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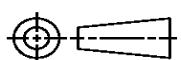
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				A1		ECR-16-009824
						27JUL2016 GK SD

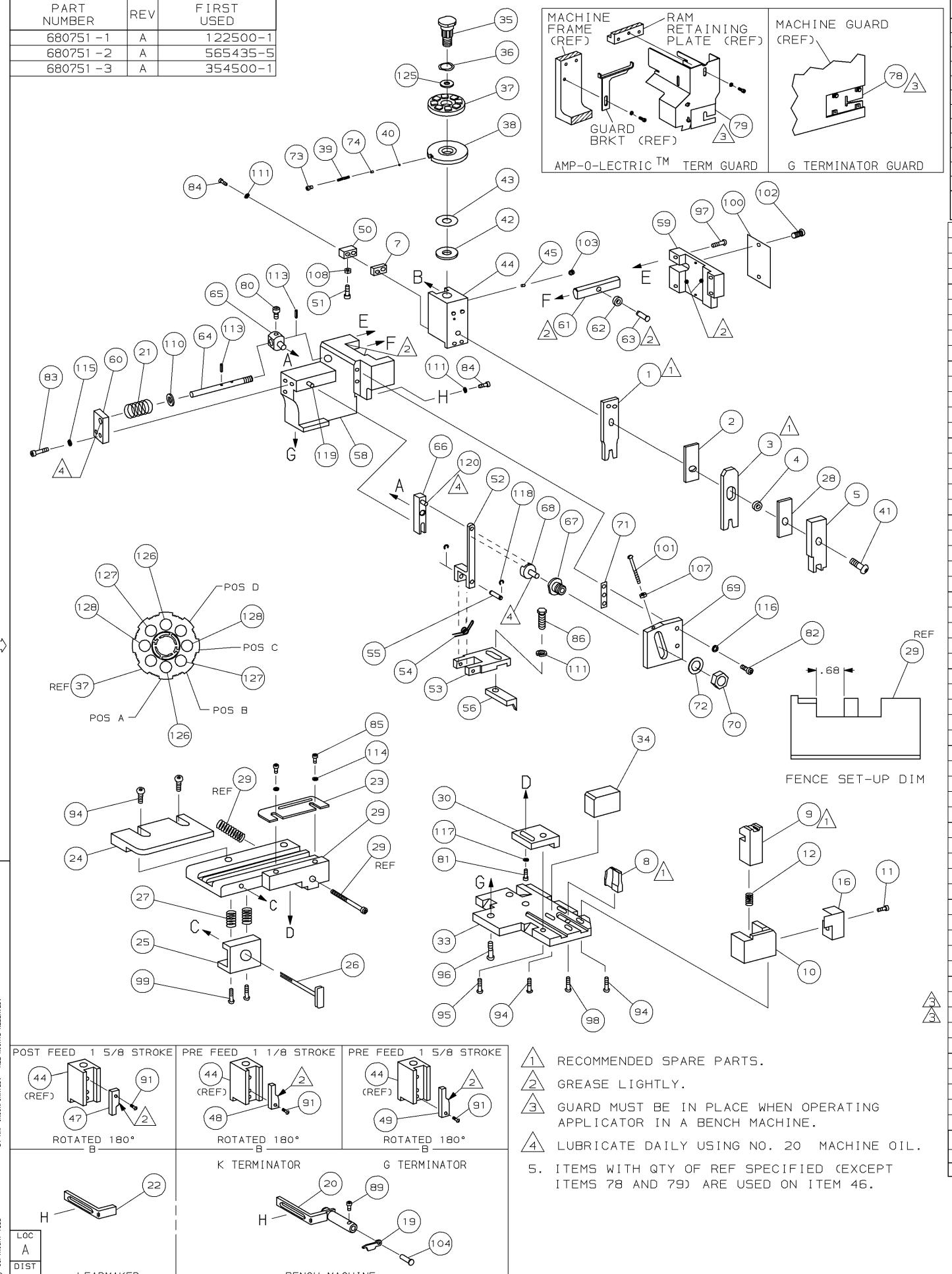
REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151208-1

FOR REPLACEMENT PARTS FOR APPLICATOR 680751
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 680751

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK GOPALAKRISHNA HV			
		APVD STOUGH DALE			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		SCALE		SHEET 1 OF 2 REV A1	



TERMINAL NAME: 2.8 MM TAB WITH DOUBLE LOCKING LANCE					
962880		CRIMP DATA (AMP TERMINAL)		WIRE SIZE	
PAD LTR		CRIMP HEIGHT		WIRE SIZE	
A .061 ±.002 [1.56 ±0.05mm]		1.0 mm ²			
B .058 ±.002 [1.47 ±0.05mm]		0.75 mm ²			
C .054 ±.002 [1.38 ±0.05mm]		0.5 mm ²			
D NOT		USED			
CRIMP		SIZE		TYPE	
WIRE .080 [2.03mm]		F		1.0 - 0.5 mm ²	
INSUL .160 [4.06mm]		0		Ø 3.40 mm	
WIRE STRIP LENGTH .141-.172		TERM APPL SPEC 114-2065		FEED0 .570	
APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1		LAYOUT L2176	

