

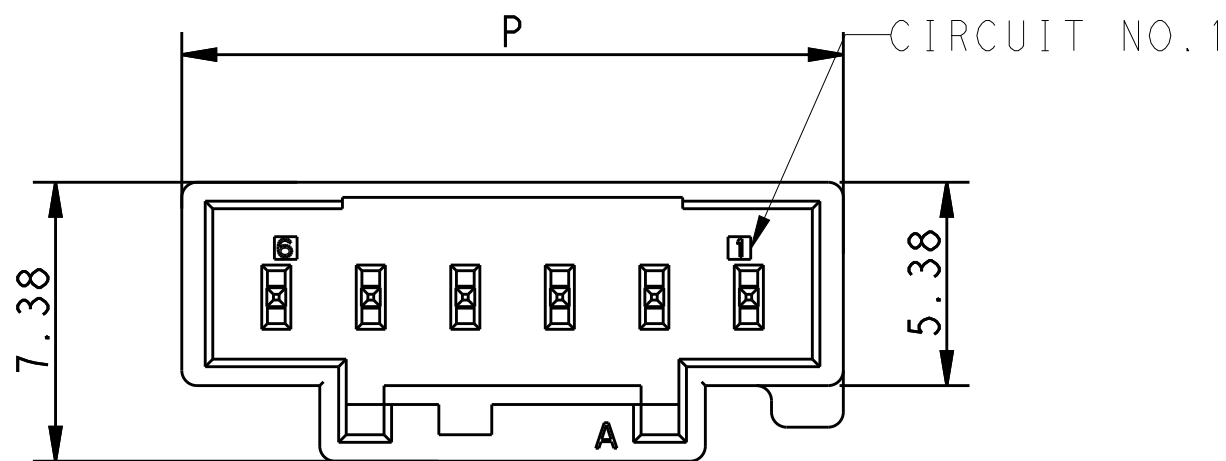
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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
		B		ADD 4P/7P PRODUCT	28MAY2013	H.J.Z YH.M
		C		ECR-13-015990	17OCT2013	H.J.Z YH.M
		D		ECR-14-002989	28FEB2014	M.T D.Z

6Pos header housing assembly



- NOTES:
- 1.GENERAL TOLERANCE: ± 0.3
 - 2.MATERIAL SEE TABLE 1
 - 3.MATING CONN. P/N:SEE TABLE(SHEET 3)

