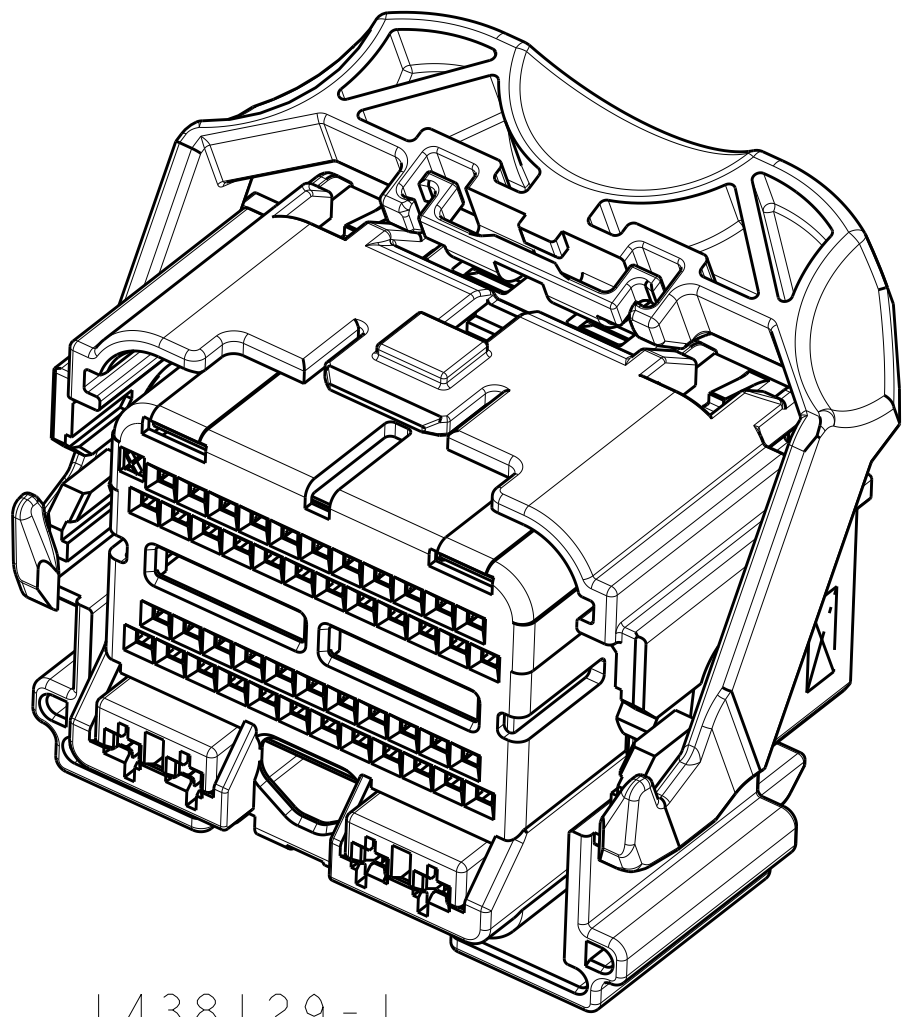
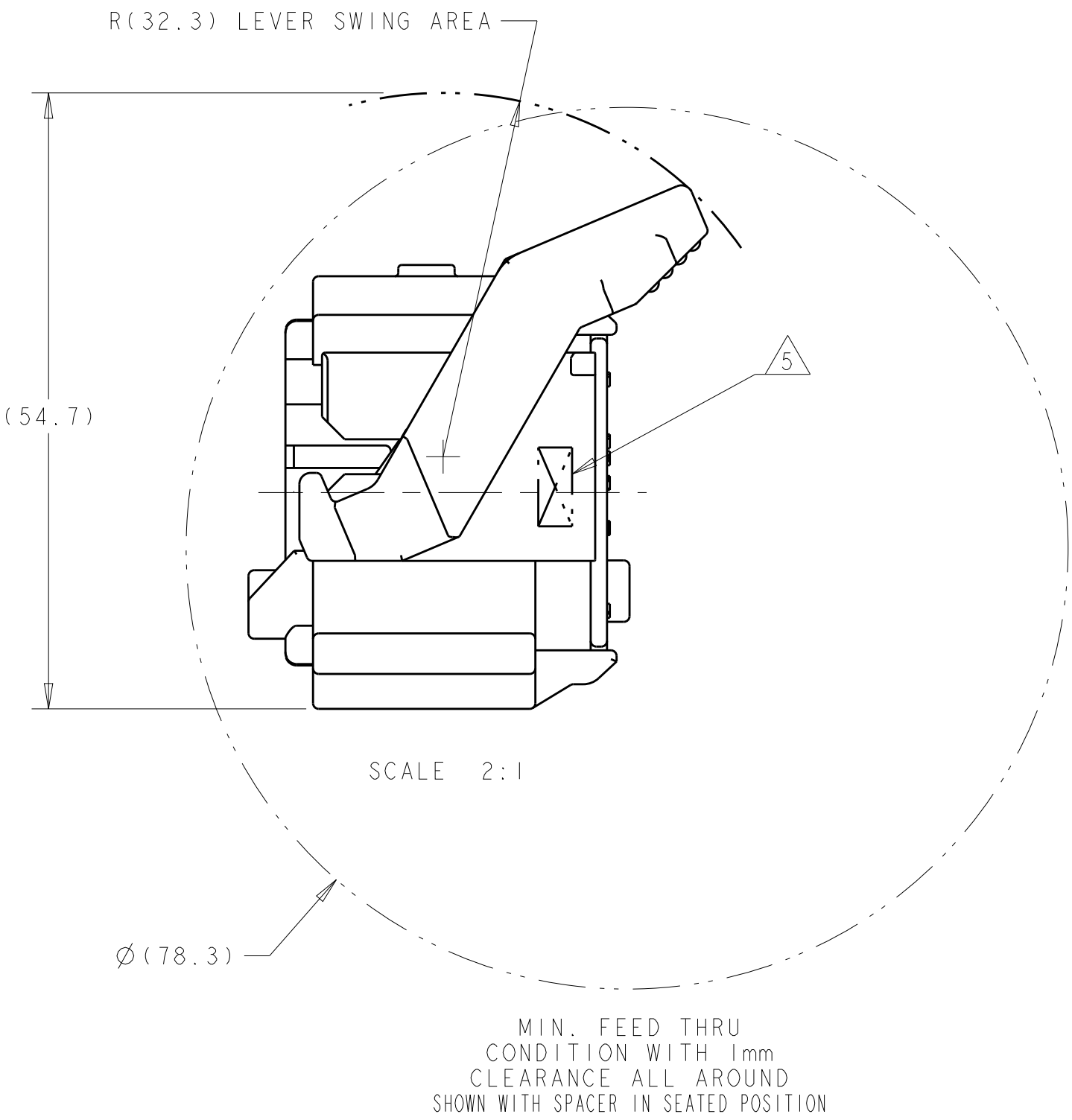
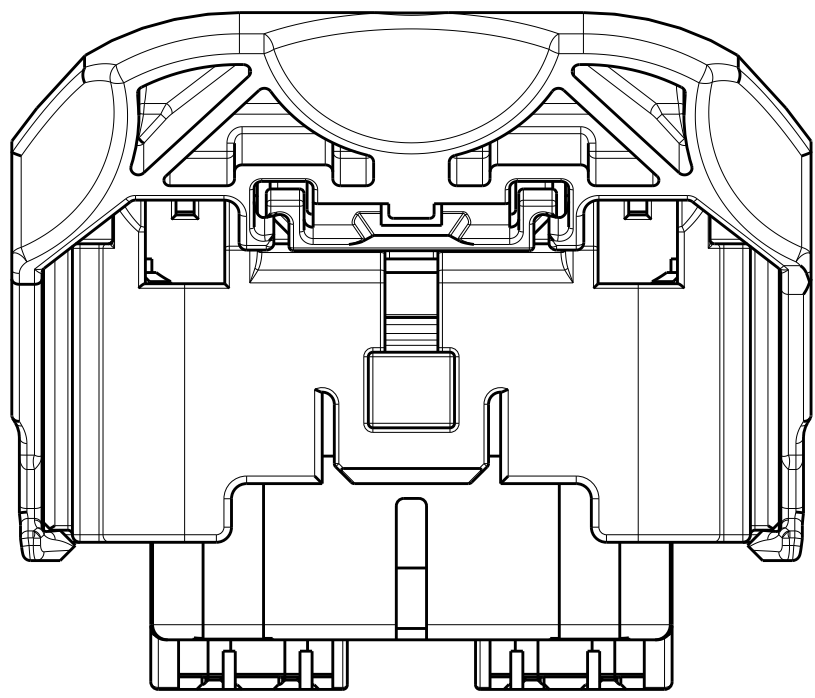