-1	LEADMAKER	MECH POST FEED	680751		
-2	BENCH MODEL K	MECH PRE FEED			
-3	BENCH MODEL G	MECH PRE FEED			
REF	REF	- B 22594-8	NUT, HEX (1/2-20) 70		
REF	REF	- B 240628-1	PLATE, ADJUSTMENT 69		
REF	REF	- B 240626-1	SHAFT, PIVOT 68		
REF	REF	- B 240633-1	BUSHING 67		
REF	REF	- A 455680-1	LEVER, INTERMEDIATE 66		
REF	REF	- B 240629-1	BLOCK, PIVOT 65		
REF	REF	- A 240632-2	SCREW, ADJ FEED ROD 64		
REF	REF	- B 240659-3	PIN, CAM ROLLER 63		
REF	REF	- B 240658-1	ROLLER, CAM 62		
REF	REF	- B 454398-2	ROD, FEED 61		
REF	REF	- A 454178-1	GUIDE, FEED ROD 60		
REF	REF	- C 454220-1	CAP, RAM 59		
REF	REF	- D 454485-1	HOUSING 58		
1	1	1	PAWL, FEED 56		
REF	REF	- B 240624-1	PIN, FEED FINGER 55		
REF	REF	- B 691499-1	SPRING, FEED FINGER 54		
REF	REF	- B 690541-1	HOLDER, FEED FINGER 53		
REF	REF	- A 455679-2	LEVER, TERMINAL FEED ARM 52		
1	1	1	A 811242-2 BUMPER, HOLDDOWN 51		
1	1	1	A 690753-1 SPACER, TONKER 50		
1	-	-	B 690602-6 CAM, PRE-FEED 1 5/8 ST 49		
-	1	-	B 690602-5 CAM, PRE-FEED 1 1/8 ST 48		
-	-	1	B 690501-4 CAM, POST-FEED 1 5/8 ST 47		
1	1	1	B 459456-2 APPLICATOR, BASIC (SUBASSY) 46		
1	1	1	A 690191-1 PLUG, NYLON 45		
1	1	1	C 455673-1 RAM 44		
1	1	1	A 690125-1 WASHER, LAMINATED 43		
1	1	1	A 690124-1 WASHER, RAM 42		
1	1	1	A 7-21002-9 BOLT, CRIMPER (5/16x1.00) 41		
1	1	1	A 23241-6 BALL, STEEL 40		
1	1	1	A 690170-1 SPRING, COMPRESSION 39		
1	1	1	C 690142-1 DISC, INSULATION 38		
1	1	1	D 354777-1 WIRE DISC, PLASTIC 37		
1	1	1	A 22480-5 WASHER, SPRING 36		
1	1	1	B 690212-1 POST, RAM 35		
1	1	1	D 455675-1 SUPPORT, TERMINAL 34		
			33		
			32		
			31		
REF	REF	- B 455689-1	BLOCK, STRIP GUIDE ADJ 30		
1	1	1	C 318756-1 STRIP GUIDE PLATE ASSY 29		
1	1	1	A 2-455888-1 SPACER, FRONT SHEAR DEP 28		
2	2	2	A 1-22284-0 SPRING, DRAG 27		
1	1	1	B 690546-1 LEVER, DRAG RELEASE 26		
1	1	1	B 240729-1 DRAG, TERMINAL 25		
1	1	1	D 8-690504-6 GUIDE, STRIP (REAR) 24		
1	1	1	A 690438-1 GUIDE, STRIP (FRONT) 23		
-	-	1	B 690472-2 STRIPPER 22		
REF	REF	- A 4-22284-9 SPRING, FEED RETURN 21			
1	1	-	A 679218-1 STRIPPER WIRE STOP ASSY 20		
1	1	-	B 458949-1 STRIPPER 19		
			18		
1	1	1	B 318563-1 GUARD, CHIP, FRONT 16		
			15		
			14		
			13		
1	1	1	A 5-22280-0 SPRING, SHEAR 12		
1	1	1	B 690461-1 STOP, SHEAR 11		
1	1	1	C 690459-1 HOLDER, SHEAR (FRONT) 10		
1	1	1	C 454276-1 SHEAR, FLOAT (FRONT) 9		
1	1	1	B 2-662186-3 ANVIL 8		
1	1	1	C 7-240641-5 SPACER, DEPRESSOR (REAR) 7		
			6		
1	1	1	C 1-455889-4 DEPRESSOR, SHEAR (FRONT) 5		
1	1	1	B 3-238011-1 SPACER, BLOCK CRIMPER 4		
1	1	1	C 5-683454-2 CRIMPER, INSULATION 3		
1	1	1	C 2-455888-0 SPACER, CRIMPER 2		
1	1	1	C 4-458141-4 CRIMPER, WIRE 1		
-3	-2	-1	U/M DWG SIZE PART NO DESCRIPTION ITEM NO		
-3	-2	-1	U/M DWG SIZE PART NO DESCRIPTION ITEM NO		
REVISION OF EACH ASSY NO WHEN BLANK, USE DWG REVISION					
PARTS LIST					
PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.					
2 PLC DEC ±.02					
3 PLC DEC ±					
4 PLC DEC ±					
ANGLES ± SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES Ø.015 MAX					
LOC	A	REvised	CE	2-99	FIN -
66		REVISION RECORD	APP	DATE	
NAME: SIDE FEED HDM APPLICATOR					
MACHINE REF: MINI APPL					
SCALE -	D	DWG NO	680751	SHEET 1 of 1	REV A
CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO					

Mouser Electronics

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[TE Connectivity:](#)

[680751-1](#)