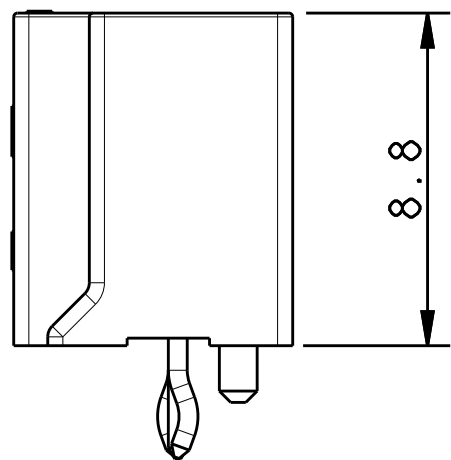
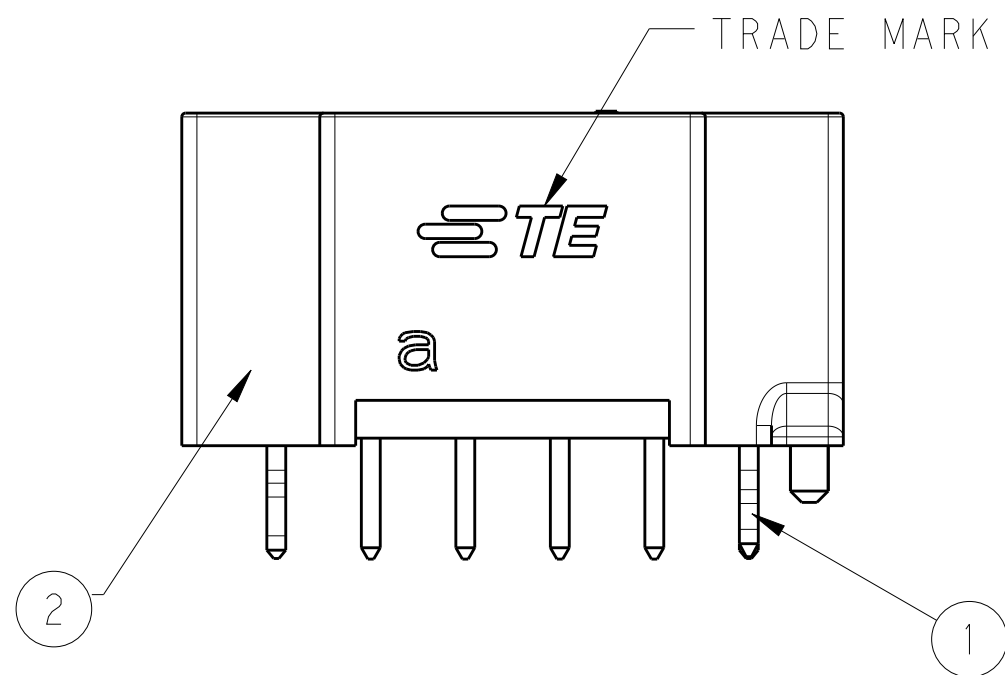
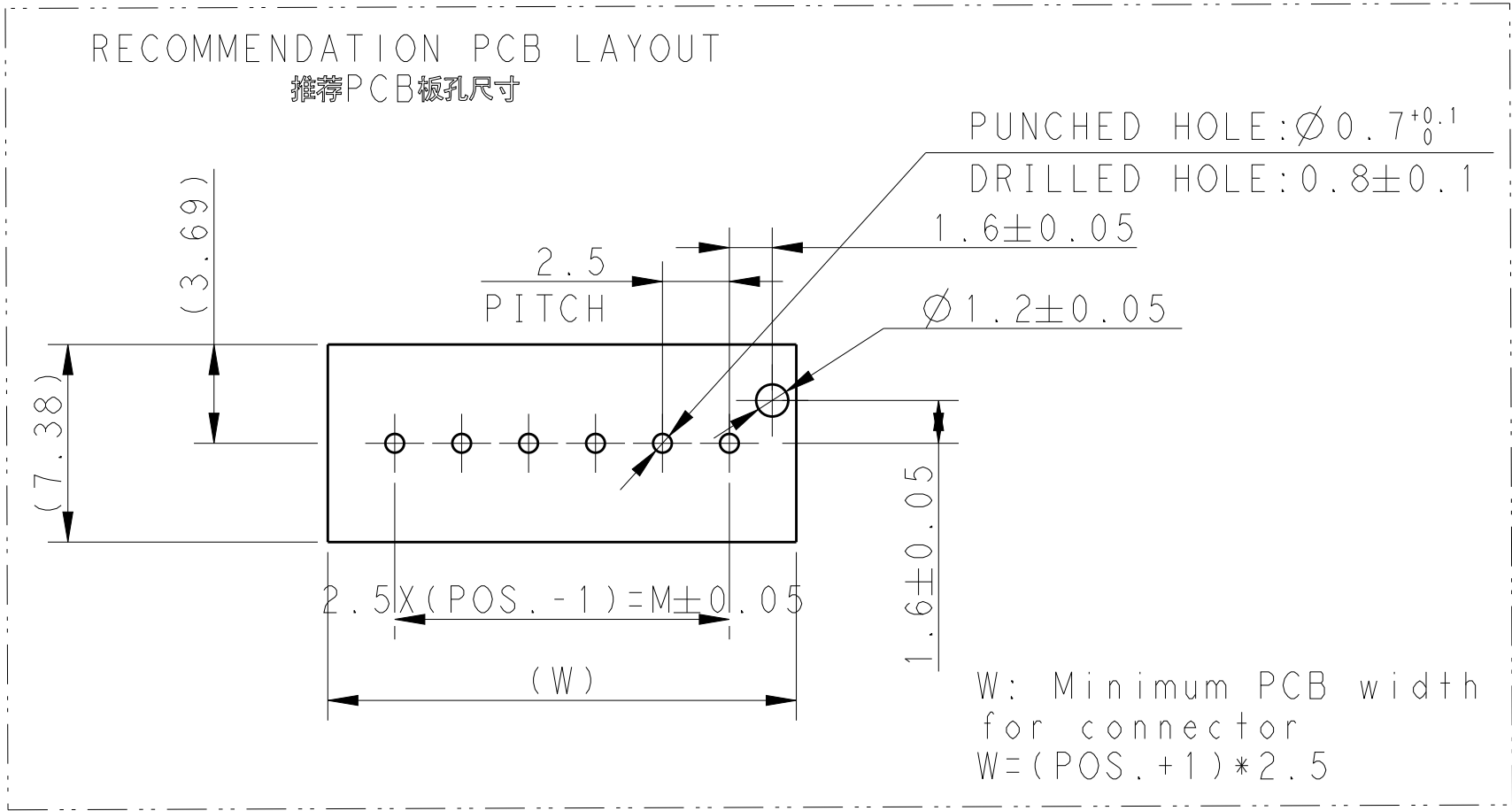
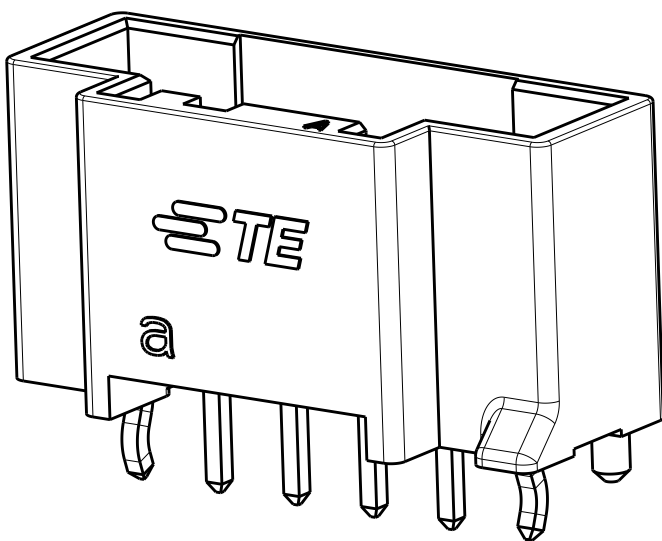
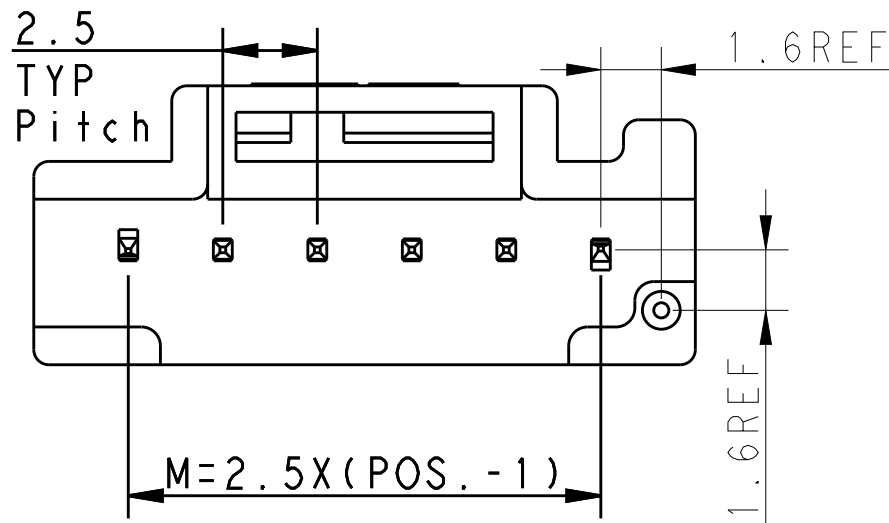