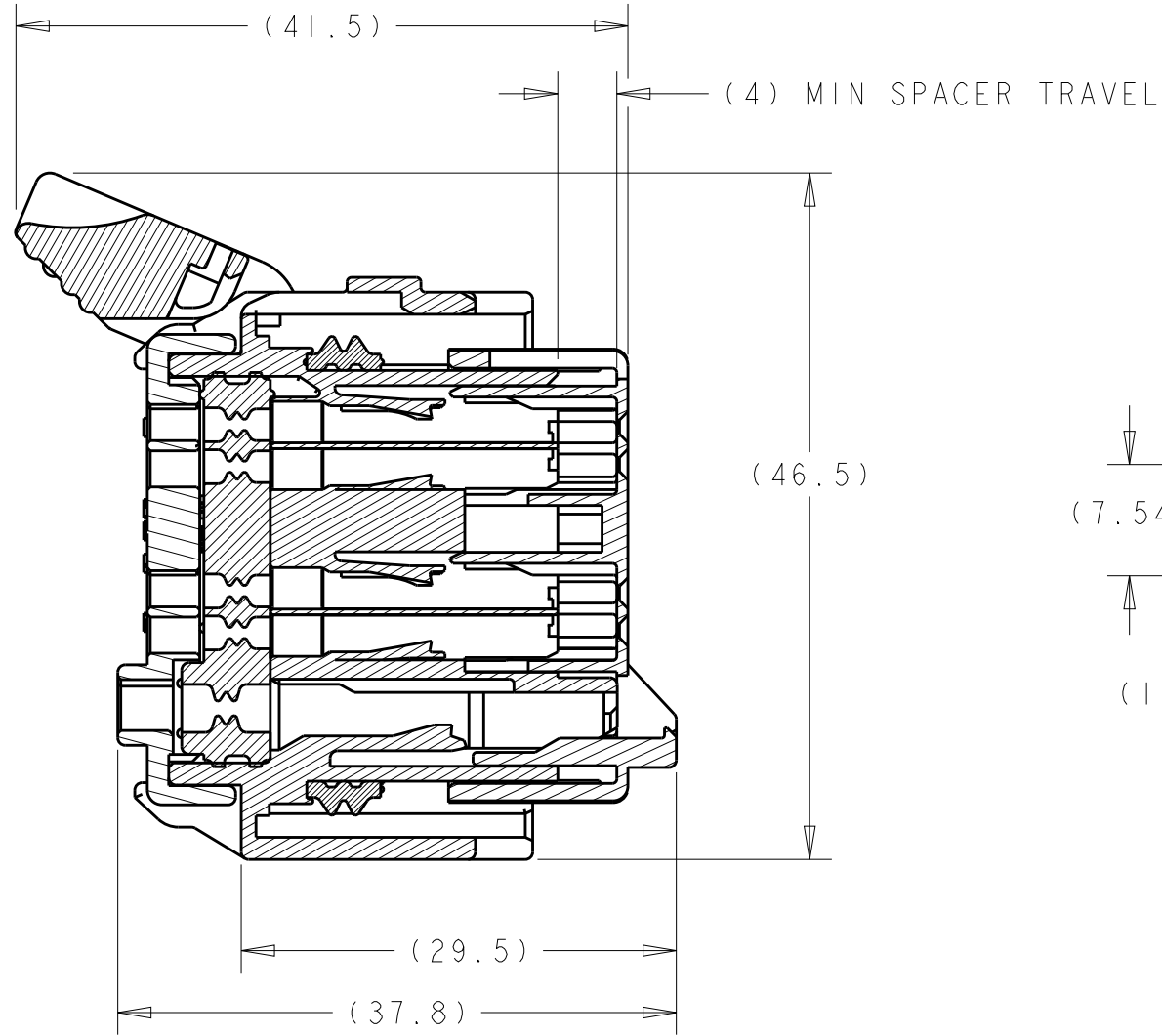


1438129-1
SHOWN WITH SPACER
IN SEATED POSITION

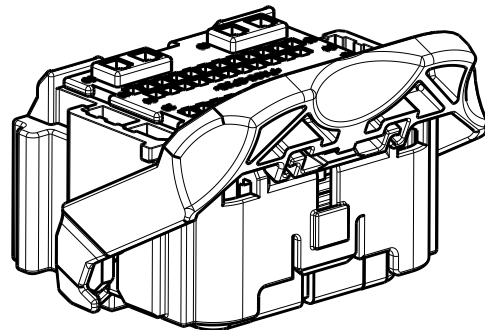
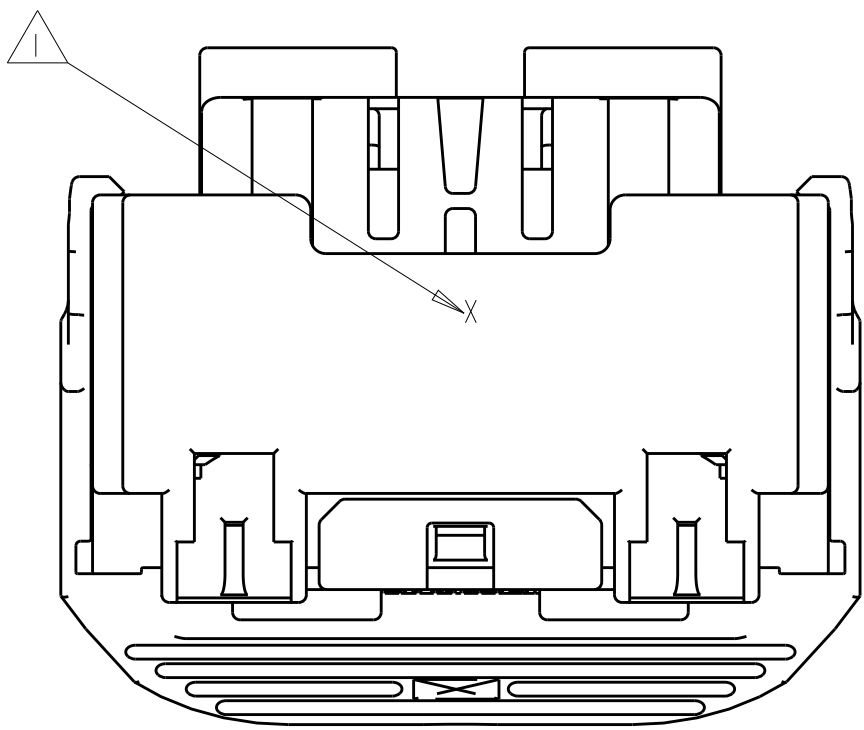
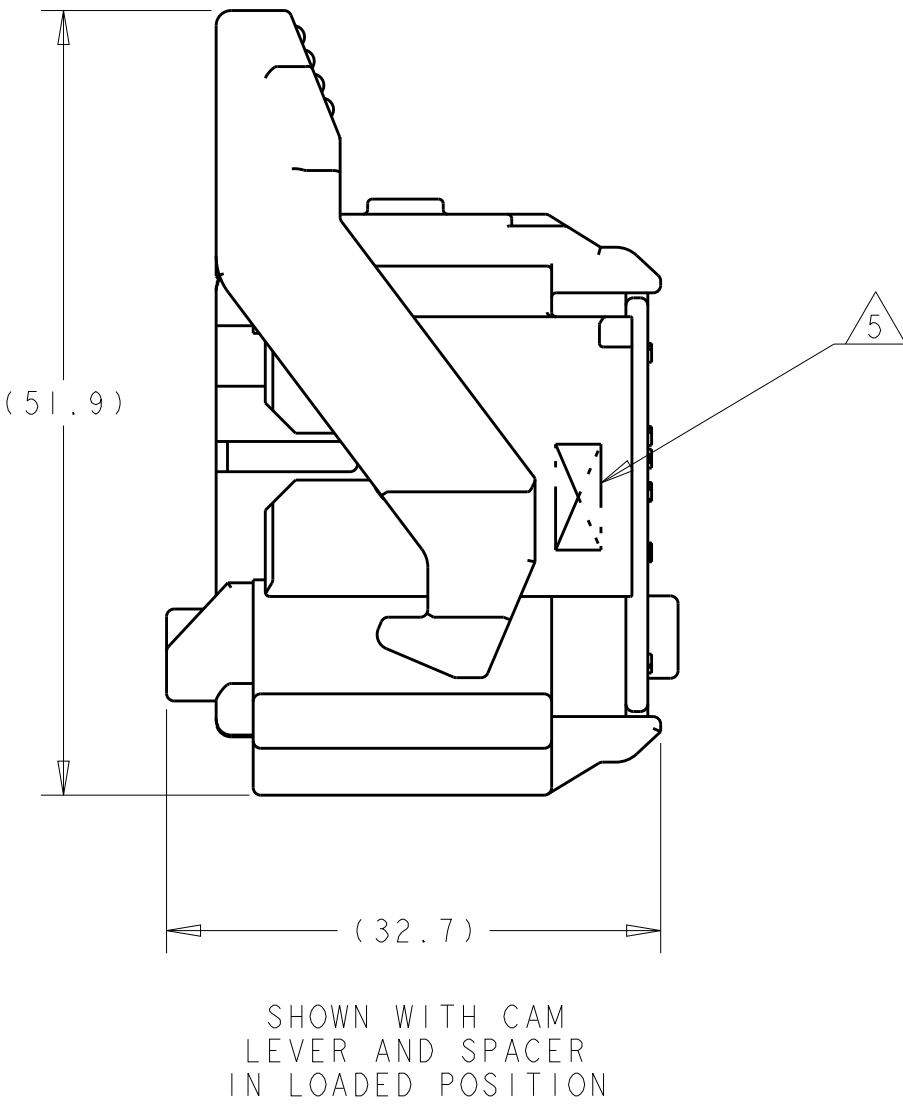
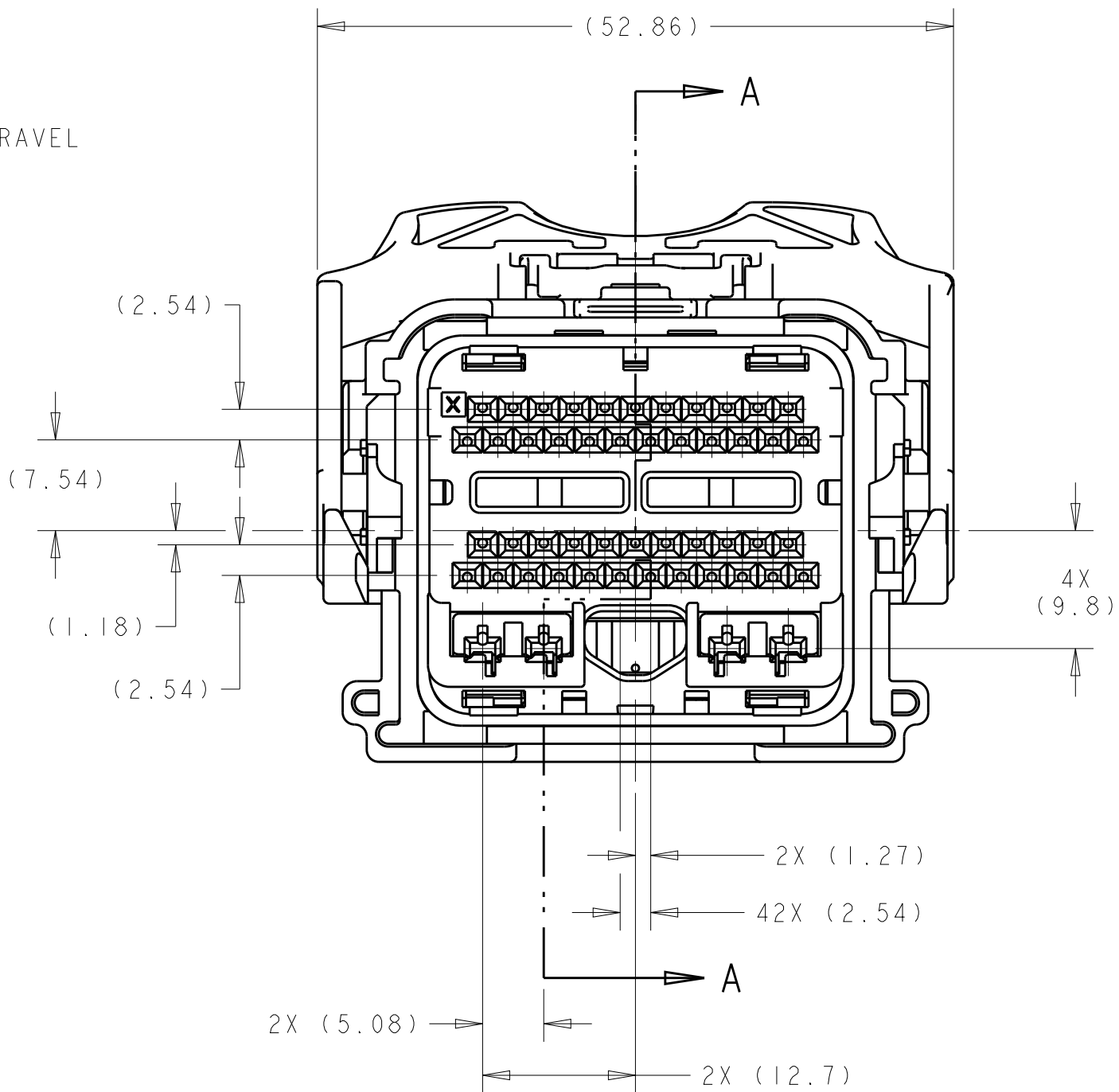


REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
F32		REVISED PER ECO-16-003418	08MAR2016	DLD	DCM
F33		REVISED PER ECO-16-018427	25JAN2017	DLD	DCM
F34		REVISED PER ECO-17-007768	30MAY2017	DLD	DCM
F35		REVISED PER ECO-17-014872	24OCT2017	JMS	CM

- 1 PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5 COMPANY LOGO.



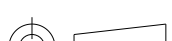
SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



