YEAGER 30DEC97

CHK
G. OVER 30DEC97

APVD
G. OVER 30DEC97

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

AMPLIMITE PLUG ASSY, LOW PROFILE
SIZE 20 POSTED P.C. BOARD CONTACTS,
.030 DIA LONG POST, SERIES 109.

SIZE
A1

CAGE CODE
00779

DRAWING NO
1218125

RESTRICTED TO
-

SCALE
4:1

SHEET
2

OF
2

REV
F1

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1218125-1](#)