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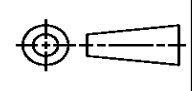
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-017851	29NOV13	RS	LZ

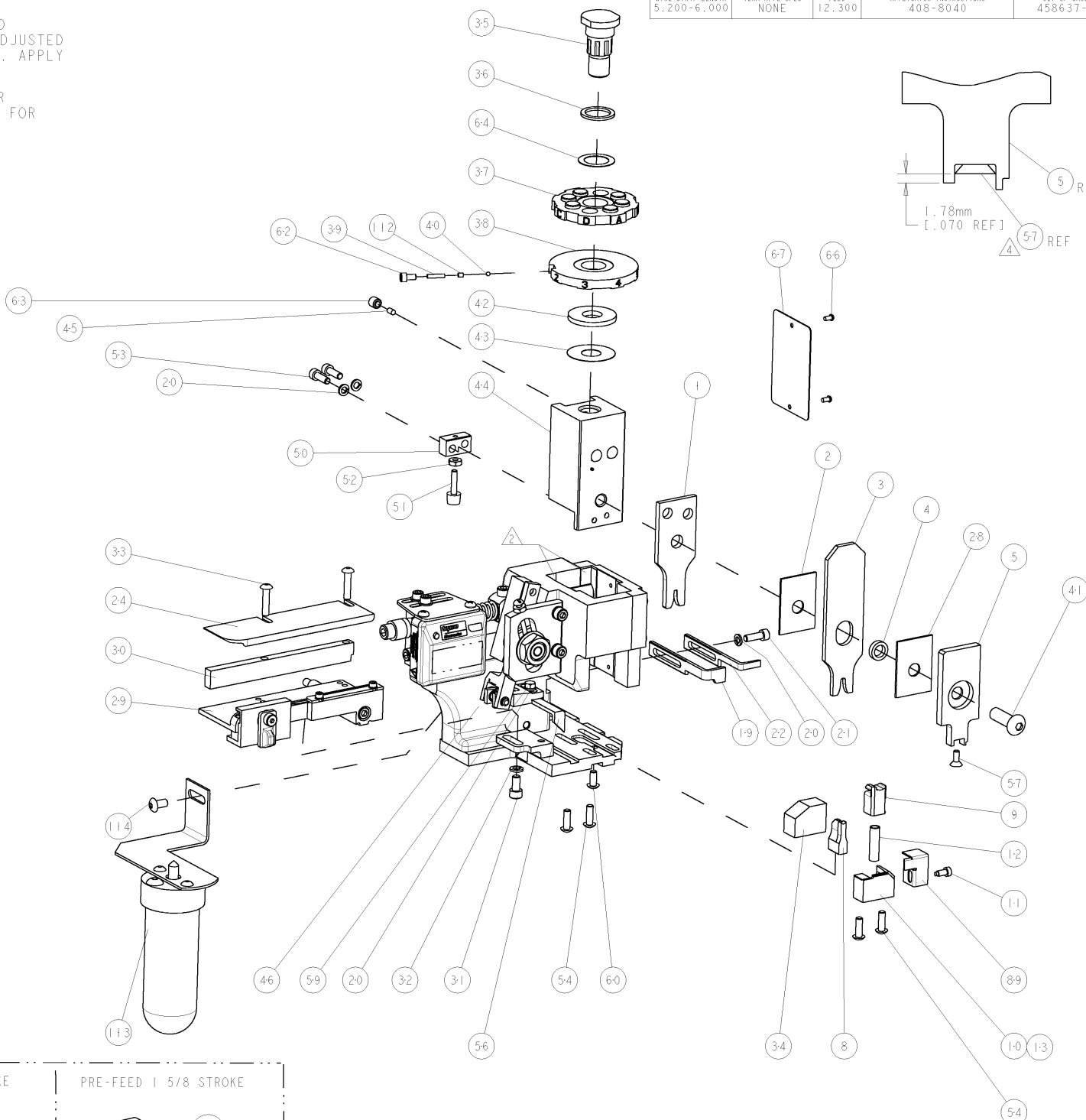
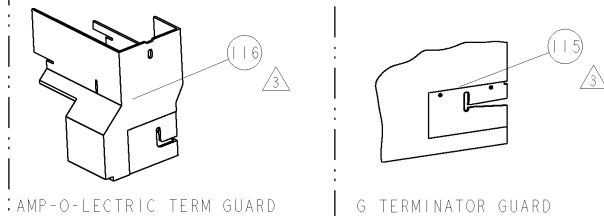
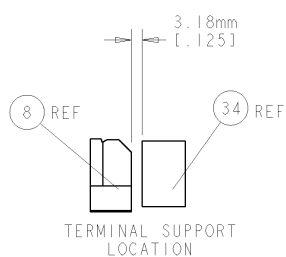
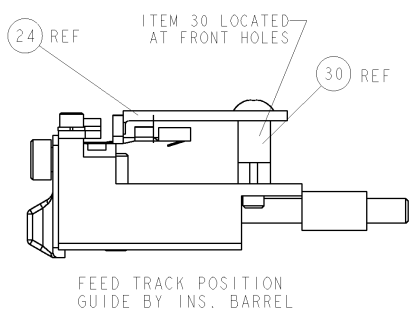
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151630-1



FOR REPLACEMENT PARTS FOR APPLICATOR 1852685
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852685

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852685	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV A1

- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- ④ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- ⑤ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS $\varnothing 2-2.9\text{mm}$.



THIS DRAWING IS A CONTROLLING DOCUMENT FOR THE CUSTOMER'S INFORMATION. IT IS THE USER'S RESPONSIBILITY TO OBTAIN THE LATEST EDITION. NO CHANGES SHOULD BE CONTACTED FOR THE LATEST EDITION.		DWN: <u>R_KNEPPER</u> 18APR2008 CPE: <u>S_BAILEY</u> 27MAT2008 APVD: <u>S_BAILEY</u> 18APR2008		 Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME: <u>SIDE FEED HDM APPLICATOR</u>	
		8 PLC ±.0 12 PLC ±0.1 3 PLC ±0.001 4 PLC ±0.001 4 RADIUS ±.001		PRODUCT SPEC: - APPLICATION SPEC: -	
MATERIAL: -		FINISH: -		SIZE: <u>A1</u> CASE CODE: <u>00779</u> DRAWING NO: <u>C=1852685</u>	
WEIGHT: -		CUSTOMER DRAWING		RESTRICTED TO: - SCALE: <u>3:5</u> SHEET <u>1</u> OF <u>1</u> REV <u>A</u>	
CUSTOMER VIEWABLE ASSEMBLY					

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