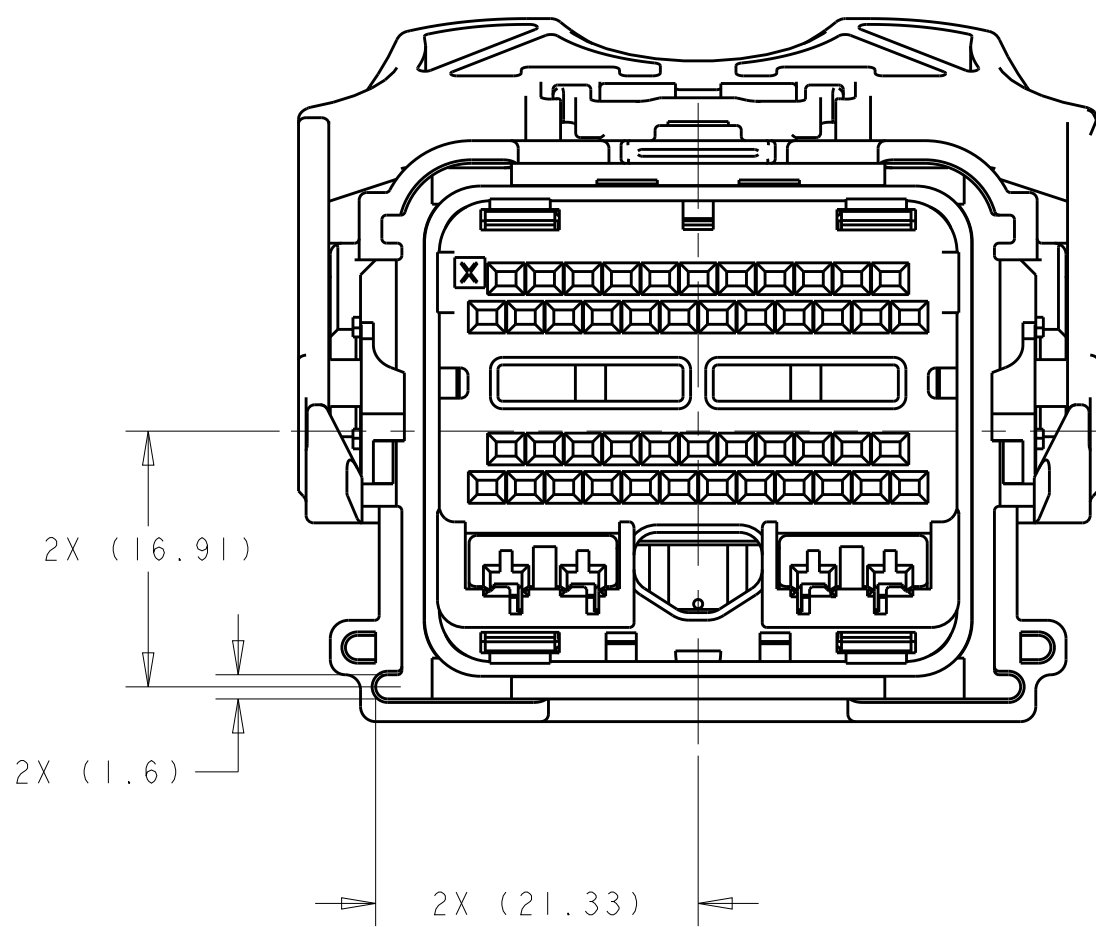
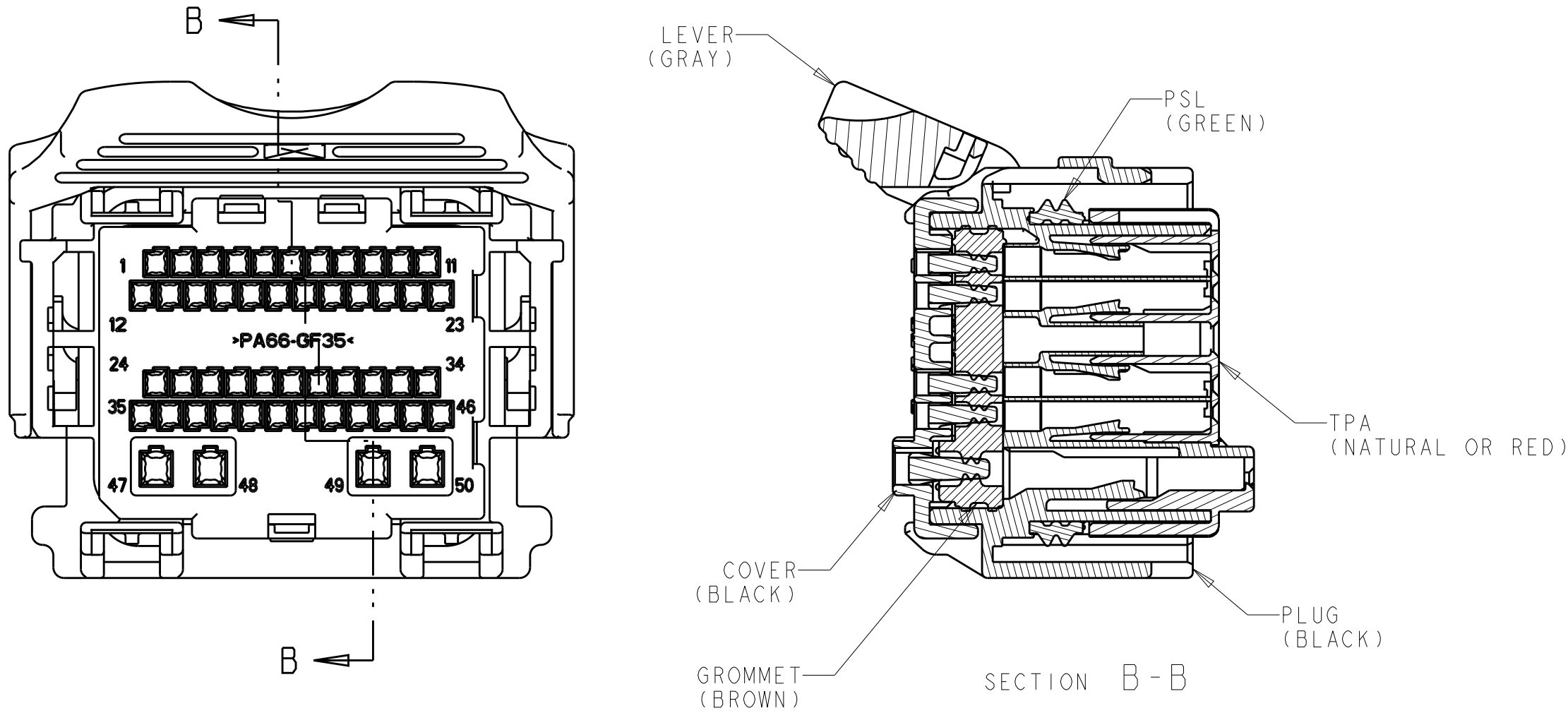
SCALE 1:1

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

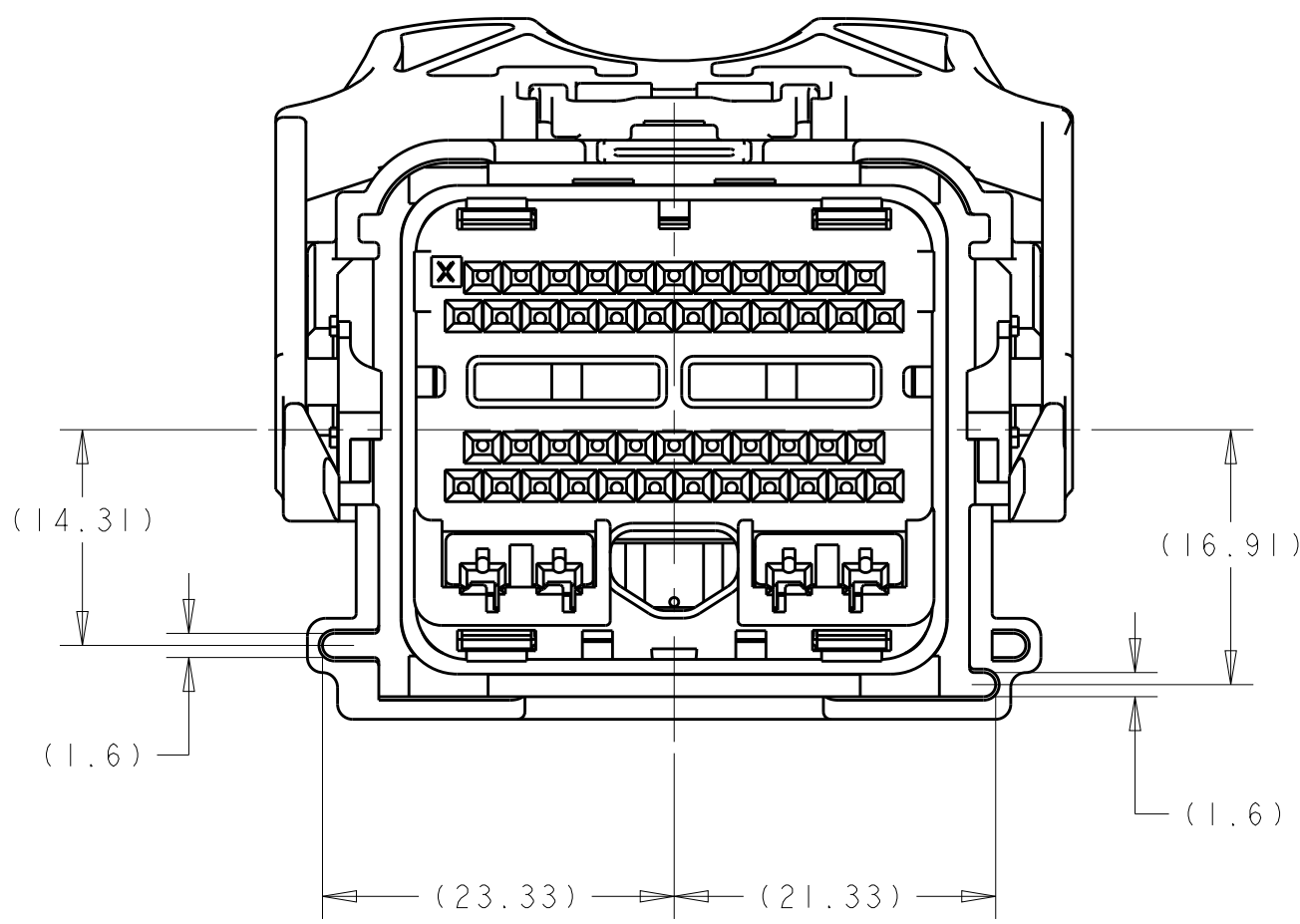
ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN R. VESTAL 15APR2005		SEE TABLES SHEETS 3 THRU 7	
				CHK T. VALASEK 15APR2005		PART NUMBER	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. VALASEK 15APR2005		NAME	
mm				PRODUCT SPEC		50-WAY HARNESS ASSEMBLY, PCM	
		0 PLC ±.		-		SIZE	
		1 PLC ±0.3		-		CAGE CODE	
		2 PLC ±0.10		-		DRAWING NO	
		3 PLC ±.		APPLICATION SPEC		A 100779	
		4 PLC ±.		-		C 1438129	
ANGLES		±1°		WEIGHT		RESTRICTED TO	
MATERIAL		FINISH		-		-	
-		-		-		-	
-		-		CUSTOMER DRAWING		SCALE 1:1 SHEET 1 OF 10 REF 35	

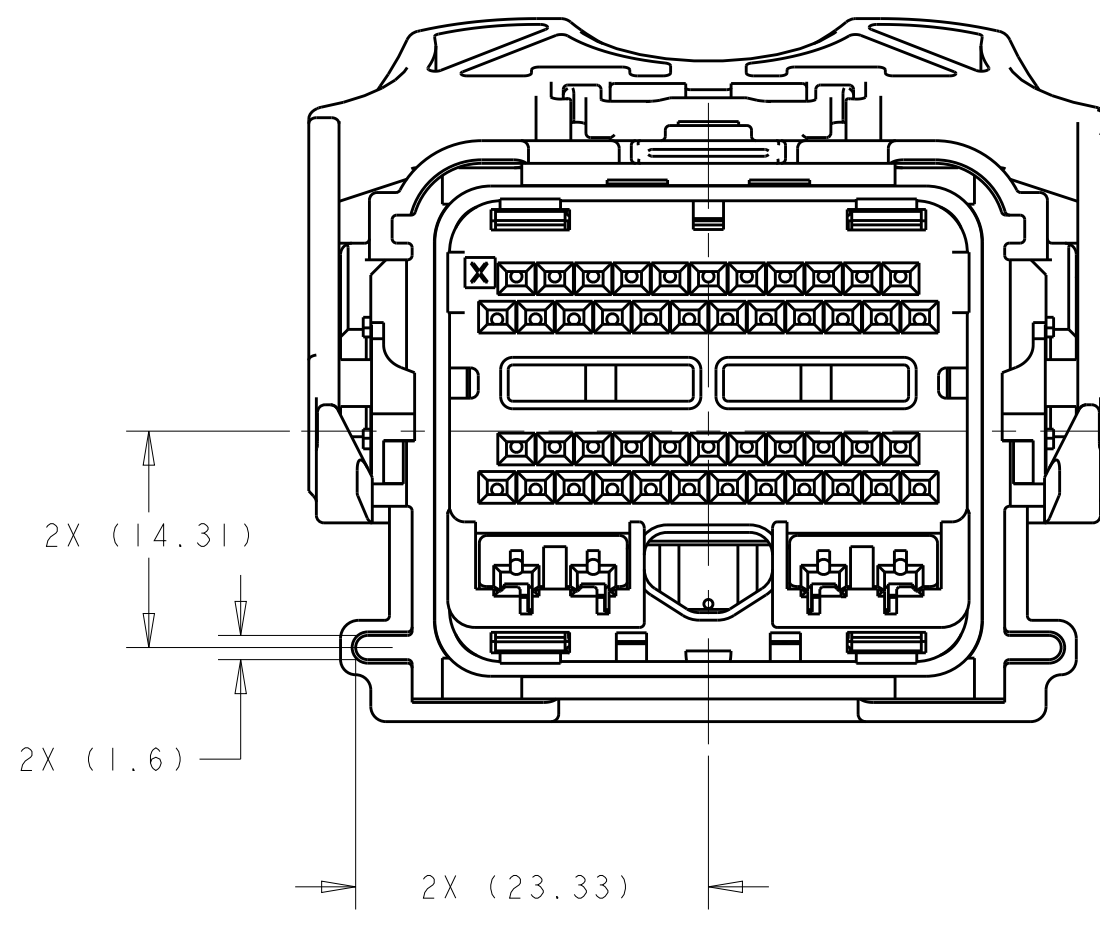
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



