



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. WIRE RANGE OF APPLICATOR, NOT OF THE TERMINAL.
7. INSULATION RANGE QUOTED IS THAT OF THE TERMINAL. THE SEAL INSULATION RANGE IS 2.00-2.60 [.079-.102 IN].



QTY				REQD				PE ASSY				PARTS LIST			
DIMENSIONS: mm (INCHES)				MATERIAL				HT TR				FIN			
DO NOT SCALE PRINT.				-				-				-			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				OR				13SEP02				APP 13SEP02			
1 PLC DEC +				M.C.LIFFORD				F.BACKHURST				 AMP Incorporated Harrisburg, PA 17105-3608			
2 PLC DEC +				CHK -				REL 15-11-02							
3 PLC DEC +				M.C.LIFFORD				M.C.LIFFORD							
ANGLES ±				NAME				SIDE FEED HD-1 APPLICATOR				MACHINE REF			
SURF TEXTURE: ✓				SCALE				D DNG NO				1426375			
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX				-				1				SHEET 1 of 1			
APP DATE				CASE CODE				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO			
07079				00000				00000				-			

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