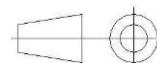
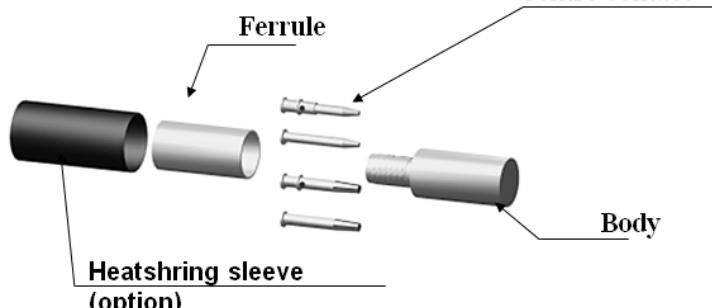
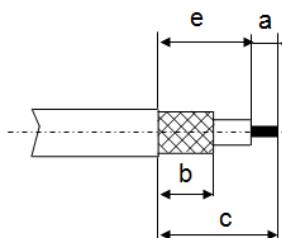


All dimensions are in mm. Tolerances according ISO 2768 m-H

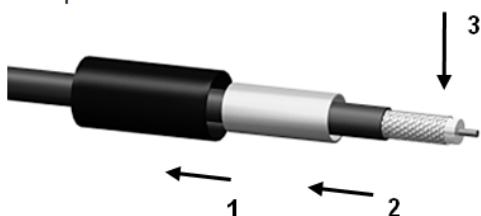


COMPONENTS	MATERIALS	PLATING ( $\mu\text{m}$ )
Body	<b>BRASS.</b>	<b>GOLD OVER NICKEL</b>
Center contact	<b>BERYLLIUM COPPER</b>	<b>GOLD OVER NICKEL</b>
Outer contact	<b>BERYLLIUM COPPER</b>	<b>GOLD OVER NICKEL</b>
Insulator	<b>PTFE</b>	
Gasket	-	
Others parts	<b>BRASS.</b>	<b>GOLD OVER NICKEL</b>
-	-	-
-	-	-

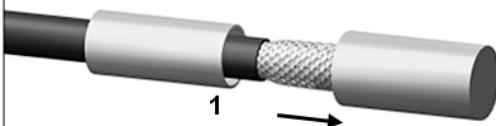


**COMPONENTS**

**STRIPPING DIMENSIONS**

**1**

Slide the heatshrink sleeve onto the cable (Option).  
 Slide the ferrule onto the cable.  
 Strip the cable.


**4**

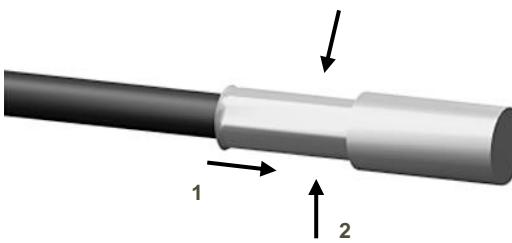
Slide the cable into the body until it bottoms against insulator.


**2**

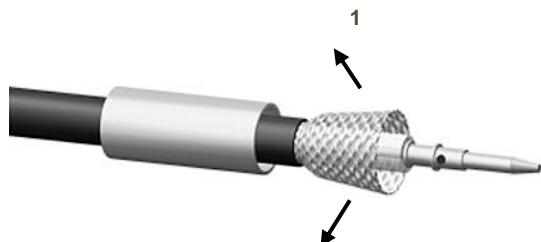
Slide the centre contact on until it bottoms against the cable dielectric.  
 Crimp the centre contact with crimping tool ( see connector TDS ).


**5**

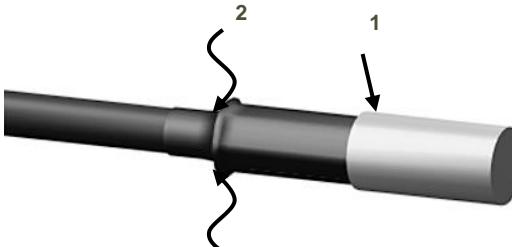
Slide the ferrule over the braid.  
 Crimp the ferrule with crimping tool ( see connector TDS ).


**3**

Fan the braid.


**6**

Cut the excess of braid if necessary.  
 Slide the sleeve over the ferrule and heatshrink it in place (Option).



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