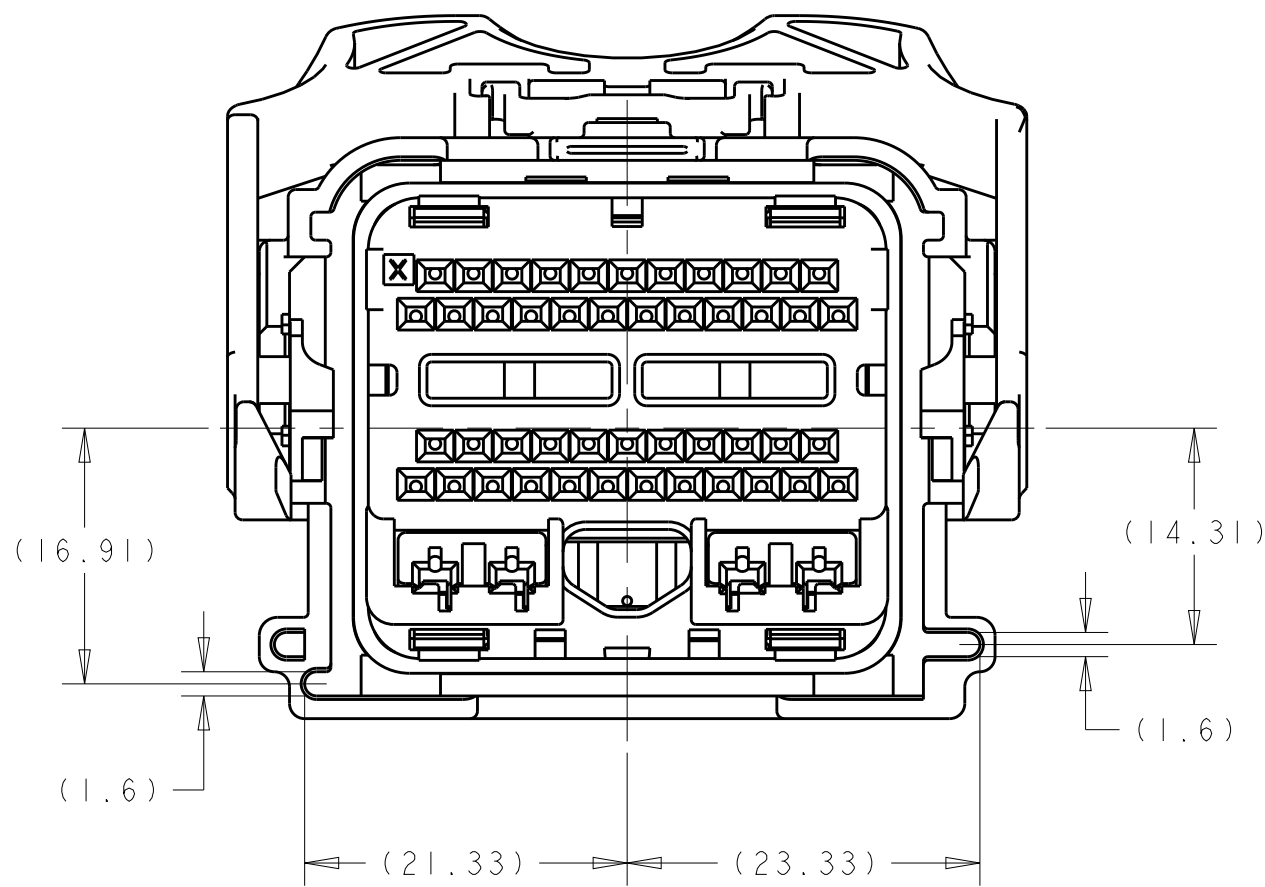
1438129-1
KEYING OPTION "A"



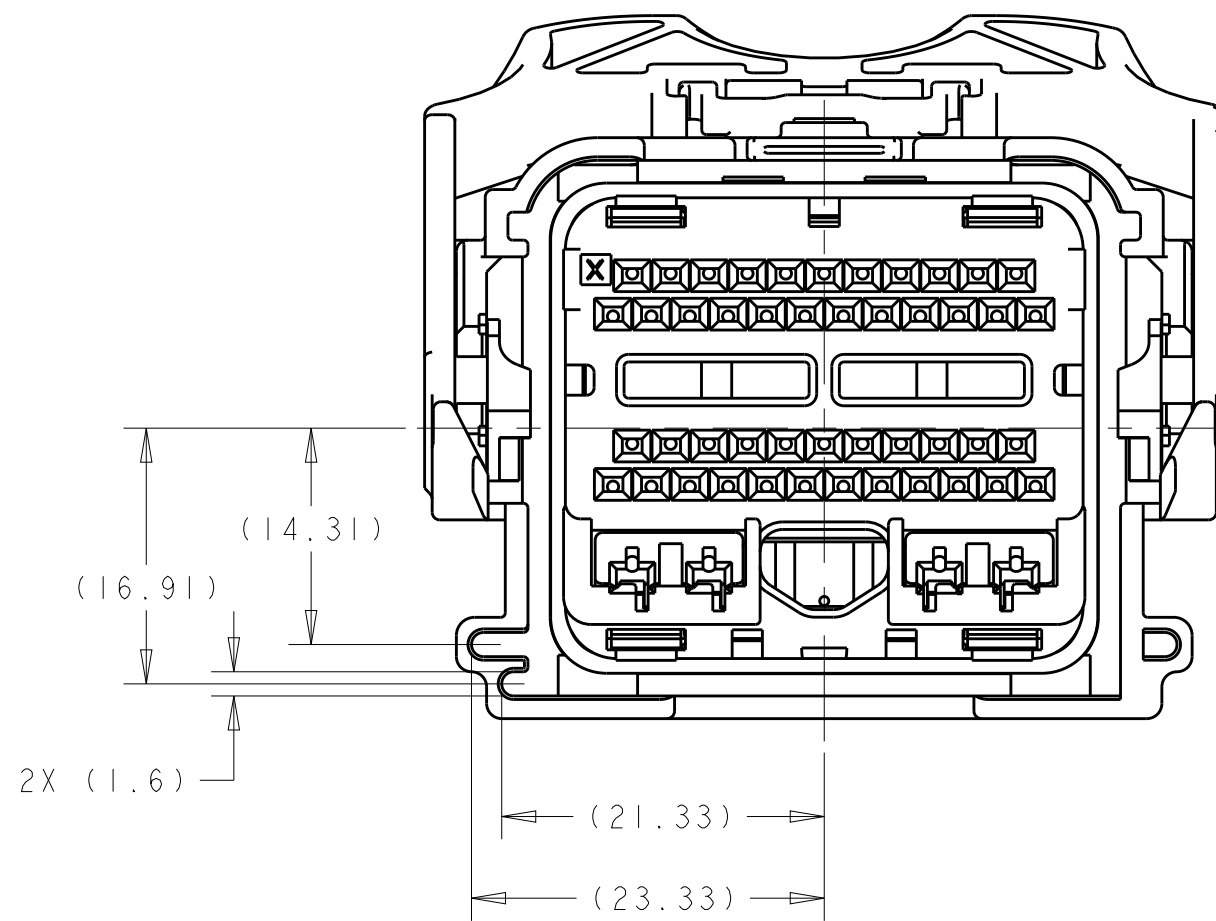
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KEYING OPTION "B"



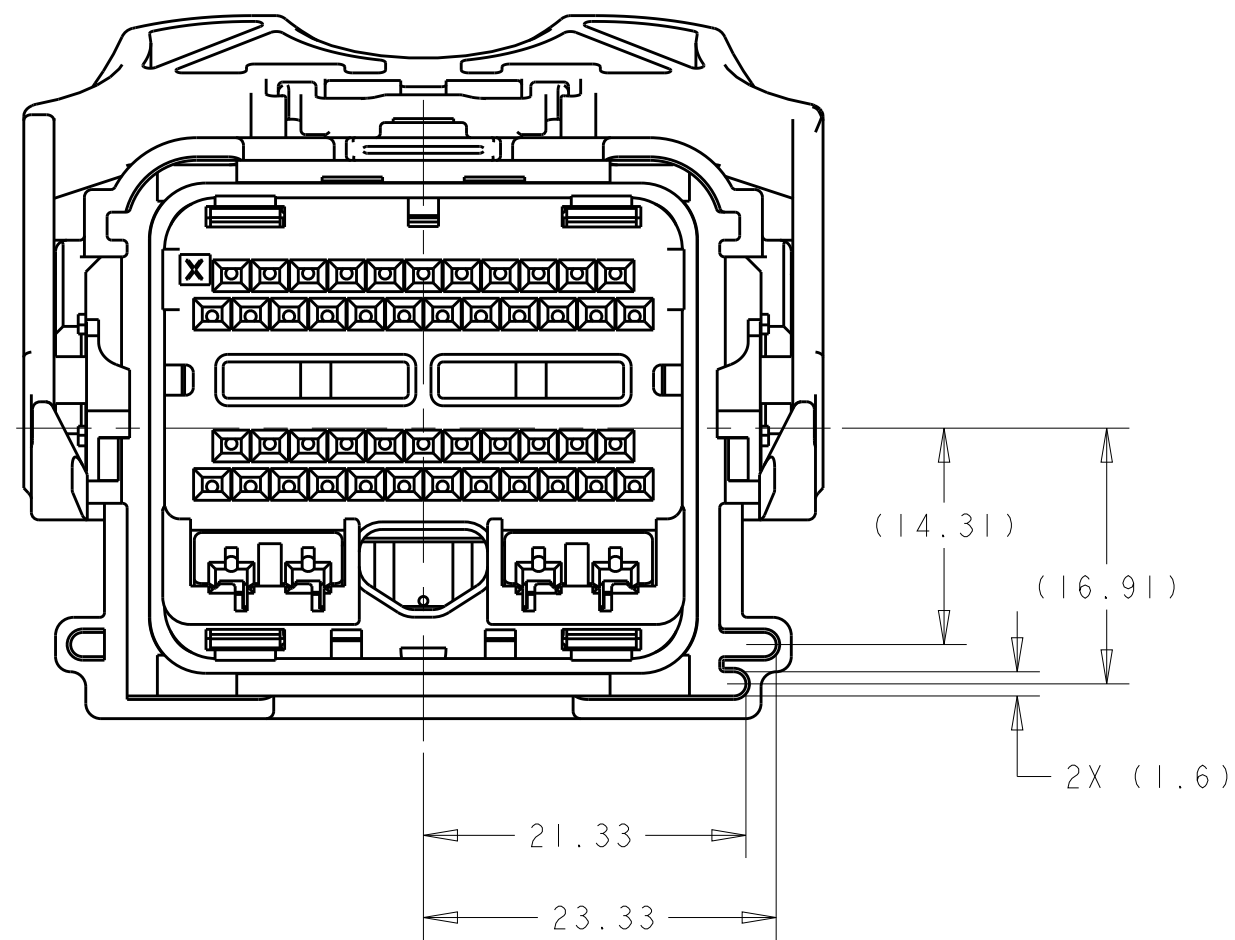
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"



1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK. T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC APPLICATION SPEC	SIZE CAGE CODE DRAWING NO. A100779C=1438129	
MATERIAL	-	WEIGHT	RESTRICTED TO	
-	-	CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 10 REV F35	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005		 TE Connectivity	
		CMV VALASEK 15APR2005			
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		50-WAY HARNESS ASSEMBLY, PCM	
MATERIAL		PRODUCT SPEC		SIZE	
-		-		CASE CODE	
-		APPLICATION SPEC		DRAWING NO	
-		WEIGHT		A100779C-1438129	
-		CUSTOMER DRAWING		RESTRICTED TO	
-				-	
-				SCALE 1:1	
-				SHEET 3 OF 10	
-				REF 35	

REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-M* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
CHK
T. VALASEK

