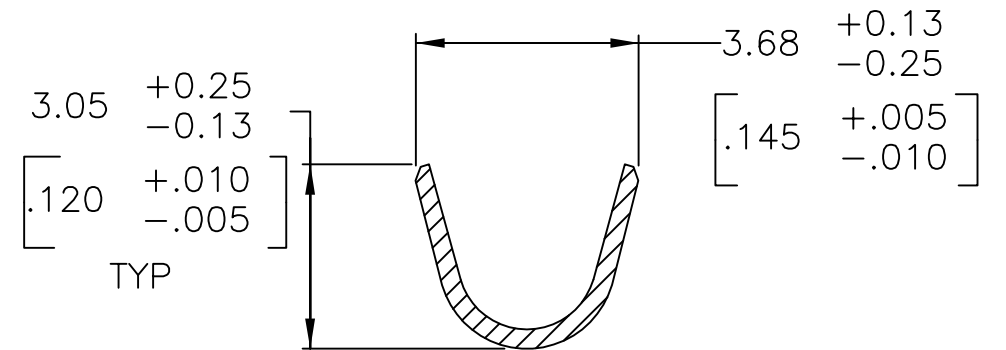
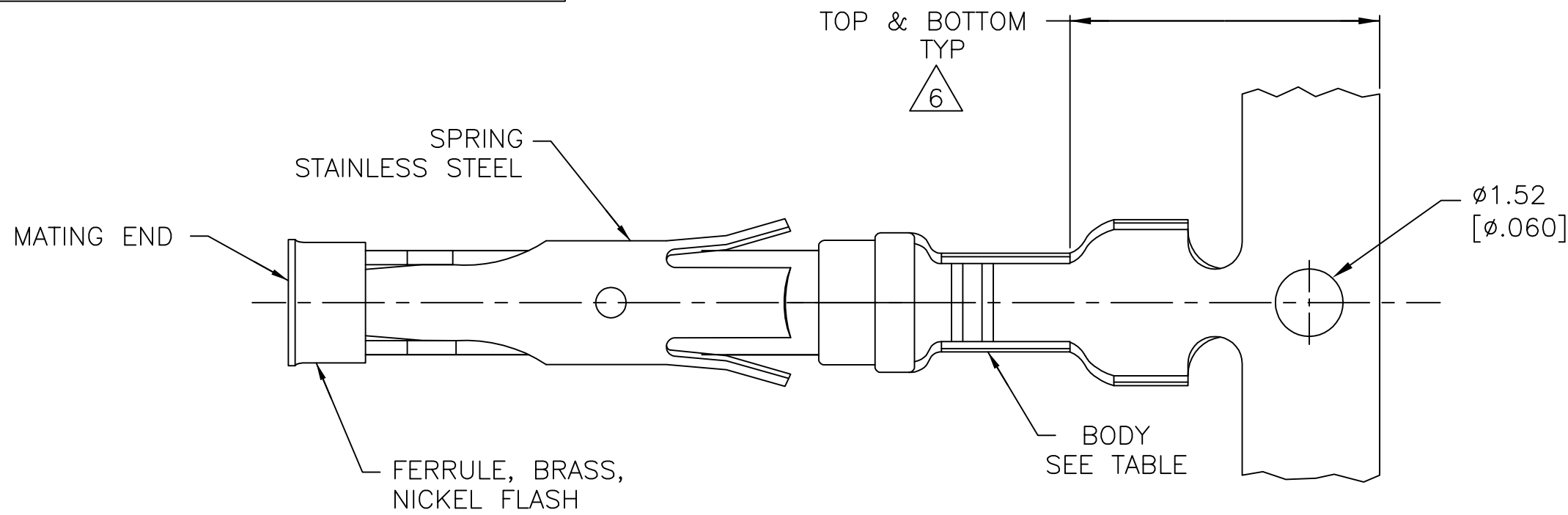
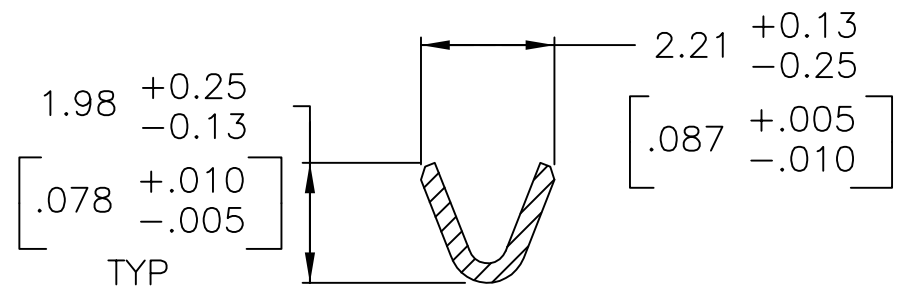
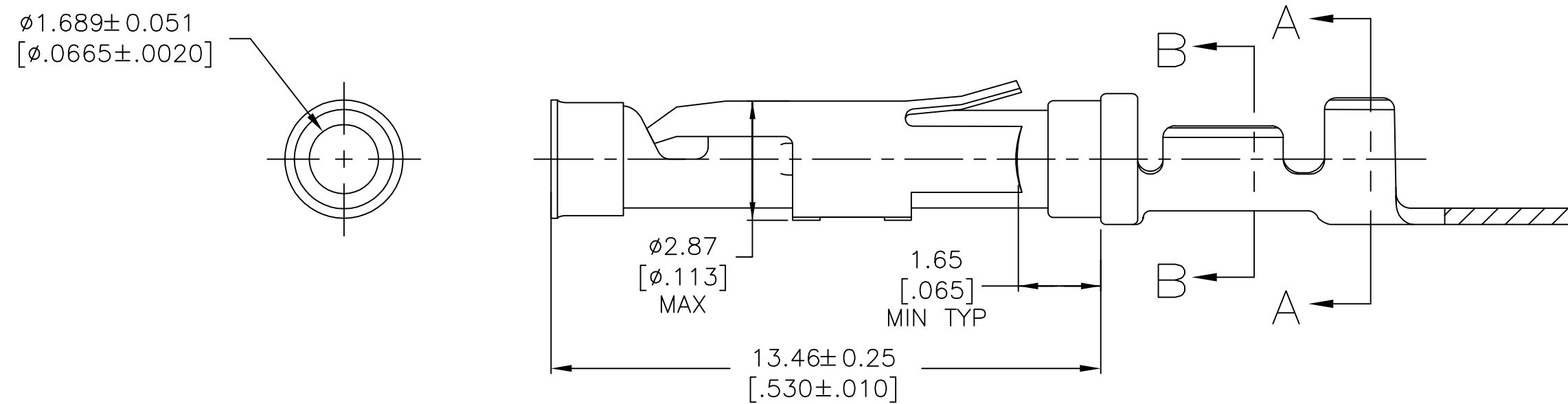