TABLE 1

①	POST CONTACT	COPPER ALLOY, TIN PLATING
②	HEADER HOUSING	THERMO PLASTIC UL94 V-0
NO.	PART NAME	MATERIAL



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.J.Z 28MAY2013	TE Connectivity			
DIMENSIONS: mm		CHK TIM.D 28MAY2013				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD YH.M 28MAY2013	NAME			
0 PLC ± 0.3		PRODUCT SPEC	HEADER ASSY, PITCH 2.5 WITH BOSS D1.0			
1 PLC ± 0.3		108-106077	NEXT GENERATION			
2 PLC ± 0.3		APPLICATION SPEC	GRACE INERTIA CONNECTOR			
3 PLC ± 0.01			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
4 PLC ± 0.0001			A2	-	1971798	-
ANGLES $\pm$		WEIGHT	Customer Drawing			
FINISH			SCALE	SHEET	OF	REV
			/	1	3	D

LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
-	-	SEE SHEET 1	-	-	-	

KEYING-A

KEYING-B



KEYING-C

KEYING-D



DIMENSION MATRIX FOR KEYING		
1.4	2.4	8P
1.4	2.4	7P
1.4	1.95	6P
1.4	1.95	5P
1.4	1.6	4P
1.4	1.3	3P
1.25	1.05	2P
DIM_B	DIM_A	POS.