15APR2005

DIMENSIONS:
mm

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±0.3
±0.10
±
±
#1°

-
-
-

MATERIAL
-
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

±
±0.3
±0.10
±
±
#1°

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

CUSTOMER DRAWING

DWN
CHK
T. VALASEK

15APR2005

NAME
50-WAY HARNESS ASSEMBLY, PCM

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=1438129

RESTRICTED TO
-

SCALE
1:1

SHEET
4

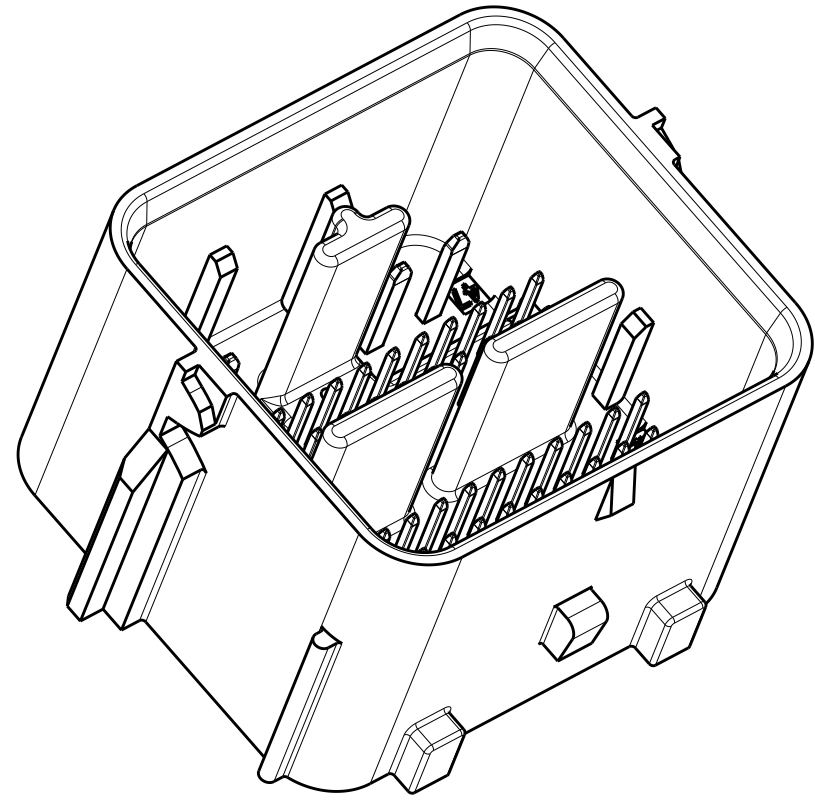
OF
10

REV
F35

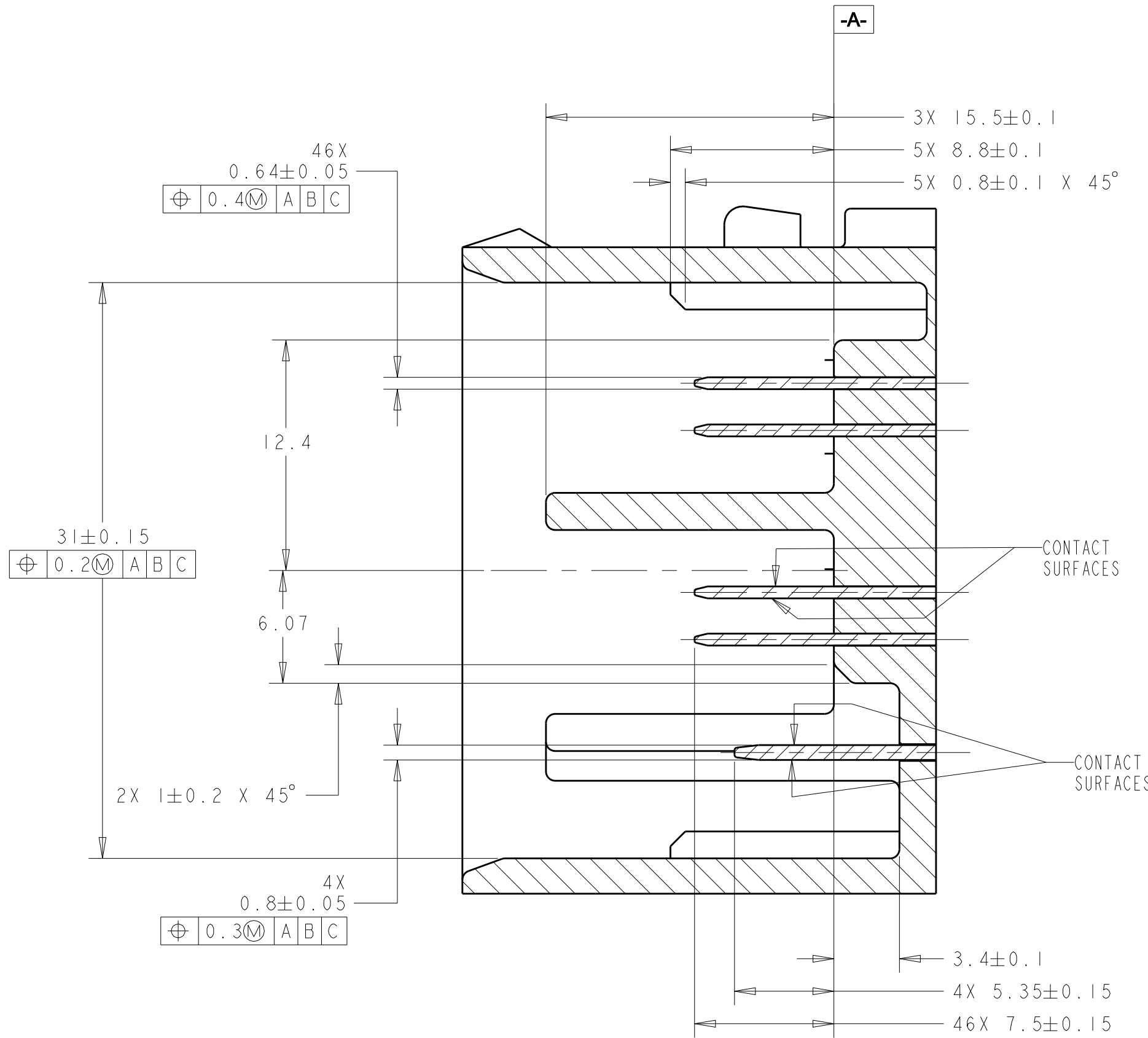
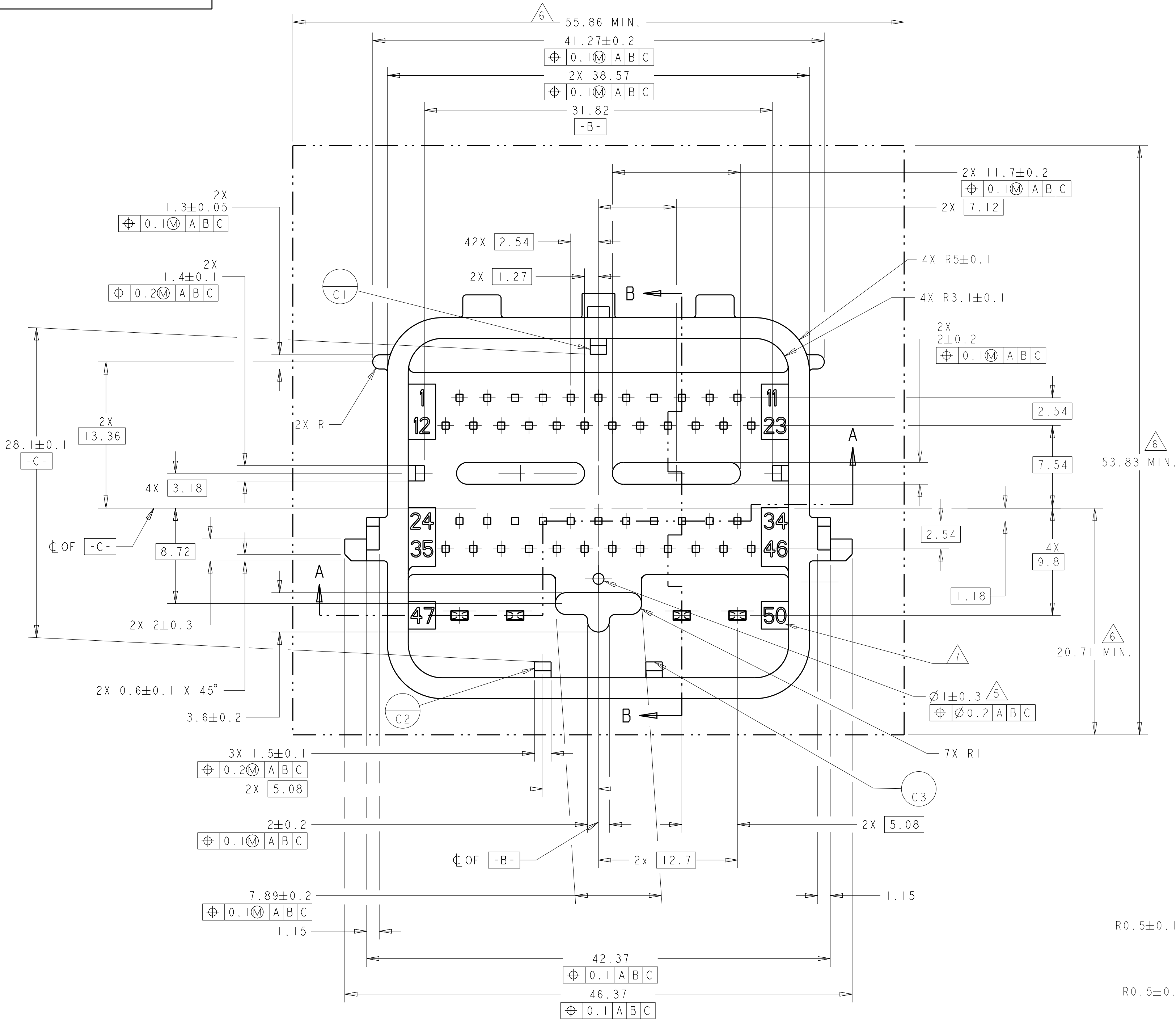
TE Connectivity

50-WAY HARNESS ASSEMBLY, PCM

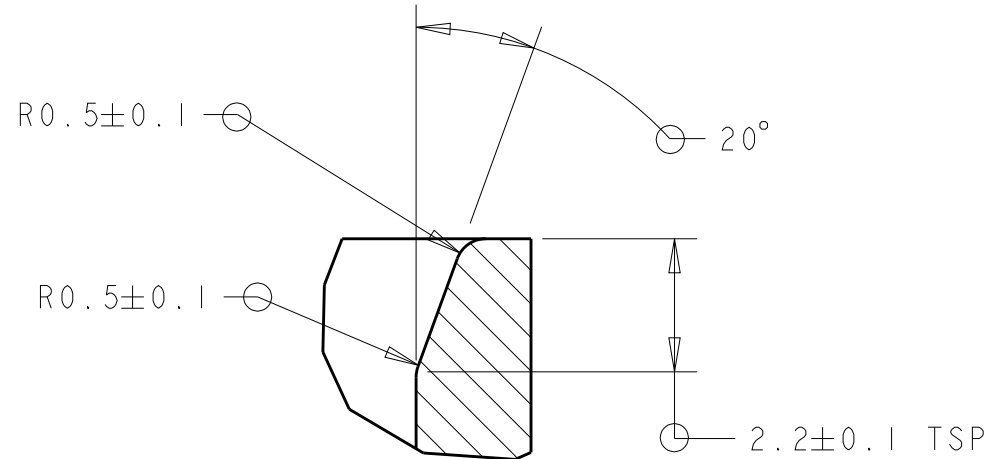
8	7	6	5	4	3	2	1
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SCALE 2:1



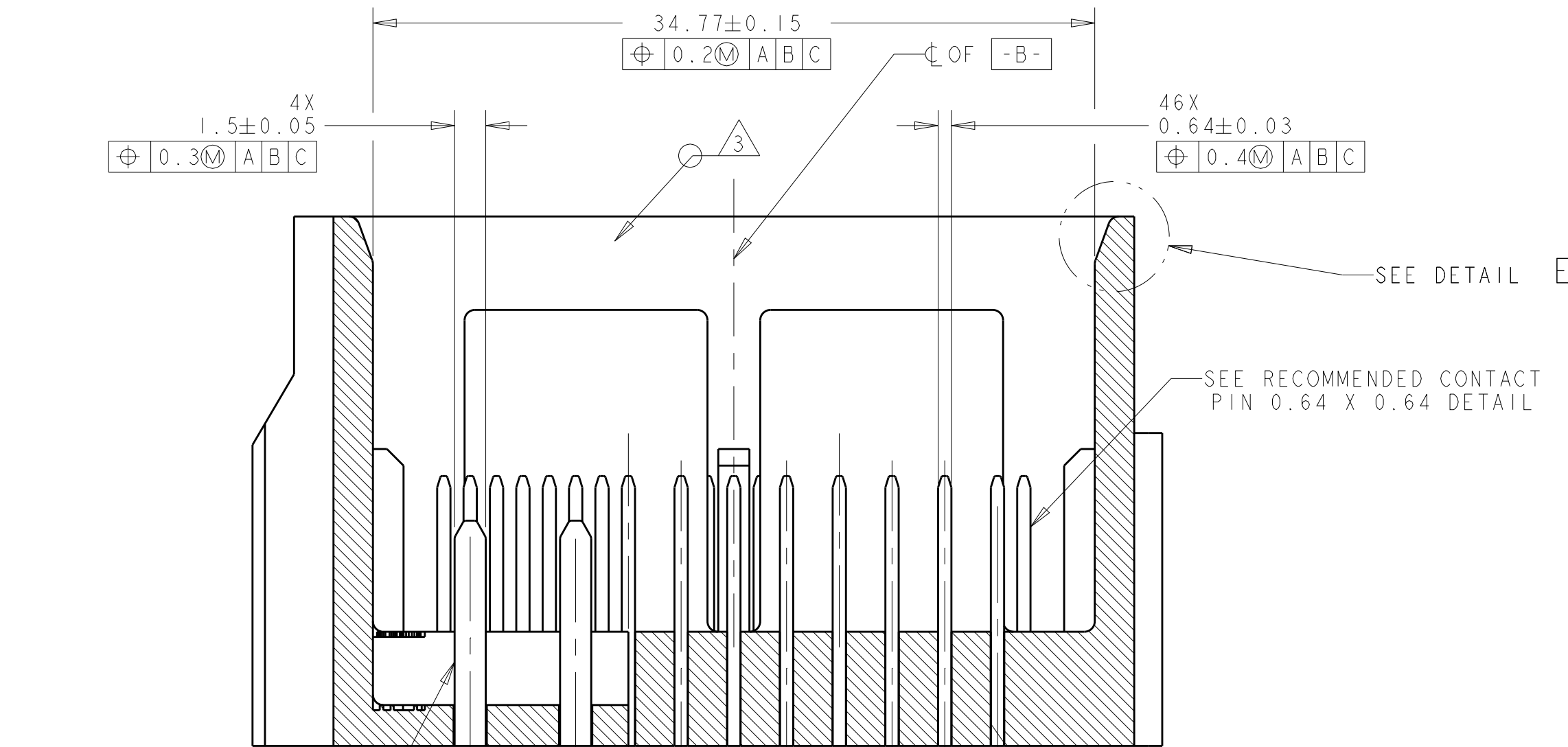
SECTION B-B



DETAIL E
SCALE 8:1

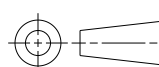
NOTES: UNLESS OTHERWISE SPECIFIED

- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
- DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
- SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
- ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
- VENT HOLE SIZE AND LOCATION IS OPTIONAL.
- THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
- TERMINAL POSITION IDENTIFICATION.
- MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-#



