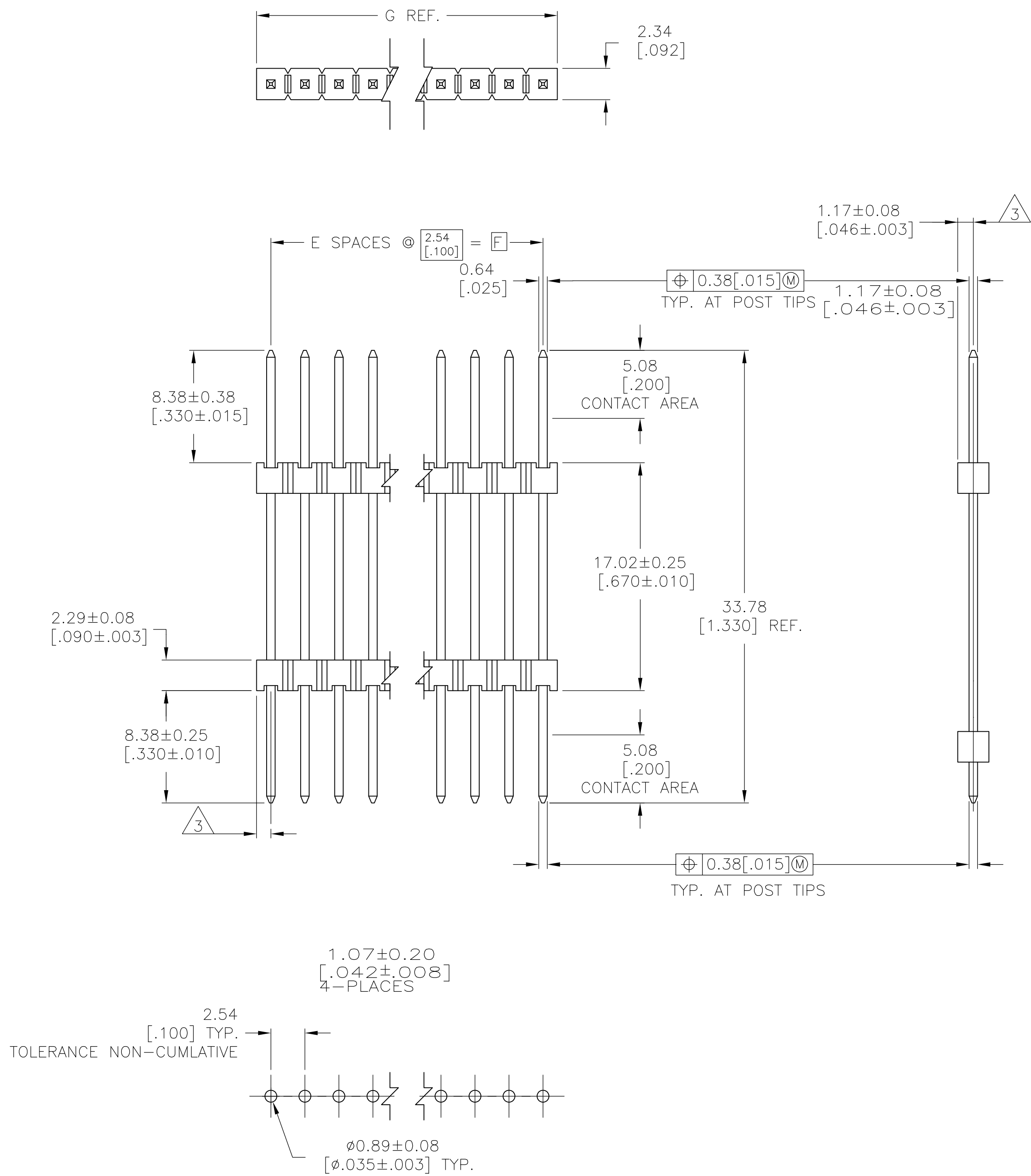
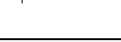
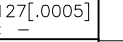




RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER
IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
3. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
4. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
5. ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.

101.19 [3.984]	99.06 [3.900]	39	40	4-146479-0
98.65 [3.884]	96.52 [3.800]	38	39	3-146479-9
96.11 [3.784]	93.98 [3.700]	37	38	3-146479-8
93.57 [3.684]	91.44 [3.600]	36	37	3-146479-7
91.03 [3.584]	88.90 [3.500]	35	36	3-146479-6
88.49 [3.484]	86.36 [3.400]	34	35	3-146479-5
85.95 [3.384]	83.82 [3.300]	33	34	3-146479-4
83.41 [3.284]	81.28 [3.200]	32	33	3-146479-3
80.87 [3.184]	78.74 [3.100]	31	32	3-146479-2
78.33 [3.084]	76.20 [3.000]	30	31	3-146479-1
75.79 [2.984]	73.66 [2.900]	29	30	3-146479-0
73.25 [2.884]	71.12 [2.800]	28	29	2-146479-9
70.71 [2.784]	68.58 [2.700]	27	28	2-146479-8
68.17 [2.684]	66.04 [2.600]	26	27	2-146479-7
65.63 [2.584]	63.50 [2.500]	25	26	2-146479-6
63.09 [2.484]	60.96 [2.400]	24	25	2-146479-5
60.55 [2.384]	58.42 [2.300]	23	24	2-146479-4
58.01 [2.284]	55.88 [2.200]	22	23	2-146479-3
55.47 [2.184]	53.34 [2.100]	21	22	2-146479-2
52.93 [2.084]	50.80 [2.000]	20	21	2-146479-1
50.39 [1.984]	48.26 [1.900]	19	20	2-146479-0
47.85 [1.884]	45.72 [1.800]	18	19	1-146479-9
45.31 [1.784]	43.18 [1.700]	17	18	1-146479-8
42.77 [1.684]	40.64 [1.600]	16	17	1-146479-7
40.23 [1.584]	38.10 [1.500]	15	16	1-146479-6
37.69 [1.484]	35.56 [1.400]	14	15	1-146479-5
35.15 [1.384]	33.02 [1.300]	13	14	1-146479-4
32.61 [1.284]	30.48 [1.200]	12	13	1-146479-3
30.07 [1.184]	27.94 [1.100]	11	12	1-146479-2
27.53 [1.084]	25.40 [1.000]	10	11	1-146479-1
24.99 [.984]	22.86 [.900]	9	10	1-146479-0
22.45 [.884]	20.32 [.800]	8	9	146479-9
19.91 [.784]	17.78 [.700]	7	8	146479-8
17.37 [.684]	15.24 [.600]	6	7	146479-7
14.83 [.584]	12.70 [.500]	5	6	146479-6
12.29 [.484]	10.16 [.400]	4	5	146479-5
9.75 [.384]	7.62 [.300]	3	4	146479-4
7.21 [.284]	5.08 [.200]	2	3	146479-3
4.67 [.184]	2.54 [.100]	1	2	146479-2
2.13 [.084]	- -	-	1	146479-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. 14-MAR-97 CHK. BRANDBERG G. DUBNICZKI APVD. STE G. DUBNICZKI 14-MAR-97		TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± 1 PLC ± 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] 5 ANGLES ±		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
		WEIGHT —		A1 00779 C 146479	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
				SCALE 4:1 SHEET 1 OF 1 REV P	

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[3-146479-6](#)