

8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE	
1855383-1		A	122500-1	LEADMAKER & BENCH MODEL G		AIR FEED	
1855383-2		A	565435-5	BENCH MODEL K		AIR FEED	
7-1855383-7		A	-	SPARE PARTS		-	

1 RECOMMENDED SPARE PARTS

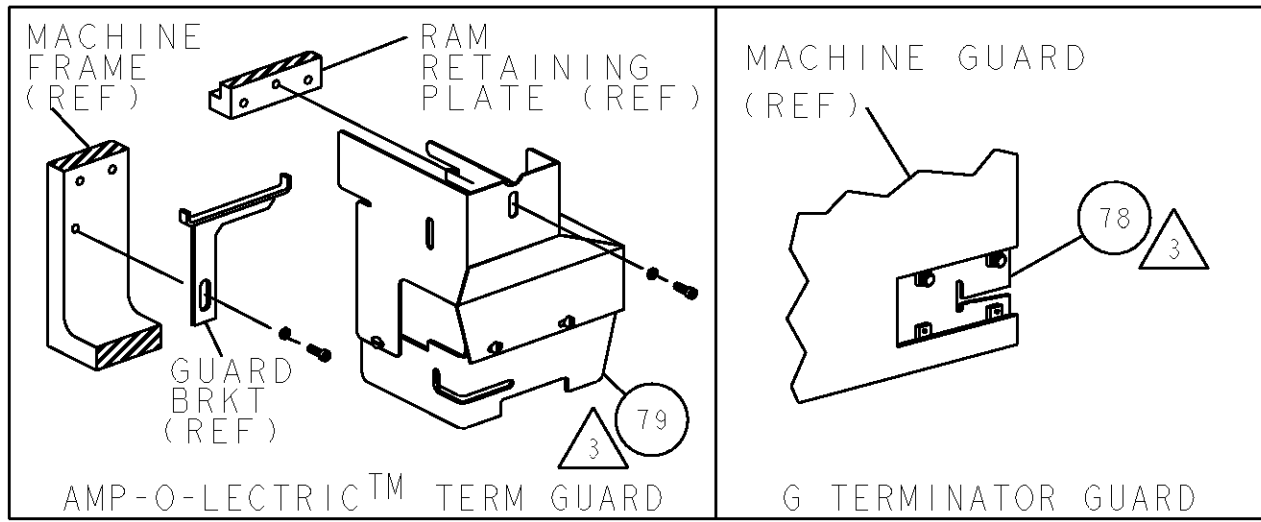
2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

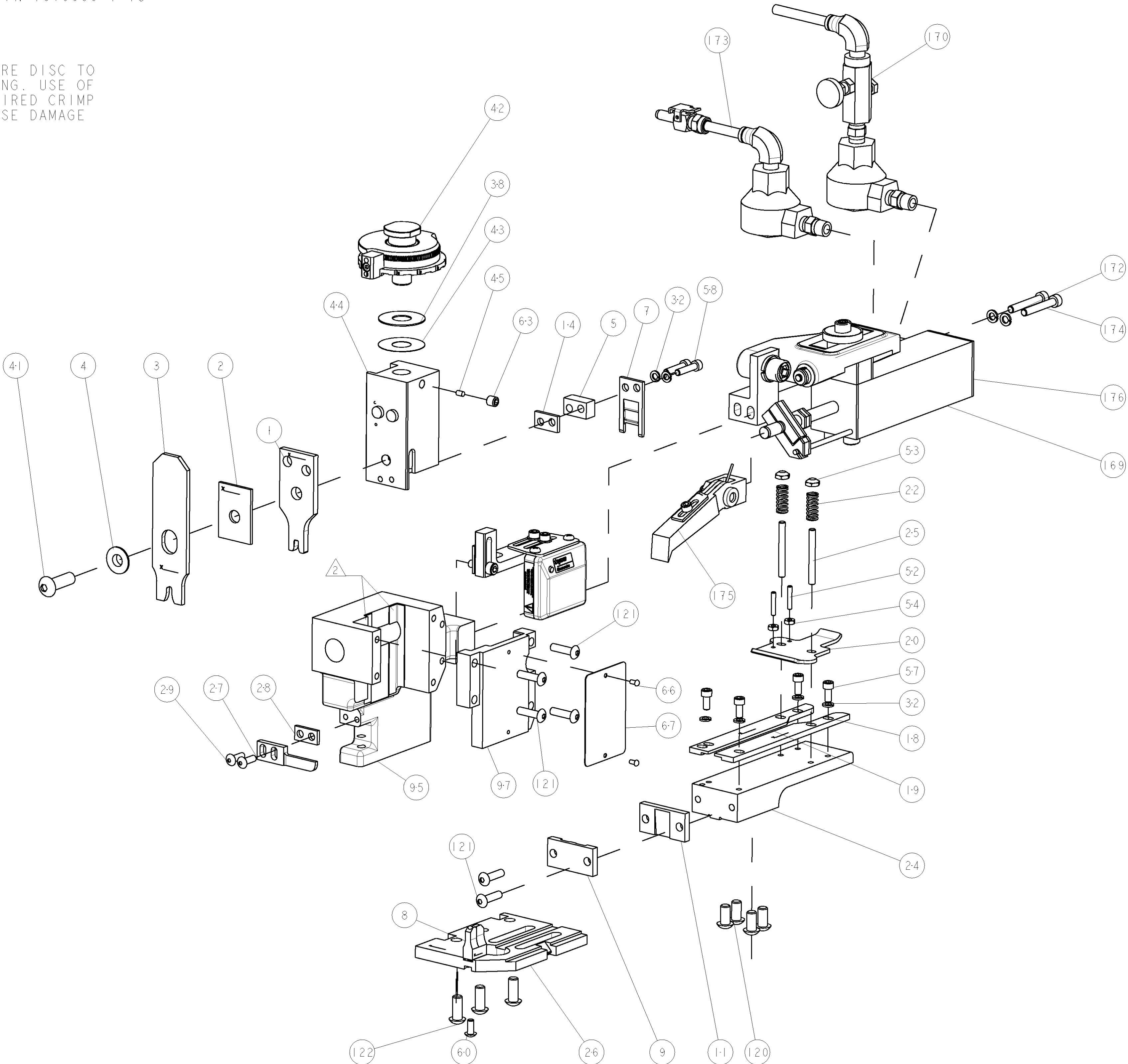
4. WHEN RUNNING THIS APPLICATOR ON AN AMP 3K/5K TERMINATOR, GUARD KIT P/N 1976900-1 IS REQUIRED