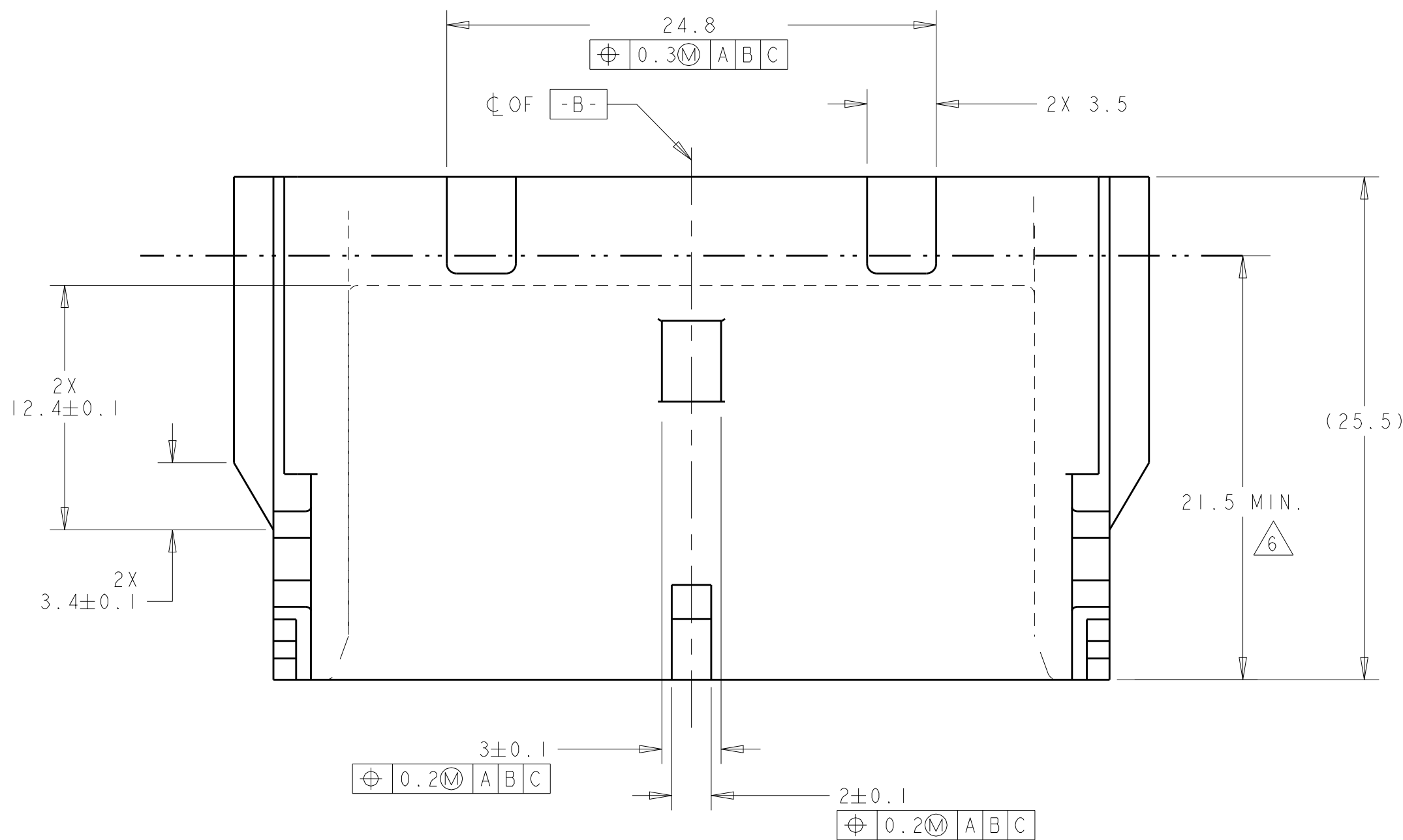
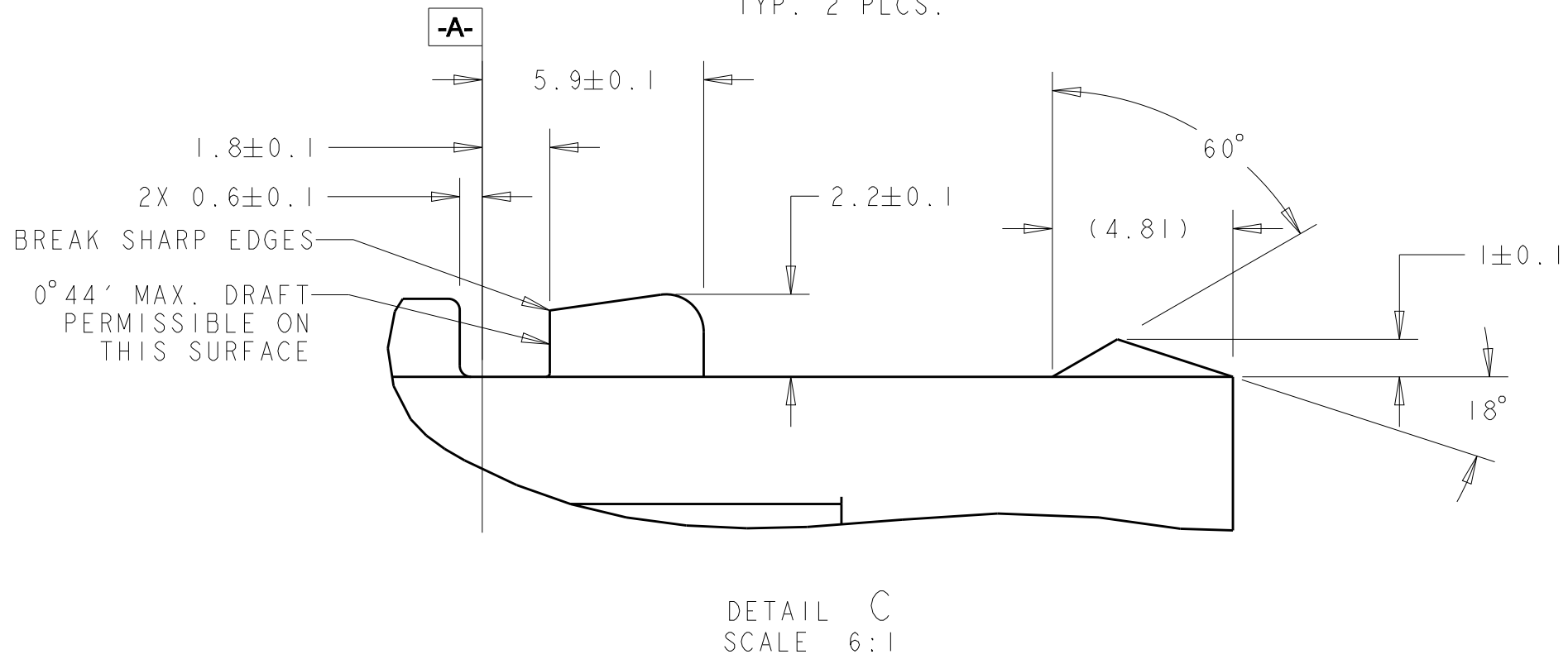
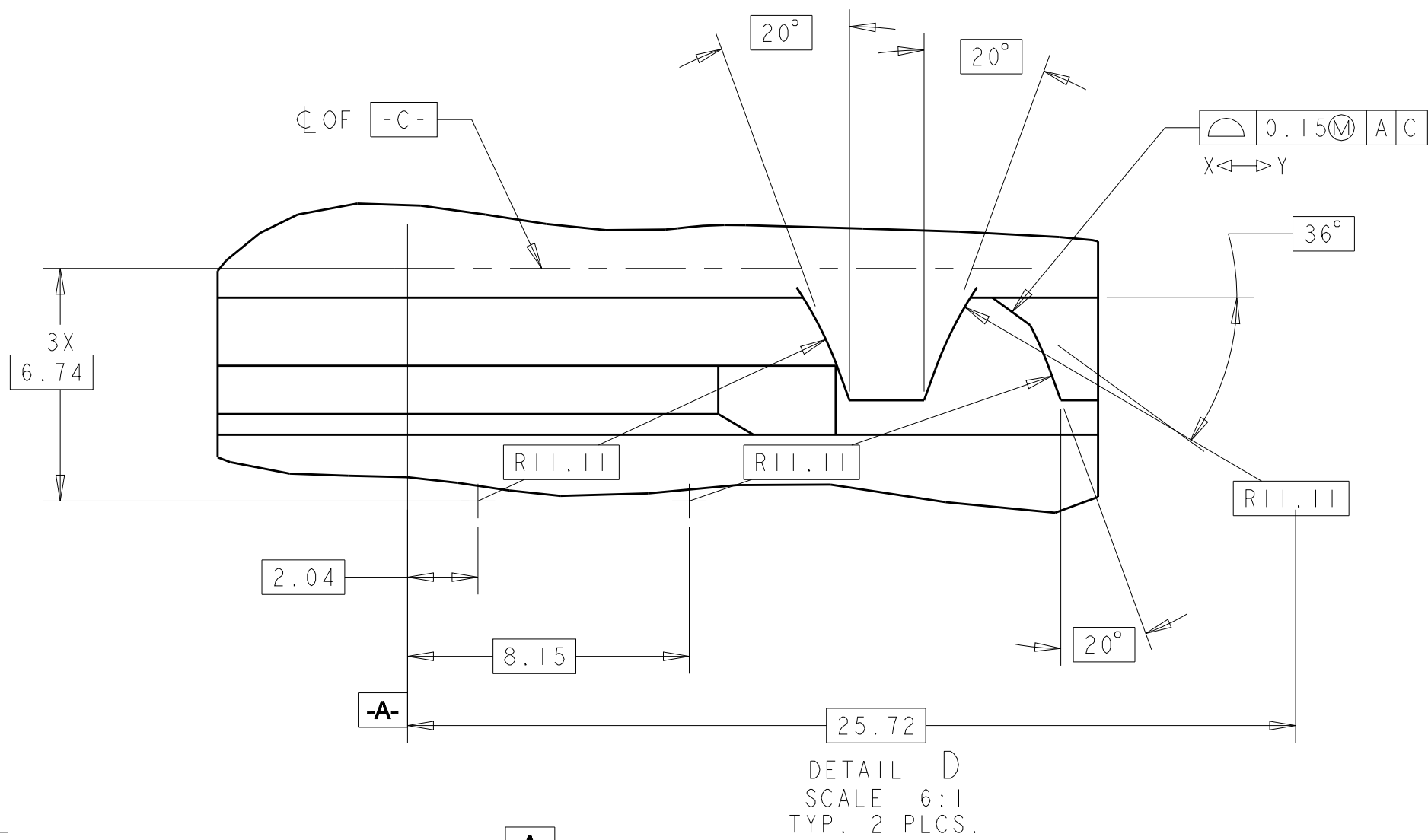
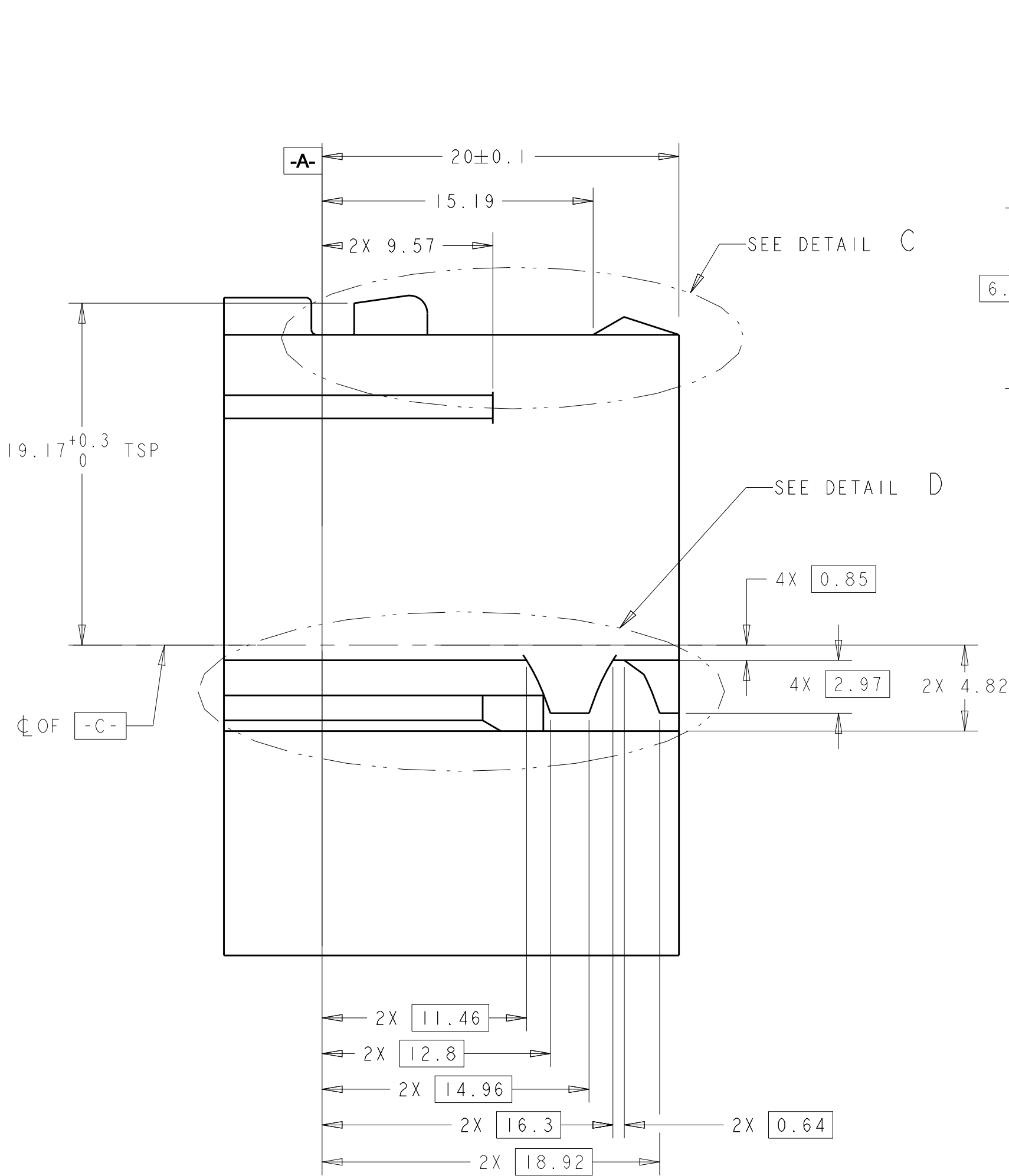
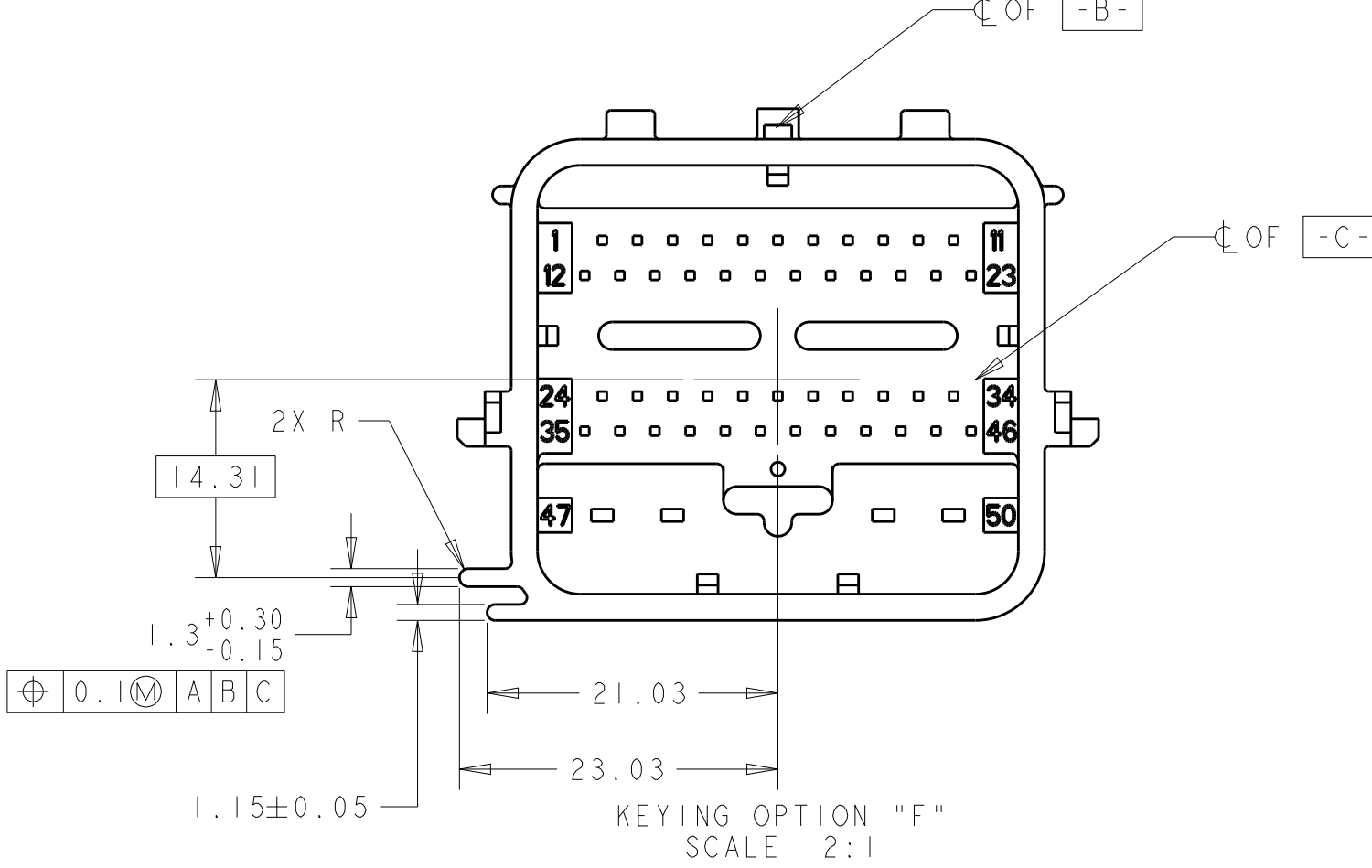
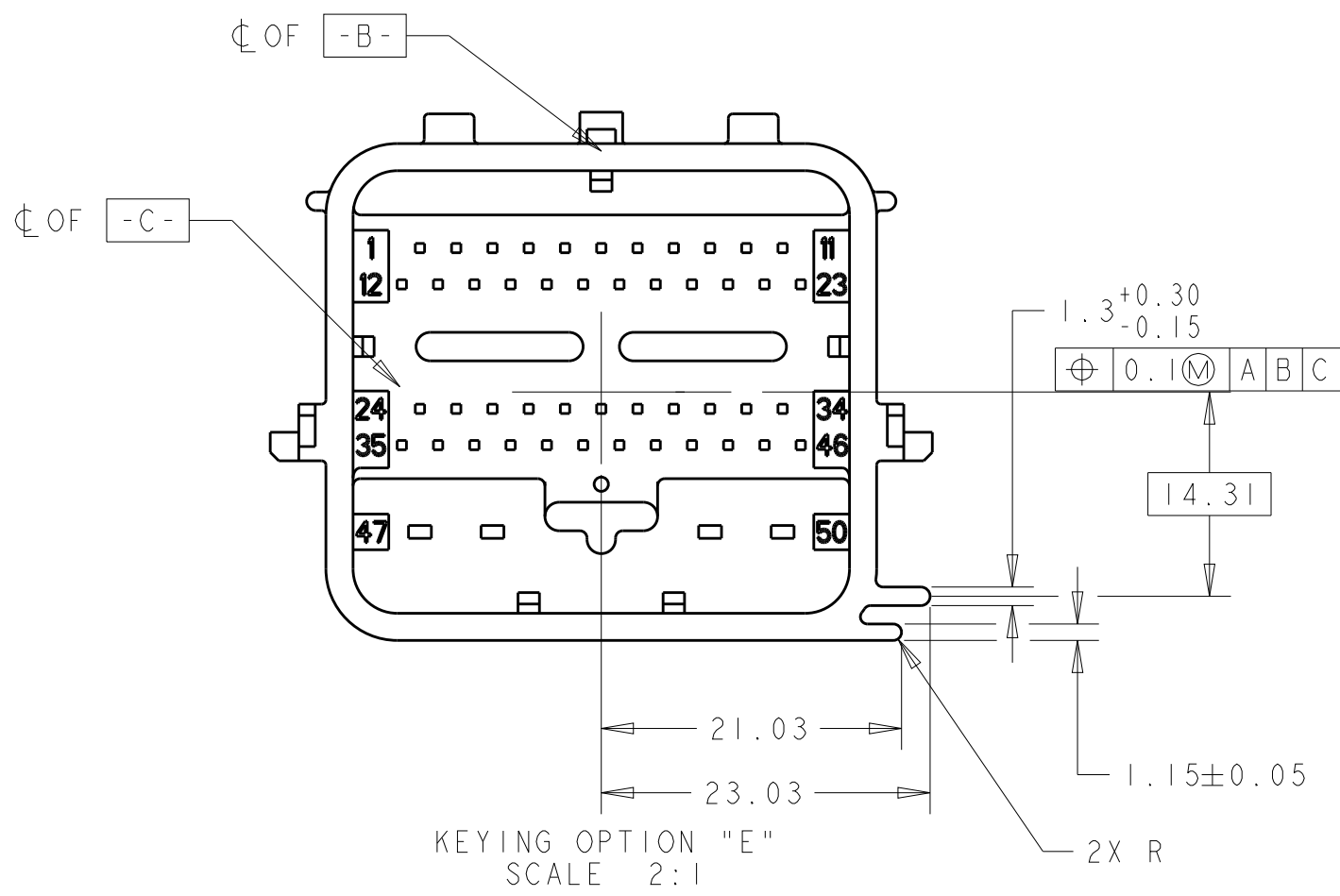
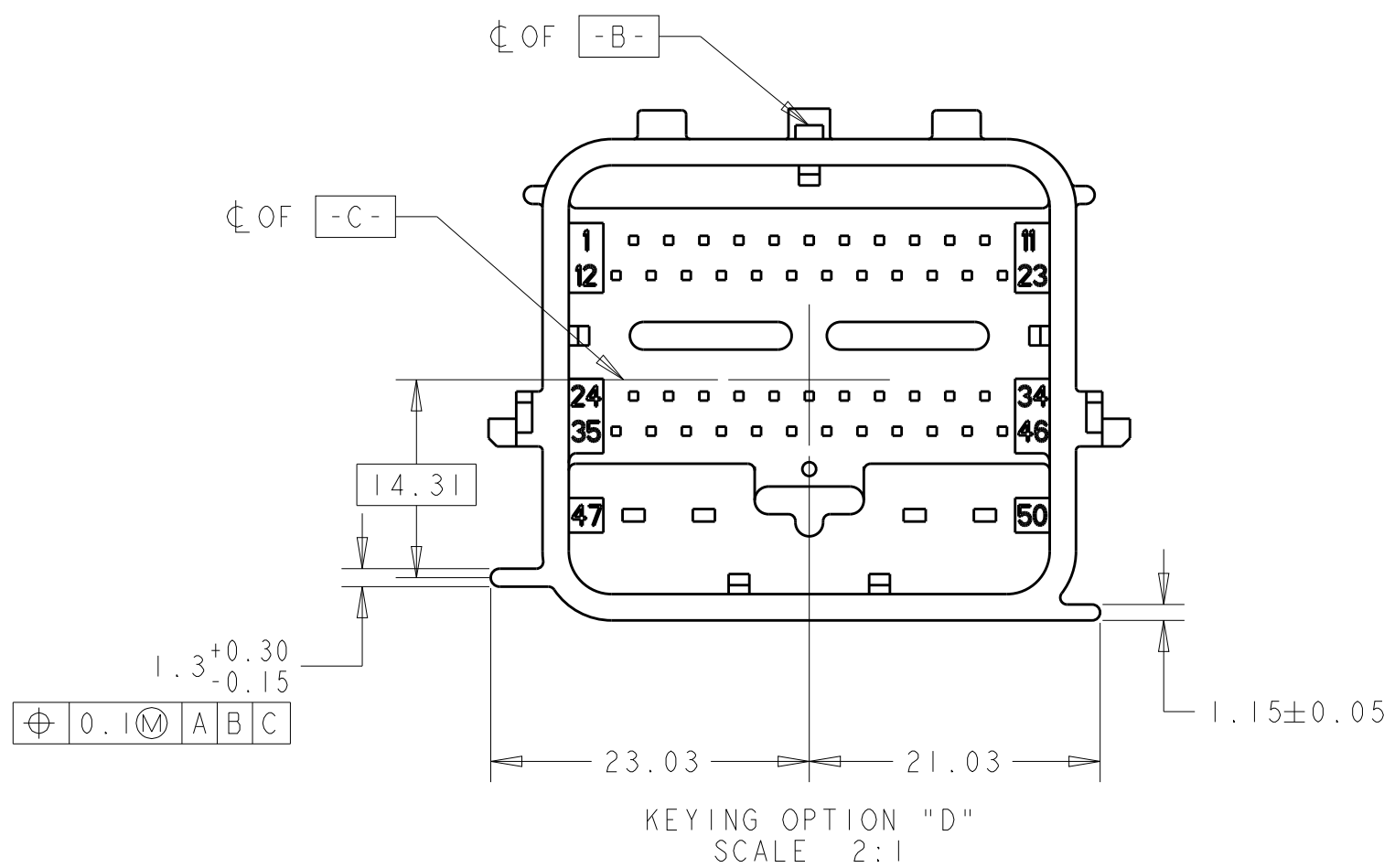
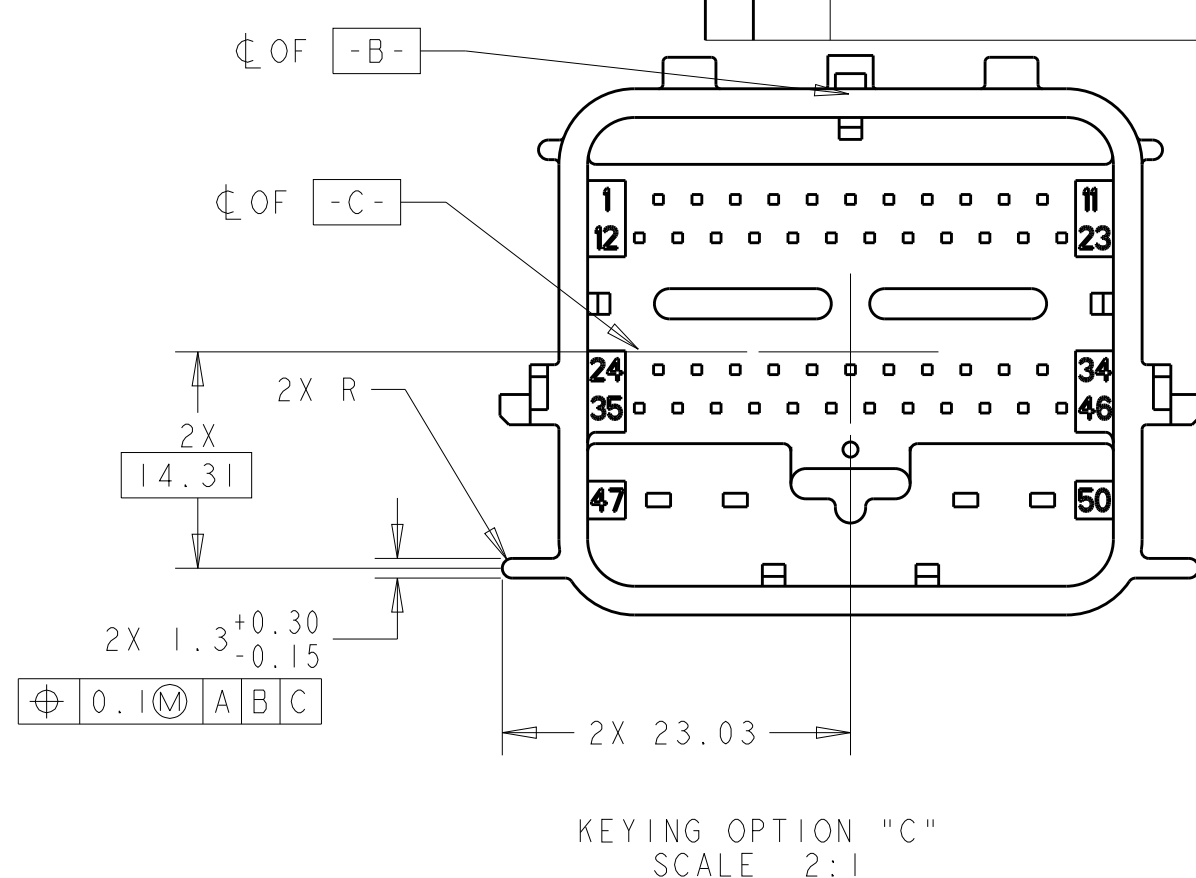
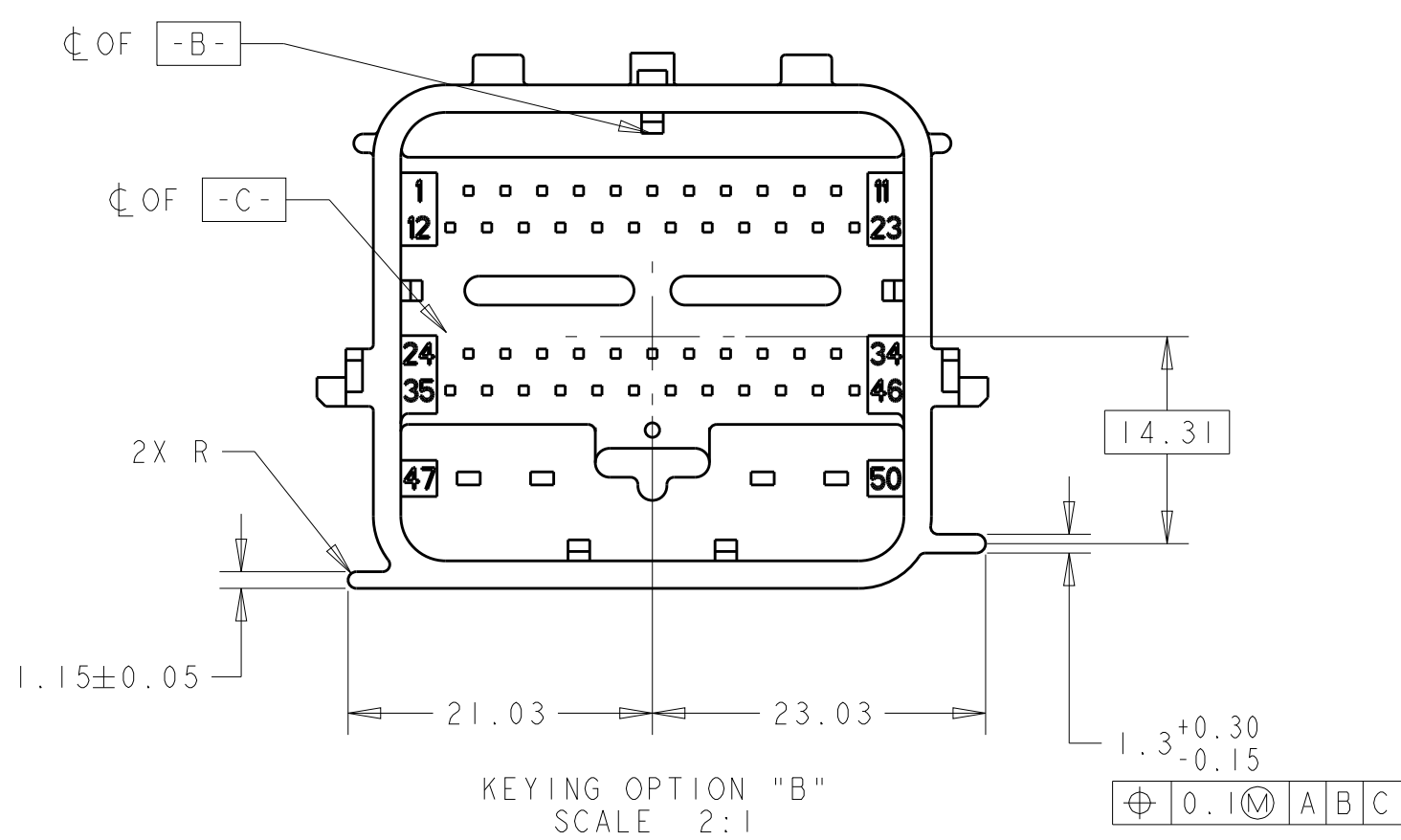