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	Y	REVISED PER ECO-12-012320	04JUL12	KH	MZ
	Z	REVISED PER ECO-16-017885	07OCT2017	RS	MZ



SECTION A-A



SECTION B-B

- 1 0.76μm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27μm[.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

2 1.27μm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

3 0.76μm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25μm [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

4 0.38μm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27μm[.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

5 1.27μm [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

6 GOLD PLATING NEED NOT APPEAR IN THIS AREA.

7 REVERSE REELED FOR MINI-APPLICATOR.

8 WIRE RANGE 24-20 AWG.
INSULATION RANGE 2.03[.080]-2.54[.100].



9 NOT RELEASED, AMP HOLLAND USE ONLY

10 0.38μm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27μm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.

11 1.27μm [.000050] MIN TIN PER MIL-T-10727 OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.

12 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		STANDARD	$\frac{1}{1}$	BRASS	1-66399-0	1-66331-5
		$\frac{7}{7}$	$\frac{1}{1}$	BRASS	1-66399-0	1-66331-4
$\frac{1}{2}$	OBSOLETE	$\frac{7}{7}$	$\frac{1}{1}$	PHOSPHOR BRONZE	-	1-66331-3
	OBSOLETE	$\frac{7}{7}$	$\frac{10}{10}$	BRASS	66399-5	1-66331-2
	OBSOLETE	$\frac{7}{7}$	$\frac{5}{5}$	BRASS	-	1-66331-1
		-	-	BRASS	-	$\frac{9}{9}$ 1-66331-0
	OBSOLETE	-	-	BRASS	-	$\frac{9}{9}$ 1-66331-9
		$\frac{7}{7}$	$\frac{1}{1}$	BRASS	66399-4	66331-8
		$\frac{7}{7}$	$\frac{4}{4}$	BRASS	66399-3	66331-7
	OBSOLETE	$\frac{7}{7}$	$\frac{3}{3}$	BRASS	66399-2	66331-6
		$\frac{7}{7}$	$\frac{2}{2}$	BRASS	66399-1	66331-5
		STANDARD	$\frac{1}{1}$	BRASS	66399-4	66331-4
		STANDARD	$\frac{3}{3}$	BRASS	66399-2	66331-2
		STANDARD	$\frac{2}{2}$	BRASS	66399-1	66331-1
		REELING	BODY FINISH	BODY MATERIAL	LOOSE PIECE REF	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHIREY		08/06/91		<div>TE Connectivity</div>							
		CHK R.STONE		9-19-91									
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD J.WESTMAN		NAME SOCKET ASSEMBLY, .062, TYPE III+							
				PRODUCT SPEC —									
				APPLICATION SPEC —									
				MATERIAL				FINISH		SIZE		CAGE CODE	
SEE CALLOUTS		SEE CALLOUTS		WEIGHT —		A2		00779		C=66331		—	
CUSTOMER DRAWING						SCALE 8:1		SHEET 1 of 1		REV 7			

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