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DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± 0.3
1 PLC	± 0.3
2 PLC	± 0.3
3 PLC	± 0.013
4 PLC	± 0.0001

ANGLES

FINISH

MATERIAL

-

DWN H.J.Z 28MAY2013

CHK H.J.Z 28MAY2013

APVD YH.M 28MAY2013

PRODUCT SPEC 108-106077

APPLICATION SPEC -

WEIGHT -

Customer Drawing

TE Connectivity

NAME HEADER ASSY, PITCH 2.5 WITH BOSS D1.0
NEXT GENERATION
GRACE INERTIA CONNETOR

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	-	1971798	-

SCALE	SHEET	OF	REV
/	2	3	D

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		-	SEE SHEET 1	-	-	-

3-2232701-4	10	5	3	YELLOW	D	3-1971798-4		HEADER ASSEMBLY
3-2232701-2	10	5	3	BLUE	B	3-9171798-2		
2-2232701-1	7.5	2.5	2	NATURAL	A	2-1971798-1		
8-1971793-5	22.5	17.5	8	BLACK	D	8-1971798-5		
8-1971793-4				YELLOW	D	8-1971798-4		
8-1971793-3				RED	C	8-1971798-3		
8-1971793-2				BLUE	B	8-1971798-2		
8-1971793-1				NATURAL	A	8-1971798-1		
7-1971793-5	20.0	15.0	7	BLACK	D	7-1971798-5		
7-1971793-4				YELLOW	D	7-1971798-4		
7-1971793-3				RED	C	7-1971798-3		
7-1971793-2				BLUE	B	7-1971798-2		
7-1971793-1				NATURAL	A	7-1971798-1		
6-1971793-5	17.5	12.5	6	BLACK	D	6-1971798-5		
6-1971793-4				YELLOW	D	6-1971798-4		
6-1971793-3				RED	C	6-1971798-3		
6-1971793-2				BLUE	B	6-1971798-2		
6-1971793-1				NATURAL	A	6-1971798-1		
5-1971793-5	15.0	10.0	5	BLACK	D	5-1971798-5		
5-1971793-4				YELLOW	D	5-1971798-4		
5-1971793-3				RED	C	5-1971798-3		
5-1971793-2				BLUE	B	5-1971798-2		
5-1971793-1				NATURAL	A	5-1971798-1		
4-1971793-5	12.5	7.5	4	BLACK	D	4-1971798-5		
4-1971793-4				YELLOW	D	4-1971798-4		
4-1971793-3				RED	C	4-1971798-3		
4-1971793-2				BLUE	B	4-1971798-2		
4-1971793-1				NATURAL	A	4-1971798-1		
3-1971793-5	10.0	5	3	BLACK	D	3-1971798-5		
3-1971793-4				YELLOW	D	3-2232730-4		
3-1971793-3				RED	C	3-1971798-3		
3-1971793-2				BLUE	B	3-2232730-2		
3-1971793-1				NATURAL	A	3-1971798-1		
2-1971793-5	7.5	2.5	2	BLACK	D	2-1971798-5		
2-1971793-4				YELLOW	D	2-1971798-4		
2-1971793-3				RED	C	2-1971798-3		
2-1971793-2				BLUE	B	2-1971798-2		
2-1971793-1				NATURAL	A	2-2232730-1		
MATING CONN P/N	P	M	Pos.	COLOR	KEYING	PART NUMBER	DESCRIPTION	

HEADER ASSEMBLY

DESCRIPTION

1 Restricted to special customer (Hair)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN HJ.Z 28MAY2013 CHK HJ.Z 28MAY2013 APVD YH.M 28MAY2013		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm$ 0.3 1 PLC $\pm$ 0.3 2 PLC $\pm$ 0.13 3 PLC $\pm$ 0.013 4 PLC $\pm$ 0.0001 ANGLES $\pm$ - FINISH		NAME HEADER ASSY, PITCH 2.5 WITH BOSS D1.0 NEXT GENERATION GRACE INERTIA CONNETOR	
		PRODUCT SPEC 108-106077 APPLICATION SPEC -		SIZE A2	
MATERIAL		WEIGHT		CAGE CODE	
-		-		-	
		Customer Drawing		DRAWING NO	
				1971798	
				RESTRICTED TO	
				-	
				SCALE	
				/	
				SHEET	
				3 OF 3	
				REV	
				D	

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Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[3-1971800-3](#)