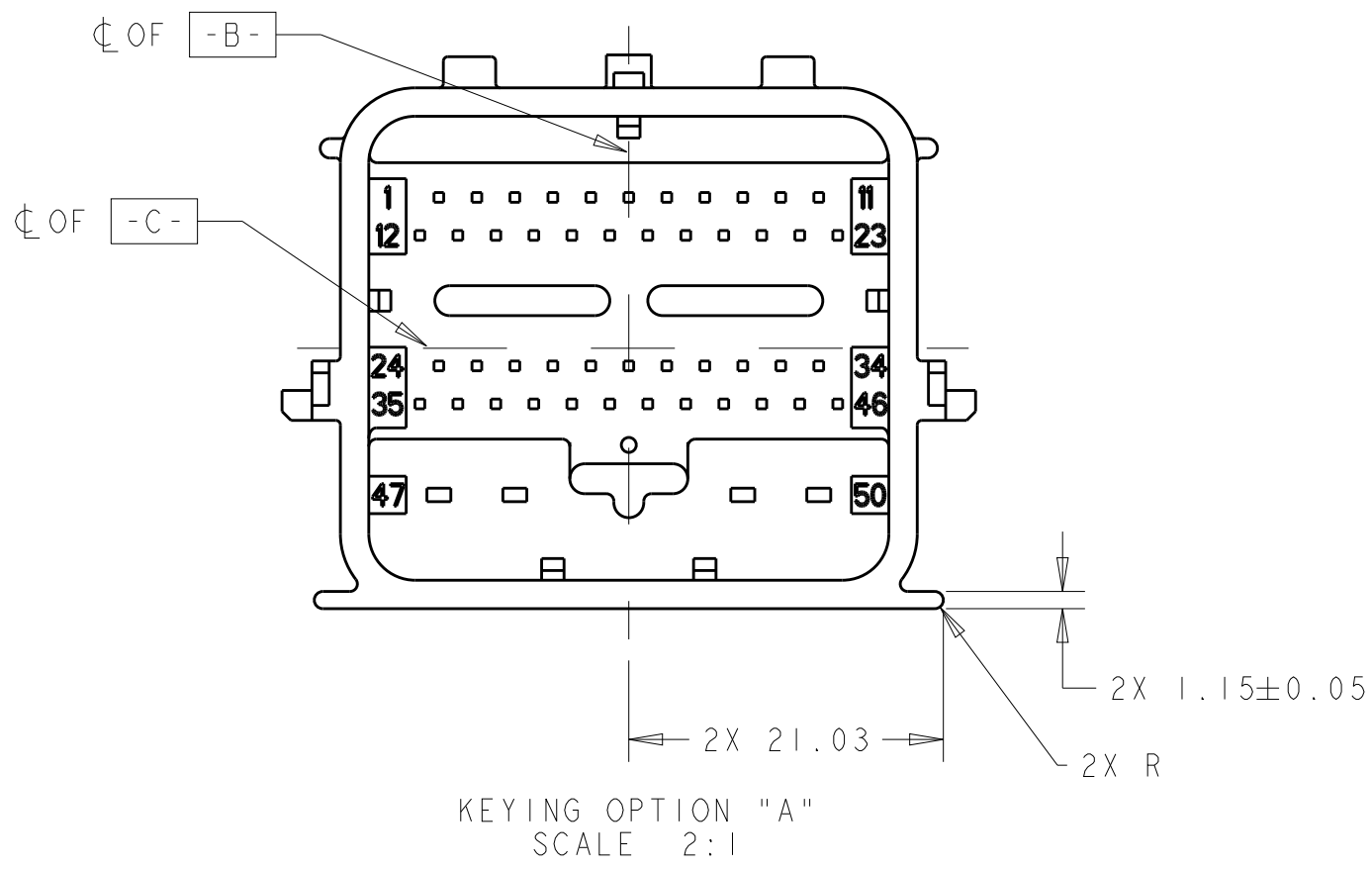
SECTION A-A

SEE RECOMMENDED CONTACT
PIN 0.8 X 1.5 DETAIL

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3	PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
	1 PLC ±0.10	APPLICATION SPEC		RESTRICTED TO	
MATERIAL		WEIGHT		A100779C=1438129	
FINISH		CUSTOMER DRAWING		SCALE 1:1 SHEET 9 OF 10 REV F35	

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	50-WAY HARNESS ASSEMBLY, PCM	
	1 PLC ±0.10	APPLICATION SPEC	-	
MATERIAL	FINISH	WEIGHT	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
-	-	-	A100779C=1438129	-
CUSTOMER DRAWING		SCALE 1:1 SHEET 10 OF 10 REF 35		

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