5 *WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: CLAW TERMINAL RING TYPE							
TE PN		MANF PN		G & H TERMINAL - G & H CRIMP SPECS			
1572499-1	25219-213-004	PAD LTR	CRIMP HEIGHT		WIRE SIZE		
1572499-2	25219-213-320						
1572499-3	25219-123-014	A	2.25±0.05mm [.089±.002]		2.50mm2		
1572499-4	25219-123-011						
1572499-5	25219-123-322	B	2.10±0.05mm [.083±.002]		1.50mm2		
1572499-6	25219-123-009						
1572499-7	25219-411-051	C	1.95±0.05mm [.077±.002]		1.00mm2		
1572900-1	25221-123-011						
1572900-2	25221-213-011	D	-		-		
1572900-3	25221-212-179						
1572900-5	25221-214-321						
1572900-6	25221-122-323						
1572900-7	25221-123-014	CRIMP	SIZE	TYPE	RANGE		
1572900-8	25221-123-009						
1572900-4	25221-214-009						
-	-	WIRE	3.30mm [.130]	F	1.0-2.50mm2		
-	-						
-	-	INSUL	4.32mm [.170]	OV	Ø3.04mm MAX		
-	-						
WIRE STRIP LENGTH		TERM APPL SPEC		SET UP GAGE			
5.84-6.22		NONE		458638-1			
		FEED		APPL INSTRUCTIONS			
		29.90		408-8039			



LOC		DIST		REVISONS			
A		66		P	LTR	DATE	OWN
				A	PRODUCT RELEASE	MARCH2008	CMR

-	1	-	-	2-460277-0	AIR FEED ASSY	176
-	1	1	-	460680-1	FEED FINGER ASSEMBLY	175
-	2	2	-	4-21000-0	SCR, SKT HD CAP 10-32 X 1.250	174
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	172
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	-	1	-	2-460277-6	AIR FEED ASSY	169
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	122
-	6	6	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	120
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	58
-	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	879103-3	FINE ADJUST HEAD ASM	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	469367-8	SHIM	38
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-1	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	1	1	-	455676-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	1	1	-	2-458030-2	STRIP GUIDE, REAR	19
-	1	1	-	2-458031-2	STRIP GUIDE, FRONT	18
-	1	1	-	8-240641-4	SPACER	14
-	1	1	-	240644-9	PLATE, REAR SHEAR	11
-	1	1	-	690482-4	PLATE, FRONT SHEAR	9
-	1	1	-	1633658-1	ANVIL, COMBINATION	8
-	1	1	-	4-690474-5	BLADE, SLUG	7
-	1	1	-	5-240641-1	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	4-854830-9	CRIMPER, INSULATION SPECIAL	3
-	1	1	-	1-455888-7	SPACER, CRIMPER	2
-	1	1	-	3-456410-2	CRIMPER, WIRE PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
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