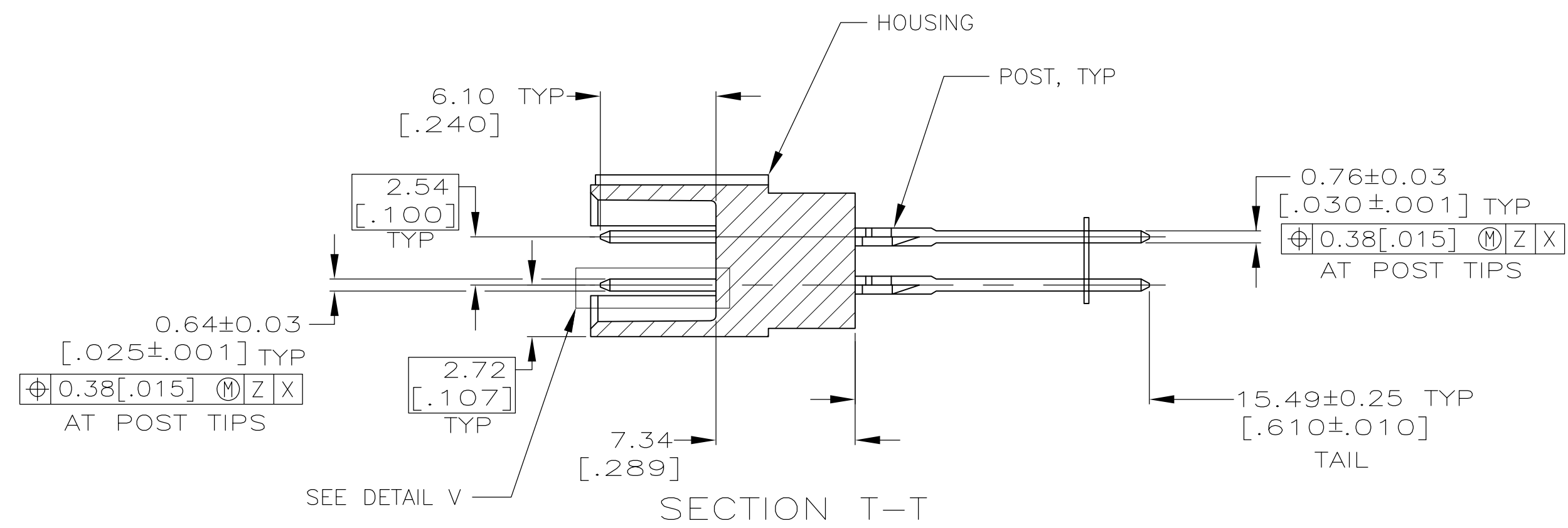
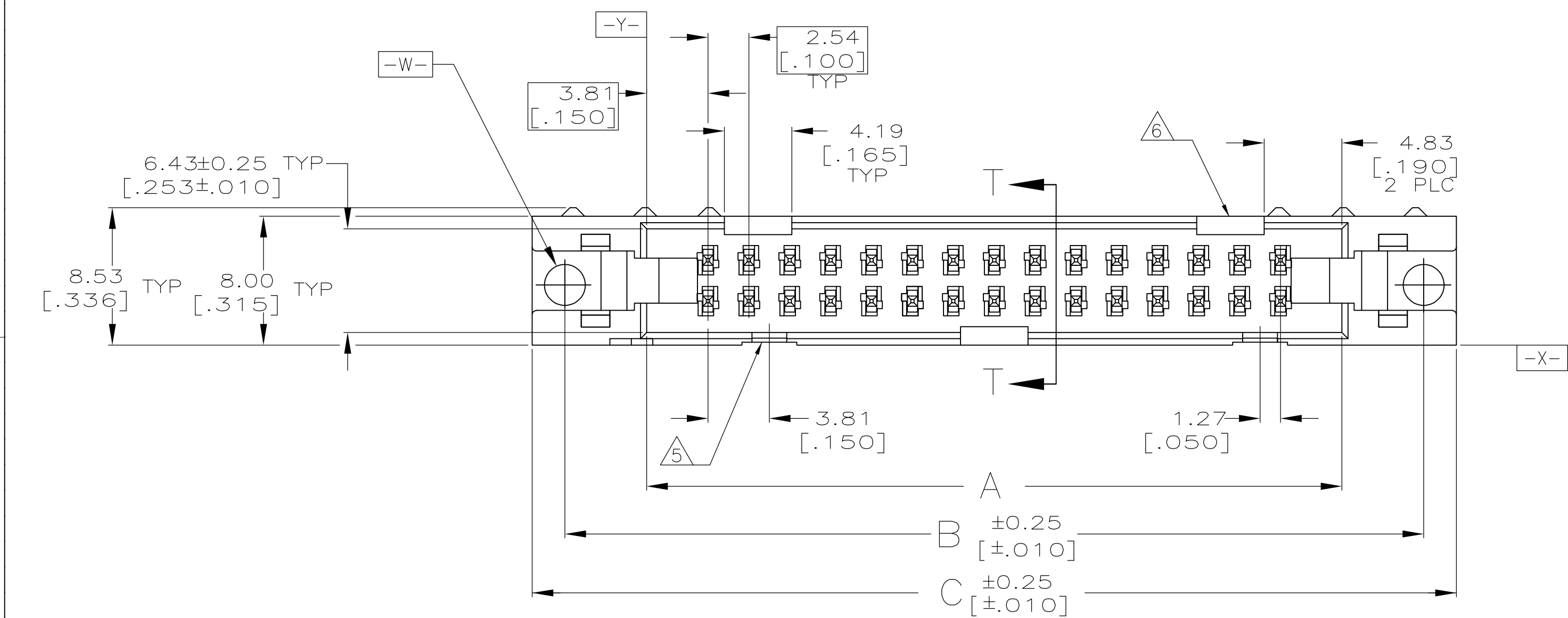
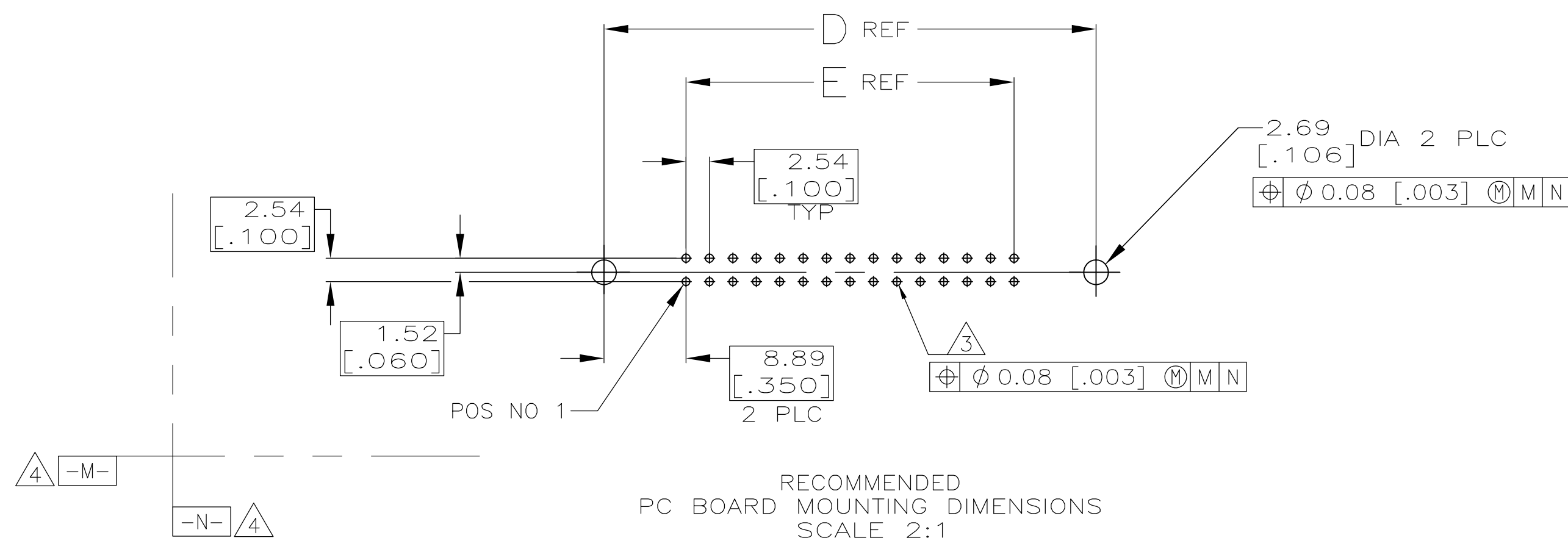
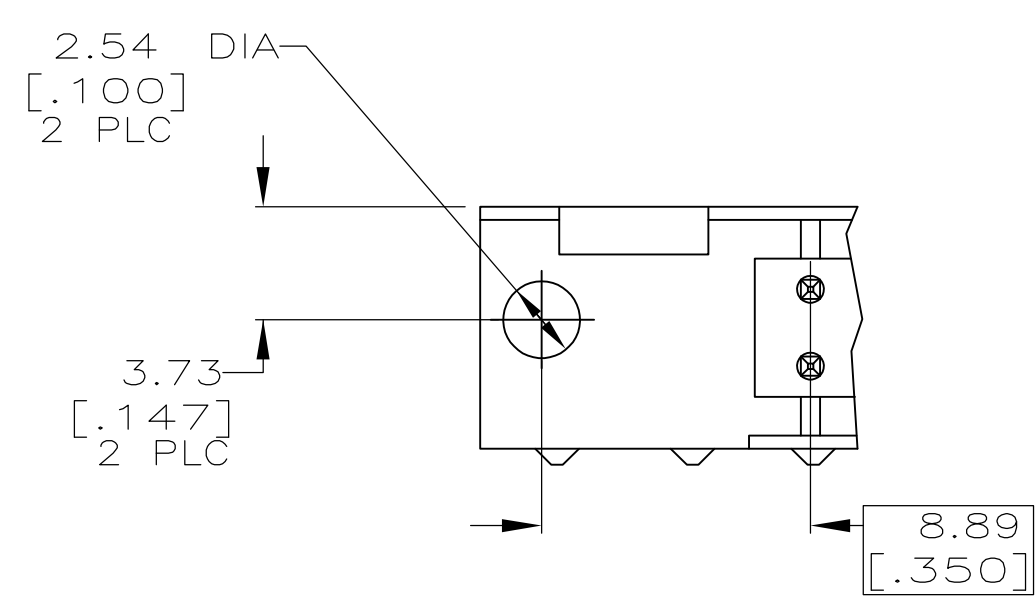
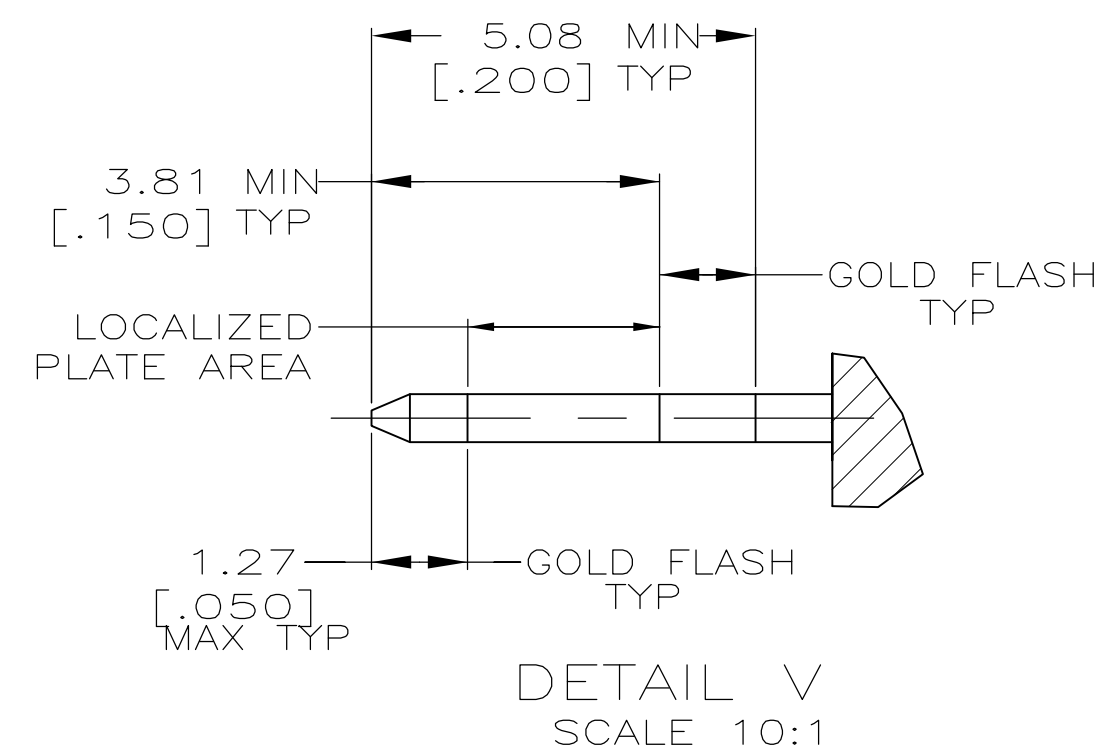
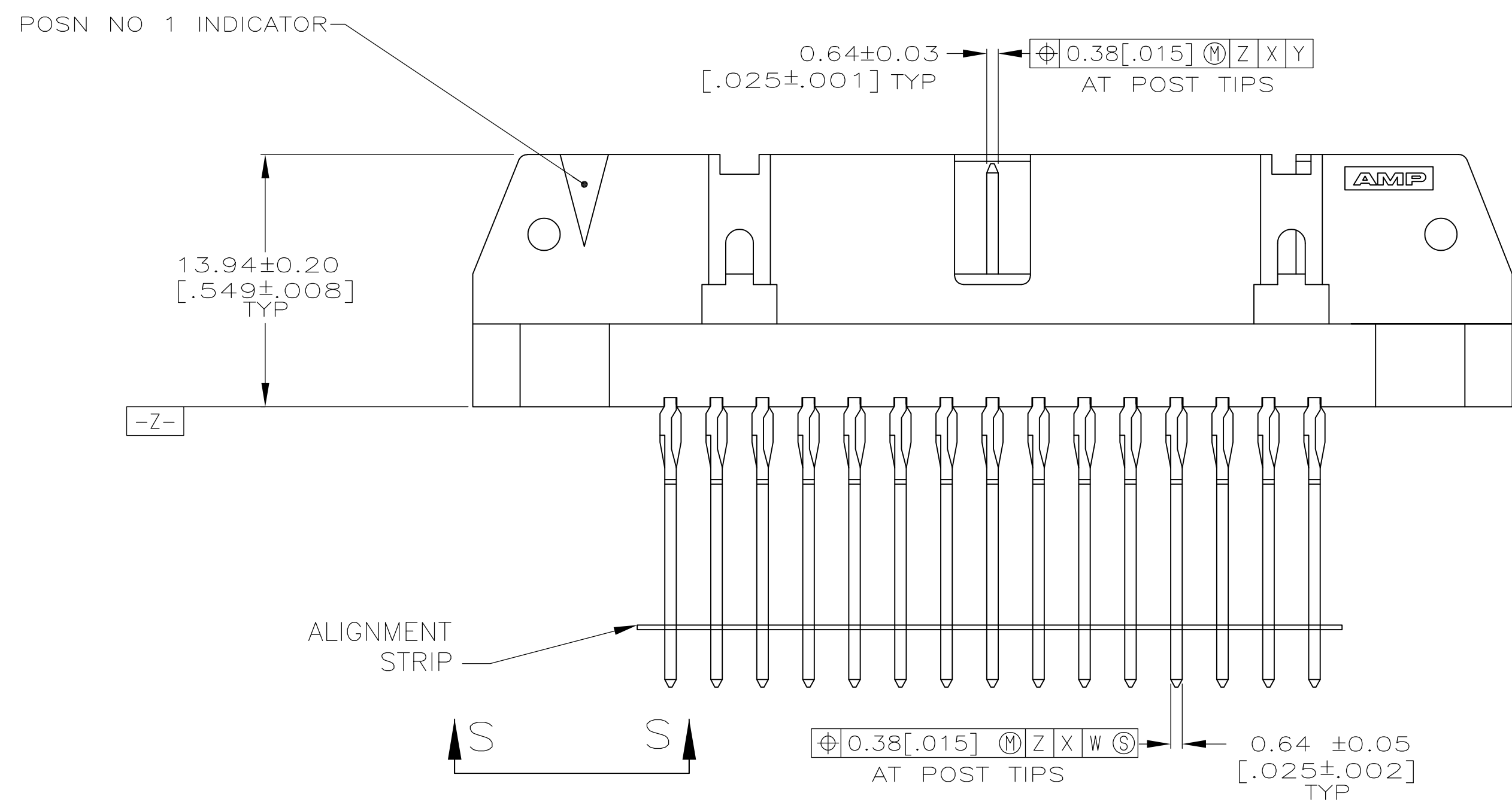
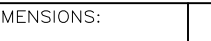




- ① HOUSING: GLASS FILLED NYLON OR POLYESTER, UL94V-0 RATED, COLOR BLACK.
POSTS: PHOSPHOR BRONZE.
ALIGNMENT STRIP: ARMD PAPER.
- ② POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, $0.76\mu\text{m}[.000030]$ MIN TOTAL ON THE LOCALIZED PLATE AREA, $2.54\mu\text{m}[.000100]$ MIN TIN PLATE ON THE TAIL, $1.27\mu\text{m}[.000050]$ MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
—OR—
 $0.76\mu\text{m}[.000030]$ MIN GOLD PLATE ON THE LOCALIZED PLATE AREA, $2.54\mu\text{m}[.000100]$ MIN TIN PLATE ON THE TAIL, $1.27\mu\text{m}[.000050]$ MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- ③ REFER TO APPLICATION SPECIFICATION 114-40020 FOR HOLE SIZE AND FINISH RECOMMENDATIONS.
- ④ DATUMS —M— & —N— TO BE ESTABLISHED BY CUSTOMER.
- ⑤ NO SLOT FOR SNAP-IN POLARIZER ON THIS END FOR 10 AND 14 POSITION HEADERS.
- ⑥ NO SLOT ON THIS END FOR 10 POSITION HEADERS.



OBSOLETE	78.74 [3.100]	96.52 [3.800]	100.58 [3.960]	96.52 [3.800]	86.36 [3.400]	64	1—1658695—0
	73.66 [2.900]	91.44 [3.600]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	1658695—9
	60.96 [2.400]	78.74 [3.100]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	1658695—8
	48.26 [1.900]	66.04 [2.600]	70.10 [2.760]	66.04 [2.600]	55.88 [2.200]	40	1658695—7
	30.48 [1.200]	48.26 [1.900]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	1658695—6
	22.86 [.900]	40.64 [1.600]	44.70 [1.760]	40.64 [1.600]	30.48 [1.200]	20	1658695—5
	17.78 [.700]	35.56 [1.400]	38.10 [1.560]	35.56 [1.400]	25.40 [1.000]	16	1658695—4
	15.24 [.600]	33.02 [1.300]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	1658695—3
	10.16 [.400]	27.94 [1.100]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	1658695—2
	40.64 [1.600]	58.42 [2.300]	62.48 [2.460]	58.42 [2.300]	48.26 [1.900]	34	1658695—1
	E	D	C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN R. SAMICK OK: S. BOLASH APVD: M. WALMSLEY 13JAN2004 13JAN2004 13JAN2004		 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		NAME HEADER ASSY, UNIVERSAL, ACTION PIN, AMP-LATCH	
		PRODUCT SPEC 108-40019 APPLICATION SPEC 114-40020		SIZE CAGE CODE DRAWING NO A1 00779 C-1658695	
MATERIAL 		FINISH 		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV F	

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